

**GENERAL**

REFRIGERANT **R32**  
**INVERTER**

AIR CONDITIONER

**Cassette type**

# **DESIGN & TECHNICAL MANUAL**

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INDOOR



AUXG24KVA

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OUTDOOR



AOHG24KATA

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**FUJITSU GENERAL LIMITED**

DR\_AU031EG\_03  
2024.07.12

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# **Part 1. INDOOR UNIT**

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**CASSETTE TYPE:  
AUXG24KVLA**

# 1. Specifications

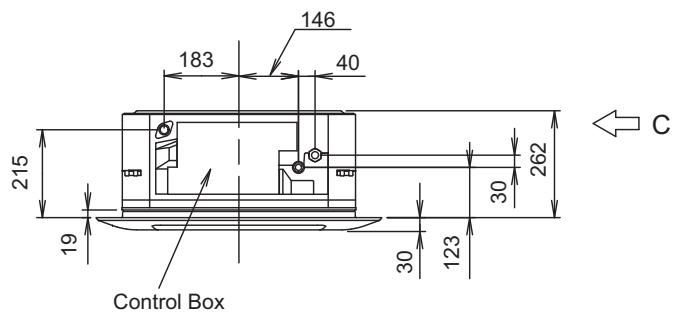
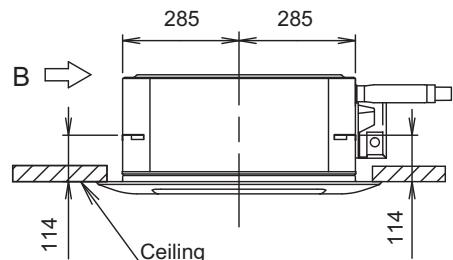
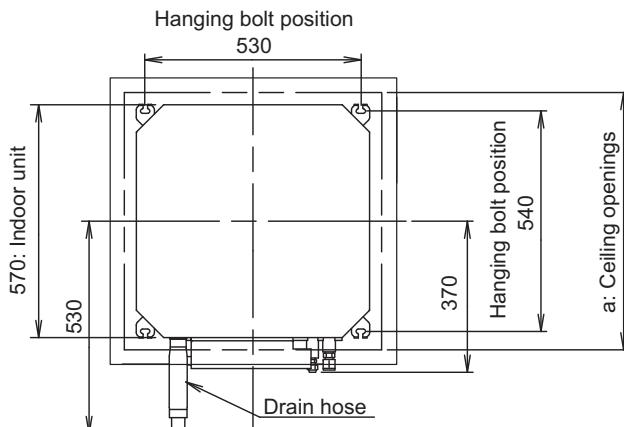
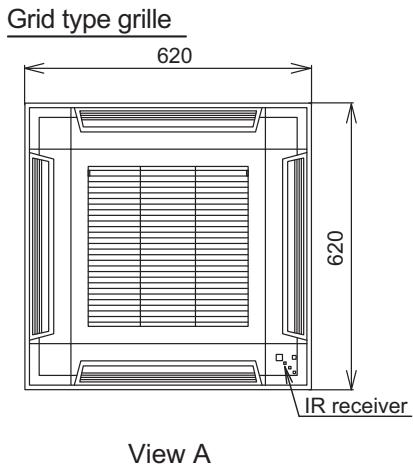
Type	Cassette				
Model name	Inverter heat pump				
Power supply	AUXG24KVLA				
Power supply intake	230 V ~ 50 Hz				
Available voltage range	Outdoor unit				
Capacity	Cooling	Rated	kW	6.80	
			Btu/h	23,200	
		Min.—Max.	kW	0.90—7.40	
			Btu/h	3,100—25,200	
	Heating	Rated	kW	7.50	
			Btu/h	25,600	
		Min.—Max.	kW	0.90—8.60	
			Btu/h	3,100—29,300	
Input power	Cooling	Rated	kW	2.26	
		Max.		2.79	
	Heating	Rated		2.08	
		Max.		2.70	
Current	Cooling	Rated	A	10.0	
	Heating			9.1	
Power factor	Cooling		%	98.4	
	Heating			98.9	
EER	Cooling		kW/kW	3.01	
COP	Heating			3.61	
Moisture removal		L/h (pints/h)		2.7 (4.8)	
Maximum operating current *1	Cooling		A	12.6	
	Heating			12.6	
Fan	Airflow rate	HIGH	m <sup>3</sup> /h	930	
		MED		830	
		LOW		600	
		QUIET		450	
		HIGH		930	
	Heating	MED		860	
		LOW		700	
		QUIET		530	
	Type × Q'ty			Turbo × 1	
	Motor output			54	
Sound pressure level *2	Cooling	HIGH	dB (A)	49	
		MED		44	
		LOW		36	
		QUIET		30	
	Heating	HIGH		49	
		MED		45	
		LOW		40	
		QUIET		33	
Heat exchanger type	Dimensions (H × W × D)		mm	Main1: 210 × 1,360 × 13.3	
				Main2: 210 × 1,295 × 13.3	
				Main3: 210 × 1,235 × 13.3	
	Fin pitch			Main1: 1.45	
				Main2: 1.45	
				Main3: 1.45	
Dimensions (H × W × D)	Rows × Stages			Main1: 1 × 10	
				Main2: 1 × 10	
				Main3: 1 × 10	
	Pipe type			Copper tube	
Weight	Fin type			Aluminum	
	Net	mm		245 × 570 × 570	
	Gross			265 × 730 × 625	
Connection pipe	Net	kg		16	
	Gross			20	
	Size	mm (in)		Ø 6.35 (Ø 1/4)	
Operation range	Gas			Ø 12.70 (Ø 1/2)	
	Method			Flare	
	Cooling	°C		18 to 32	
Cassette grille (Grid type: Option)		%RH		80 or less	
		°C		16 to 30	
Cassette grille (Grid type: Option)	Material			Polystyrene	
	Color			White	
				Approximate color of Munsell 9PB 9.1/0.2	
	Dimensions (H × W × D)	Net	mm	49 × 620 × 620	
		Gross		120 × 765 × 755	
Remote control (Option)	Weight	Net	kg	2.3	
		Gross		4.5	
Drain hose				VP25 [Ø 25(I.D.), Ø 32(O.D.)]	
<b>NOTES:</b>					
<ul style="list-style-type: none"> <li>Specifications are based on the following conditions:           <ul style="list-style-type: none"> <li>Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.</li> <li>Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.</li> <li>Pipe length: 5.0 m, Height difference: 0 m. (Between outdoor unit and indoor unit.)</li> </ul> </li> </ul>					
<ul style="list-style-type: none"> <li>Protective function might work when using it outside the operation range.</li> <li>*1: Maximum operating current is the total current of the indoor unit and the outdoor unit.</li> <li>*2: Sound pressure level:           <ul style="list-style-type: none"> <li>Measured values in manufacturer's anechoic chamber.</li> <li>Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.</li> </ul> </li> <li>*3: Available on Google Play™ store or on App Store®. Optional WLAN Adapter is also required. For details, refer to the setting manual.</li> </ul>					

Specifications for ErP Lot10			AUXG24KVLA
<b>Model name</b>			AUXG24KVLA
Pdesign	Cooling	kW	6.8 (35°C)
	Heating (Average)		5.4 (-10°C)
SEER	Cooling	kWh/kWh	5.90
	Heating (Average)		3.80
Annual energy consumption	QCE	kWh/a	403
	QHE (Average)		1,988
Sound power level	Cooling	dB (A)	59
	Heating		61

## 2. Dimensions

### 2-1. Model: AUXG24KVLA

Unit: mm

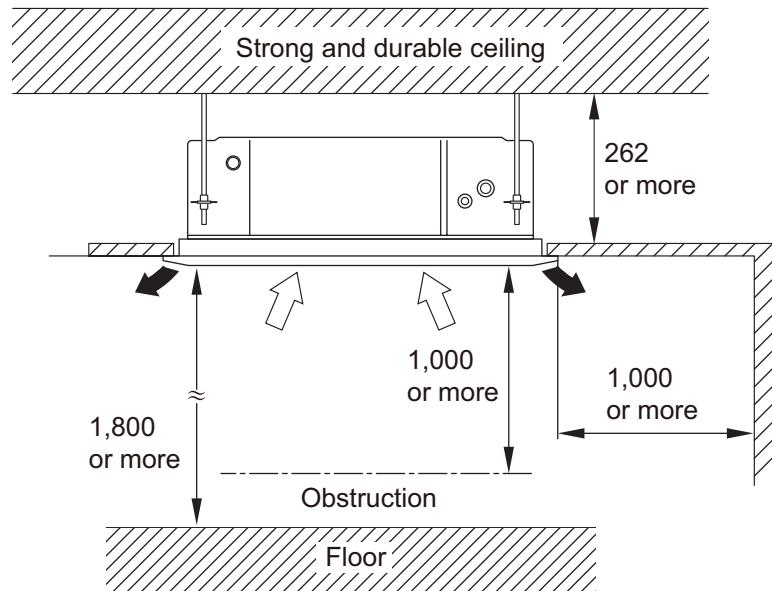


#### a: Ceiling openings

Cassette grille	Grid type	mm	580 to 610

## 2-2. Installation space requirement

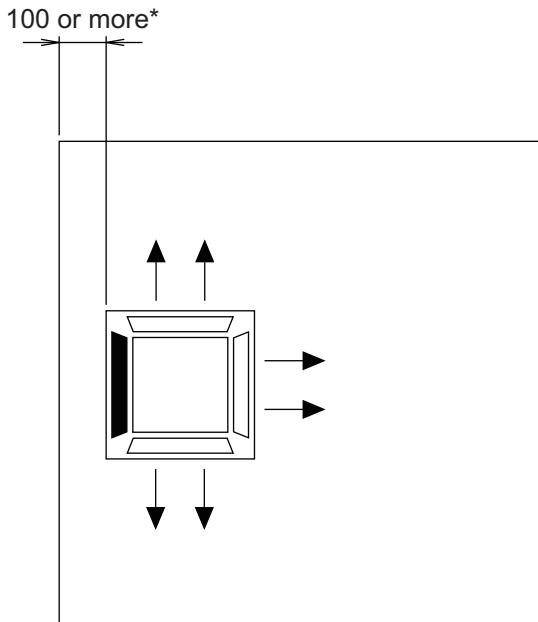
Unit: mm

**The maximum height from floor to ceiling**

Standard	2,700
High ceiling	3,000

### ● 3-way direction setting

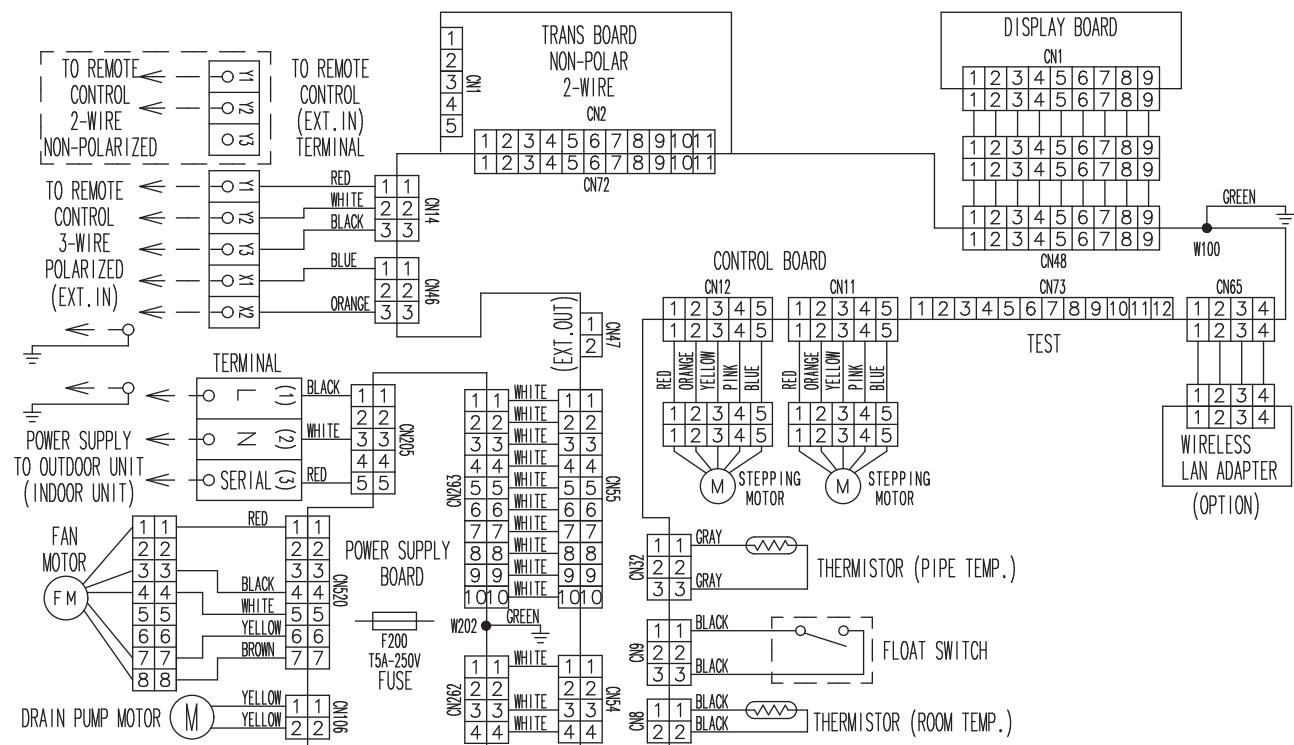
Unit: mm

**NOTES:**

- To set "3-direction", optional Air Outlet Shutter Plate (UTR-YDZB) must be installed, and the "outlet-direction" need to be switched to "3-way" by remote controller.
- \*When installing the indoor unit, be careful about the maintenance space.
- In 3-way outlet mode, changing of ceiling height setting by function setting 20 is prohibited. (Ceiling height setting [function setting 20] is allowed to be changed only in 4-way outlet mode.)

### 3. Wiring diagram

#### 3-1. Model: AUXG24KVLA



## 4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

**For cooling capacity:** Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

**For heating capacity:** Total Capacity (TC) and Input Power (IP)

### 4-1. Cooling capacity

#### ■ Model: AUXG24KVLA

AFR		m³/h			Indoor temperature														
°CDB		18			21			23			25			27			29		
°CWB		12			15			16			18			19			21		
°CDB		TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
		kW			kW			kW			kW			kW			kW		
Outdoor temperature	-10	5.70	4.26	0.61	6.35	4.28	0.62	6.57	4.65	0.62	7.00	4.67	0.63	7.22	5.04	0.63	7.65	5.02	0.64
	0	5.56	4.20	0.62	6.19	4.22	0.63	6.40	4.59	0.63	6.83	4.60	0.64	7.04	4.97	0.64	7.46	4.95	0.65
	5	5.41	4.14	0.79	6.02	4.16	0.81	6.23	4.52	0.81	6.64	4.54	0.82	6.85	4.90	0.82	7.26	4.88	0.83
	10	5.37	4.13	0.77	5.98	4.15	0.78	6.19	4.51	0.79	6.60	4.53	0.79	6.80	4.89	0.80	7.21	4.87	0.80
	15	5.20	4.06	0.93	5.79	4.08	0.95	5.99	4.44	0.95	6.39	4.45	0.96	6.58	4.81	0.97	6.98	4.79	0.98
	20	6.54	4.63	1.66	7.29	4.66	1.68	7.54	5.07	1.69	8.04	5.08	1.71	8.28	5.49	1.72	8.78	5.47	1.73
	25	6.15	4.48	1.83	6.85	4.51	1.86	7.09	4.90	1.87	7.55	4.92	1.89	7.79	5.31	1.90	8.25	5.29	1.92
	30	5.76	4.34	2.01	6.41	4.36	2.05	6.63	4.74	2.06	7.07	4.76	2.08	7.29	5.14	2.09	7.72	5.12	2.11
	35	5.37	4.19	2.18	5.98	4.21	2.22	6.19	4.58	2.23	6.60	4.59	2.25	6.80	4.96	2.26	7.21	4.94	2.28
	40	5.09	4.06	2.36	5.67	4.08	2.39	5.87	4.44	2.41	6.26	4.45	2.43	6.45	4.81	2.44	6.84	4.79	2.47
	46	4.18	3.59	2.04	4.66	3.61	2.07	4.82	3.93	2.08	5.13	3.94	2.10	5.29	4.25	2.11	5.61	4.24	2.13

### 4-2. Heating capacity

**NOTE:** Values mentioned in the table are calculated based on the maximum capacity.

#### ■ Model: AUXG24KVLA

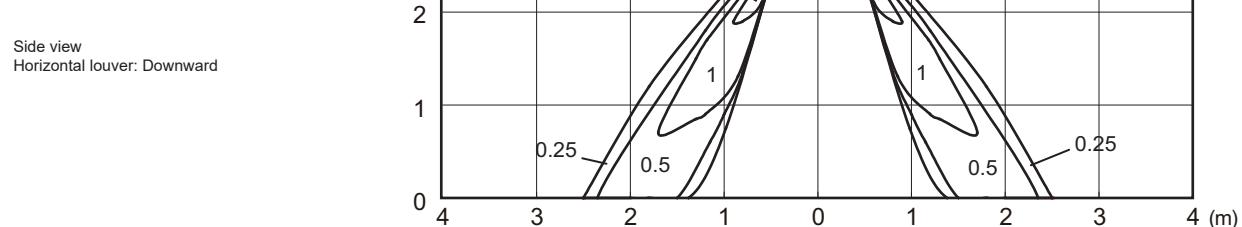
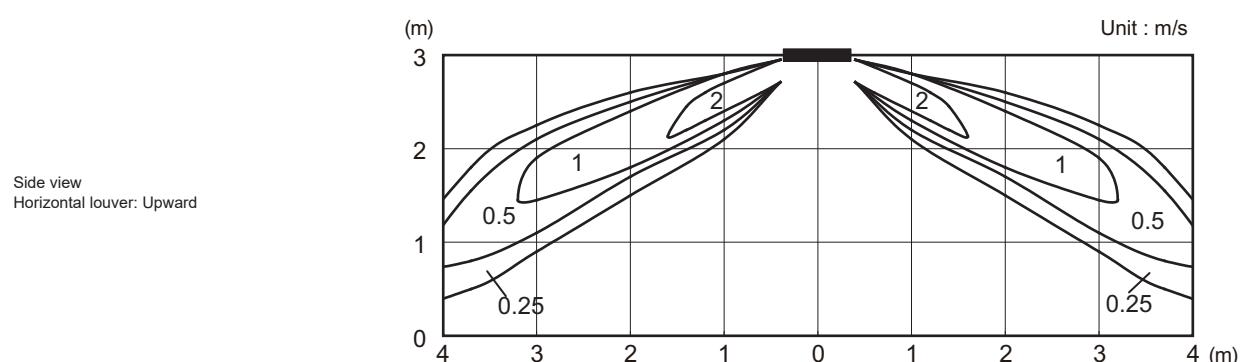
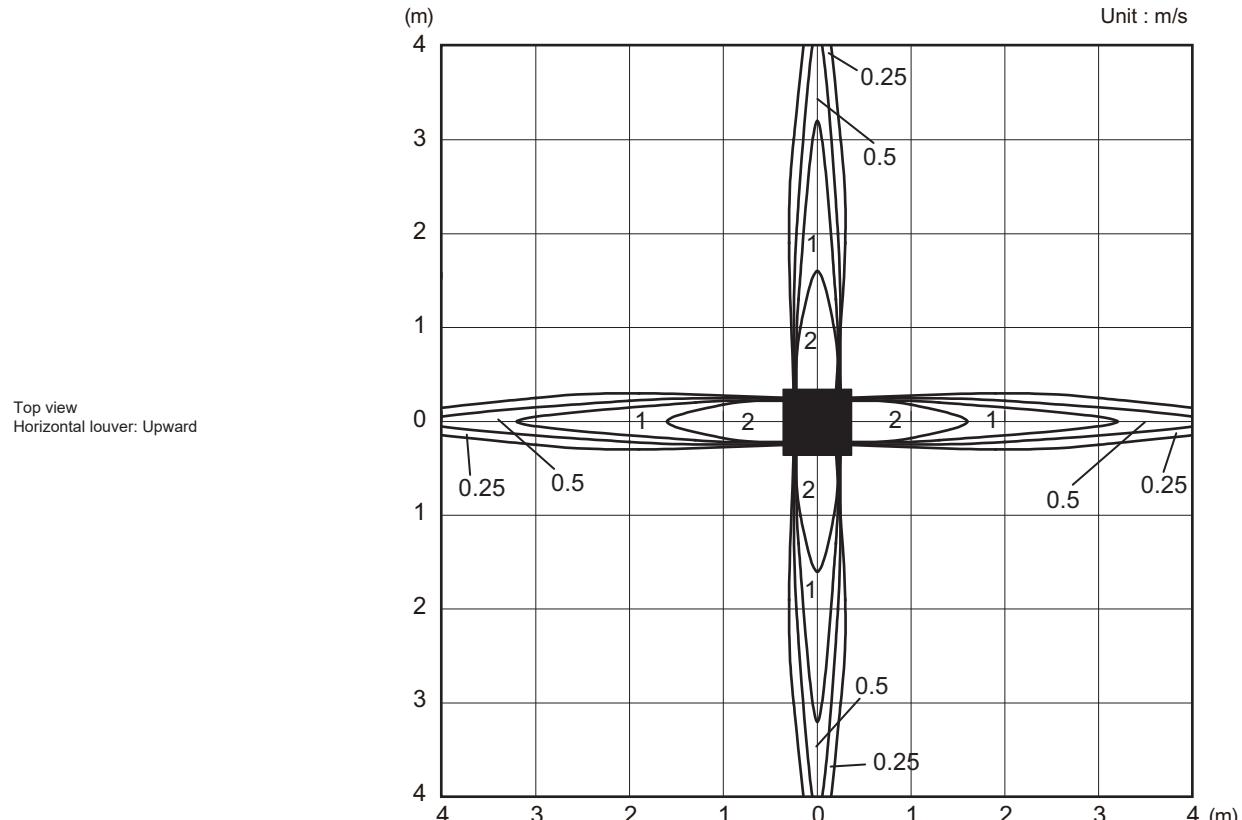
AFR		m³/h			Indoor temperature											
°CDB		16			18			20			22			24		
°CWB		TC	IP		TC	IP		TC	IP		TC	IP		TC	IP	
°CDB		kW			kW			kW			kW			kW		
Outdoor temperature	-15	-16	6.02	2.26	5.87	2.31		5.73	2.35		5.59	2.40		5.44	2.45	
	-10	-11	6.61	2.35	6.45	2.40		6.28	2.45		6.13	2.50		5.97	2.55	
	-5	-7	7.20	2.43	7.03	2.48		6.86	2.53		6.69	2.58		6.51	2.63	
	0	-2	7.80	2.51	7.62	2.56		7.43	2.62		7.24	2.67		7.06	2.72	
	5	3	8.40	2.59	8.19	2.65		8.00	2.70		7.80	2.75		7.60	2.81	
	7	6	9.03	2.59	8.82	2.65		8.60	2.70		8.38	2.75		8.17	2.81	
	10	8	8.66	2.45	8.45	2.50		8.24	2.55		8.04	2.60		7.83	2.66	
	15	10	8.05	2.21	7.85	2.26		7.66	2.30		7.48	2.35		7.28	2.38	
	20	15	7.56	1.88	7.38	1.92		7.20	1.96		7.02	2.00		6.84	2.03	
	24	18	7.86	1.86	7.68	1.90		7.49	1.94		7.31	1.97		7.12	2.00	

## 5. Fan performance

### 5-1. Air velocity distributions

#### ■ Model: AUXG24KVLA (4-way air outlet)

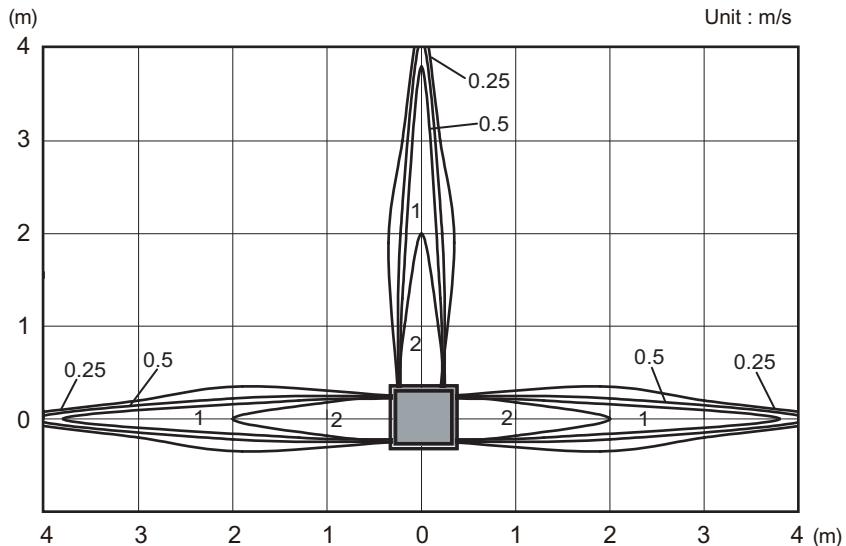
Measuring conditions	Fan speed	Operation mode	Ceiling mode
	HIGH	FAN	Standard



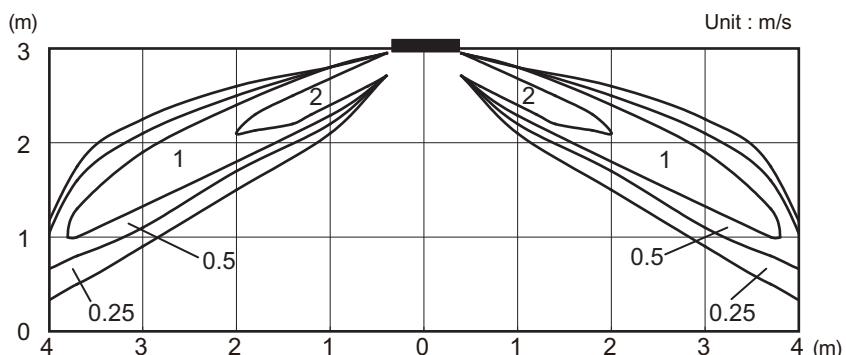
## ■ Model: AUXG24KVLA (3-way air outlet)

Measuring conditions	Fan speed HIGH	Operation mode FAN	Ceiling mode Standard
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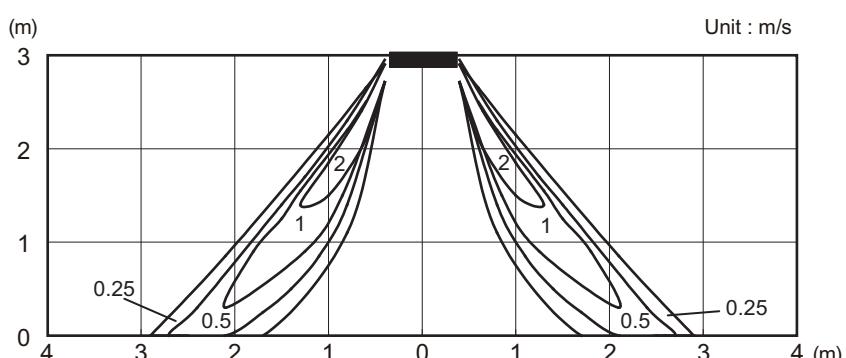
Top view  
Horizontal louver: Upward



Side view  
Horizontal louver: Upward



Side view  
Horizontal louver: Downward



## 5-2. Airflow

Conversion factor:

- $1 \text{ m}^3/\text{h} = 0.2778 \text{ l/s} = 0.5886 \text{ CFM}$
- $3.6 \text{ m}^3/\text{h} = 1 \text{ l/s}$
- $1.699 \text{ m}^3/\text{h} = 1 \text{ CFM}$

### ■ Model: AUXG24KVLA (Standard ceiling mode)

#### ● Cooling

Fan speed	Airflow	
HIGH	$\text{m}^3/\text{h}$	930
	l/s	258
	CFM	547
MED	$\text{m}^3/\text{h}$	830
	l/s	231
	CFM	489
LOW	$\text{m}^3/\text{h}$	600
	l/s	167
	CFM	353
QUIET	$\text{m}^3/\text{h}$	450
	l/s	125
	CFM	265

#### ● Heating

Fan speed	Airflow	
HIGH	$\text{m}^3/\text{h}$	930
	l/s	258
	CFM	547
MED	$\text{m}^3/\text{h}$	860
	l/s	239
	CFM	506
LOW	$\text{m}^3/\text{h}$	700
	l/s	194
	CFM	412
QUIET	$\text{m}^3/\text{h}$	530
	l/s	147
	CFM	312

## ■ Model: AUXG24KVLA (High ceiling mode)

### ● Cooling

Fan speed	Airflow	
HIGH	m <sup>3</sup> /h	1,030
	l/s	286
	CFM	606
MED	m <sup>3</sup> /h	930
	l/s	258
	CFM	547
LOW	m <sup>3</sup> /h	710
	l/s	197
	CFM	418
QUIET	m <sup>3</sup> /h	450
	l/s	125
	CFM	265

### ● Heating

Fan speed	Airflow	
HIGH	m <sup>3</sup> /h	1,000
	l/s	278
	CFM	589
MED	m <sup>3</sup> /h	960
	l/s	267
	CFM	565
LOW	m <sup>3</sup> /h	820
	l/s	228
	CFM	483
QUIET	m <sup>3</sup> /h	530
	l/s	147
	CFM	312

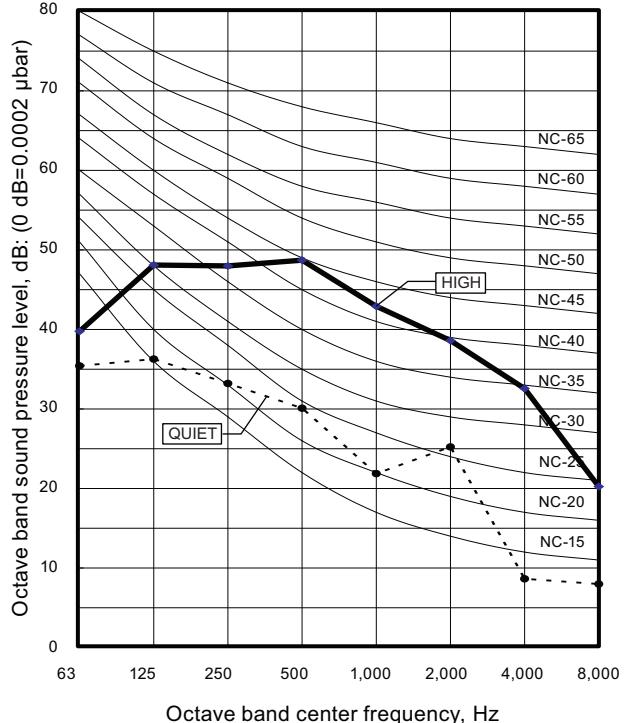
## 6. Operation noise (sound pressure)

### 6-1. Noise level curve

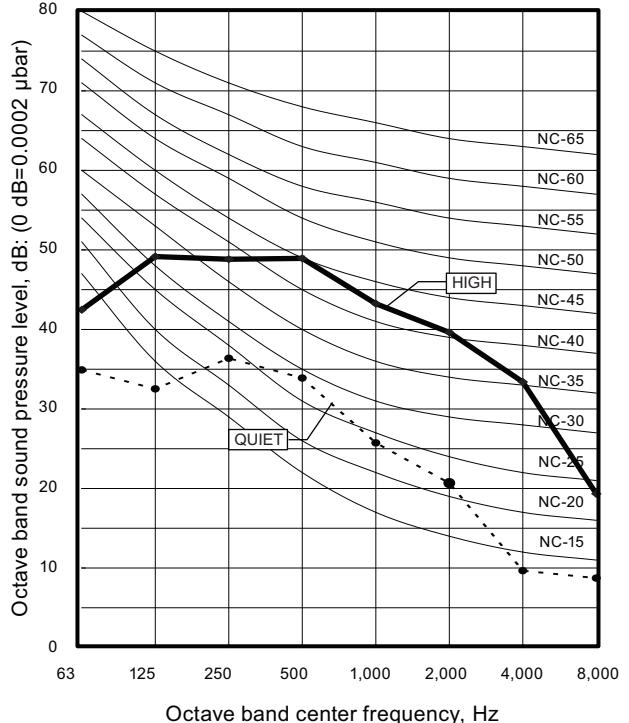
Measuring conditions	Ceiling height	Outlet directions
	Standard	4-way air outlet

#### ■ Model: AUXG24KVLA

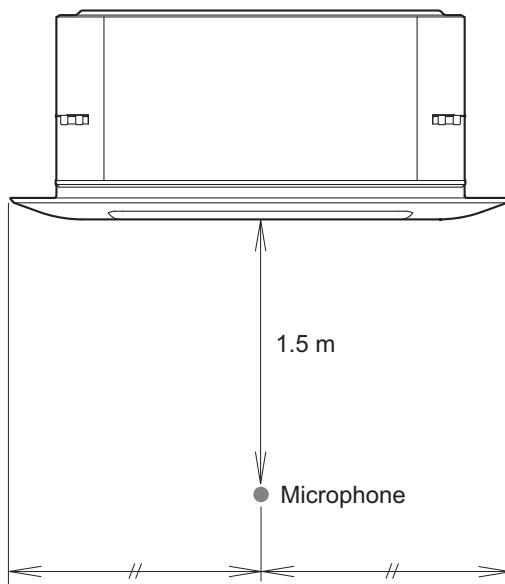
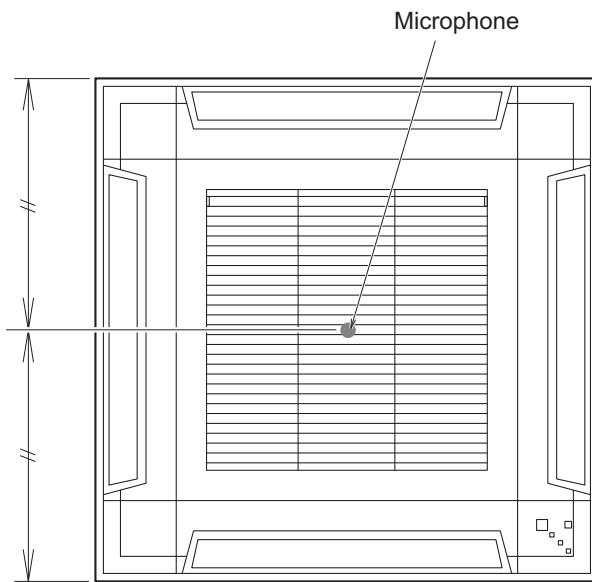
##### ● Cooling



##### ● Heating



## 6-2. Sound level check point



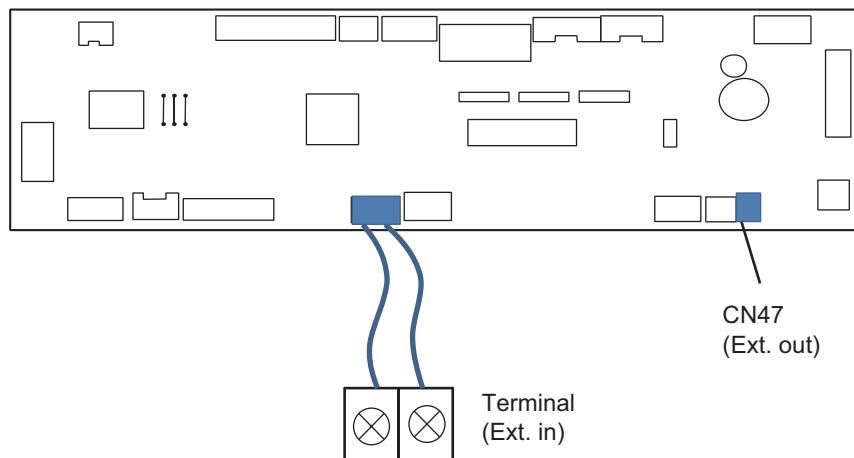
## 7. Safety devices

Type of protection	Protection form	Model	
		AUXG24KVLA	
Circuit protection	Current fuse (PCB*)	250 V, 5 A	
Fan motor protection	Thermal protection program	Activate	100 ± 10 °C Fan motor stop
		Reset	95 ± 10 °C Fan motor restart

\*PCB: Printed Circuit Board

## 8. External input and output

Indoor unit PCB

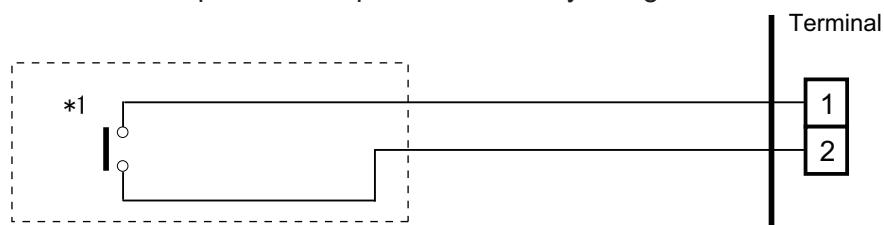


External input and output		Connector	Input select	Input signal	External connect kit (Optional parts)
External input	Operation/Stop Forced stop	Terminal	Dry contact	Edge	—
External output	Operation status	CN47	—	—	UTY-XWZXZG
	Error status				
	Indoor unit fan operation status				
	External heater output				

### 8-1. External input

- “Operation/Stop” mode or “Forced stop” mode can be selected with function setting of indoor unit.
- A twisted pair cable (22AWG) should be used. Maximum length of cable is 150 m.
- The wire connection should be separate from the power cable line.

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminals.



\*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

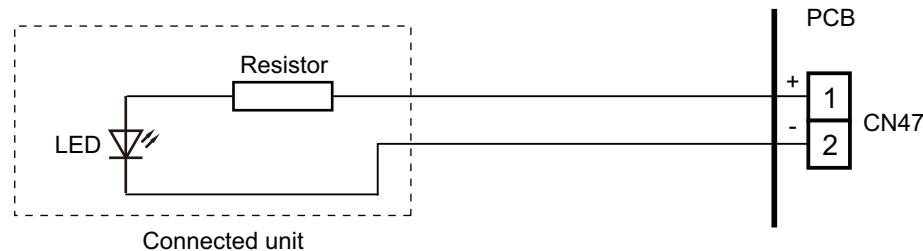
## 8-2. External output

Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

- A twisted pair cable (22AWG) should be used. Maximum length of cable is 25 m.
- Output voltage: High DC 12 V ± 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to "[Combination of external input and output](#)" on page 17.

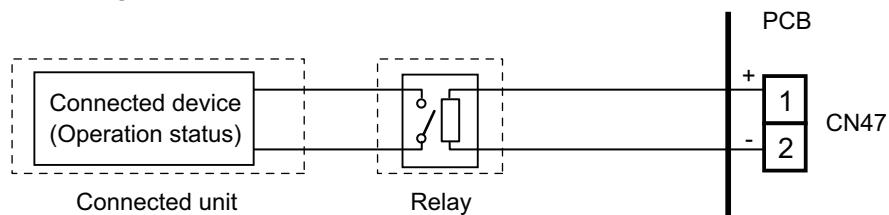
### ● When indicator, etc. are connected directly

**Example:** Function setting 60 is set to "00"



### ● When connecting with a device equipped with a power supply

**Example:** Function setting 60 is set to "00"



## 8-3. Combination of external input and output

By combining the function setting of the indoor unit, you can select various combinations of functions.

Combination examples of external input and output are as follows:

<b>Mode</b>	<b>Function setting</b>	<b>External input</b>	<b>External output</b>
		<b>Terminal</b>	<b>CN47</b>
0	60—00	Operation/Stop	
1—8	60—01 to 60—08	(Setting prohibited)	
9	60—09	Operation/Stop	Error status
10	60—10	Operation/Stop	Indoor unit fan operation status
11	60—11	Operation/Stop	External heater output

**NOTE:** Input of Operation/Stop depends on the setting of function setting 46.

- 00: Operation/Stop mode 1 (Remote controller enabled)
- 01: (Setting prohibited)
- 02: Forced stop
- 03: Operation/Stop mode 2 (Remote controller disabled)

### ■ Input signal type

- Indoor unit  
Input signal type is only "Edge".

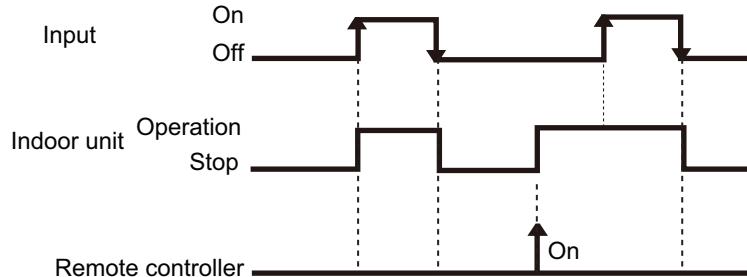


## 8-4. Details of control output function

### ■ Control input function

- When function setting is "Operation/Stop" mode 1

Function setting	External input	Input signal	Command
46—00	Terminal	Off → On	Operation
		On → Off	Stop

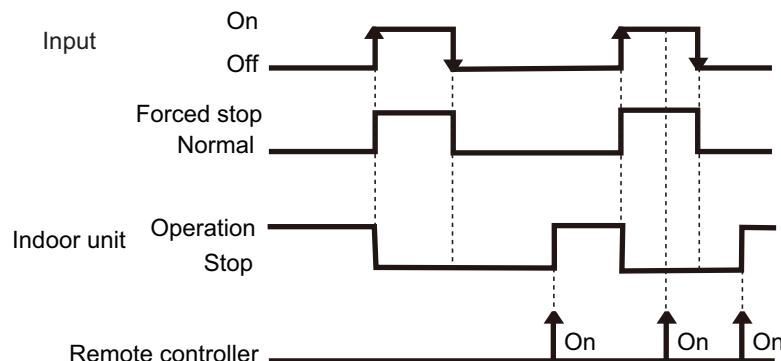


#### NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operates in the same mode.

- When function setting is "Forced stop" mode

Function setting	External input	Input signal	Command
46—02	Terminal	Off → On	Forced stop
		On → Off	Normal

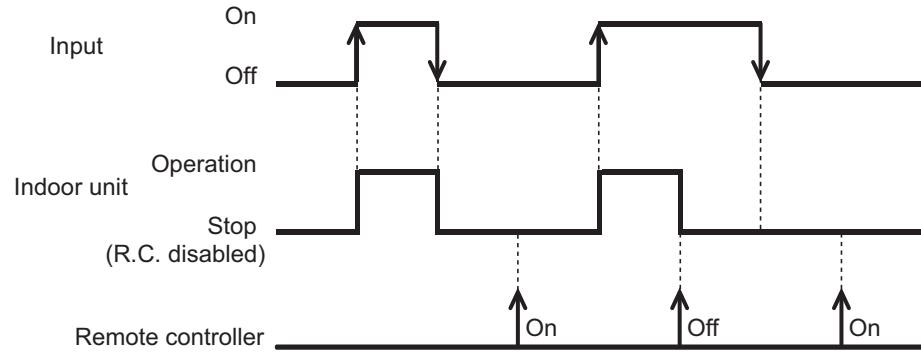


#### NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

- When function setting is "Operation/Stop" mode 2

Function setting	External input	Input signal	Command
46—03	Terminal	Off → On	Operation
		On → Off	Stop (Remote controller disabled)



**NOTE:** When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

## ■ Control output function

Function setting	External output	Output signal	Command
60—00	CN47	Low → High	Operation
		High → Low	Stop

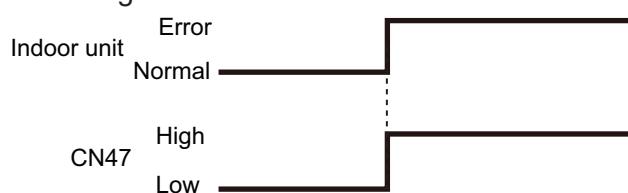
The output is low when the unit is stopped.



## ■ Error status

Function setting	External output	Output signal	Command
60—09	CN47	Low → High	Error
		High → Low	Normal

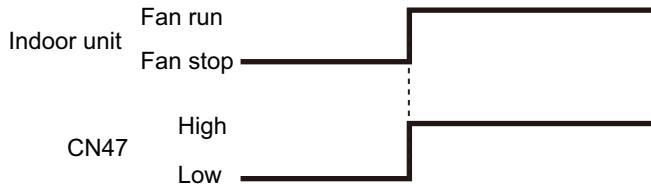
The output is ON when an error is generated for the indoor unit.



## ■ Indoor unit fan operation status

Function setting	External output	Output signal	Command
60—10	CN47	Low → High	Fan run
		High → Low	Fan stop

Output signal	Condition
On	
Low → High	The indoor unit fan is operating.
Off	The fan is stopped or during cold air prevention.
High → Low	During thermostat off when in dry mode operation.



## ■ External heater output

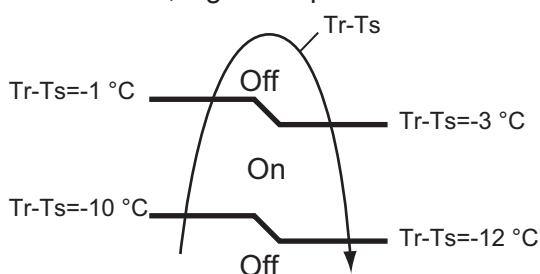
Function setting	External output	Output signal	Command
60—11	CN47	Low → High	Heater on
		High → Low	Heater off

Output signal	Condition
Low → High	Heater turns on as shown in diagram of heating temperature
Off → On	
High → Low	Heater turns off as shown in diagram of heating temperature <ul style="list-style-type: none"> <li>• Other than Heating mode</li> <li>• Error occurred</li> <li>• Forced thermo off</li> <li>• Fan stop protection</li> </ul>
On → Off	

Specifications of the signal output performance are as shown as follows:

**Example** When set temperature (Ts) is set at 22 °C;

- And room temperature (Tr) increase above 12 °C, signal output is on.
- And Tr increase above 21 °C, signal output is off.
- And Tr decrease below 19 °C, signal output is on.
- And Tr decrease below 10 °C, signal output is off.



The output also turns off in defrost operation.

## 9. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

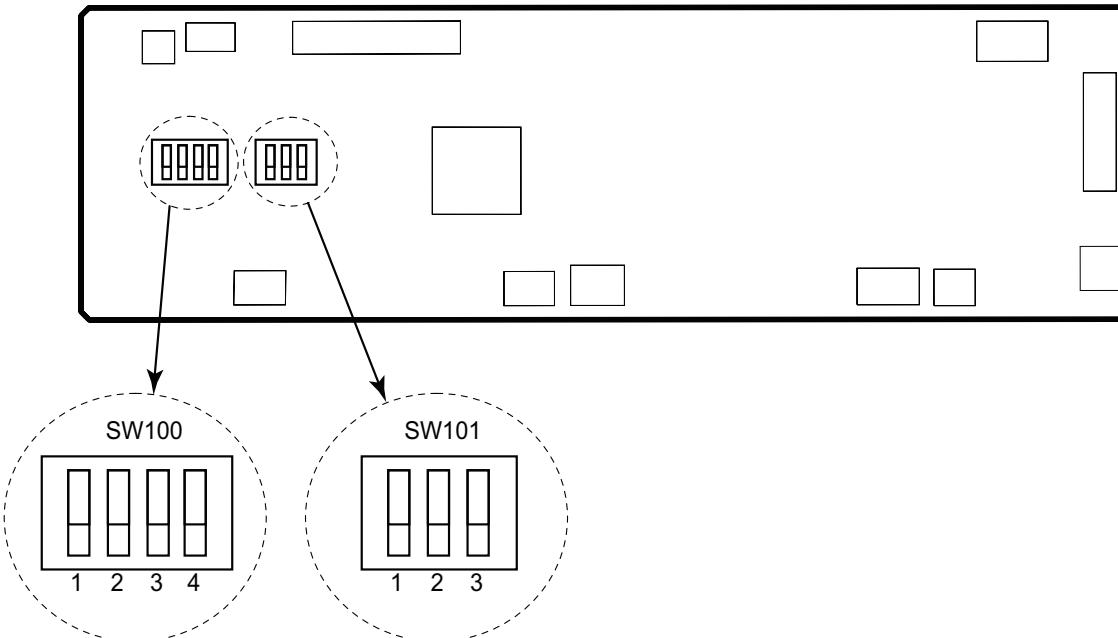
**NOTE:** Incorrect settings can cause a product malfunction.

### 9-1. Function settings on indoor unit

By using some components on the PCB, you can change the function settings.

#### ■ Component location

Components on the indoor unit main PCB used for the function settings are located as shown in the following figure.



## ■ DIP switch setting

- **SW100: Remote controller address setting**

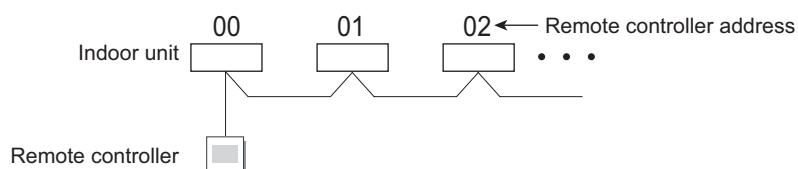
**NOTE:** Because this setting is normally done automatically when 2-core wired remote controller is installed, setting is unnecessary.

Multiple indoor units can be operated by using one wired remote controller.  
Set the unit number of each indoor unit.

Remote controller address	DIP switch number				Factory setting
	1	2	3	4	
00	OFF	OFF	OFF	OFF	◆
01	ON	OFF	OFF	OFF	
02	OFF	ON	OFF	OFF	
03	ON	ON	OFF	OFF	
04	OFF	OFF	ON	OFF	
05	ON	OFF	ON	OFF	
06	OFF	ON	ON	OFF	
07	ON	ON	ON	OFF	
08	OFF	OFF	OFF	ON	
09	ON	OFF	OFF	ON	
10	OFF	ON	OFF	ON	
11	ON	ON	OFF	ON	
12	OFF	OFF	ON	ON	
13	ON	OFF	ON	ON	
14	OFF	ON	ON	ON	
15	ON	ON	ON	ON	

### NOTES:

- When connecting Polar 3-core wired remote controller, set the remote controller address in the order of 0, 1, 2, ...., and 15.
- When different type of indoor units (such as wall-mounted type and cassette type, cassette type and duct type, or other combinations) are connected using group control system, some functions may no longer be available.



- **SW101: Setting change prohibited**

## 9-2. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

### ■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

### ■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

**NOTE:** Setting will not be changed if invalid numbers or setting values are selected.

#### ● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	20	Ceiling height
3)	22	Outlet directions
4)	30/31	Room temperature control for indoor unit sensor
5)	35/36	Room temperature control for wired remote controller sensor
6)	40	Auto restart
7)	42	Room temperature sensor switching
8)	44	Remote controller custom code
9)	46	External input control
10)	48	Room temperature sensor switching (Aux.)
11)	49	Indoor unit fan control for energy saving for cooling
12)	60	Switching functions for external output terminal

#### 1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	◆

## 2) Ceiling height

Select the appropriate ceiling height according to the place of installation.

Function number	Setting value	Setting description	Factory setting
20	00	Standard	◆
	01	High ceiling	

For the specific height for each setting value, refer to "Installation space" in Chapter 2. "[Dimensions](#)" on page 4.

**NOTE:** The ceiling height values are for the 4-way outlet. Do not change this setting in the 3-way outlet mode.

## 3) Outlet directions

Select the appropriate number of outlet directions according to the installation conditions.

Function number	Setting value	Setting description	Factory setting
22	00	4-way	◆
	01	3-way	

## 4) Room temperature control for indoor unit sensor

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

$$\text{Corrected temp.} = \text{Temp. of the room temp. sensor} - \text{Correction temp. value}$$

Example of correction:

When the temperature of the room temp. sensor is 26°C and the setting value is "03" (-1.0°C), corrected temp. will be 27°C (26°C - [-1.0°C]).

The temperature correction values show the difference from the Standard setting "00" (manufacturer's recommended value).

Function number	Setting value	Setting description	Factory setting
30 (For cooling)	00	Standard setting	◆
	01	No correction 0.0°C	
	02	-0.5°C	More cooling Less heating
	03	-1.0°C	
	04	-1.5°C	
	05	-2.0°C	
	06	-2.5°C	
	07	-3.0°C	
	08	-3.5°C	
	09	-4.0°C	
	10	+0.5°C	Less cooling More heating
	11	+1.0°C	
	12	+1.5°C	
	13	+2.0°C	
	14	+2.5°C	
	15	+3.0°C	
	16	+3.5°C	
	17	+4.0°C	

## 5) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to Both “01”.

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number	Setting value	Setting description	Factory setting
35 (For cooling)	36 (For heating)	00	Standard setting
		01	No correction 0.0°C
		02	-0.5°C
		03	-1.0°C
		04	-1.5°C
		05	-2.0°C
		06	-2.5°C
		07	-3.0°C
		08	-3.5°C
		09	-4.0°C
		10	+0.5°C
		11	+1.0°C
		12	+1.5°C
		13	+2.0°C
		14	+2.5°C
		15	+3.0°C
		16	+3.5°C
		17	+4.0°C

## 6) Auto restart

Enables or disables automatic restart after a power interruption

<b>Function number</b>	<b>Setting value</b>	<b>Setting description</b>	<b>Factory setting</b>
40	00	Enable	◆
	01	Disable	

**NOTE:** Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

## 7) Room temperature sensor switching

(Only for wired remote controller)

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

<b>Function number</b>	<b>Setting value</b>	<b>Setting description</b>	<b>Factory setting</b>
42	00	Indoor unit	♦
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

**NOTE:** Remote controller sensor must be turned on by using the remote controller.

**8) Remote controller custom code**

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

Function number	Setting value	Setting description	Factory setting
44	00	A	◆
	01	B	
	02	C	
	03	D	

**9) External input control**

“Operation/Stop” mode or “Forced stop” mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1 (Remote controller enabled)	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2 (Remote controller disabled)	

**10) Room temperature sensor switching (Aux.)**

To use the temperature sensor on the wired remote controller only, change the setting to “Wired remote controller” (01).

This function will only work if the function setting 42 is set at “Both” (01).

When the setting value is set to “Both” (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

**11) Indoor unit fan control for energy saving for cooling**

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

**NOTE:** Set to “00” or “01” when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter. To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

**12) Switching functions for external output terminal**

Functions of the external output terminal can be switched. For details, refer to "External input and output".

Function number	Setting value	Setting description	Factory setting
60	00	Operation status	♦
	01—08	(Setting prohibited)	
	09	Error status	
	10	Indoor unit fan operation status	
	11	External heater	

## 10. Accessories

### 10-1. Model: AUXG24KVLA

Part name	Exterior	Qty	Part name	Exterior	Qty
Operation manual		1	Drain hose insulation		1
Operation manual (CD-ROM)		1	Hose band		1
Installation manual		1	Coupler heat insulation (large)		1
Template (Carton top)		1	Coupler heat insulation (small)		1
M10 nut A (with flange)		4	Cable tie		2
M10 nut B (with spring lock washer)		4	Wire crammer		1
Drain hose		1			

## 11. Optional parts

### 11-1. Controllers

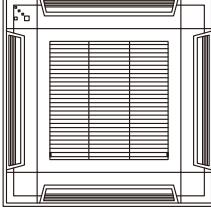
Exterior	Part name	Model name	Summary
	Wired Remote Controller	UTY-RNRGZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Wire type: Non-polar 2-wire
	Wired Remote Controller	UTY-RLRG	High visibility and easy operation. Room temperature can be accurately controlled using the thermo sensor. Wire type: Non-polar 2-wire
	Wired Remote Controller	UTY-RVNGM	Large and full-dot liquid crystal screen, wide and large keys easy to press, user-intuitive arrow key. Wire type: Polar 3-wire
	Wired Remote Controller	UTY-RNNGM	Room temperature can be controlled by detecting the temperature accurately with thermo sensor. Wire type: Polar 3-wire
	Simple Remote Controller	UTY-RSRG	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RHRG	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Wire type: Non-polar 2-wire
	Simple Remote Controller	UTY-RSNGM	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Polar 3-wire

Exterior	Part name	Model name	Summary
	Wireless Remote Controller	UTY-LNTG	Unit control is performed by Wireless Remote Controller.

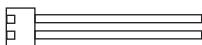
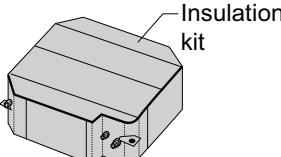
**NOTES:**

- Available functions may differ by the remote controller. For details, refer to the operation manual.
- When using the group controlling system of the Wired Remote Controller, using WLAN Adapter is prohibited.

**11-2. Cassette Grille**

Exterior	Part name	Model name	Summary
	Cassette Grille	UTG-UFGF-W	This cassette grille can be installed appropriately on the grid type ceiling common in the office.

## 11-3. Others

Exterior	Part name	Model name	Summary
	External Connect Kit	UTY-XWZXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port.
	Air Outlet Shutter Plate	UTR-YDZB	Installed at the air outlet when 3-directions mode is performed.
	Fresh Air Intake Kit	UTZ-VXAA	By attaching Fresh Air Intake Kit to the indoor unit, it can be taken in fresh air of up to 10% of "high" air volume of the indoor unit.
	Insulation Kit for High Humidity	UTZ-KXGC	Install when the under-roof condition is expected to be the humidity of over 80% and the temperature of over 30 °C.
	WLAN Adapter	UTY-TFSXZ1	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface. Appropriate application for each region is required to use this option. For details, contact FGL sales company.
	Modbus Converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network.
	KNX Convertor	UTY-VKSX	For connection between indoor unit with UART interface and a KNX open network.
	External Switch Controller	UTY-TERX	Air conditioner switching can be controlled by connecting other external sensor switches.

**NOTE:** Combined use of following optional parts and WLAN Adapter (UTY-TFSXZ1) is not allowed.

- Modbus Converter
- KNX Convertor



# **Part 2. OUTDOOR UNIT**

---

**SINGLE TYPE:  
AOHG24KATA**

# 1. Specifications

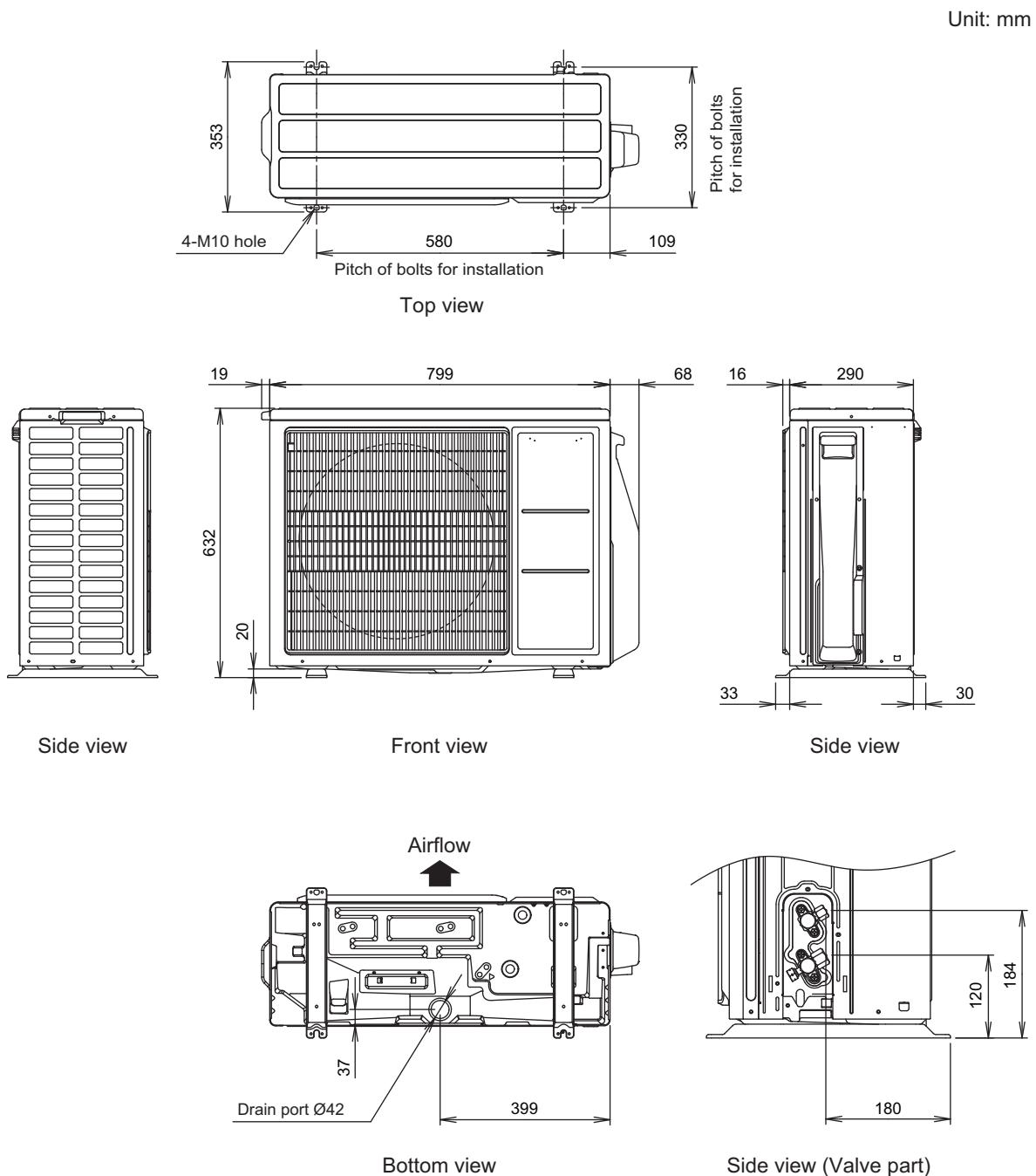
Type	Inverter heat pump		
<b>Model name</b>	<b>AOHG24KATA</b>		
Power supply	230 V ~ 50 Hz		
Power supply intake	Outdoor unit		
Available voltage range	198—264 V		
Starting current	10.0		
Fan	Airflow rate	Cooling	2,885
		Heating	2,350
	Type × Qty		Propeller × 1
Motor output		W	49
Sound pressure level *1		dB (A)	54 55
Sound power level		dB (A)	66 67
Heat exchanger type		Dimensions (H × W × D) Fin pitch	Main1: 588 × 881 × 18.19 Main2: 588 × 851 × 18.19
			Main1: 1.3 Main2: 1.3
		Rows × Stages	Main1: 1 × 28 Main2: 1 × 28
		Pipe type	Copper
		Fin	Aluminum
			PC fin
Compressor	Type × Qty		DC Twin rotary × 1
	Motor output	W	1,060
Refrigerant		Type (Global warming potential)	R32 (675)
		Factory charge	1,250
Refrigerant oil		Type	RmM68AF
		Amount	400
Enclosure		Material	Steel sheet
		Color	Beige Approximate color of Munsell 10YR 7.5/1.0
Dimensions (H × W × D)	Net	mm	632 × 799 × 290
	Gross		692 × 940 × 375
Weight	Net	kg	38
	Gross		42
Connection pipe	Size	Liquid	Ø 6.35 (Ø 1/4)
		Gas	Ø 12.70 (Ø 1/2)
	Method		Flare
	Pre-charge length	m	20
	Max. length		25
	Max. height difference		20
Operation range		°C	-10 to 46
			-15 to 24
Drain hose		Material	Polypropylene
	Size	mm	Ø13.0 (I. D.), Ø16.0 to Ø16.8 (O. D.)

**NOTES:**

- Specifications are based on the following conditions:
  - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.
  - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.
  - Pipe length: 5.0 m, Height difference: 0 m. (Between outdoor unit and indoor unit.)
- Protective function might work when using it outside the operation range.
- \*1: Sound pressure level
- Measured values in manufacturer's anechoic chamber.
- Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.
- This data is based on EN 14511 standard.

## 2. Dimensions

### 2-1. Model: AOHG24KATA



### 3. Installation space

#### 3-1. Model: AOHG24KATA

##### ■ Space requirement

Provide sufficient installation space for product safety.

###### **⚠ CAUTION**

Keep the space shown in the installation examples.

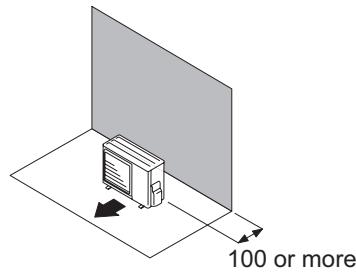
If the installation is not performed accordingly, it could cause a short circuit and result in a lack of operating performance.

##### ● Single outdoor unit installation

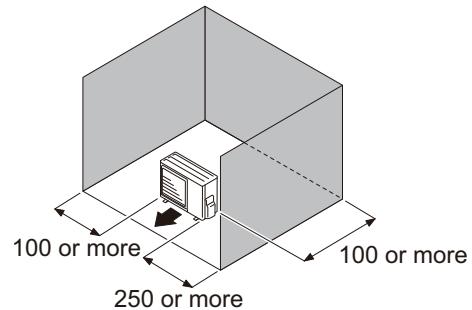
- When the upper space is open:

Unit: mm

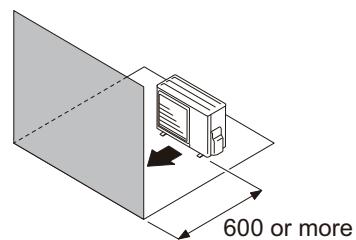
Obstacles at rear only



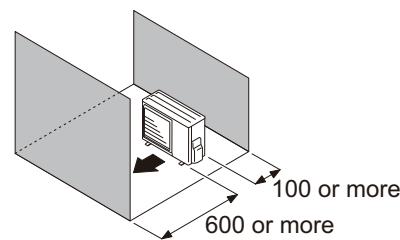
Obstacles at rear and sides



Obstacles at front



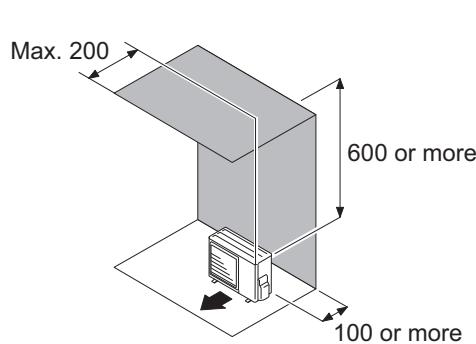
Obstacles at front and rear



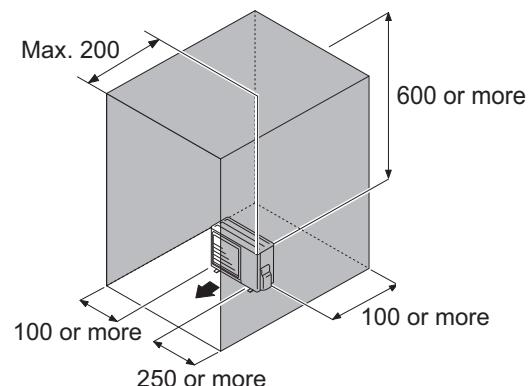
- When an obstruction in the upper space:

Unit: mm

Obstacles at rear and above



Obstacles at rear, sides, and above



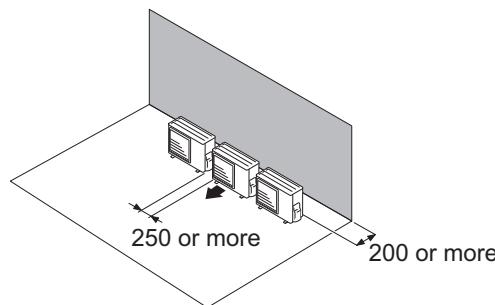
## ● Multiple outdoor unit installation

- Provide at least 250 mm of space between the outdoor units if multiple units are installed.
  - When routing the piping from the side of an outdoor unit, provide space for piping.
  - No more than 3 units must be installed side by side.
- When 4 units or more are arranged in a line, provide the space as shown in the following example **"When an obstruction in the upper space:"**.

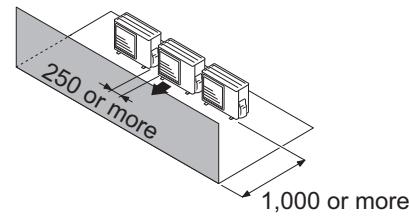
- When the upper space is open:**

Unit: mm

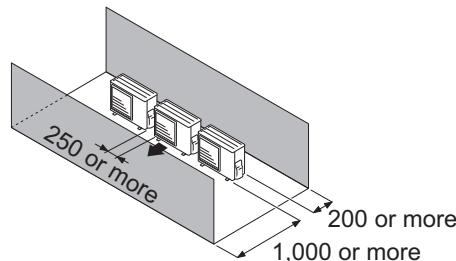
Obstacles at rear only



Obstacles at front only



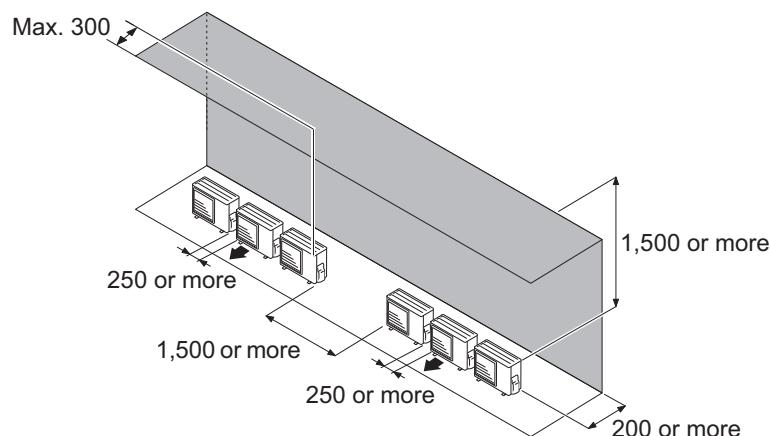
Obstacles at front and rear



- When an obstruction in the upper space:**

Unit: mm

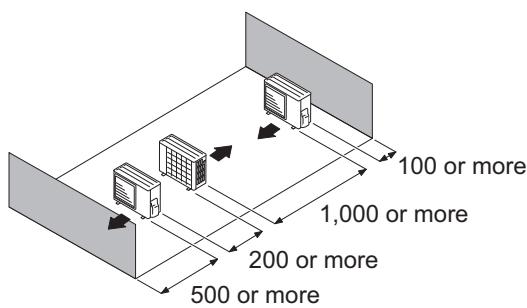
Obstacles at rear and above.



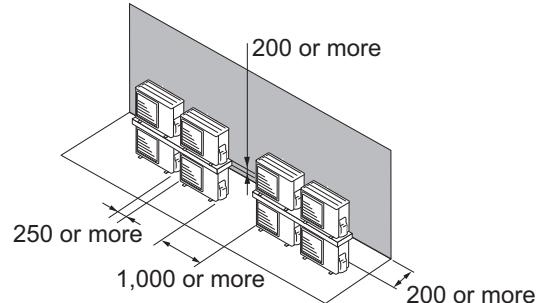
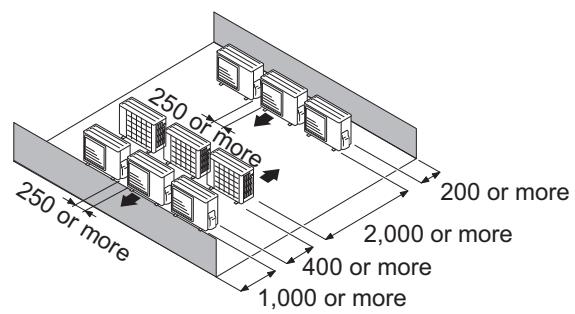
## ● Outdoor units installation in multi-row

Unit: mm

Single parallel unit arrangement



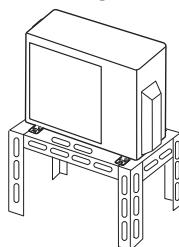
Multiple parallel unit arrangement

**NOTES:**

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

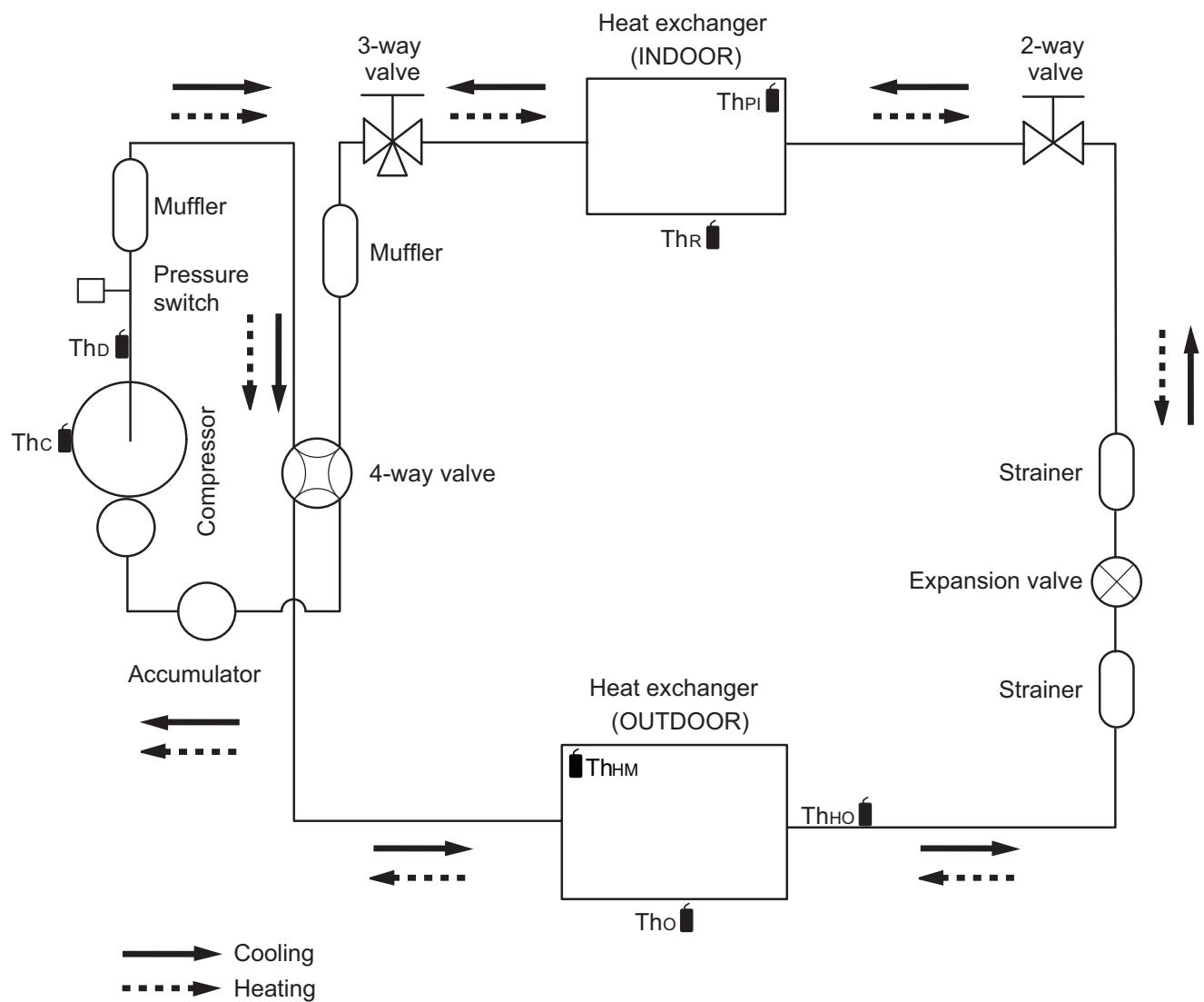
**△ CAUTION**

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 0 °C or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



## 4. Refrigerant circuit

### 4-1. Model: AOHG24KATA



Thc : Thermistor (Compressor temperature)

ThD : Thermistor (Discharge temperature)

ThHM : Thermistor (Heat exchanger middle temperature)

Tho : Thermistor (Outdoor temperature)

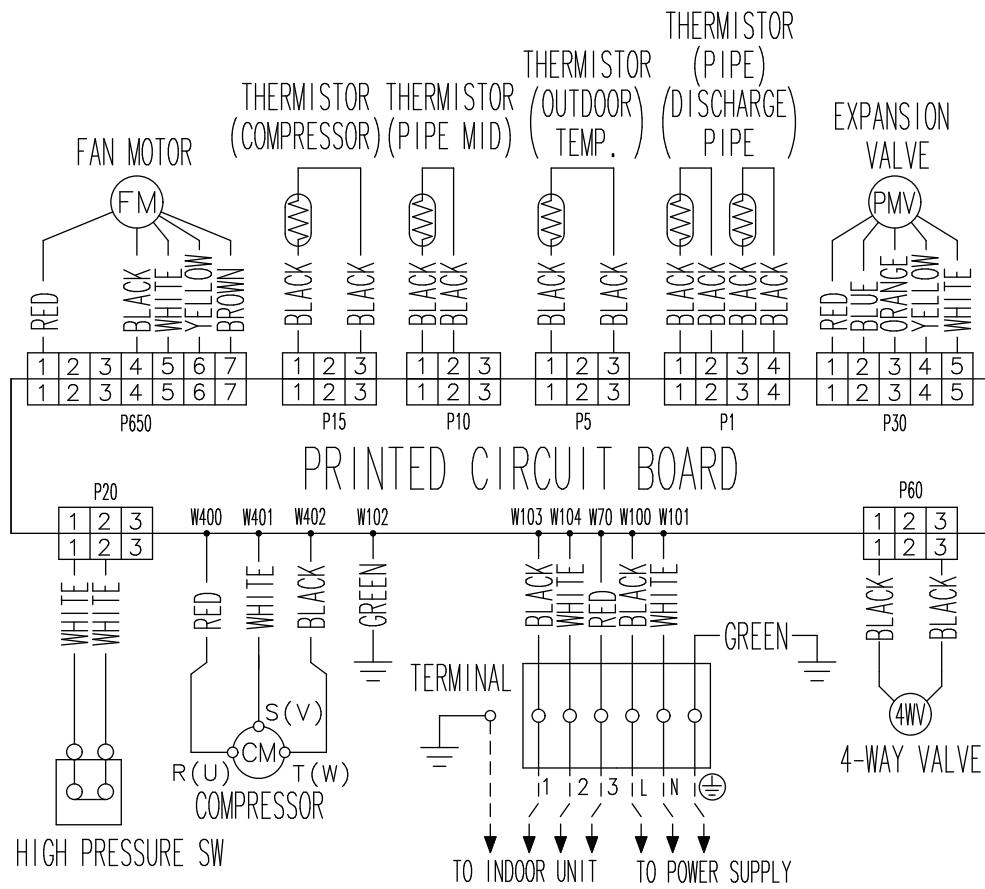
ThHO : Thermistor (Heat exchanger out temperature)

ThPI : Thermistor (Pipe temperature)

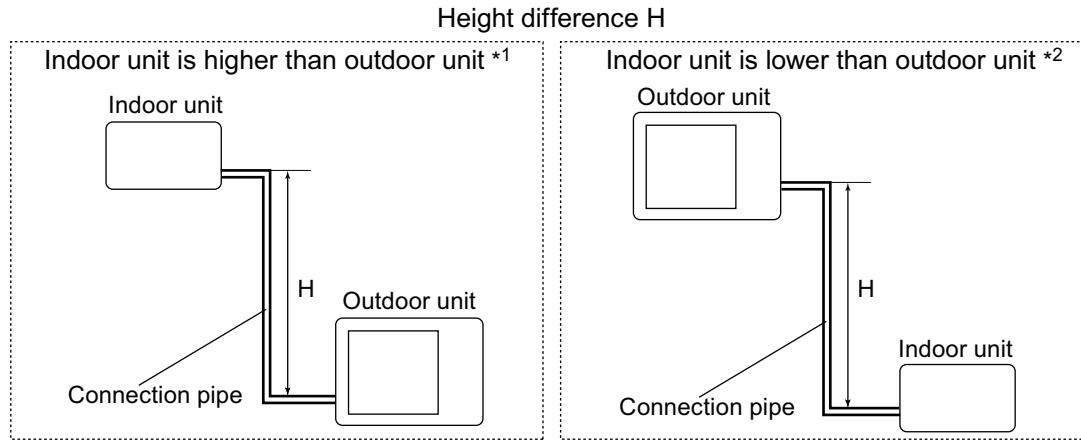
Thr : Thermistor (Room temperature)

## 5. Wiring diagrams

### 5-1. Model: AOHG24KATA

OUTDOOR UNIT  
AOHG24KATAOUTDOOR UNIT  
AOHG24KATA

## 6. Capacity compensation rate for pipe length and height difference



### 6-1. Model: AOHG24KATA

**NOTE:** Values mentioned in the table are calculated based on the maximum capacity.

COOLING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	Indoor unit is higher than outdoor unit * <sup>1</sup>	20	—	—	—	—	0.909	0.909
		15	—	—	—	0.953	0.950	0.947
		10	—	—	0.983	0.968	0.966	0.962
		7.5	—	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	Indoor unit is lower than outdoor unit * <sup>2</sup>	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	—	1.000	0.999	0.984	0.982	0.978
		-10	—	—	0.999	0.984	0.982	0.978
		-15	—	—	—	0.984	0.982	0.978
		-20	—	—	—	—	0.982	0.978

HEATING		Pipe length (m)						
		5	7.5	10	15	20	25	
Height difference H (m)	Indoor unit is higher than outdoor unit * <sup>1</sup>	20	—	—	—	—	0.894	0.867
		15	—	—	—	0.920	0.894	0.867
		10	—	—	0.982	0.920	0.894	0.867
		7.5	—	1.000	0.982	0.920	0.894	0.867
		5	1.000	1.000	0.982	0.920	0.894	0.867
	Indoor unit is lower than outdoor unit * <sup>2</sup>	0	1.000	1.000	0.982	0.920	0.894	0.867
		-5	0.995	0.995	0.977	0.916	0.889	0.862
		-7.5	—	0.993	0.975	0.913	0.887	0.860
		-10	—	—	0.972	0.911	0.885	0.858
		-15	—	—	—	0.902	0.876	0.849
		-20	—	—	—	—	0.851	0.821

## 7. Additional charge calculation

### 7-1. Model: AOHG24KATA

Refrigerant type	R32
Refrigerant amount	1,250

#### ■ Refrigerant charge

Total pipe length	m	20 or less	25 (Max.)	20 g/m
Additional charge amount	g	0	100	

## 8. Airflow

### 8-1. Model: AOHG24KATA

#### ● Cooling

m <sup>3</sup> /h	2,885
l/s	801
CFM	1,698

#### ● Heating

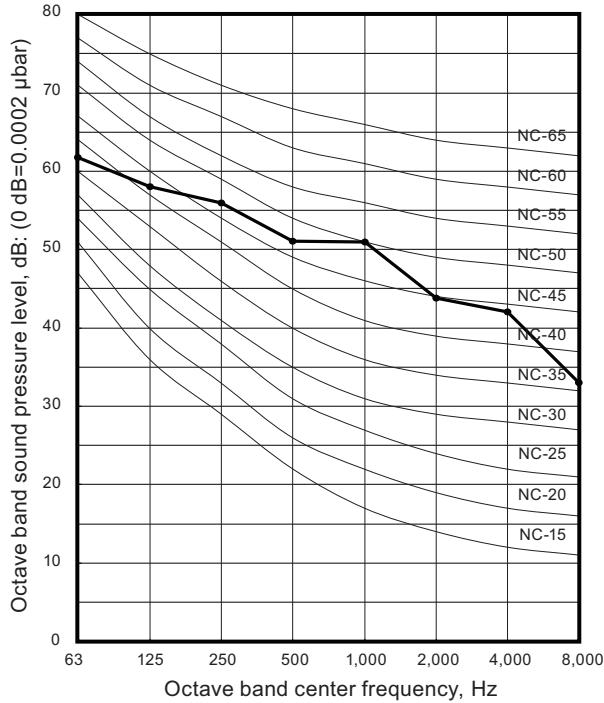
m <sup>3</sup> /h	2,350
l/s	653
CFM	1,383

## 9. Operation noise (sound pressure)

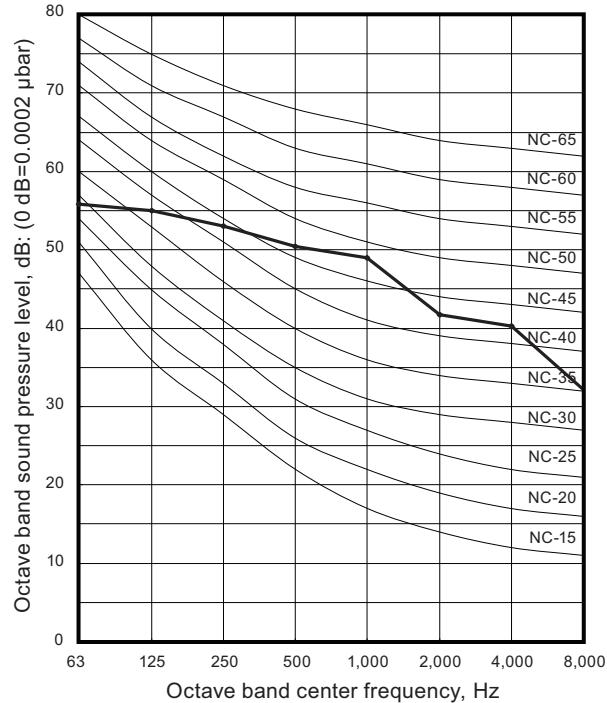
### 9-1. Noise level curve

#### ■ Model: AOHG24KATA

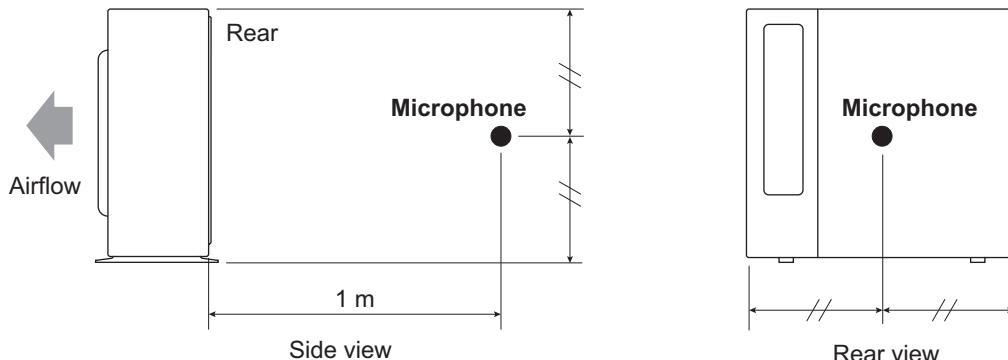
##### ● Cooling



##### ● Heating



### 9-2. Sound level check point



**NOTE:** Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

## 10. Electrical characteristics

Model name			AOHG24KATA	
Power supply	Voltage	V	230 ~	
	Frequency	Hz	50	
Max operating current *1		A	12.6	
Starting current		A	10.0	
Wiring spec. *2	Circuit breaker current	A	20	
	Power cable	mm <sup>2</sup>	1.5	
	Connection cable *3	mm <sup>2</sup>	1.5	
	Limited wiring length	m	26	

\*1: Maximum current is the total current of the indoor unit and the outdoor unit.

\*2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.

\*3: Limit voltage drop to less than 2%. Increase conductor size if voltage drop is 2% or more.

# 11. Safety devices

Type of protection	Protection form	Model	
		AOHG24KATA	
Circuit protection	Current fuse (Main PCB)	250 V, 25 A 250 V, 5 A 250 V, 3.15 A	
Fan motor protection	Thermal protection program	Activate	125 ±10 °C Fan motor stop
		Reset	120 ±10 °C Fan motor restart
Compressor protection	Thermal protection program (Discharge temp.)	Activate	110 °C Compressor stop
		Reset	After 7 minutes Compressor restart
	Thermal protection program (Compressor temp.)	Activate	108 °C Compressor stop
		Reset	After 3 minutes, and 80 °C or less Compressor restart
	Thermal protection program (Outdoor temp.) (Only in COOL or DRY mode)	Activate	-20 °C Compressor stop
		Reset	-15 °C Compressor restart
High pressure protection	Pressure switch	Activate	4.2 <sup>+0</sup> <sub>-0.15</sub> MPa Compressor stop
		Reset	3.2 ±0.15 MPa Compressor restart

## 12. Accessories

### 12-1. Model: AOHG24KATA

Part name	Exterior	Qty	Part name	Exterior	Qty
Installation manual		1	Drain pipe		1