

AIR CONDITIONER

Ceiling type

DESIGN & TECHNICAL MANUAL

INDOOR



ABHG18KRTA
ABHG22KRTA



ABHG24KRTA
ABHG30KRTA



ABHG36KRTA
ABHG45KRTA

OUTDOOR



AOHG18KATA



AOHG22KATA
AOHG24KATA



AOHG30KATA
AOHG36KATA



AOHG45KATA

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CONTENTS

Part 1. INDOOR UNIT	1
1. Specifications	2
2. Dimensions	8
2-1. Models: ABHG18KRTA and ABHG22KRTA.....	8
2-2. Models: ABHG24KRTA and ABHG30KRTA.....	9
2-3. Models: ABHG36KRTA and ABHG45KRTA.....	10
2-4. Installation space requirement.....	11
3. Wiring diagrams	12
3-1. Models: ABHG18KRTA, ABHG22KRTA, ABHG24KRTA, and ABHG30KRTA.....	12
3-2. Models: ABHG36KRTA and ABHG45KRTA.....	13
4. Capacity table	14
4-1. Cooling capacity.....	14
4-2. Heating capacity.....	16
5. Fan performance	18
5-1. Air velocity and temperature distributions.....	18
5-2. Airflow.....	24
5-3. Fresh air characteristics.....	30
6. Operation noise (sound pressure)	33
6-1. Noise level curve.....	33
6-2. Sound level check point.....	36
7. Safety devices	37
8. External input and output	38
8-1. External input.....	38
8-2. External output.....	40
8-3. Combination of external input and output.....	41
8-4. Details of function.....	43
9. Group connection	49
10. Function settings	50
10-1. Function settings by using remote controller.....	50
11. Accessories	55
11-1. Models: ABHG18KRTA and ABHG22KRTA.....	55
11-2. Models: ABHG24KRTA, ABHG30KRTA, ABHG36KRTA, and ABHG45KRTA.....	56
12. Optional parts	57
12-1. Controllers.....	57
12-2. Others.....	58

CONTENTS (continued)

Part 2. OUTDOOR UNIT61

1. Specifications	62
2. Dimensions	64
2-1. Model: AOHG18KATA	64
2-2. Models: AOHG22KATA and AOHG24KATA.....	65
2-3. Models: AOHG30KATA and AOHG36KATA.....	66
2-4. Model: AOHG45KATA	67
3. Installation space	68
3-1. Models: AOHG18KATA, AOHG22KATA, and AOHG24KATA.....	68
3-2. Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA.....	71
4. Refrigerant circuit	74
4-1. Model: AOHG18KATA	74
4-2. Model: AOHG22KATA	75
4-3. Model: AOHG24KATA	76
4-4. Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA.....	77
5. Wiring diagrams	78
5-1. Model: AOHG18KATA	78
5-2. Model: AOHG22KATA	79
5-3. Model: AOHG24KATA	79
5-4. Models: AOHG30KATA and AOHG36KATA.....	80
5-5. Model: AOHG45KATA	81
6. Capacity compensation rate for pipe length and height difference.....	82
6-1. Model: AOHG18KATA	82
6-2. Model: AOHG22KATA	83
6-3. Model: AOHG24KATA	84
6-4. Model: AOHG30KATA	85
6-5. Model: AOHG36KATA	86
6-6. Model: AOHG45KATA	87
7. Additional charge calculation	88
7-1. Model: AOHG18KATA	88
7-2. Model: AOHG22KATA	88
7-3. Model: AOHG24KATA	88
7-4. Models: AOHG30KATA and AOHG36KATA.....	88
7-5. Model: AOHG45KATA	88
8. Airflow	89
8-1. Model: AOHG18KATA	89
8-2. Model: AOHG22KATA	89
8-3. Model: AOHG24KATA	89
8-4. Models: AOHG30KATA and AOHG36KATA.....	90
8-5. Model: AOHG45KATA	90
9. Operation noise (sound pressure).....	91

CONTENTS (continued)

9-1. Noise level curve.....	91
9-2. Sound level check point.....	94
10. Electrical characteristics	95
11. Safety devices	96
12. External input and output (30-45 models).....	97
12-1.External input.....	97
12-2.External output.....	99
13. Function settings (30-45 models)	101
13-1.Control PCB and switch buttons location	101
13-2.Local setting procedure.....	103
14. Accessories	105
14-1.Models: AOHG18KATA, AOHG22KATA, and AOHG24KATA.....	105
14-2.Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA.....	106
15. Optional parts.....	107

Part 1. INDOOR UNIT

CEILING TYPE:

ABHG18KRTA

ABHG22KRTA

ABHG24KRTA

ABHG30KRTA

ABHG36KRTA

ABHG45KRTA

1. Specifications

Type				Ceiling		
				Inverter heat pump		
Model name				ABHG18KRTA		ABHG22KRTA
Power supply				230 V ~ 50 Hz		
Power supply intake				Outdoor unit		
Available voltage range				198—264 V		
Capacity	Cooling	Rated	kW	5.2		6.0
			Btu/h	17,700		20,500
		Min.—Max.	kW	0.9—5.4		0.9—6.3
			Btu/h	3,100—18,400		3,100—21,400
	Heating	Rated	kW	6.0		7.0
			Btu/h	20,500		23,900
Min.—Max.		kW	0.9—6.3		0.9—7.4	
		Btu/h	3,100—21,400		3,100—25,200	
Input power	Cooling	Rated	kW	1.66		1.95
				Max.	2.33	
	Heating	Rated	1.71		2.00	
			Max.	2.33		2.67
Current	Cooling	Rated	A	7.4		8.6
	Heating			7.6		8.8
EER	Cooling			3.13		3.08
COP	Heating			3.51		3.50
Power factor	Cooling			97.6		98.1
	Heating			97.9		98.5
Moisture removal			L/h (pints/h)	2.0 (3.5)		2.5 (4.4)
Maximum operating current *1	Cooling			10.1		11.6
	Heating			10.1		11.6
Fan	Airflow rate	Cooling	HIGH	840		900
			MED	790		790
			LOW	710		710
			QUIET	650		650
		Heating	HIGH	840		900
			MED	790		790
			LOW	710		710
			QUIET	650		650
	Type × Q'ty		Sirocco × 2			
	Motor output		W		50	
Sound pressure level *2	Cooling		HIGH	38		42
			MED	36		37
			LOW	33		34
			QUIET	31		31
	Heating		HIGH	38		42
			MED	36		37
			LOW	33		34
			QUIET	31		31
Heat exchanger type	Dimensions (H × W × D)		mm	294 × 715 × 39.9		
	Fin pitch		mm	1.30		
	Rows × Stages			3 × 14		
	Pipe type			Copper		
	Fin type			Aluminum		
Enclosure	Material			Steel sheet		
	Color			White Approximate color of Munsell N9.25/		
Dimensions (H × W × D)	Net		mm	235 × 1,080 × 705		
	Gross			330 × 1,165 × 825		
Weight	Net		kg	24		
	Gross			33		
Connection pipe	Size	Liquid	mm (in)	Ø6.35 (Ø1/4)		
		Gas		Ø12.70 (Ø1/2)		
	Method			Flare		
Drain hose	Material			PVC		
	Tip diameter		mm	Ø25 (I.D.), Ø32 (O.D.)		
Operation range	Cooling			°C		
				18 to 32		
Remote controller (Option)	Heating			%RH		
				80 or less		
				°C		
				16 to 30		
Remote controller (Option)				Wired remote controller, Wireless remote controller, Mobile app*3 (FGLair™)		

NOTES:

- Specifications are based on the following conditions:
 - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.
 - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.
 - Pipe length: 5 m, Height difference: 0 m. (Between outdoor unit and indoor unit.)
- Protective function might work when using it outside the operation range.
- *1: Maximum current is maximum value when operated within the operation range.
- *2: Sound pressure level:
 - Measured values in manufacturer's anechoic chamber.
 - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.
- *3: Available on Google Play™ store or on App Store®. Optional WLAN adapter is also required. For details, refer to the setting manual.

Specifications for ErP Lot10				
Model name			ABHG18KRTA	ABHG22KRTA
Energy efficiency class	Cooling		A ⁺	A ⁺
	Heating (Average)		A	A
Pdesign	Cooling	kW	5.2 (35°C)	6.0 (35°C)
	Heating (Average)		3.8 (-10°C)	4.4 (-10°C)
SEER	Cooling		5.8	5.6
SCOP	Heating (Average)		3.8	3.8
Annual energy consumption	QCE		538	375
	QHE (Average)		1,398	1,618
Sound power level	Cooling	HIGH	dB (A)	53
	Heating			53

Type				Ceiling		
				Inverter heat pump		
Model name				ABHG24KRTA	ABHG30KRTA	
Power supply				230 V ~ 50 Hz		
Power supply intake				Outdoor unit		
Available voltage range				198—264 V		
Capacity	Cooling	Rated	kW	6.8	8.5	
			Btu/h	23,200	29,000	
		Min.—Max.	kW	0.9—7.4	2.8—9.6	
			Btu/h	3,100—25,200	9,600—32,700	
	Heating	Rated	kW	7.5	10.0	
			Btu/h	25,600	34,100	
Min.—Max.		kW	0.9—8.6	2.7—10.8		
		Btu/h	3,100—29,300	9,200—36,800		
Input power	Cooling	Rated	kW	2.19	2.78	
				Max.	2.79	4.41
	Heating	Rated	2.00	2.86		
			Max.	2.70	4.38	
Current	Cooling	Rated	A	9.7	12.3	
	Heating			8.8	12.6	
EER	Cooling			kW/kW	3.11	3.06
COP	Heating			kW/kW	3.75	3.50
Power factor	Cooling			%	98.3	98.5
	Heating			%	98.4	98.8
Moisture removal			L/h (pints/h)	2.2 (3.9)	3.0 (5.3)	
Maximum operating current *1		Cooling	A	12.6	22.5	
		Heating		12.6	22.5	
Fan	Airflow rate	Cooling	HIGH	m ³ /h	1,230	1,400
			MED		990	1,120
			LOW		860	980
			QUIET		700	800
		Heating	HIGH		1,230	1,400
			MED		990	1,120
			LOW		860	980
			QUIET		700	800
	Type × Q'ty		Sirocco × 3			
	Motor output		W		80	
Sound pressure level *2		Cooling	HIGH	dB (A)	41	45
			MED		36	40
			LOW		32	35
			QUIET		29	32
		Heating	HIGH		41	45
			MED		36	40
			LOW		32	35
			QUIET		29	32
Heat exchanger type		Dimensions (H × W × D)		mm		294 × 1,025 × 39.9
		Fin pitch		mm		1.30
		Rows × Stages				3 × 14
		Pipe type				Copper
		Fin type				Aluminum
Enclosure	Material			Steel sheet		
	Color			White Approximate color of Munsell N9.25/		
Dimensions (H × W × D)	Net		mm	235 × 1,390 × 705		
	Gross			330 × 1,475 × 825		
Weight	Net		kg	31		
	Gross			41		
Connection pipe	Size	Liquid	mm (in)	Ø6.35 (Ø1/4)	Ø9.52 (Ø3/8)	
		Gas		Ø12.70 (Ø1/2)	Ø15.88 (Ø5/8)	
Method		Flare				
Drain hose	Material			PVC		
	Tip diameter		mm		Ø25 (I.D.), Ø32 (O.D.)	
Operation range		Cooling	°C	18 to 32		
		Heating	%RH	80 or less		
			°C	16 to 30		
Remote controller (Option)				Wired remote controller, Wireless remote controller, Mobile app*3 (FGLair™)		
NOTES:						
<ul style="list-style-type: none"> Specifications are based on the following conditions: <ul style="list-style-type: none"> Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB. Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB. Pipe length: 5 m, Height difference: 0 m. (Between outdoor unit and indoor unit.) Protective function might work when using it outside the operation range. *1: Maximum current is maximum value when operated within the operation range. *2: Sound pressure level: <ul style="list-style-type: none"> Measured values in manufacturer's anechoic chamber. Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. *3: Available on Google Play™ store or on App Store®. Optional WLAN adapter is also required. For details, refer to the setting manual. 						

Specifications for ErP Lot10				
Model name			ABHG24KRTA	ABHG30KRTA
Energy efficiency class	Cooling		A ⁺	A ⁺
	Heating (Average)		A	A
Pdesign	Cooling	kW	6.8 (35°C)	8.5 (35°C)
	Heating (Average)		5.4 (-10°C)	8.0 (-10°C)
SEER	Cooling		6.0	5.8
SCOP	Heating (Average)		3.9	3.9
Annual energy consumption	QCE		679	512
	QHE (Average)		1,935	2,871
Sound power level	Cooling	HIGH	dB (A)	56
	Heating			56

Type				Ceiling			
				Inverter heat pump			
Model name				ABHG36KRTA	ABHG45KRTA		
Power supply				230 V ~ 50 Hz			
Power supply intake				Outdoor unit			
Available voltage range				198—264 V			
Capacity	Cooling	Rated	kW	9.5	12.1		
			Btu/h	32,400	41,300		
		Min.—Max.	kW	2.8—10.6	4.0—12.6		
	Heating	Rated	Btu/h	9,600—36,100	13,600—43,000		
			kW	10.8	13.5		
		Min.—Max.	Btu/h	36,900	46,100		
Input power	Cooling	Rated	kW	3.13	4.84		
			Btu/h	4.52	5.03		
		Max.	kW	3.03	4.18		
	Heating	Rated	Btu/h	4.31	4.79		
			kW	13.8	21.3		
		Max.	A	13.3	18.4		
Current				Cooling	Rated	3.04	2.50
EER				Heating		3.56	3.23
COP				Cooling		98.9	99.0
Power factor				Heating		98.8	98.9
Moisture removal				L/h (pints/h)	2.6 (4.6)	4.5 (7.9)	
Maximum operating current *1				Cooling	22.5	28.1	
				Heating	22.5	28.1	
Fan	Airflow rate	Cooling	HIGH	1,850	1,900		
			MED	1,470	1,510		
			LOW	1,300	1,380		
			QUIET	1,050	1,130		
		Heating	HIGH	1,800	1,850		
			MED	1,470	1,510		
			LOW	1,300	1,380		
			QUIET	1,050	1,130		
	Type × Q'ty		Sirocco × 4				
	Motor output		W				
				110			
Sound pressure level *2	Cooling	HIGH	44	45			
			MED	40	41		
			LOW	37	39		
			QUIET	32	31		
	Heating	HIGH	44	45			
			MED	40	41		
			LOW	37	39		
			QUIET	32	31		
Heat exchanger type				Dimensions (H × W × D)	mm	294 × 1,335 × 39.9	
				Fin pitch	mm	1.30	
				Rows × Stages		3 × 14	
				Pipe type		Copper	
				Fin type		Aluminum	
Enclosure	Material			Steel sheet			
	Color			White Approximate color of Munsell N9.25/			
Dimensions (H × W × D)	Net		mm	235 × 1,700 × 705			
	Gross			330 × 1,785 × 825			
Weight	Net		kg	38			
	Gross			48			
Connection pipe	Size	Liquid	mm (in)	Ø9.52 (Ø3/8)			
		Gas		Ø15.88 (Ø5/8)			
	Method				Flare		
Drain hose	Material			PVC			
	Tip diameter			mm		Ø25 (I.D.), Ø32 (O.D.)	
Operation range	Cooling			°C	18 to 32		
				%RH	80 or less		
		Heating			°C	16 to 30	
Remote controller (Option)				Wired remote controller, Wireless remote controller, Mobile app*3 (FGLair™)			

NOTES:

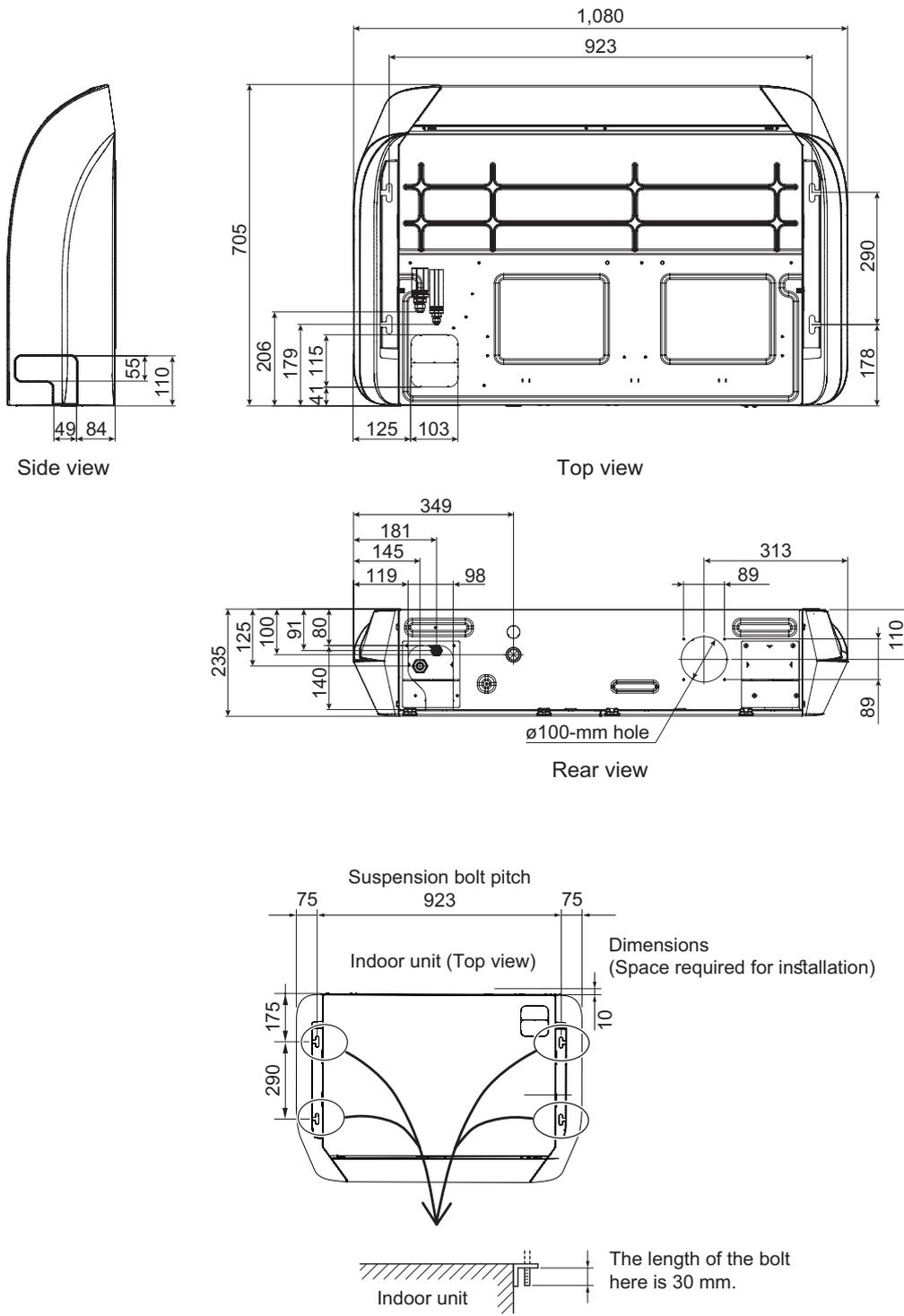
- Specifications are based on the following conditions:
 - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.
 - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.
 - Pipe length: 5 m, Height difference: 0 m. (Between outdoor unit and indoor unit.)
- Protective function might work when using it outside the operation range.
- *1: Maximum current is maximum value when operated within the operation range.
- *2: Sound pressure level:
 - Measured values in manufacturer's anechoic chamber.
 - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.
- *3: Available on Google Play™ store or on App Store®. Optional WLAN adapter is also required. For details, refer to the setting manual.

Specifications for ErP Lot10				
Model name		ABHG36KRTA		
Energy efficiency class	Cooling	A ⁺		
	Heating (Average)	A		
Pdesign	Cooling	kW	9.5 (35°C)	
	Heating (Average)		8.7 (-10°C)	
SEER	Cooling	kWh/kWh	5.6	
SCOP	Heating (Average)		3.9	
Annual energy consumption	QCE	kWh/a	594	
	QHE (Average)		3,117	
Sound power level	Cooling	HIGH	dB (A)	59
	Heating			59

2. Dimensions

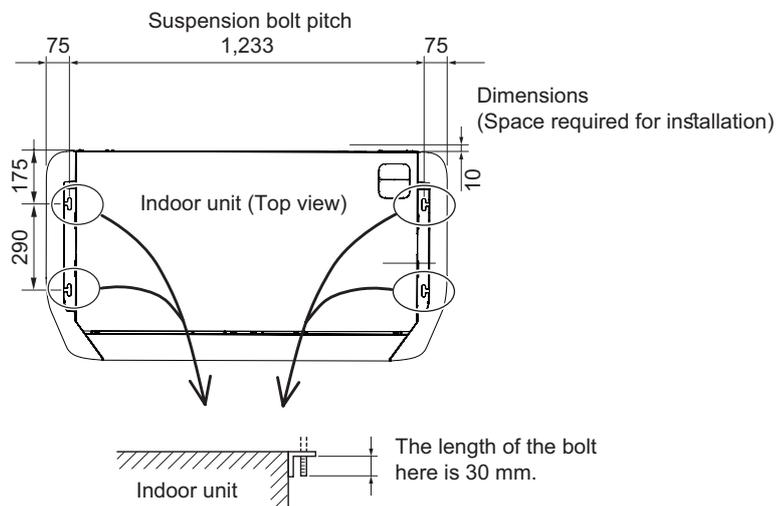
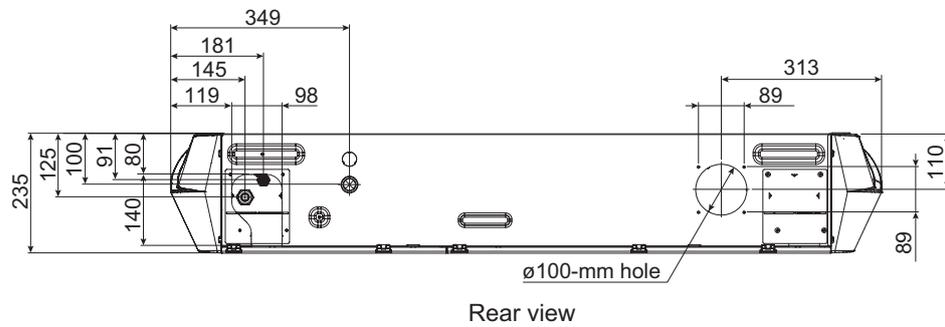
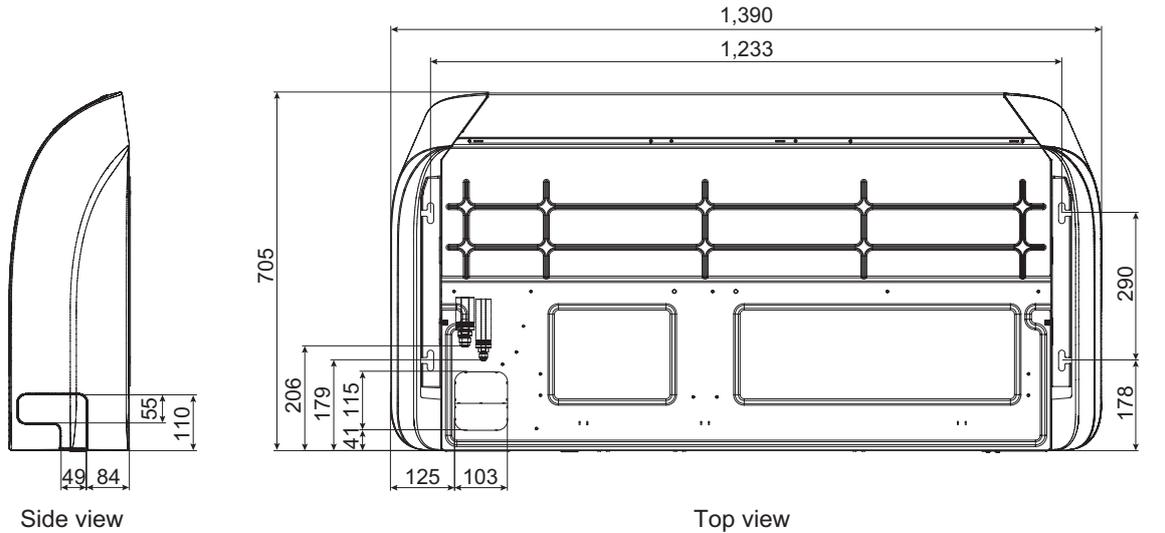
2-1. Models: ABHG18KRTA and ABHG22KRTA

Unit: mm



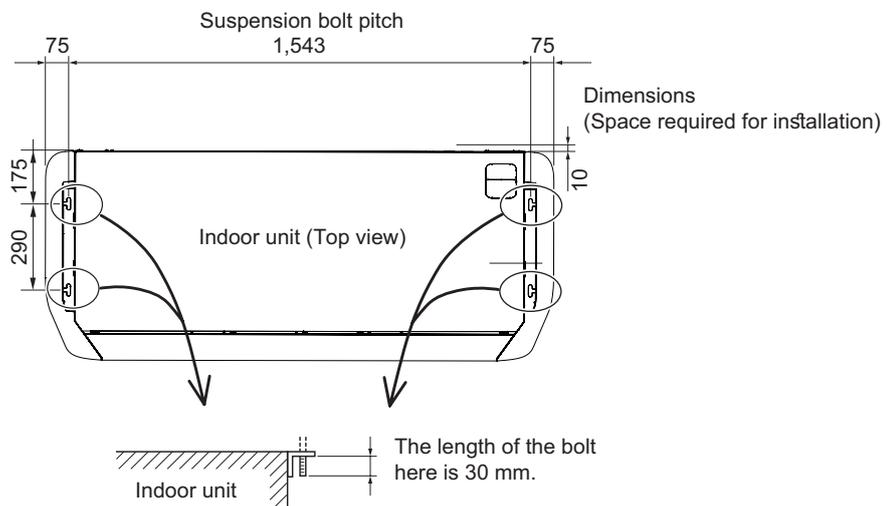
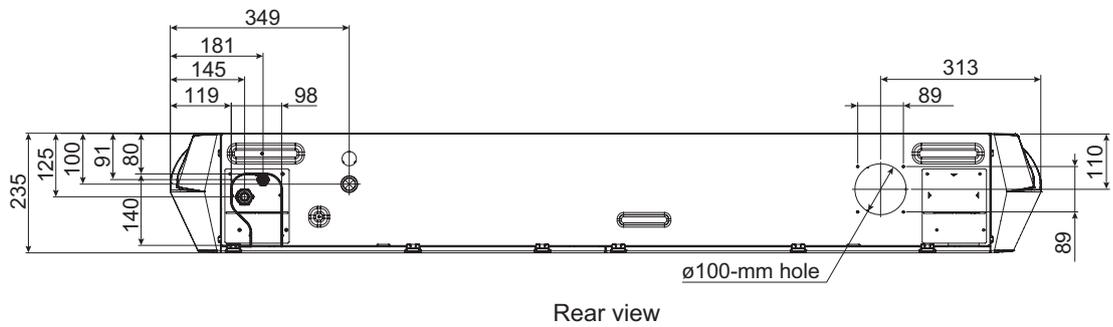
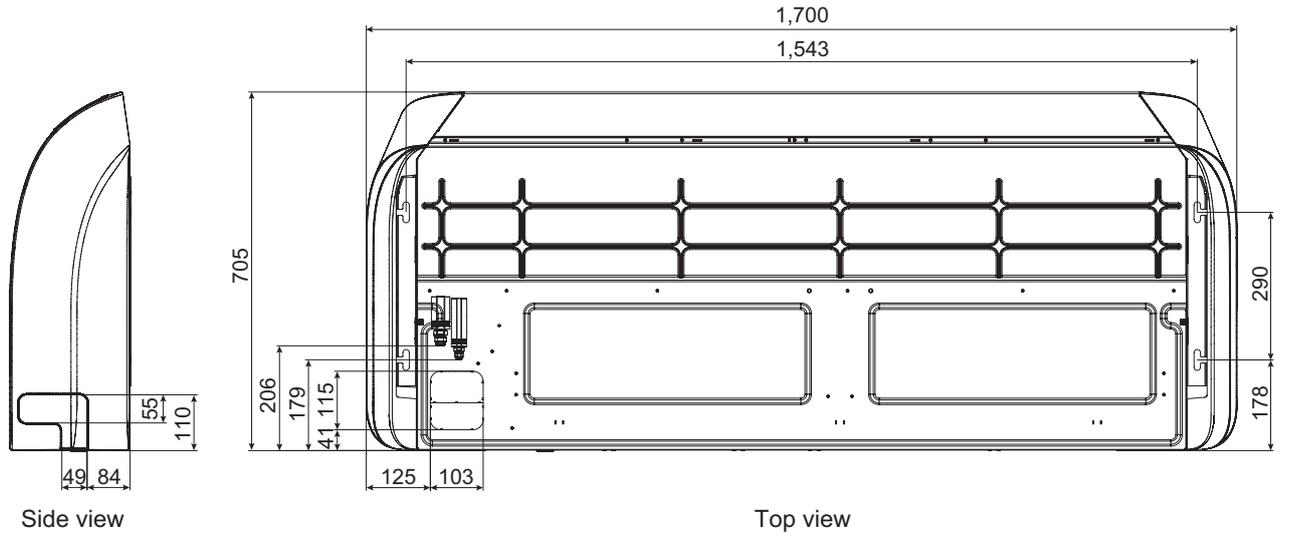
2-2. Models: ABHG24KRTA and ABHG30KRTA

Unit: mm



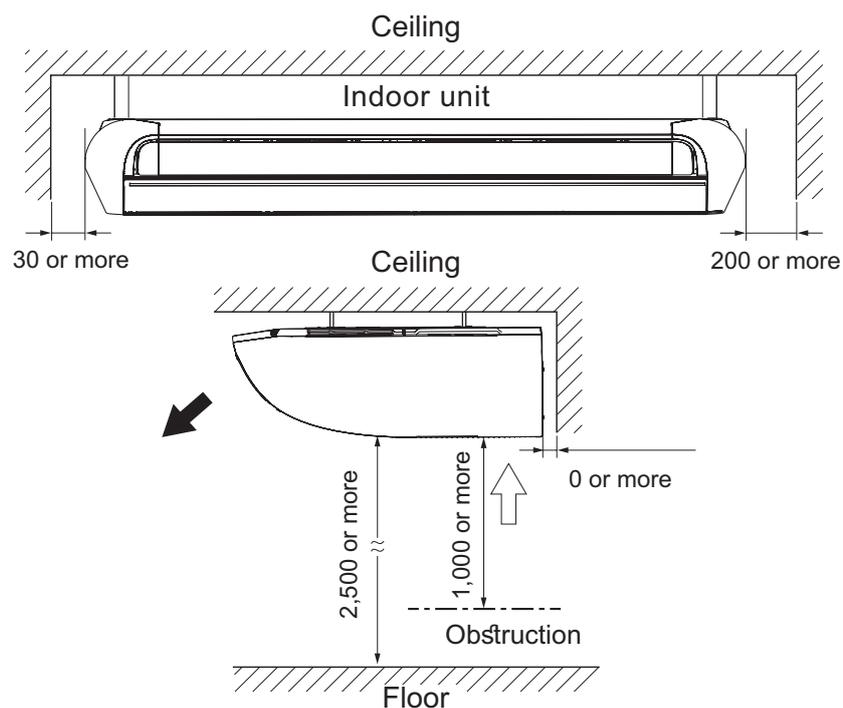
2-3. Models: ABHG36KRTA and ABHG45KRTA

Unit: mm



2-4. Installation space requirement

Unit: mm

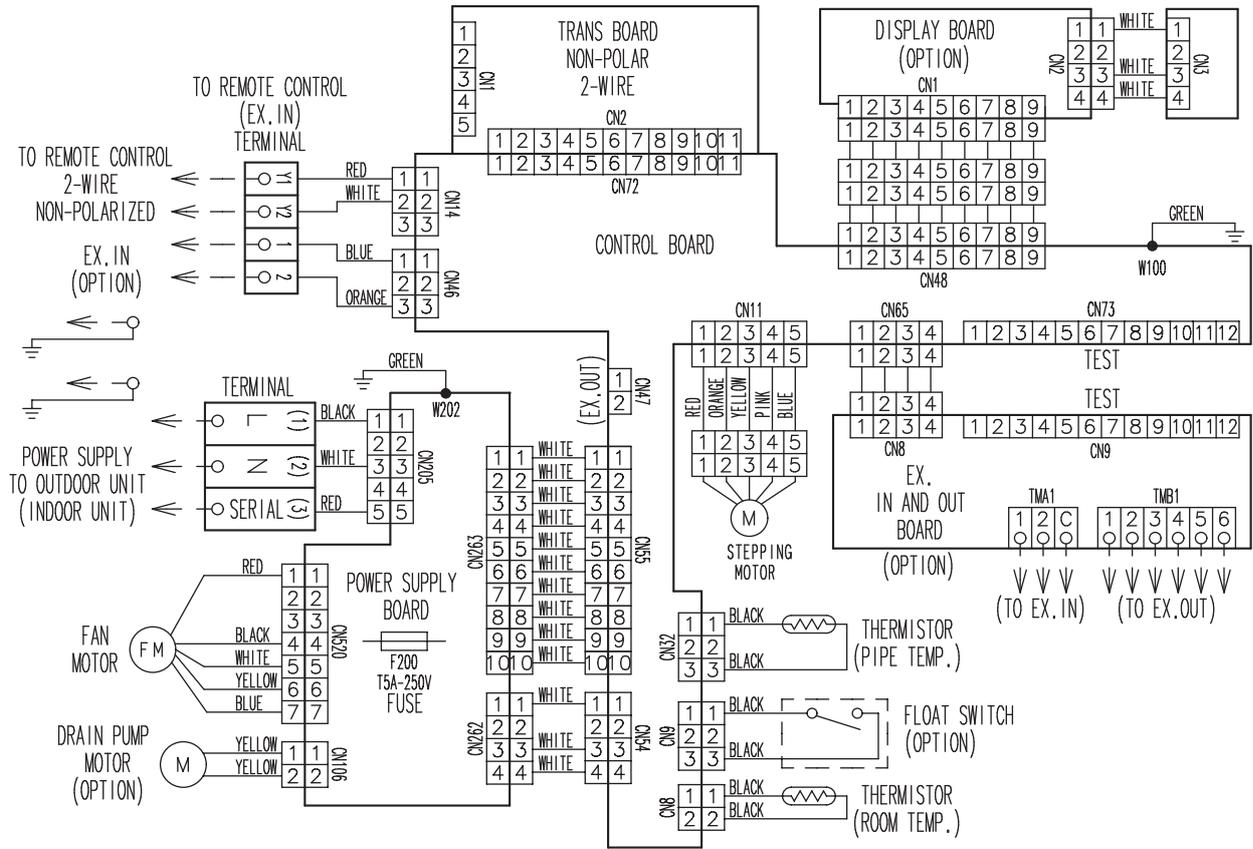


Required ceiling height varies according to the ceiling mode setting of function setting No. 20.

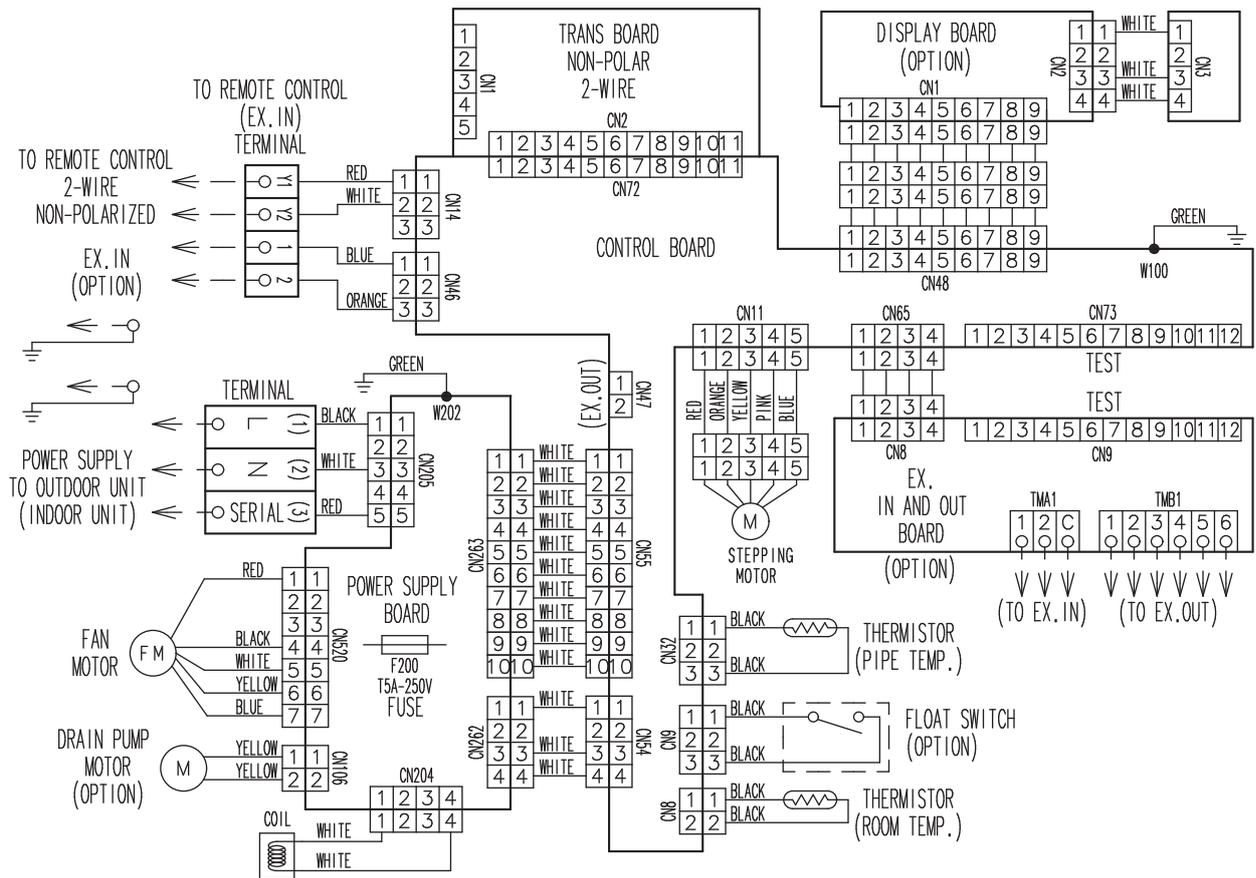
Ceiling height (m)		
Ceiling mode	Standard	High ceiling
18, 22, 24, and 30 models	2.7	3.5
36 and 45 models	3.5	4.3

3. Wiring diagrams

3-1. Models: ABHG18KRTA, ABHG22KRTA, ABHG24KRTA, and ABHG30KRTA



3-2. Models: ABHG36KRTA and ABHG45KRTA



4. Capacity table

Capacity tables show each of following values calculated based on the outdoor temperature and the indoor temperature, under given Airflow Rate (AFR):

For cooling capacity: Total Capacity (TC), Sensible Heat Capacity (SHC), and Input Power (IP)

For heating capacity: Total Capacity (TC) and Input Power (IP)

4-1. Cooling capacity

■ Model: ABHG18KRTA

AFR		m ³ /h									840													
Outdoor temperature	Indoor temperature																							
	°CDB			18			21			23			25			27			29			32		
	°CWB			12			15			16			18			19			21			23		
	°CDB			TC	SHC	IP	TC	SHC	IP															
	kW			kW			kW			kW			kW			kW			kW			kW		
-10	4.20	3.33	0.44	4.68	3.35	0.44	4.84	3.64	0.44	5.16	3.66	0.45	5.32	3.95	0.45	5.64	3.93	0.46	5.96	4.19	0.46			
0	3.99	3.25	0.67	4.44	3.27	0.68	4.60	3.55	0.69	4.90	3.56	0.69	5.05	3.85	0.70	5.35	3.83	0.70	5.66	4.08	0.71			
5	3.91	3.23	0.72	4.36	3.24	0.73	4.50	3.53	0.73	4.80	3.54	0.74	4.95	3.82	0.74	5.25	3.81	0.75	5.54	4.05	0.76			
10	4.05	3.28	0.48	4.51	3.30	0.49	4.67	3.59	0.49	4.98	3.60	0.50	5.13	3.88	0.50	5.44	3.87	0.51	5.75	4.12	0.51			
15	3.92	3.24	0.60	4.36	3.26	0.61	4.51	3.54	0.61	4.81	3.56	0.62	4.96	3.84	0.62	5.26	3.82	0.63	5.56	4.07	0.63			
20	4.83	3.58	1.14	5.39	3.60	1.16	5.57	3.92	1.17	5.94	3.93	1.18	6.12	4.24	1.18	6.49	4.23	1.20	6.85	4.50	1.21			
25	4.59	3.44	1.31	5.11	3.46	1.33	5.29	3.76	1.33	5.64	3.77	1.35	5.81	4.07	1.35	6.16	4.06	1.37	6.51	4.32	1.38			
30	4.35	3.31	1.46	4.84	3.33	1.48	5.01	3.62	1.49	5.34	3.63	1.51	5.50	3.92	1.51	5.83	3.90	1.53	6.16	4.16	1.54			
35	4.11	3.17	1.60	4.58	3.18	1.63	4.73	3.46	1.64	5.04	3.47	1.65	5.20	3.75	1.66	5.51	3.74	1.68	5.82	3.98	1.69			
40	3.68	3.09	1.47	4.10	3.11	1.50	4.24	3.38	1.50	4.52	3.39	1.52	4.66	3.66	1.53	4.94	3.65	1.54	5.22	3.88	1.56			
46	2.58	2.31	1.10	2.87	2.48	1.11	2.97	2.66	1.12	3.16	2.71	1.13	3.26	2.92	1.14	3.46	2.91	1.15	3.65	3.10	1.16			

■ Model: ABHG22KRTA

AFR		m ³ /h									900													
Outdoor temperature	Indoor temperature																							
	°CDB			18			21			23			25			27			29			32		
	°CWB			12			15			16			18			19			21			23		
	°CDB			TC	SHC	IP	TC	SHC	IP															
	kW			kW			kW			kW			kW			kW			kW			kW		
-10	5.03	3.70	0.53	5.61	3.72	0.54	5.80	4.05	0.54	6.18	4.06	0.54	6.37	4.39	0.55	6.75	4.37	0.55	7.13	4.65	0.56			
0	4.91	3.65	0.54	5.46	3.67	0.55	5.65	3.99	0.55	6.02	4.00	0.56	6.21	4.32	0.56	6.58	4.30	0.56	6.96	4.58	0.57			
5	4.77	3.60	0.68	5.32	3.62	0.69	5.50	3.93	0.70	5.86	3.95	0.70	6.04	4.26	0.71	6.40	4.25	0.71	6.76	4.52	0.72			
10	4.74	3.59	0.67	5.28	3.61	0.68	5.46	3.93	0.69	5.82	3.94	0.69	6.00	4.25	0.70	6.36	4.24	0.70	6.72	4.51	0.71			
15	4.59	3.52	0.80	5.11	3.55	0.82	5.29	3.85	0.82	5.64	3.87	0.83	5.81	4.18	0.83	6.16	4.16	0.84	6.51	4.43	0.85			
20	5.77	4.03	1.43	6.43	4.05	1.45	6.65	4.40	1.46	7.09	4.42	1.48	7.31	4.77	1.48	7.75	4.75	1.50	8.19	5.06	1.51			
25	5.43	3.90	1.58	6.05	3.92	1.61	6.25	4.26	1.62	6.66	4.27	1.63	6.87	4.62	1.64	7.28	4.60	1.66	7.69	4.90	1.67			
30	5.08	3.77	1.74	5.66	3.79	1.77	5.85	4.12	1.77	6.24	4.13	1.79	6.43	4.46	1.80	6.82	4.45	1.82	7.20	4.74	1.84			
35	4.74	3.64	1.88	5.28	3.66	1.91	5.46	3.98	1.92	5.82	3.99	1.94	6.00	4.31	1.95	6.36	4.29	1.97	6.72	4.57	1.99			
40	4.50	3.52	2.04	5.01	3.55	2.07	5.18	3.85	2.08	5.52	3.87	2.10	5.69	4.18	2.11	6.03	4.16	2.13	6.37	4.43	2.15			
46	3.69	3.12	1.76	4.11	3.14	1.79	4.25	3.41	1.79	4.53	3.42	1.81	4.67	3.70	1.82	4.95	3.68	1.84	5.23	3.92	1.86			

■ Model: ABHG24KRTA

AFR		m ³ /h									1,230													
Outdoor temperature	Indoor temperature																							
	°CDB			18			21			23			25			27			29			32		
	°CWB			12			15			16			18			19			21			23		
	°CDB			TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP
	kW			kW			kW			kW			kW			kW			kW			kW		
-10	5.70	4.47	0.59	6.35	4.49	0.60	6.57	4.88	0.61	7.00	4.90	0.61	7.22	5.29	0.61	7.65	5.27	0.62	8.09	5.62	0.63			
0	5.56	4.40	0.61	6.19	4.42	0.61	6.40	4.81	0.62	6.83	4.83	0.62	7.04	5.21	0.63	7.46	5.19	0.63	7.88	5.53	0.64			
5	5.41	4.34	0.77	6.02	4.37	0.78	6.23	4.75	0.78	6.64	4.76	0.79	6.85	5.14	0.79	7.26	5.12	0.80	7.67	5.46	0.81			
10	5.37	4.33	0.75	5.98	4.36	0.77	6.19	4.74	0.77	6.60	4.75	0.78	6.80	5.13	0.78	7.21	5.11	0.79	7.62	5.44	0.80			
15	5.20	4.25	0.90	5.79	4.28	0.92	5.99	4.65	0.92	6.39	4.67	0.93	6.58	5.04	0.93	6.98	5.02	0.94	7.37	5.35	0.95			
20	6.54	4.86	1.61	7.29	4.89	1.63	7.54	5.31	1.64	8.04	5.33	1.66	8.28	5.75	1.66	8.78	5.73	1.68	9.28	6.11	1.70			
25	6.15	4.70	1.78	6.85	4.73	1.81	7.09	5.14	1.82	7.55	5.16	1.83	7.79	5.57	1.84	8.25	5.55	1.86	8.72	5.91	1.88			
30	5.76	4.54	1.95	6.41	4.57	1.98	6.63	4.97	1.99	7.07	4.99	2.01	7.29	5.38	2.02	7.72	5.36	2.04	8.16	5.71	2.06			
35	5.37	4.39	2.11	5.98	4.41	2.15	6.19	4.80	2.16	6.60	4.82	2.18	6.80	5.20	2.19	7.21	5.18	2.21	7.62	5.52	2.23			
40	5.09	4.25	2.29	5.67	4.28	2.32	5.87	4.65	2.33	6.26	4.67	2.36	6.45	5.04	2.37	6.84	5.02	2.39	7.22	5.35	2.42			
46	4.18	3.76	1.97	4.66	3.79	2.00	4.82	4.12	2.01	5.13	4.13	2.04	5.29	4.46	2.05	5.61	4.44	2.07	5.93	4.73	2.09			

Model: ABHG30KRTA

AFR	m ³ /h	1,400
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Outdoor temperature	Indoor temperature																																										
	°CDB	18						21						23						25						27						29						32					
	°CWB	12						15						16						18						19						21						23					
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP																					
		kW						kW						kW						kW						kW						kW											
-10	6.05	4.19	1.44	6.26	4.19	1.47	6.41	4.20	1.49	6.76	4.40	1.52	7.12	4.60	1.54	7.52	4.76	1.56	8.12	4.97	1.60																						
0	5.79	4.05	1.94	6.00	4.06	1.98	6.13	4.07	2.02	6.47	4.26	2.05	6.82	4.46	2.09	7.20	4.60	2.11	7.77	4.81	2.15																						
5	5.74	4.03	1.99	5.95	4.04	2.04	6.08	4.05	2.07	6.42	4.25	2.11	6.76	4.44	2.14	7.14	4.58	2.18	7.71	4.79	2.22																						
10	5.69	4.01	2.05	5.89	4.03	2.11	6.03	4.04	2.13	6.36	4.23	2.18	6.70	4.42	2.21	7.07	4.57	2.24	7.64	4.77	2.29																						
15	5.60	3.95	2.12	5.79	3.96	2.16	5.93	3.97	2.20	6.26	4.16	2.23	6.59	4.35	2.27	6.96	4.49	2.30	7.51	4.70	2.36																						
20	8.44	5.48	2.35	8.74	5.49	2.40	8.94	5.50	2.44	9.44	5.77	2.48	9.93	6.03	2.52	10.49	6.22	2.56	11.33	6.51	2.61																						
25	8.04	5.34	2.43	8.32	5.35	2.48	8.51	5.36	2.52	8.98	5.63	2.56	9.46	5.88	2.61	9.99	6.07	2.64	10.78	6.35	2.70																						
30	7.63	5.21	2.51	7.90	5.22	2.56	8.08	5.23	2.61	8.53	5.48	2.65	8.98	5.73	2.69	9.48	5.92	2.73	10.24	6.19	2.79																						
35	7.22	5.07	2.59	7.48	5.08	2.64	7.65	5.09	2.69	8.07	5.34	2.73	8.50	5.58	2.78	8.98	5.76	2.83	9.69	6.03	2.88																						
40	6.76	4.94	2.70	7.00	4.95	2.77	7.16	4.95	2.81	7.56	5.20	2.86	7.95	5.44	2.91	8.40	5.61	2.95	9.07	5.87	3.01																						
46	6.20	4.77	2.85	6.42	4.78	2.91	6.57	4.79	2.95	6.93	5.03	3.01	7.30	5.25	3.05	7.71	5.43	3.10	8.32	5.67	3.17																						

Model: ABHG36KRTA

AFR	m ³ /h	1,850
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Outdoor temperature	Indoor temperature																																										
	°CDB	18						21						23						25						27						29						32					
	°CWB	12						15						16						18						19						21						23					
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP									
		kW						kW						kW						kW						kW						kW											
-10	6.76	6.18	1.36	7.00	6.20	1.39	7.16	6.21	1.41	7.56	6.51	1.43	7.96	6.81	1.45	8.40	7.03	1.47	9.07	7.36	1.51																						
0	6.47	6.03	1.83	6.70	6.05	1.87	6.86	6.07	1.90	7.24	6.36	1.94	7.62	6.65	1.97	8.05	6.87	1.99	8.69	7.19	2.03																						
5	6.42	6.00	1.88	6.64	6.02	1.93	6.80	6.04	1.96	7.17	6.33	1.99	7.55	6.62	2.02	7.98	6.83	2.05	8.61	7.15	2.10																						
10	6.36	5.97	1.94	6.59	6.00	1.99	6.74	6.01	2.01	7.11	6.29	2.05	7.49	6.58	2.09	7.91	6.80	2.12	8.54	7.12	2.16																						
15	6.26	5.87	2.00	6.48	5.89	2.04	6.62	5.92	2.08	6.99	6.19	2.11	7.36	6.48	2.14	7.77	6.68	2.17	8.39	6.99	2.23																						
20	9.44	8.00	2.65	9.77	8.04	2.71	9.99	8.06	2.74	10.55	8.44	2.80	11.10	8.83	2.84	11.73	9.12	2.88	12.66	9.54	2.95																						
25	8.98	7.71	2.73	9.30	7.73	2.80	9.51	7.75	2.84	10.04	8.12	2.89	10.57	8.50	2.94	11.16	8.77	2.98	12.05	9.17	3.04																						
30	8.53	7.40	2.82	8.83	7.43	2.89	9.03	7.44	2.94	9.53	7.80	2.98	10.03	8.15	3.03	10.60	8.42	3.08	11.44	8.82	3.14																						
35	8.07	7.10	2.91	8.36	7.12	2.98	8.55	7.14	3.02	9.02	7.48	3.08	9.50	7.82	3.13	10.03	8.07	3.17	10.83	8.45	3.25																						
40	7.55	6.79	3.04	7.82	6.81	3.12	8.00	6.83	3.16	8.44	7.15	3.22	8.89	7.49	3.27	9.39	7.73	3.32	10.14	8.08	3.39																						
46	6.93	6.42	3.21	7.18	6.44	3.28	7.34	6.47	3.32	7.75	6.77	3.39	8.16	7.07	3.44	8.61	7.30	3.48	9.30	7.65	3.56																						

Model: ABHG45KRTA

AFR	m ³ /h	1,900
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Outdoor temperature	Indoor temperature																																										
	°CDB	18						21						23						27						29						32											
	°CWB	12						15						16						18						19						21						23					
	°CDB	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP	TC	SHC	IP																								
		kW						kW						kW						kW						kW						kW											
-10	8.62	6.45	2.29	9.35	6.78	2.35	9.84	6.99	2.37	10.33	7.28	2.41	10.82	7.58	2.45	11.27	7.72	2.45	11.94	7.93	2.45																						
0	8.73	6.48	2.35	9.47	6.81	2.40	9.96	7.02	2.44	10.46	7.32	2.47	10.95	7.62	2.51	11.41	7.75	2.51	12.09	7.97	2.51																						
5	8.57	6.49	2.41	9.30	6.82	2.47	9.78	7.03	2.49	10.27	7.33	2.53	10.76	7.63	2.57	11.20	7.77	2.57	11.88	7.98	2.57																						
10	8.42	6.50	2.47	9.13	6.83	2.52	9.61	7.04	2.56	10.08	7.34	2.60	10.56	7.64	2.63	11.00	7.78	2.63	11.66	7.99	2.63																						
15	8.27	6.40	2.53	8.98	6.72	2.60	9.45	6.93	2.63	9.91	7.22	2.67	10.38	7.51	2.71	10.82	7.66	2.71	11.47	7.86	2.71																						
20	11.05	8.14	4.12	11.99	8.54	4.21	12.61	8.81	4.28	13.24	9.18	4.33	13.86	9.55	4.40	14.44	9.73	4.40	15.31	9.99	4.40																						
25	10.58	7.93	4.26	11.48	8.32	4.36	12.08	8.59	4.41	12.68	8.95	4.48	13.28	9.31	4.55	13.83	9.49	4.55	14.66	9.75	4.55																						
30	10.11	7.73	4.40	10.97	8.11	4.49	11.54	8.37	4.56	12.12	8.72	4.63	12.69	9.07	4.69	13.22	9.24	4.69	14.01	9.49	4.69																						
35	9.64	7.52	4.53	10.46	7.89	4.64	11.01	8.15	4.71	11.55	8.49	4.77	12.10	8.83	4.84	12.61	9.00	4.84	13.36	9.24	4.84																						
40	8.22	6.87	4.09	8.92	7.23	4.18	9.38	7.45	4.24	9.85	7.76	4.30	10.32	8.08	4.36	10.75	8.23	4.36	11.39	8.46	4.36																						
46	6.51	6.11	3.55	7.07	6.41	3.62	7.44	6.62	3.67	7.80	6.89	3.73	8.17	7.18	3.78	8.51	7.30	3.78	9.03	7.51	3.78																						

4-2. Heating capacity

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

■ Model: ABHG18KRTA

AFR	m ³ /h	840
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Outdoor temperature		Indoor temperature											
		°CDB		16		18		20		22		24	
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
				kW		kW		kW		kW		kW	
-15	-16	4.24	1.38	4.14	1.40	4.04	1.43	3.94	1.46	3.84	1.49		
-10	-11	4.78	1.46	4.67	1.49	4.55	1.52	4.44	1.55	4.33	1.58		
-5	-7	5.32	1.55	5.19	1.58	5.07	1.61	4.94	1.65	4.81	1.68		
0	-2	5.86	1.65	5.72	1.68	5.58	1.71	5.44	1.75	5.30	1.78		
5	3	6.39	1.73	6.24	1.76	6.09	1.80	5.94	1.83	5.79	1.87		
7	6	6.62	1.76	6.46	1.79	6.30	1.83	6.14	1.87	5.99	1.90		
10	8	7.14	1.83	6.97	1.87	6.80	1.90	6.63	1.94	6.46	1.98		
15	10	7.11	1.61	6.94	1.65	6.77	1.68	6.60	1.71	6.43	1.74		
20	15	6.69	1.27	6.53	1.30	6.37	1.32	6.21	1.35	6.05	1.37		
24	17	7.06	1.26	6.89	1.29	6.72	1.32	6.55	1.34	6.38	1.36		

■ Model: ABHG22KRTA

AFR	m ³ /h	900
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Outdoor temperature		Indoor temperature											
		°CDB		16		18		20		22		24	
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
				kW		kW		kW		kW		kW	
-15	-16	5.18	1.87	5.05	1.91	4.93	1.95	4.81	1.98	4.68	2.02		
-10	-11	5.68	1.94	5.55	1.99	5.41	2.03	5.28	2.07	5.14	2.11		
-5	-7	6.20	2.01	6.05	2.05	5.90	2.10	5.75	2.14	5.61	2.18		
0	-2	6.71	2.07	6.55	2.12	6.39	2.16	6.23	2.20	6.07	2.25		
5	3	7.23	2.14	7.05	2.19	6.88	2.23	6.71	2.27	6.54	2.32		
7	6	7.77	2.14	7.59	2.19	7.40	2.23	7.22	2.27	7.03	2.32		
10	8	7.45	2.02	7.27	2.06	7.09	2.11	6.92	2.15	6.74	2.19		
15	10	6.93	1.83	6.76	1.86	6.60	1.90	6.43	1.94	6.27	1.97		
20	15	6.51	1.55	6.35	1.58	6.20	1.62	6.04	1.65	5.89	1.67		
24	17	6.77	1.54	6.61	1.57	6.45	1.60	6.29	1.63	6.12	1.66		

■ Model: ABHG24KRTA

AFR	m ³ /h	1,230
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Outdoor temperature		Indoor temperature											
		°CDB		16		18		20		22		24	
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
				kW		kW		kW		kW		kW	
-15	-16	6.02	2.12	5.87	2.16	5.73	2.21	5.59	2.25	5.44	2.30		
-10	-11	6.60	2.21	6.45	2.25	6.29	2.30	6.13	2.34	5.97	2.39		
-5	-7	7.20	2.28	7.03	2.33	6.86	2.38	6.69	2.43	6.52	2.47		
0	-2	7.80	2.35	7.61	2.40	7.43	2.45	7.24	2.50	7.06	2.55		
5	3	8.40	2.43	8.20	2.48	8.00	2.53	7.80	2.58	7.60	2.63		
7	6	9.03	2.43	8.82	2.48	8.60	2.53	8.39	2.58	8.17	2.63		
10	8	8.66	2.29	8.45	2.34	8.25	2.39	8.04	2.44	7.83	2.48		
15	10	8.05	2.07	7.86	2.11	7.66	2.16	7.47	2.20	7.28	2.23		
20	15	7.56	1.76	7.38	1.80	7.20	1.83	7.02	1.87	6.84	1.90		
24	17	7.87	1.74	7.68	1.78	7.49	1.81	7.31	1.85	7.12	1.88		

■ Model: ABHG30KRTA

AFR	m ³ /h	1,400
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		Indoor temperature											
		16		18		20		22		24			
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
Outdoor temperature	°CDB	°CWB	kW		kW		kW		kW		kW		
	-15	-16	6.85	2.80	6.82	2.81	6.79	2.81	6.62	2.81	6.17	2.82	
	-10	-11	7.83	3.03	7.80	3.03	7.76	3.04	7.56	3.04	7.07	3.05	
	-5	-7	8.81	3.26	8.78	3.26	8.75	3.26	8.51	3.27	7.96	3.28	
	0	-2	9.36	3.50	9.32	3.51	9.29	3.51	9.05	3.52	8.45	3.54	
	5	3	10.45	3.56	10.41	3.57	10.37	3.57	10.10	3.57	9.43	3.59	
	7	6	10.90	3.58	10.85	3.59	10.80	3.59	10.52	3.59	9.83	3.61	
	10	8	11.22	3.58	11.18	3.59	11.13	3.59	10.85	3.59	10.13	3.61	
	15	10	11.68	3.58	11.63	3.59	11.58	3.59	11.28	3.59	10.54	3.61	
	20	15	12.44	3.59	12.38	3.59	12.33	3.60	12.02	3.60	11.22	3.61	
24	17	13.05	3.60	12.99	3.60	12.93	3.61	12.60	3.61	11.76	3.62		

■ Model: ABHG36KRTA

AFR	m ³ /h	1,800
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		Indoor temperature											
		16		18		20		22		24			
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
Outdoor temperature	°CDB	°CWB	kW		kW		kW		kW		kW		
	-15	-16	7.92	2.95	7.88	2.96	7.85	2.96	7.65	2.96	7.15	2.97	
	-10	-11	9.06	3.19	9.03	3.20	8.99	3.20	8.75	3.20	8.18	3.22	
	-5	-7	10.21	3.43	10.16	3.44	10.12	3.44	9.86	3.45	9.20	3.46	
	0	-2	10.84	3.71	10.80	3.72	10.75	3.72	10.47	3.73	9.78	3.74	
	5	3	12.11	3.77	12.05	3.77	12.00	3.78	11.69	3.78	10.92	3.79	
	7	6	12.61	3.79	12.55	3.80	12.50	3.80	12.18	3.80	11.38	3.82	
	10	8	12.99	3.79	12.94	3.80	12.88	3.80	12.55	3.80	11.72	3.82	
	15	10	13.51	3.79	13.46	3.80	13.41	3.80	13.06	3.80	12.19	3.82	
	20	15	14.40	3.80	14.33	3.81	14.27	3.81	13.91	3.81	12.98	3.83	
24	17	15.10	3.81	15.03	3.81	14.97	3.82	14.59	3.82	13.62	3.83		

■ Model: ABHG45KRTA

AFR	m ³ /h	1,850
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		Indoor temperature											
		16		18		20		22		24			
		°CDB	°CWB	TC	IP	TC	IP	TC	IP	TC	IP	TC	IP
Outdoor temperature	°CDB	°CWB	kW		kW		kW		kW		kW		
	-15	-16	11.15	4.74	10.88	4.76	10.61	4.78	10.36	4.78	9.75	4.78	
	-10	-11	12.38	4.93	12.08	4.97	11.79	4.99	11.51	4.99	10.82	4.99	
	-5	-7	13.61	5.14	13.29	5.16	12.96	5.19	12.66	5.19	11.91	5.19	
	0	-2	14.33	5.34	13.99	5.36	13.65	5.39	13.33	5.39	12.54	5.39	
	5	3	15.34	4.67	14.98	4.69	14.61	4.72	14.28	4.72	13.43	4.72	
	7	6	15.75	4.67	15.38	4.69	15.00	4.71	14.65	4.71	13.78	4.71	
	10	8	16.41	4.66	16.01	4.68	15.62	4.70	15.26	4.70	14.35	4.70	
	15	10	17.49	4.64	17.07	4.66	16.66	4.69	16.27	4.69	15.31	4.69	
	20	15	18.58	4.63	18.14	4.65	17.69	4.67	17.28	4.67	16.25	4.67	
24	17	19.45	4.60	18.98	4.64	18.52	4.66	18.09	4.66	17.02	4.66		

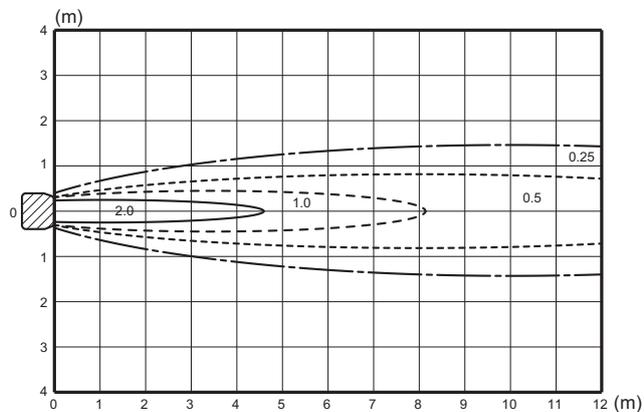
5. Fan performance

5-1. Air velocity and temperature distributions

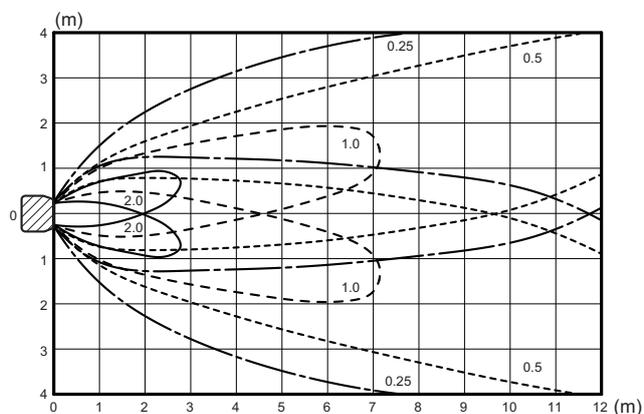
■ Model: ABHG18KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

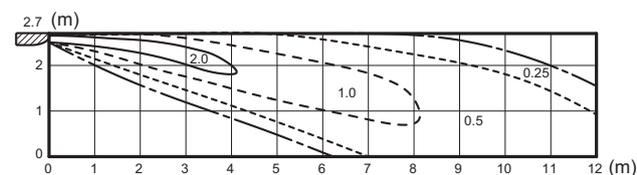
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



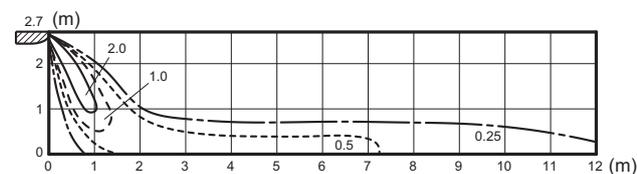
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



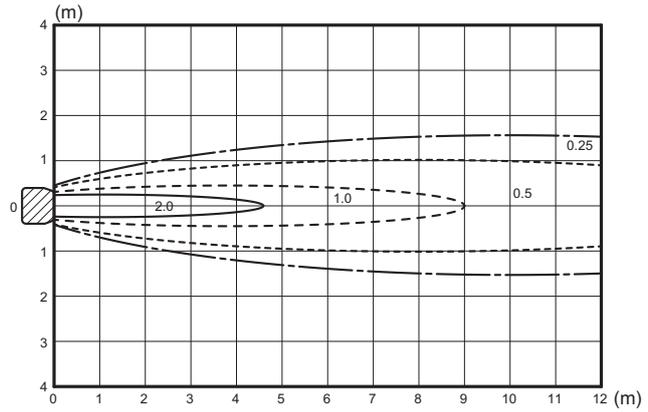
Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



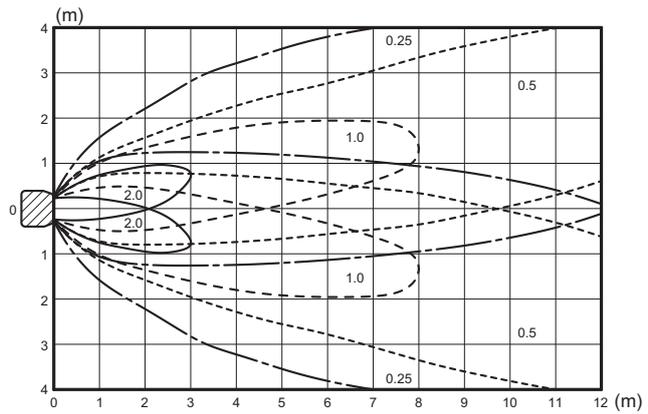
Model: ABHG22KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

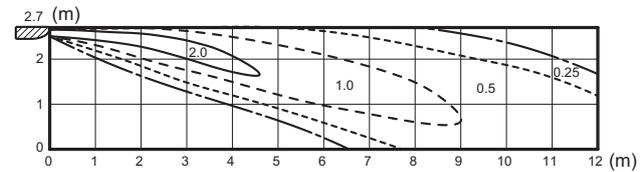
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



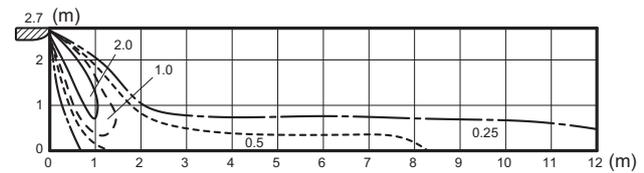
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



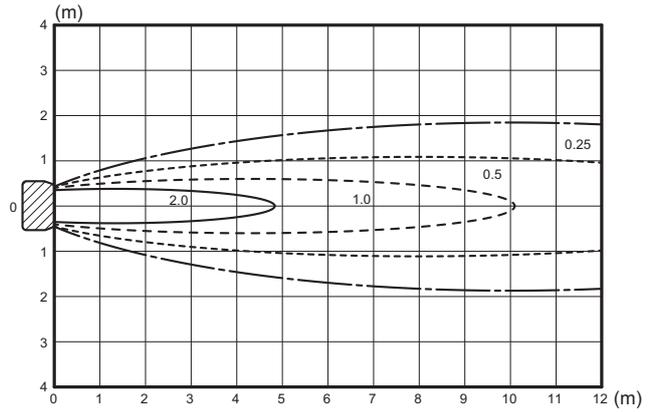
Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



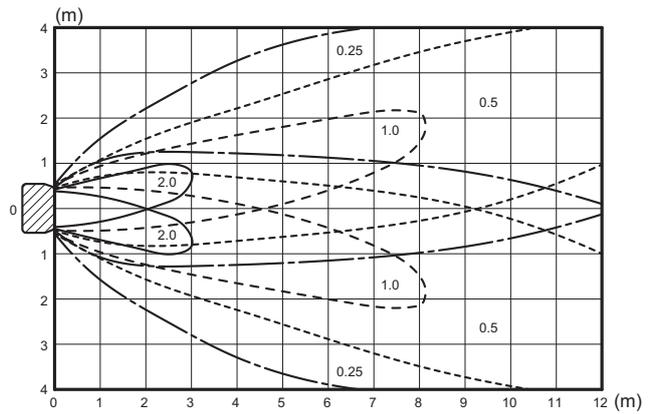
Model: ABHG24KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

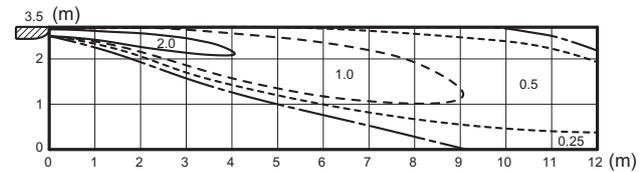
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



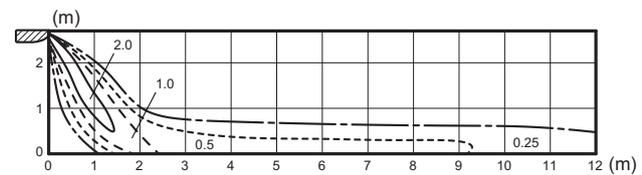
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



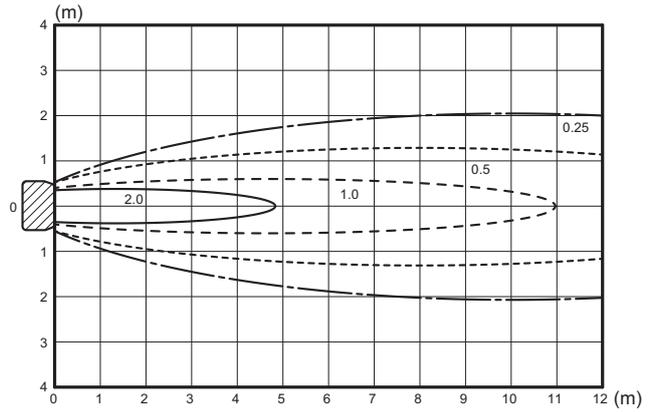
Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



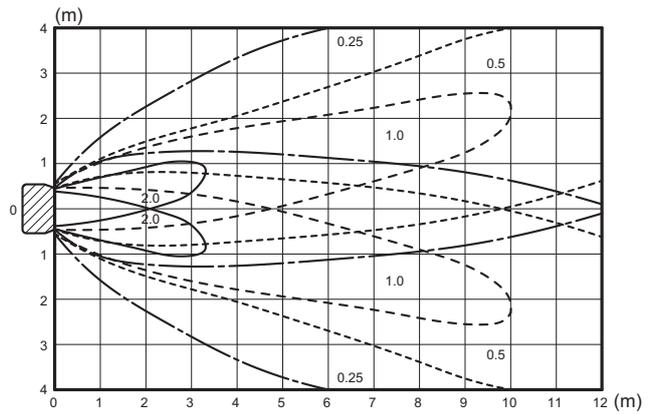
Model: ABHG30KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

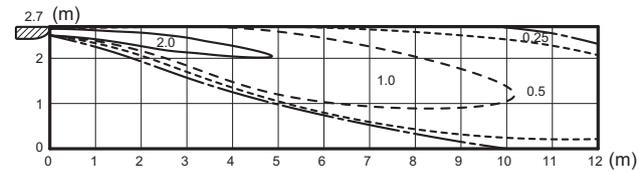
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



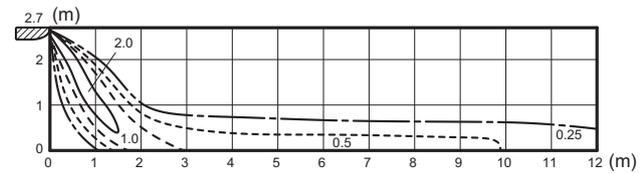
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



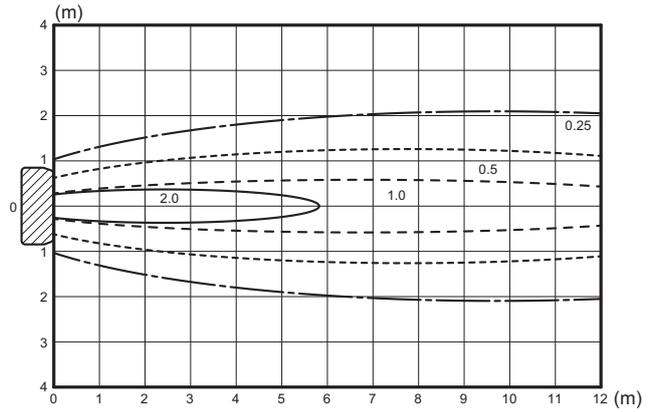
Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



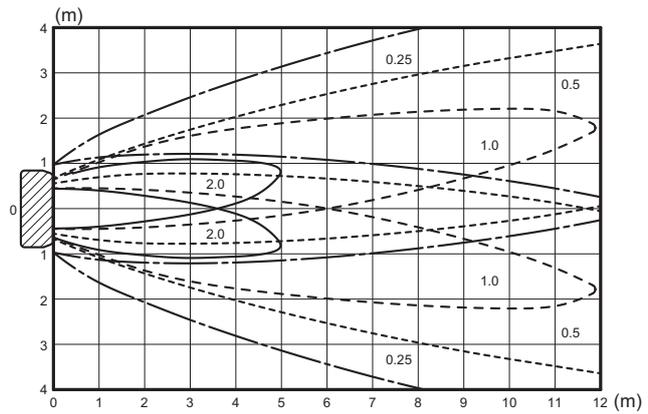
Model: ABHG36KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

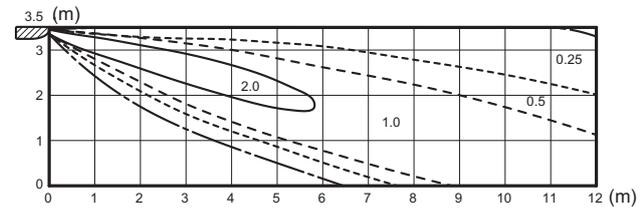
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



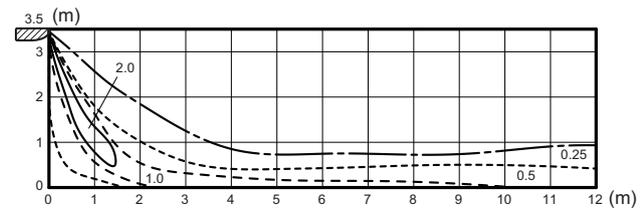
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



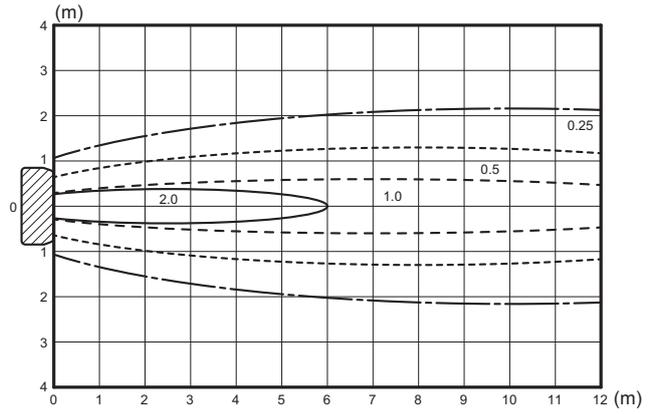
Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



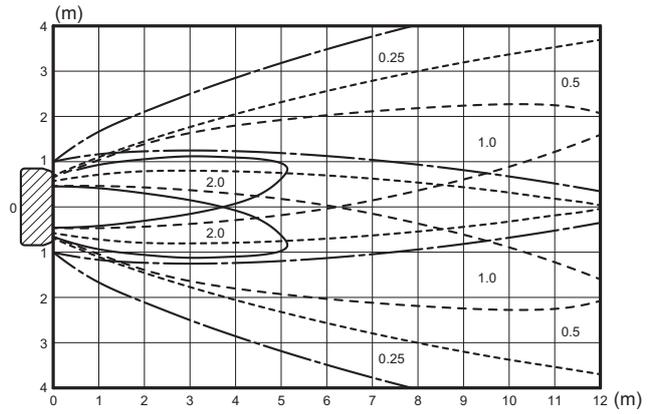
Model: ABHG45KRTA

Measuring conditions	Fan speed	Operation mode
	HIGH	FAN

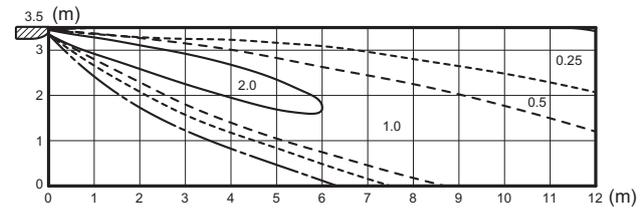
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



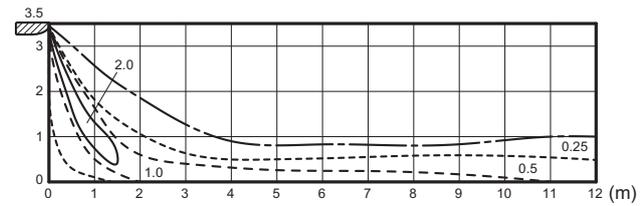
Top view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Left & Right



Side view
Vertical airflow direction louver: Up
Horizontal airflow direction louver: Center



Side view
Vertical airflow direction louver: Down
Horizontal airflow direction louver: Center



5-2. Airflow

Conversion factor:

- $1 \text{ m}^3/\text{h} = 0.2778 \text{ l/s} = 0.5886 \text{ CFM}$
- $3.6 \text{ m}^3/\text{h} = 1 \text{ l/s}$
- $1.699 \text{ m}^3/\text{h} = 1 \text{ CFM}$

■ Model: ABHG18KRTA

● Cooling

Fan speed	Airflow	
HIGH	m^3/h	840
	l/s	233
	CFM	494
MED	m^3/h	790
	l/s	219
	CFM	465
LOW	m^3/h	710
	l/s	197
	CFM	418
QUIET	m^3/h	650
	l/s	181
	CFM	383

● Heating

Fan speed	Airflow	
HIGH	m^3/h	840
	l/s	233
	CFM	494
MED	m^3/h	790
	l/s	219
	CFM	465
LOW	m^3/h	710
	l/s	197
	CFM	418
QUIET	m^3/h	650
	l/s	181
	CFM	383

■ Model: ABHG22KRTA

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	900
	l/s	250
	CFM	530
MED	m ³ /h	790
	l/s	219
	CFM	465
LOW	m ³ /h	710
	l/s	197
	CFM	418
QUIET	m ³ /h	650
	l/s	181
	CFM	383

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	900
	l/s	250
	CFM	530
MED	m ³ /h	790
	l/s	219
	CFM	465
LOW	m ³ /h	710
	l/s	197
	CFM	418
QUIET	m ³ /h	650
	l/s	181
	CFM	383

■ Model: ABHG24KRTA

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	1,230
	l/s	342
	CFM	724
MED	m ³ /h	990
	l/s	275
	CFM	583
LOW	m ³ /h	860
	l/s	239
	CFM	506
QUIET	m ³ /h	700
	l/s	194
	CFM	412

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,230
	l/s	342
	CFM	724
MED	m ³ /h	990
	l/s	275
	CFM	583
LOW	m ³ /h	860
	l/s	239
	CFM	506
QUIET	m ³ /h	700
	l/s	194
	CFM	412

■ Model: ABHG30KRTA

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	1,400
	l/s	389
	CFM	824
MED	m ³ /h	1,120
	l/s	311
	CFM	659
LOW	m ³ /h	980
	l/s	272
	CFM	577
QUIET	m ³ /h	800
	l/s	222
	CFM	471

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,400
	l/s	389
	CFM	824
MED	m ³ /h	1,120
	l/s	311
	CFM	659
LOW	m ³ /h	980
	l/s	272
	CFM	577
QUIET	m ³ /h	800
	l/s	222
	CFM	471

■ Model: ABHG36KRTA

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	1,850
	l/s	514
	CFM	1,089
MED	m ³ /h	1,470
	l/s	408
	CFM	865
LOW	m ³ /h	1,300
	l/s	361
	CFM	765
QUIET	m ³ /h	1,050
	l/s	292
	CFM	618

● Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,800
	l/s	500
	CFM	1,059
MED	m ³ /h	1,470
	l/s	408
	CFM	865
LOW	m ³ /h	1,300
	l/s	361
	CFM	765
QUIET	m ³ /h	1,050
	l/s	292
	CFM	618

■ Model: ABHG45KRTA

● Cooling

Fan speed	Airflow	
HIGH	m ³ /h	1,900
	l/s	528
	CFM	1,118
MED	m ³ /h	1,510
	l/s	419
	CFM	889
LOW	m ³ /h	1,380
	l/s	383
	CFM	812
QUIET	m ³ /h	1,130
	l/s	314
	CFM	665

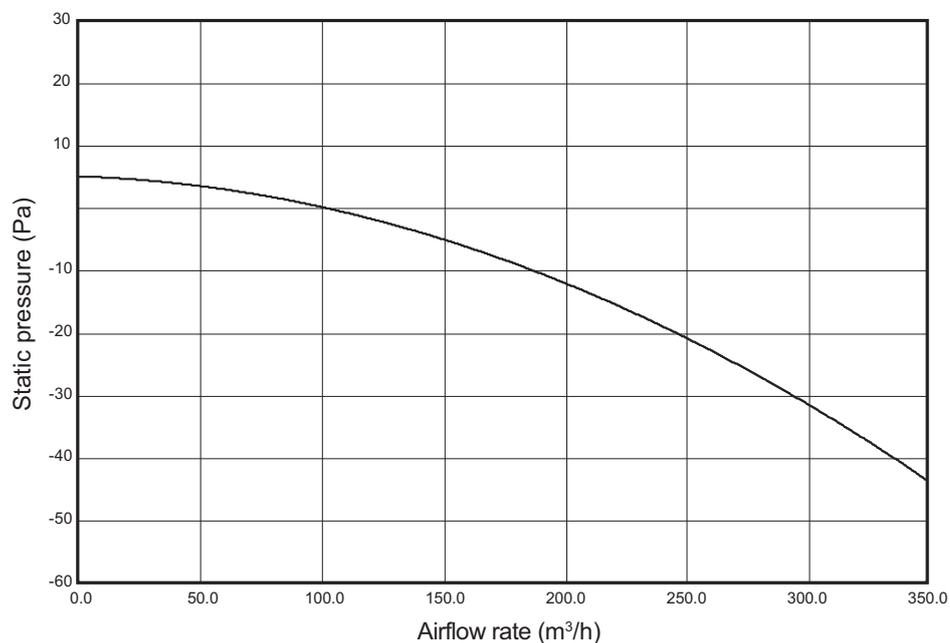
● Heating

Fan speed	Airflow	
HIGH	m ³ /h	1,850
	l/s	514
	CFM	1,089
MED	m ³ /h	1,510
	l/s	419
	CFM	889
LOW	m ³ /h	1,380
	l/s	383
	CFM	812
QUIET	m ³ /h	1,130
	l/s	314
	CFM	665

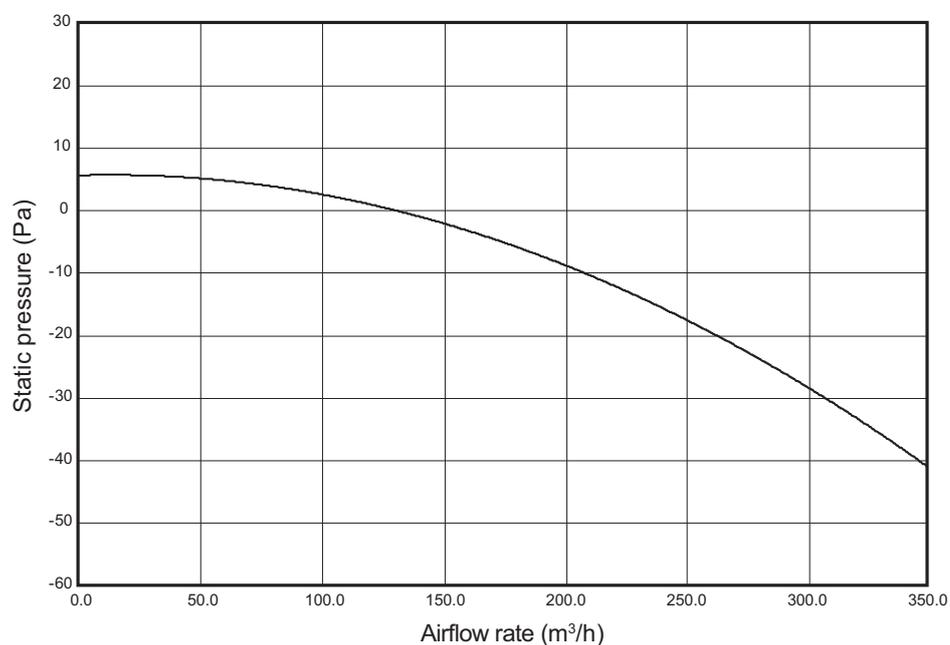
5-3. Fresh air characteristics

■ Airflow volume - Static pressure of Fresh air intake characteristics

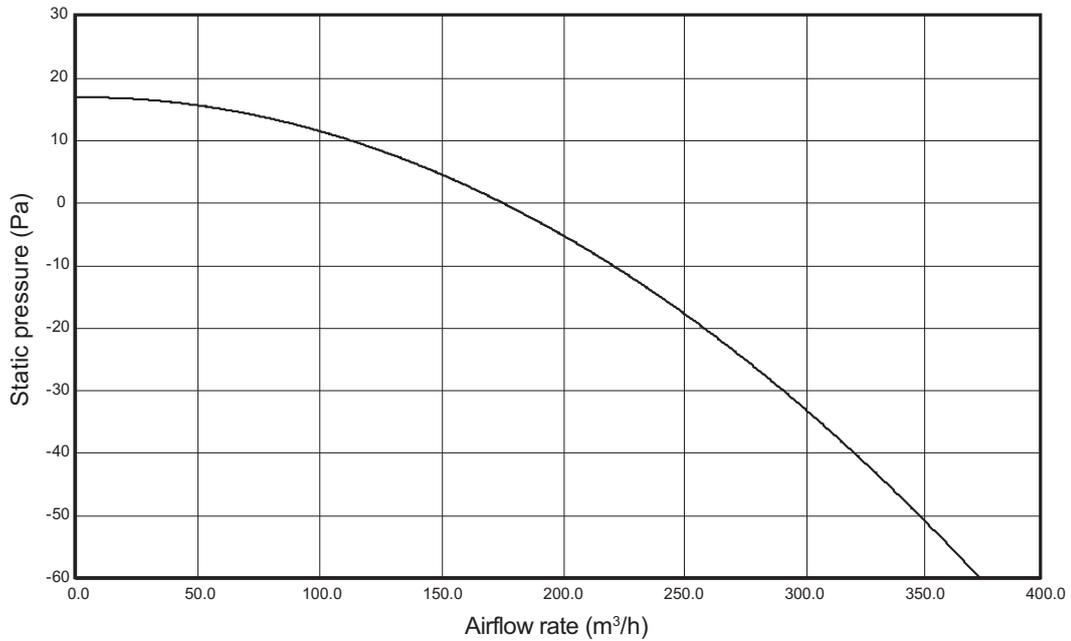
● Models: ABHG18KRTA and ABHG22KRTA



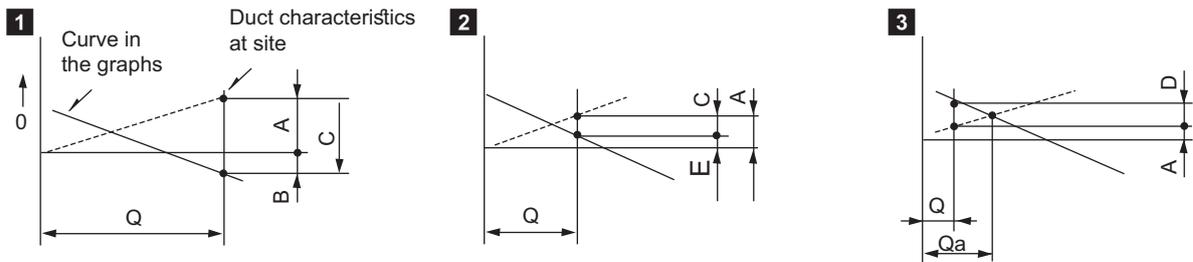
● Models: ABHG24KRTA and ABHG30KRTA



● Models: ABHG36KRTA and ABHG45KRTA

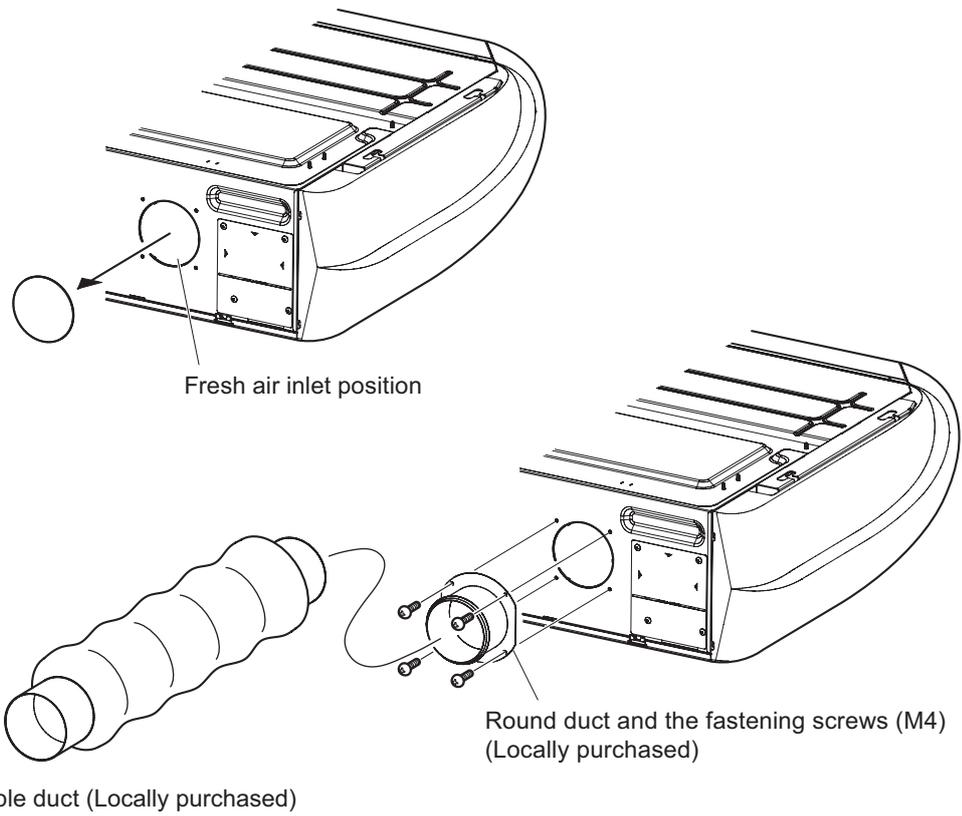


■ How to read curve



- Q: Designed amount of fresh air intake (m^3/h)
- A: Static pressure loss of fresh air intake duct system with airflow amount Q (Pa)
- B: Forced static pressure at air conditioner inlet with airflow amount Q (Pa)
- C: Static pressure of booster fan with airflow amount Q (Pa)
- D: Static pressure loss increase amount of fresh air intake duct system for airflow amount Q (Pa)
- E: Static pressure of indoor unit with airflow amount Q (Pa)
- Qa: Estimated amount of fresh air intake without D (m^3/h)

■ Installation



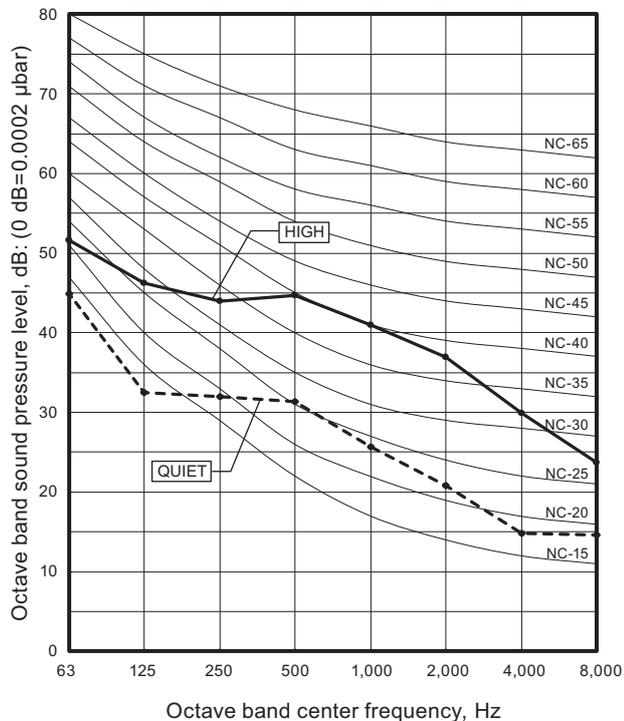
NOTE: When taking in the fresh air, thermal insulation is required to avoid the product malfunction caused by dew condensation.

6. Operation noise (sound pressure)

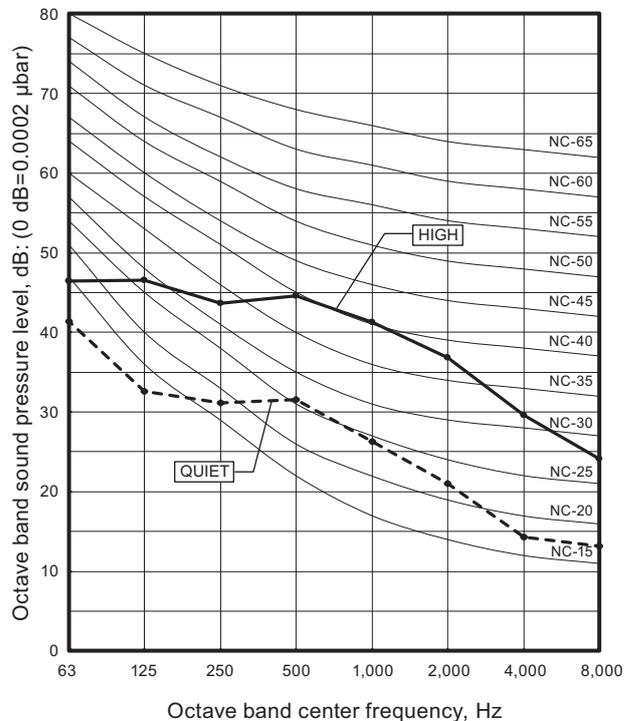
6-1. Noise level curve

Model: ABHG18KRTA

Cooling

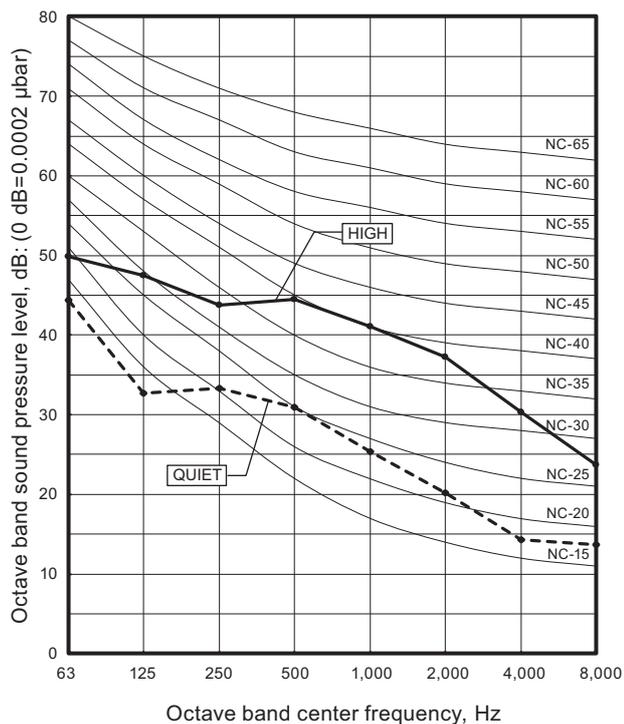


Heating

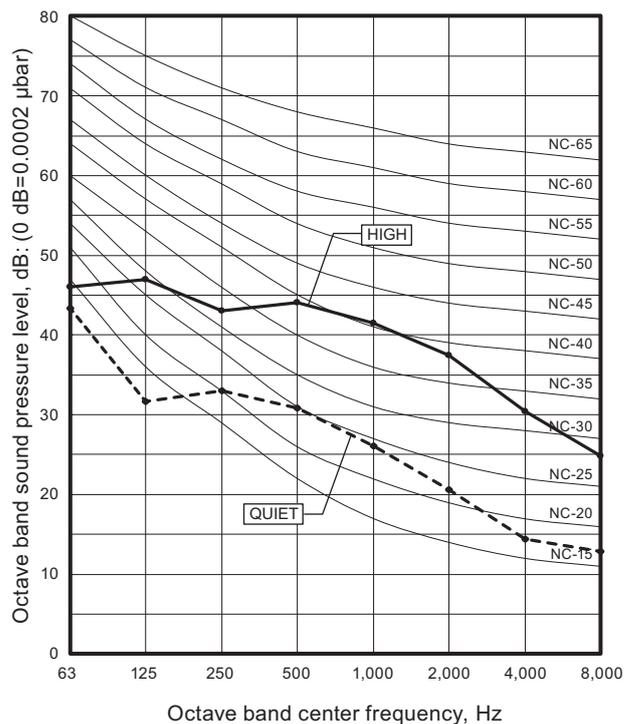


Model: ABHG22KRTA

Cooling

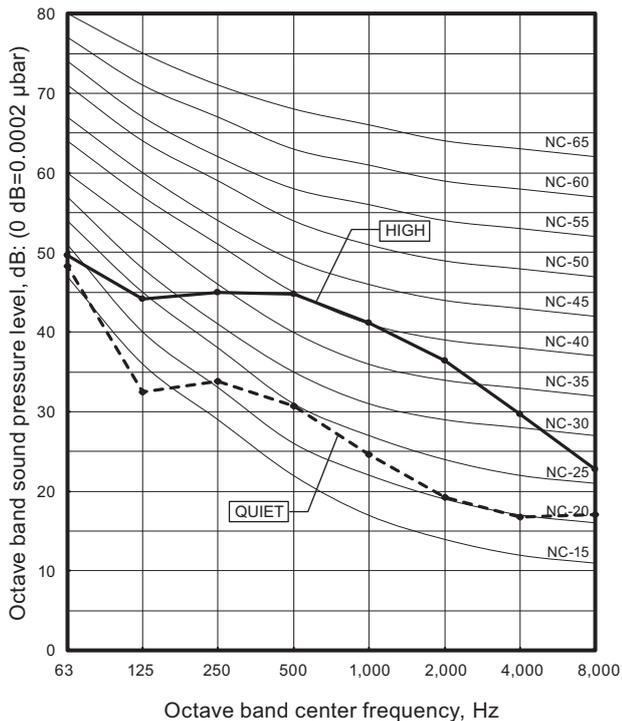


Heating

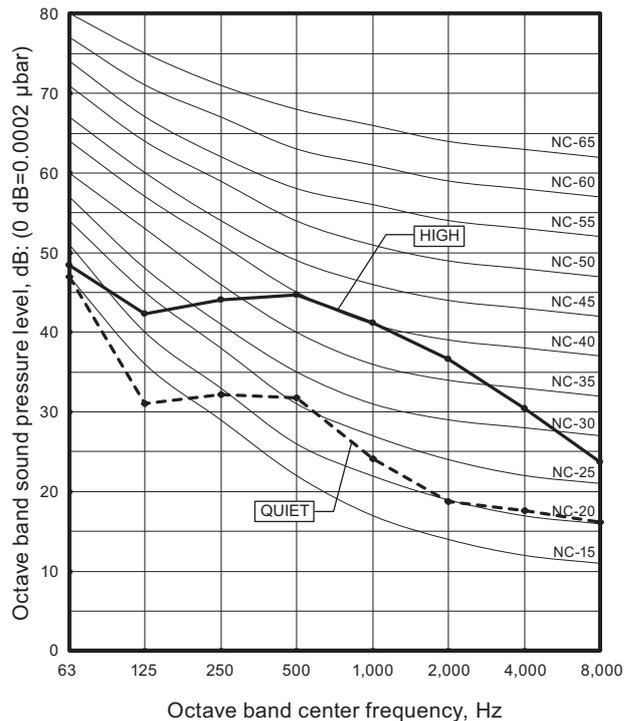


Model: ABHG24KRTA

Cooling

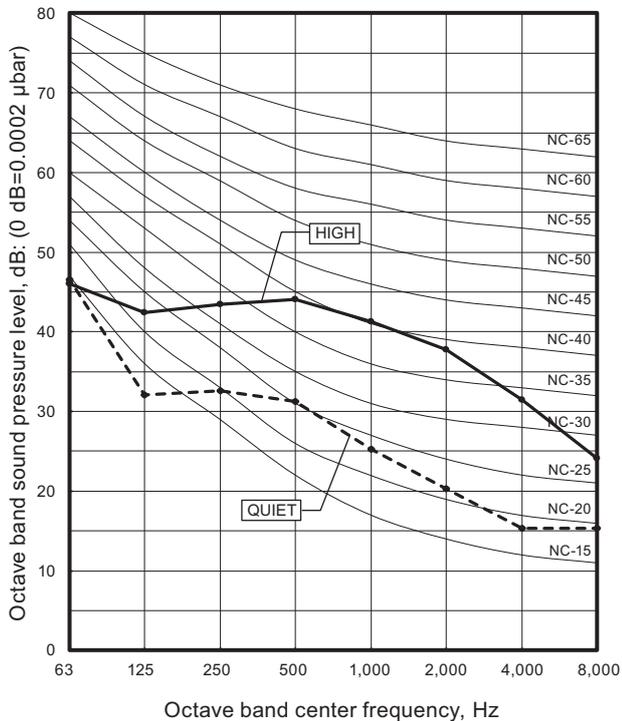


Heating

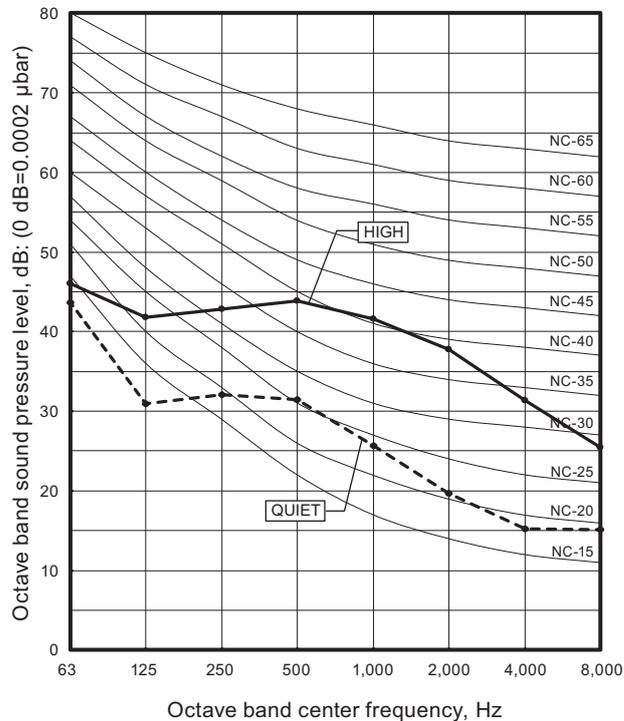


Model: ABHG30KRTA

Cooling

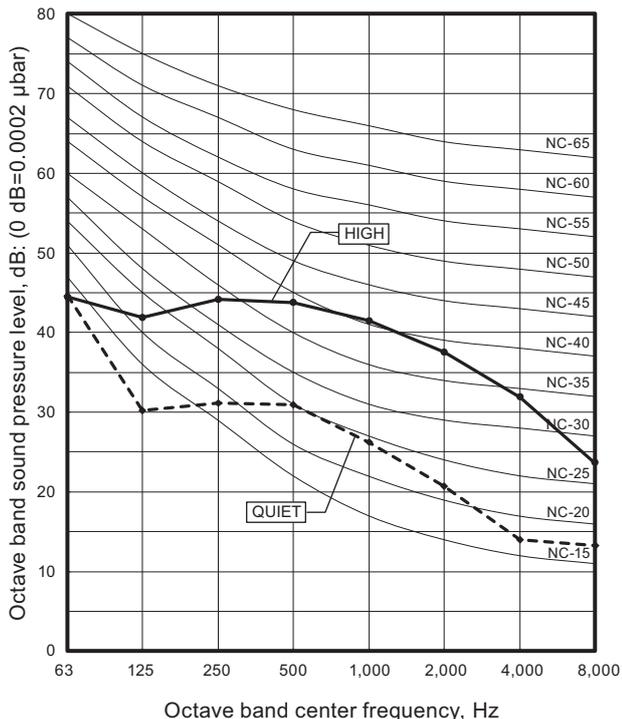


Heating

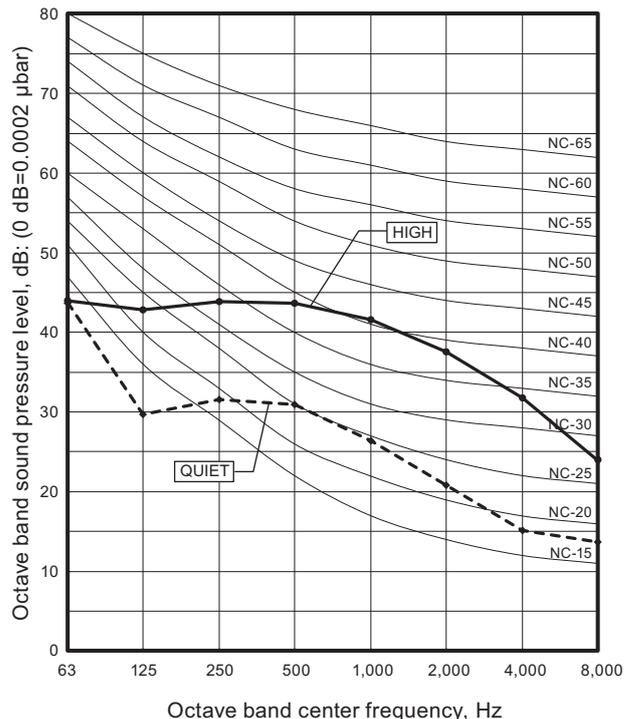


Model: ABHG36KRTA

Cooling

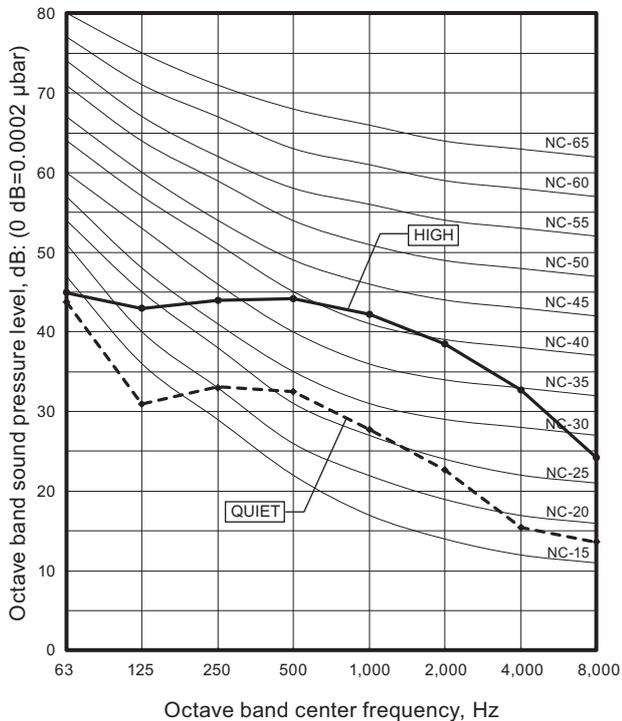


Heating

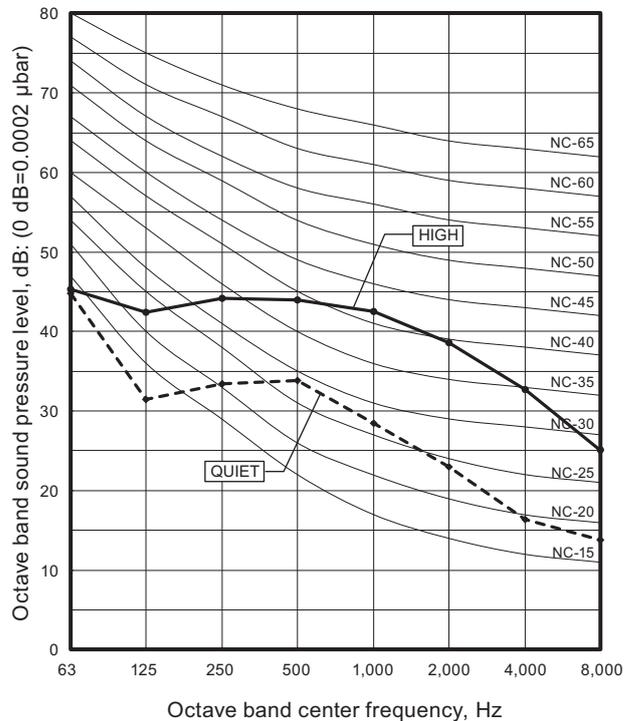


Model: ABHG45KRTA

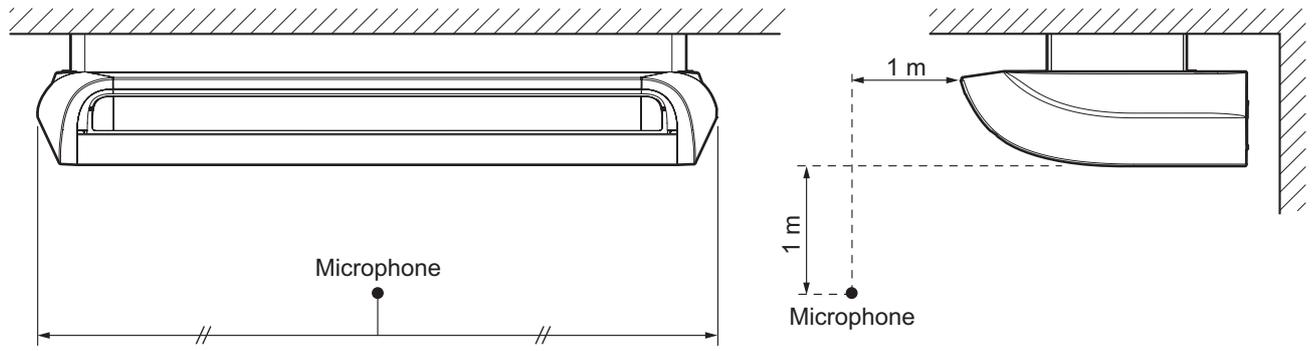
Cooling



Heating



6-2. Sound level check point



7. Safety devices

Type of protection	Protection form	Model	
		ABHG18KRTA	ABHG22KRTA
Circuit protection	Current fuse (PCB*)	250 V, 5.0 A	
Fan motor protection	Thermal protection program	Activate	135±15 °C Fan motor stop
		Reset	105±15 °C Fan motor restart

Type of protection	Protection form	Model	
		ABHG24KRTA	ABHG30KRTA
Circuit protection	Current fuse (PCB*)	250 V, 5.0 A	
Fan motor protection	Thermal protection program	Activate	135±15 °C Fan motor stop
		Reset	105±15 °C Fan motor restart

Type of protection	Protection form	Model	
		ABHG36KRTA	ABHG45KRTA
Circuit protection	Current fuse (PCB*)	250 V, 5.0 A	
Fan motor protection	Thermal protection program	Activate	135±15 °C Fan motor stop
		Reset	105±15 °C Fan motor restart

*PCB: Printed Circuit Board

8. External input and output

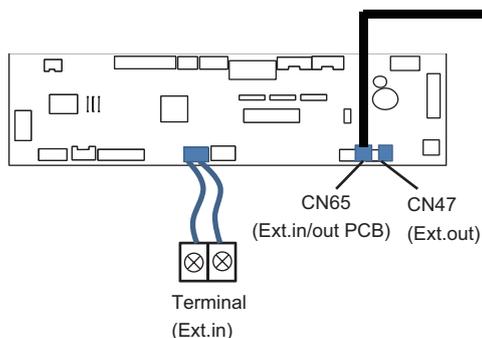


Fig. Indoor unit PCB

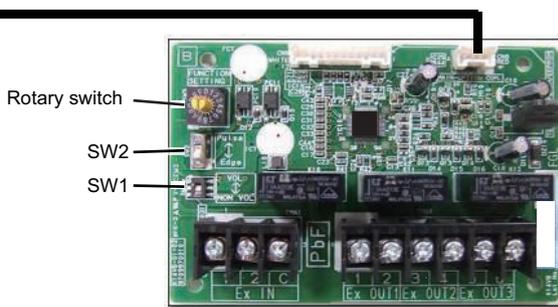


Fig. External input and output PCB

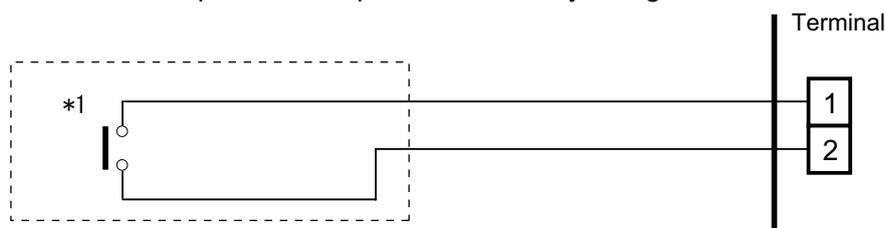
PCB	External input	External output	Connector	Input select	Input signal	External connect kit (Optional parts)
Indoor unit	Operation/Stop Forced stop	—	Terminal	Dry contact	Edge	—
	—	Operation status	CN47	—	—	UTY-XWZXZG
		Error status				
		Indoor unit fan operation status				
External heater output						
External input and output (UTY-XCSX)	Operation/Stop	—	Input 1/ Input 2	Dry contact/ Apply voltage	Edge/ Pulse	—
	Forced thermostat off		Input 1		Edge	
	—	Operation status	Output 1 Output 2 Output 3	—	—	—
		Error status				
Indoor unit status						
External heater output						

8-1. External input

- “Operation/Stop” mode or “Forced stop” mode can be selected with function setting of indoor unit.
- A twisted pair cable (22AWG) should be used. Maximum length of cable is 150 m.
- The wire connection should be separate from the power cable line.

■ Indoor unit

Indoor unit functions such as Operation/Stop can be done by using indoor unit terminals.



*1: The switch can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

External input and output PCB

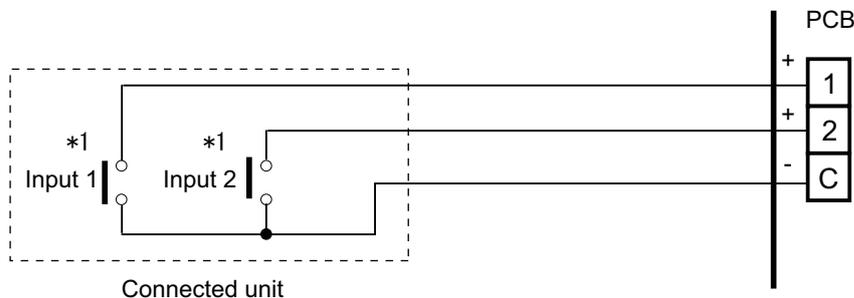
The indoor unit Operation/Stop can be set by using the input terminal on the PCB.

Input select

Use either one of these types of terminals according to the application. (Both types of terminals cannot be used simultaneously.)

- Dry contact

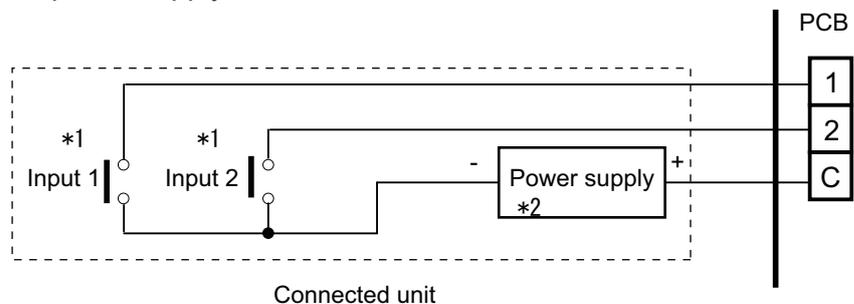
In case of internal power supply, set the slide switch of SW1 to "NON VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

- Apply voltage

In case of external power supply, set the slide switch of SW1 to "VOL" side.



*1: The switches can be used on the following condition: DC 12 V to 24 V, 1 mA to 15 mA.

*2: Make the power supply DC 12 V to 24 V 10 mA or more.

8-2. External output

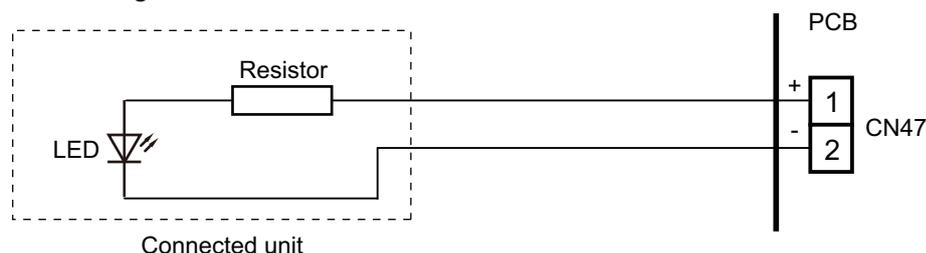
Use an external output cable with appropriate external dimension, depending on the number of cables to be installed.

Indoor unit

- A twisted pair cable (22AWG) should be used. Maximum length of cable is 25 m.
- Output voltage: High DC 12 V \pm 2 V, Low 0 V.
- Permissible current: 50 mA
- For details, refer to Chapter 8-3. "[Combination of external input and output](#)" on page 41.

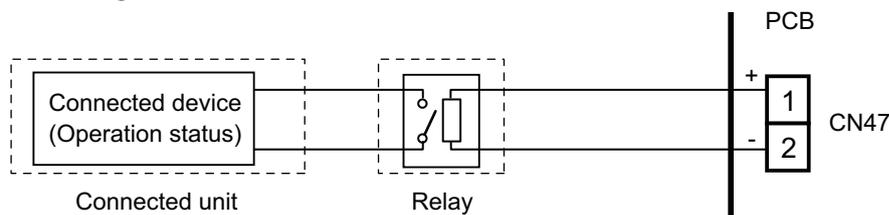
When indicator, etc. are connected directly

Example: Function setting 60 is set to "00"



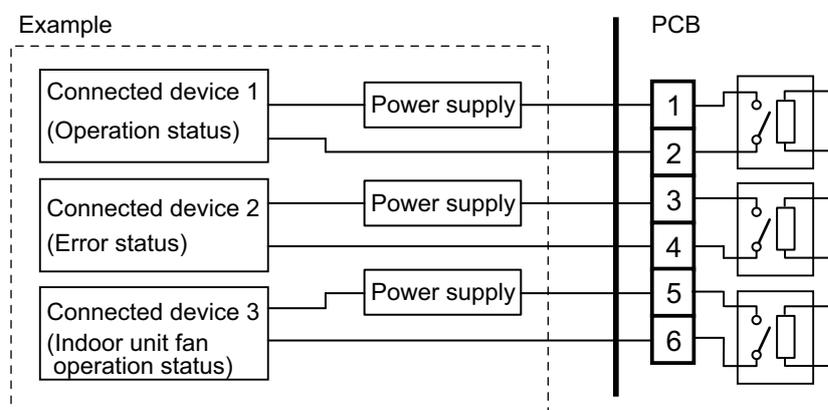
When connecting with a device equipped with a power supply

Example: Function setting 60 is set to "00"



External input and output PCB

- A twisted pair cable (22AWG) should be used.
- Permissible voltage and current: DC 5 V to 30 V / 3 A, AC 30 V to 250 V / 3 A
- For details, refer to Chapter 8-3. "[Combination of external input and output](#)" on page 41.



8-3. Combination of external input and output

By combining the function setting of the indoor unit and rotary switch setting of the External input and output PCB, you can select various combinations of functions.

Combination examples of external input and output are as follows:

Mode	Function setting	External input and output PCB (Rotary SW)	External input			
			Indoor unit Input	External input and output PCB		
			Terminal	Input 1	Input 2	Signal type
0-1	60-00	1	Operation/Stop	Operation/Stop	Not available	Edge
				Operation	Stop	Pulse
0-2	60-00	2	Operation/Stop	Forced Thermostat OFF	Not available	Edge
1—8	60-01 to 60-08	3 - 9, A	(Setting prohibited)			
9	60-09	B	Operation/Stop	Forced Thermostat OFF	Not available	Edge
10	60-10	C	Operation/Stop	Forced Thermostat OFF	Not available	Edge
11	60-11	D	Operation/Stop	Forced Thermostat OFF	Not available	Edge

Mode	Function setting	External input and output PCB (Rotary SW)	External output			
			Indoor unit Output	External input and output PCB		
			CN47	Output 1	Output 2	Output 3
0-1	60-00	1	Operation/Stop	Operation/Stop	Error status	Indoor unit fan operation status
0-2	60-00	2	Operation/Stop	Error status	Indoor unit fan operation status	External heater output
1—8	60-01 to 60-08	3 - 9, A	(Setting prohibited)			
9	60-09	B	Error status	Operation/Stop	Indoor unit fan operation status	External heater output
10	60-10	C	Indoor unit fan operation status	Operation/Stop	Error status	External heater output
11	60-11	D	External heater output	Operation/Stop	Indoor unit fan operation status	Error status

NOTE: Input of Operation/Stop depends on the setting of function setting 46.

00: Operation/Stop mode 1 (R.C. enabled)

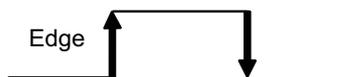
01: (Setting prohibited)

02: Forced stop

03: Operation/Stop mode 2 (R.C. disabled)

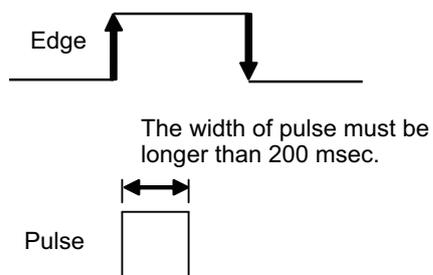
Input signal type

- Indoor unit
Input signal type is only "Edge".



- External input and output PCB
The input signal type can be selected.

Signal type (edge or pulse) can be switched by the DIP switch 2 (SW2) on the External input and output PCB.



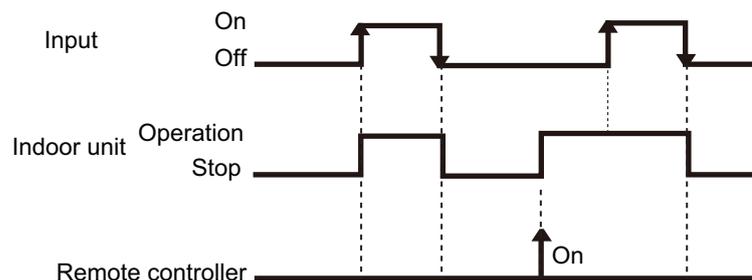
8-4. Details of function

■ Control input function

● When function setting is "Operation/Stop" mode 1

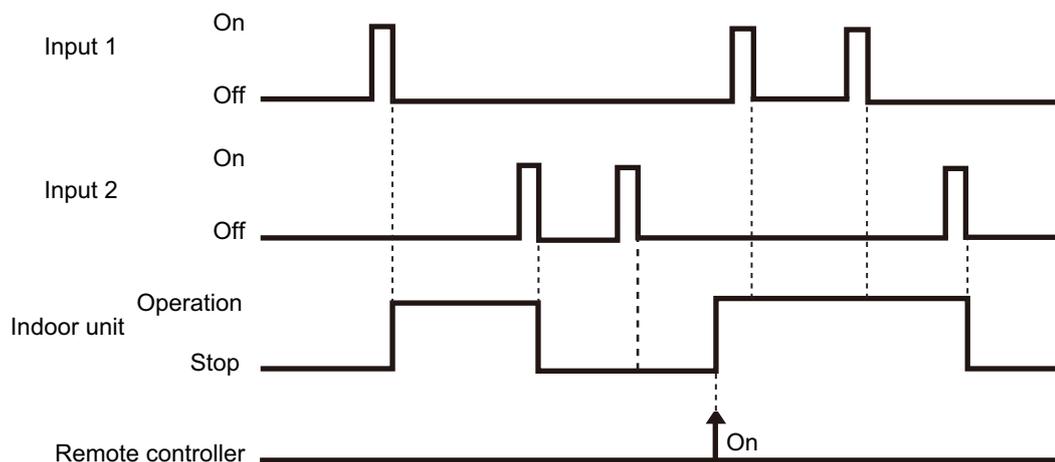
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	-	Input of indoor unit	Terminal	Off → On	Operation
				On → Off	Stop
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-00	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop



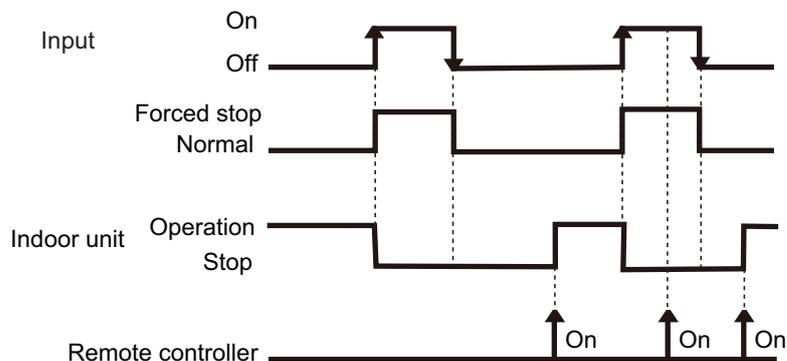
NOTES:

- The last command has priority.
- The indoor units within the same remote controller group operates in the same mode.

● When function setting is "Forced stop" mode

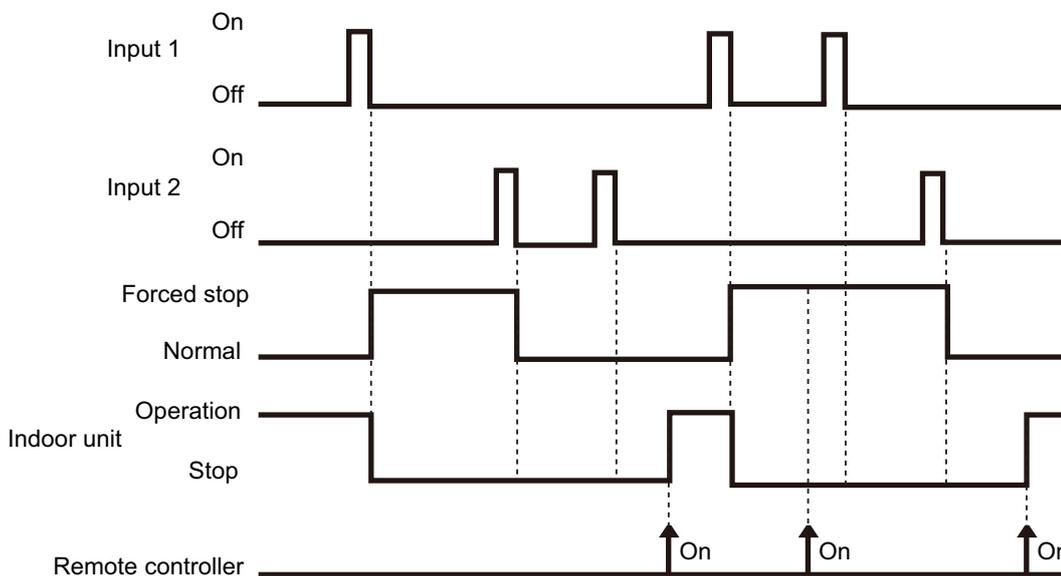
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	-	Input of indoor unit	Terminal	Off → On	Forced stop
				On → Off	Normal
	60-00 / 1	External input and output PCB	Input 1	Off → On	Forced stop
				On → Off	Normal



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-02	60-00 / 1	External input and output PCB	Input 1	Pulse	Forced stop
			Input 2	Pulse	Normal



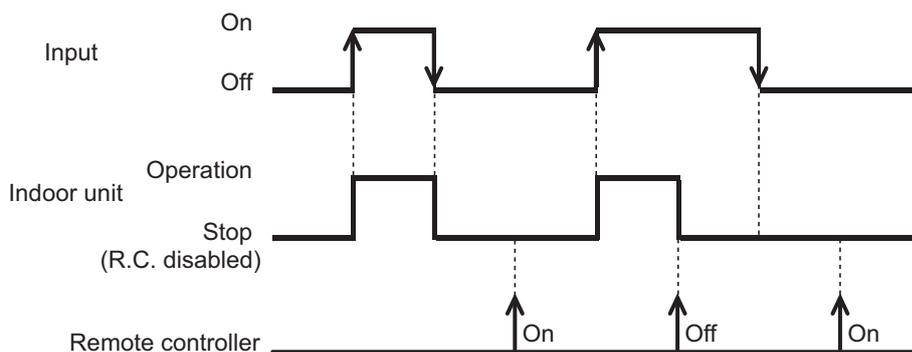
NOTES:

- When the forced stop is triggered, indoor unit stops and Operation/Stop operation by the remote controller is restricted.
- When forced stop function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

● When function setting is "Operation/Stop" mode 2

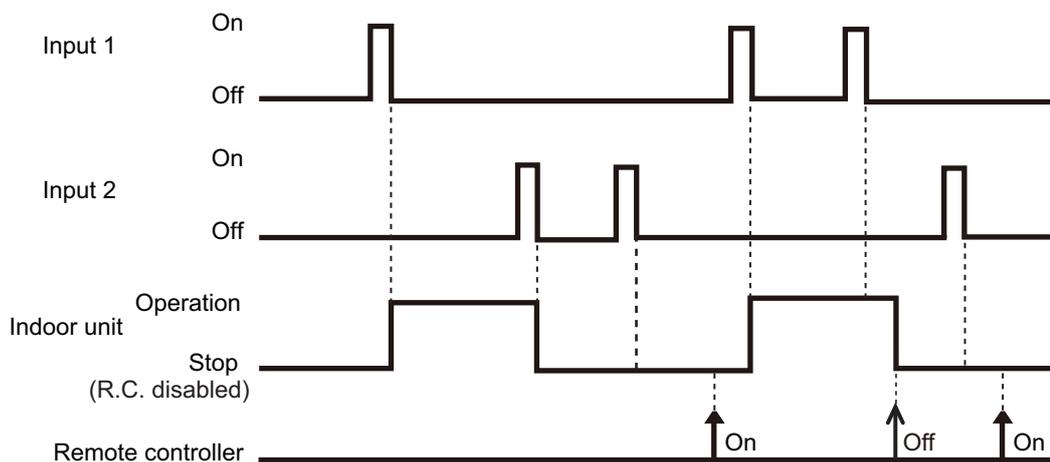
- In the case of "Edge" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	-	Input of indoor unit	Terminal	Off → On	Operation
				On → Off	Stop (R.C. disabled)
	60-00 / 1	External input and output PCB	Input 1	Off → On	Operation
				On → Off	Stop (R.C. disabled)



- In the case of "Pulse" input

Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
46-03	60-00 / 1	External input and output PCB	Input 1	Pulse	Operation
			Input 2	Pulse	Stop (R.C. disabled)

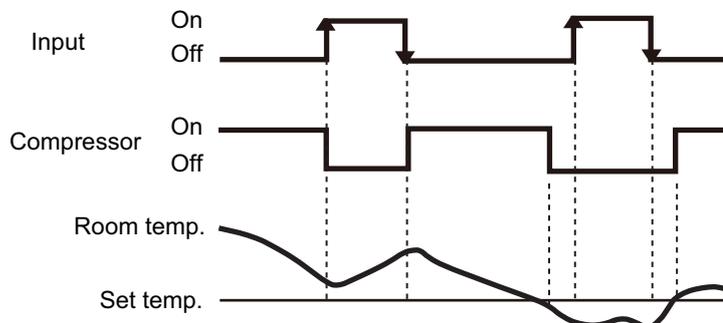


NOTES:

- When "Operation/Stop" mode 2 function is used with forming a remote controller group, connect the same equipment to each indoor unit within the group.

■ Forced thermostat off function

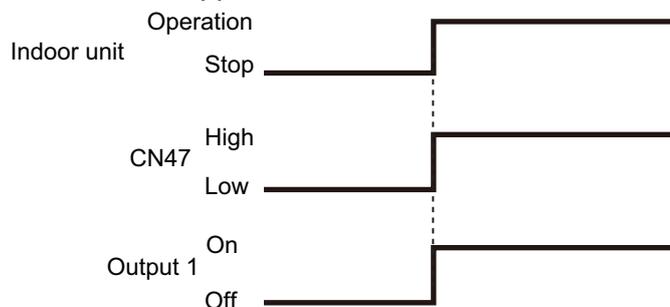
Function setting /	Rotary SW of External input and output PCB	External input		Input signal	Command
60-00 / 2 60-09 / B 60-10 / C 60-11 / D		External input and output PCB	Input 1	Off → On	Thermostat off
				On → Off	Normal operation



■ Control output function

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-00 / 1, 2		Output of indoor unit	CN47	Low → High High → Low	Operation Stop
60-00 / 1 60-09 / B 60-10 / C 60-11 / D		External input and output PCB	Output 1	Off → On	Operation
				On → Off	Stop

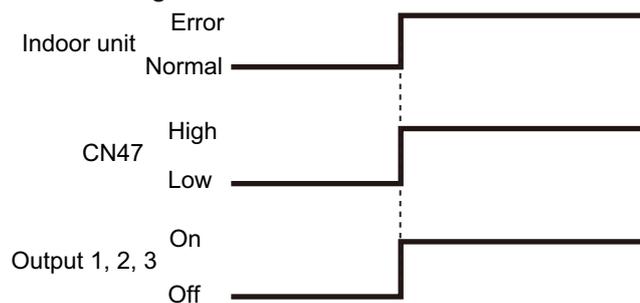
The output is low when the unit is stopped.



■ Error status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-09 / B		Output of indoor unit	CN47	Low → High	Error
				High → Low	Normal
60-00 / 2	External input and output PCB		Output 1	Off → On	Error
60-00 / 1 60-10 / C				Output 2	Off → On
			On → Off		Normal
60-11 / D			Output 3	Off → On	Error
				On → Off	Normal

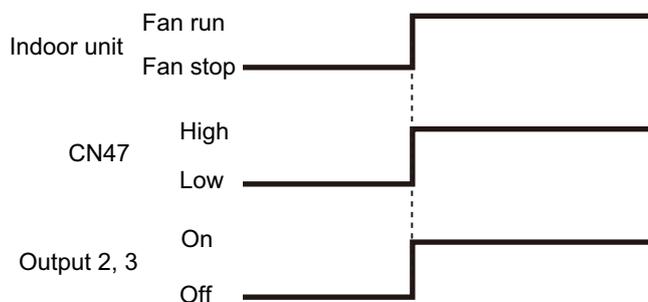
The output is ON when an error is generated for the indoor unit.



■ Indoor unit fan operation status

Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
60-10 / C		Output of indoor unit	CN47	Low → High	Fan run
				High → Low	Fan stop
60-00 / 2 60-09 / B 60-11 / D	External input and output PCB		Output 2	Off → On	Fan run
				On → Off	Fan stop
60-00 / 1			Output 3	Off → On	Fan run
				On → Off	Fan stop

Output signal	Condition
On Low → High	The indoor unit fan is operating.
Off High → Low	The fan is stopped or during cold air prevention. During thermostat off when in dry mode operation.



External heater output

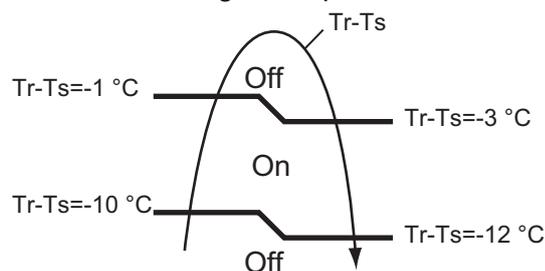
Function setting /	Rotary SW of External input and output PCB	External output		Output signal	Command
	60-11 / D	Output of indoor unit	CN47	Low → High	Heater on
				High → Low	Heater off
	60-00 / 2 60-09 / B 60-10 / C	External input and output PCB	Output 3	Off → On	Heater on
				On → Off	Heater off

Output signal	Condition
Low → High Off → On	Heater turns on as shown in diagram of heating temperature
High → Low On → Off	Heater turns off as shown in diagram of heating temperature <ul style="list-style-type: none"> • Other than Heating mode • Error occurred • Forced thermo off • Fan stop protection

Specifications of the signal output performance are as shown as follows:

Example: When set temperature (T_s) is set at 22 °C;

- And room temperature (T_r) increase above 12 °C, signal output is on.
- And T_r increase above 21 °C, signal output is off.
- And T_r decrease below 19 °C, signal output is on.
- And T_r decrease below 10 °C, signal output is off.



The output also turns off in defrost operation.

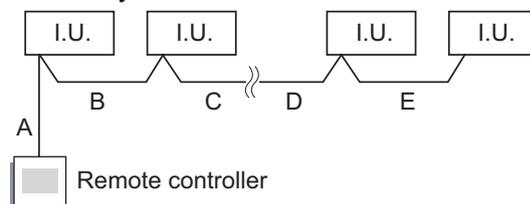
9. Group connection

Installation procedure for group control system:

A number of indoor units can be operated at the same time using a single remote controller.

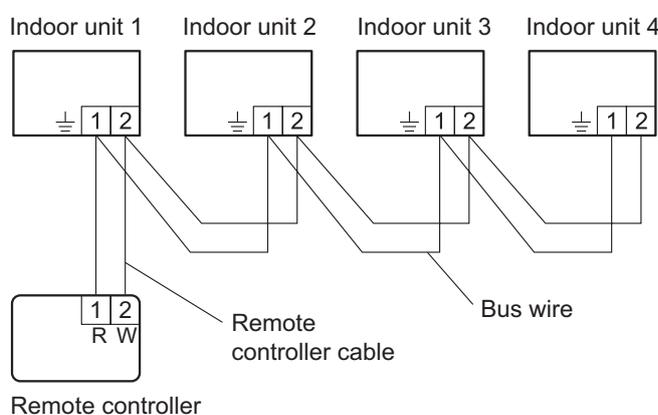
NOTE: When different type of indoor units (such as wall mounted type and cassette type, cassette type and duct type, or other combinations) are connected using group control system, some functions may no longer be available.

1. Connect up to 16 indoor units in a system.



A, B, C, D, E: Remote controller cable	
Wiring length limitation	$A + B + C + D + E \leq 500 \text{ m}$

Example of wiring method



2. Set the R.C. address. (Function setting)

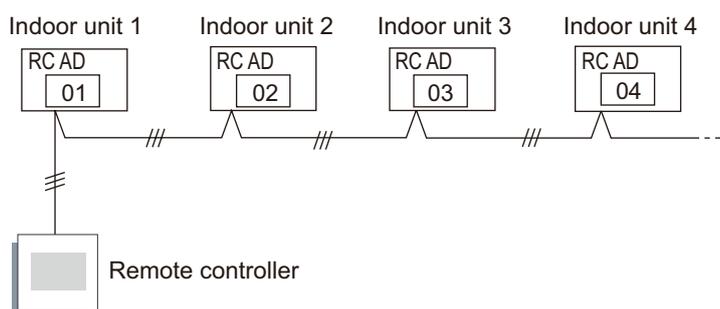
- Addresses will be automatically set when initially starting up this unit. In such a case, do not change the remote controller address for the indoor unit, and keep it at the initial setting of "00".
- Only set addresses manually when using different numbers for addresses. Set the R.C. address of each indoor unit using the function setting. (Refer to "Remote controller address setting" in ["Contents of function setting"](#) on page 50.)

NOTES:

- Do not use the same setting value.
 - Setting is reflected after the power is turned on again.
- Also set the R.C. address for the remote controller. For details, refer to the remote controller installation manual.

NOTE: In manual setting, connect up to 15 indoor units in a system.

Example of wiring method



10. Function settings

To adjust the functions of this product according to the installation environment, various types of function settings are available.

NOTE: Incorrect settings can cause a product malfunction.

10-1. Function settings by using remote controller

Some function settings can be changed on the remote controller. After confirming the setting procedure and the content of each function setting, select appropriate functions for your installation environment.

■ Setting procedure by using remote controller

Remote controller is not attached for this product. For details of the installing remote controller, refer to following information.

- Overview information: Operating manual of the remote controller
- Setting procedure: Installation manual of the remote controller

■ Contents of function setting

Each function setting listed in this section is adjustable in accordance with the installation environment.

NOTE: Setting will not be changed if invalid numbers or setting values are selected.

● Function setting list

	Function no.	Functions
1)	11	Filter sign
2)	20	Ceiling height
3)	28	Horizontal louver direction switching for dew condensation prevention
4)	30/31	Room temperature control for indoor unit sensor
5)	35/36	Room temperature control for wired remote controller sensor
6)	40	Auto restart
7)	42	Room temperature sensor switching
8)	44	Remote controller custom code
9)	46	External input control
10)	48	Room temperature sensor switching (Aux.)
11)	49	Indoor unit fan control for energy saving for cooling
12)	60	Switching functions for external output terminal

1) Filter sign

Select appropriate intervals for displaying the filter sign on the indoor unit according to the estimated amount of dust in the air of the room.

If the indication is not required, select "No indication" (03).

Function number	Setting value	Setting description	Factory setting
11	00	Standard (2,500 hours)	
	01	Long interval (4,400 hours)	
	02	Short interval (1,250 hours)	
	03	No indication	◆

2) Ceiling height

Select the appropriate ceiling height according to the place of installation.

Function number	Setting value	Setting description	Factory setting
20	00	Standard	◆
	01	High ceiling	

For the specific height for each setting value, refer to "Installation space" in Chapter 2. "Dimensions" on page 8.

3) Horizontal louver direction switching for dew condensation prevention

Automatically switches the position of the horizontal louver if the airflow direction is set at lower than the dew condensation limit position in cooling or drying operation.

Select suitable adjustment position according to the customer's preference.

Function number	Setting value	Setting description	Factory setting
28	00	Adjust to dew condensation limit position	◆
	01	Adjust to cooling standard position	

4) Room temperature control for indoor unit sensor

Depending on the installed environment, correction of the room temperature sensor may be required. Select the appropriate control setting according to the installed environment.

The temperature of the room temperature sensor is corrected as follows:

Corrected temp. = Temp. of the room temp. sensor - Correction temp. value

Example of correction:

When the temperature of the room temp. sensor is 26°C and the setting value is "03" (-1.0°C), corrected temp. will be 27°C (26°C - [-1.0°C]).

The temperature correction values show the difference from the Standard setting "00" (manufacturer's recommended value).

Function number	Setting value	Setting description	Factory setting		
30 (For cooling)	31 (For heating)	00	Standard setting	◆	
		01	No correction 0.0 °C		
		02	-0.5 °C	More cooling Less heating	
		03	-1.0 °C		
		04	-1.5 °C		
		05	-2.0 °C		
		06	-2.5 °C		
		07	-3.0 °C		
		08	-3.5 °C		
		09	-4.0 °C		
		10	+0.5 °C	Less cooling More heating	
		11	+1.0 °C		
		12	+1.5 °C		
		13	+2.0 °C		
		14	+2.5 °C		
		15	+3.0 °C		
		16	+3.5 °C		
17	+4.0 °C				

5) Room temperature control for wired remote controller sensor

Depending on the installed environment, correction of the wire remote temperature sensor may be required. Select the appropriate control setting according to the installed environment.

To change this setting, set Function 42 to Both "01".

Ensure that the Thermo Sensor icon is displayed on the remote controller screen.

Function number		Setting value	Setting description	Factory setting	
35 (For cooling)	36 (For heating)	00	Standard setting	◆	
		01	No correction 0.0°C		
		02	-0.5 °C	More cooling Less heating	
		03	-1.0 °C		
		04	-1.5 °C		
		05	-2.0 °C		
		06	-2.5 °C		
		07	-3.0 °C		
		08	-3.5 °C		
		09	-4.0 °C		
		10	+0.5 °C	Less cooling More heating	
		11	+1.0 °C		
		12	+1.5 °C		
		13	+2.0 °C		
		14	+2.5 °C		
		15	+3.0 °C		
		16	+3.5 °C		
17	+4.0 °C				

6) Auto restart

Enables or disables automatic restart after a power interruption.

Function number	Setting value	Setting description	Factory setting
40	00	Enable	◆
	01	Disable	

NOTE: Auto restart is an emergency function such as for power outage etc. Do not attempt to use this function in normal operation. Be sure to operate the unit by remote controller or external device.

7) Room temperature sensor switching

(Only for wired remote controller)

When using the wired remote controller temperature sensor, change the setting to "Both" (01).

Function number	Setting value	Setting description	Factory setting
42	00	Indoor unit	◆
	01	Both	

00: Sensor on the indoor unit is active.

01: Sensors on both indoor unit and wired remote controller are active.

NOTE: Remote controller sensor must be turned on by using the remote controller.

8) Remote controller custom code

(Only for wireless remote controller)

The indoor unit custom code can be changed. Select the appropriate custom code.

Function number	Setting value	Setting description	Factory setting
44	00	A	◆
	01	B	
	02	C	
	03	D	

9) External input control

"Operation/Stop" mode or "Forced stop" mode can be selected.

Function number	Setting value	Setting description	Factory setting
46	00	Operation/Stop mode 1	◆
	01	(Setting prohibited)	
	02	Forced stop mode	
	03	Operation/Stop mode 2	

10) Room temperature sensor switching (Aux.)

To use the temperature sensor on the wired remote controller only, change the setting to "Wired remote controller" (01).

This function will only work if the function setting 42 is set at "Both" (01).

When the setting value is set to "Both" (00), more suitable control of the room temperature is possible by setting function setting 30 and 31 too.

Function number	Setting value	Setting description	Factory setting
48	00	Both	◆
	01	Wired remote controller	

11) Indoor unit fan control for energy saving for cooling

Enables or disables the power-saving function by controlling the indoor unit fan rotation when the outdoor unit is stopped during cooling operation.

Function number	Setting value	Setting description	Factory setting
49	00	Disable	
	01	Enable	
	02	Remote controller	◆

00: When the outdoor unit is stopped, the indoor unit fan operates continuously following the setting on the remote controller.

01: When the outdoor unit is stopped, the indoor unit fan operates intermittently at a very low speed.

02: Enable or disable this function by remote controller setting.

NOTES:

- As the factory setting, this setting is initially activated.
- Set to "00" or "01" when connecting a remote controller that cannot set the Fan control for energy saving function or connecting a network converter.
To confirm if the remote controller has this setting, refer to the operating manual of each remote controller.

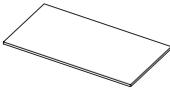
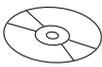
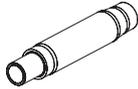
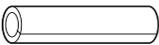
12) Switching functions for external output terminal

Functions of the external output terminal can be switched. For details, refer to “External input and output”.

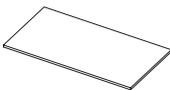
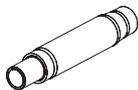
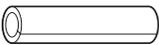
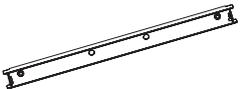
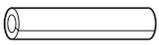
Function number	Setting value	Setting description	Factory setting
60	00	Operation status	◆
	01—08	(Setting prohibited)	
	09	Error status	
	10	Indoor unit fan operation status	
	11	External heater	

11. Accessories

11-1. Models: ABHG18KRTA and ABHG22KRTA

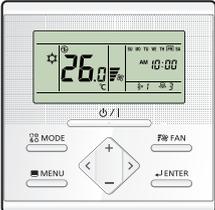
Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Operating manual		1	Insulation		1
Operating manual (CD-ROM)		1	Drain hose		1
Installation manual		1	Hose band		1
Template		1	Cable tie (large)		4
M10 nut A (with flange)		4	Cable tie (small)		1
M10 nut B (with spring lock washer)		4	Remote controller cable hole cap		1
Washer		8	Tapping screw (White)		6
Coupler heat insulation (large)		1	Tapping screw		3
Coupler heat insulation (small)		1			

11-2. Models: ABHG24KRTA, ABHG30KRTA, ABHG36KRTA, and ABHG45KRTA

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Operating manual		1	Insulation		1
Operating manual (CD-ROM)		1	Drain hose		1
Installation manual		1	Hose band		1
Template		1	Cable tie (large)		4
M10 nut A (with flange)		4	Cable tie (small)		1
M10 nut B (with spring lock washer)		4	Remote controller cable hole cap		1
Washer		8	Tapping screw (White)		6
Coupler heat insulation (large)		1	Casing guard		1
Coupler heat insulation (small)		1	Tapping screw		3

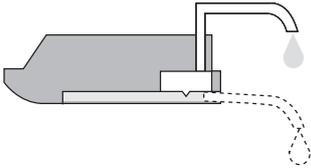
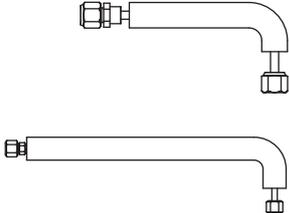
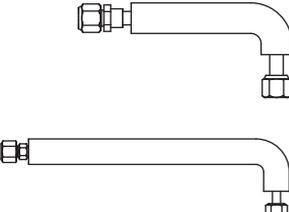
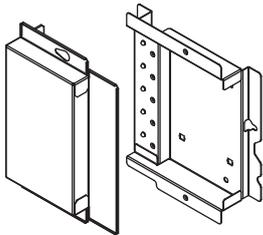
12. Optional parts

12-1. Controllers

Exterior	Part name	Model name	Summary
	Wired remote controller	UTY-RNRGZ*	Easy finger touch operation with LCD panel. Backlit LCD enables easy operation in a dark room. Wire type: Non-polar 2-wire
	Wired remote controller	UTY-RLRG	High visibility and easy operation. Room temperature can be accurately controlled using the built-in thermo sensor. Wire type: Non-polar 2-wire
	Compact wired remote controller	UTY-RCRGZ1	Compact body and easy operation. Room temperature can be accurately controlled using the built-in thermo sensor. Wire type: Non-polar 2-wire
	Simple remote controller	UTY-RSRG	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, temperature setting, and operation mode. Wire type: Non-polar 2-wire
	Simple remote controller	UTY-RHRG	Compact remote controller concentrates on the basic functions such as Start/Stop, fan control, and temperature setting. Wire type: Non-polar 2-wire
	IR receiver kit with wireless remote controller	UTY-LBTGH	Unit control is performed by wireless remote controller.

NOTE: Available functions may differ by the remote controller. For details, refer to the operation manual.

12-2. Others

Exterior	Part name	Model name	Summary
	Drain pump unit	UTR-DPB24T	Optional drain lift-up mechanism allows more flexible installation.
	Auxiliary pipe assembly	UTP-FX24A	For piping of upward direction only. • For liquid: 6.35 mm (1/4 in) • For gas: 12.70 mm (1/2 in)
	Auxiliary pipe assembly	UTP-FX35A	For piping of upward direction only. • For liquid: 9.52 mm (3/8 in) • For gas: 15.88 mm (5/8 in)
	External connect kit	UTY-XWZXZG	Use to connect with various peripheral devices and air conditioner PCB. For control output port.
	External input and output PCB	UTY-XCSX	Use to connect with external devices and air conditioner PCB.
	External input and output PCB box	UTZ-GXEA	For installing the External input and output PCB.
	Wireless LAN adapter	UTY-TFSXZ1	Remotely manage an air conditioning system using mobile devices such as smartphones and tablets. For connection indoor unit with UART interface.
	Modbus converter	UTY-VMSX	For connection between indoor unit with UART interface and a Modbus open network.

Exterior	Part name	Model name	Summary
	KNX converter	UTY-VKSX	For connection between indoor unit with UART interface and a KNX open network.
	Split system converter	UTY-VTGX	This converter is required when connecting single split system to VRF network system.
	Split system converter (AC power supply)	UTY-VTGXV	This converter is required when connecting single split system to VRF network system.
	External switch controller	UTY-TERX	Air conditioner switching can be controlled by connecting other external sensor switches.

NOTE: Combined use of following optional parts and Wireless LAN adapter (UTY-TFSXZ1) is not allowed.

- External input and output PCB (UTY-XCSX)
- Modbus converter
- KNX converter

Part 2. OUTDOOR UNIT

SINGLE TYPE:

AOHG18KATA

AOHG22KATA

AOHG24KATA

AOHG30KATA

AOHG36KATA

AOHG45KATA

1. Specifications

Type			Inverter heat pump		
Model name			AOHG18KATA	AOHG22KATA	AOHG24KATA
Power supply			230 V ~ 50 Hz		
Power supply intake			Outdoor unit		
Available voltage range			198—264 V		
Starting current			A	7.6	8.8
Fan	Airflow rate	Cooling	m ³ /h	1,710	2,240
		Heating		1,840	2,240
	Type × Q'ty	Propeller fan × 1			
	Motor output	W	23	49	
Sound pressure level *1	Cooling	Heating	dB (A)	51	52
				52	53
Sound power level	Cooling	Heating	dB (A)	63	64
				64	65
Heat exchanger type	Dimensions (H × W × D)		mm	Main1: 504 × 881 × 18.19	Main1: 588 × 881 × 18.19
	Fin pitch			Main1: 1.3	Main2: 588 × 851 × 18.19
	Rows × Stages		Main1: 1 × 24	Main1: 1 × 28	Main2: 1 × 28
	Pipe type		Copper		
	Fin type		Aluminum		
			Surface treatment		
Compressor	Type	DC rotary		DC Twin rotary	
	Motor output	W	900	1,060	
Refrigerant	Type (Global warming potential)		R32 (675)		
	Charge	g	900	1,100	1,250
Refrigerant oil	Type		RB68A	FW68S	RmM68AF
	Amount	cm ³	340	350	400
Enclosure	Material		Steel sheet		
	Color		Beige		
Dimensions (H × W × D)	Net		542 × 799 × 290	632 × 799 × 290	
	Gross		602 × 940 × 375	692 × 940 × 375	
Weight	Net		33	36	38
	Gross		36	40	42
Connection pipe	Size	Liquid	mm (in)	Ø6.35 (Ø1/4)	
		Gas		Ø12.70 (Ø1/2)	
	Method		Flare		
	Pre-charge length		15		20
	Max. length		20	25	
Max. height difference		15	20		
Operation range	Cooling	Heating	°C	-10 to 46	
				-15 to 24	
Drain hose	Material		PP		
	Tip diameter		Ø 13.0 (I. D.), Ø 16.0 to Ø 16.8 (O. D.)		
NOTES:					
<ul style="list-style-type: none"> Specifications are based on the following conditions: <ul style="list-style-type: none"> Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB. Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB. Pipe length: 5 m, Height difference: 0 m. Protective function might work when using it outside the operation range. *1: Sound pressure level <ul style="list-style-type: none"> Measured values in manufacturer's anechoic chamber. Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here. 					

Type			Inverter heat pump			
Model name			AOHG30KATA	AOHG36KATA	AOHG45KATA	
Power supply			230 V ~ 50 Hz			
Power supply intake			Outdoor unit			
Available voltage range			198—264 V			
Starting current			12.6	13.8	21.3	
Fan	Airflow rate	Cooling	3,750		4,450	
		Heating	3,750		4,450	
	Type × Q'ty	Propeller fan × 1				
Motor output			100		120	
Sound pressure level *1	Cooling	dB (A)	53	55	58	
	Heating		55		59	
Sound power level	Cooling	dB (A)	68	70	72	
	Heating		70		73	
Heat exchanger type	Dimensions (H × W × D)	mm	Main1: 756 × 905 × 18.19 Main2: 756 × 905 × 18.19		Main1: 966 × 905 × 18.19 Main2: 966 × 905 × 18.19	
	Fin pitch		Main1: 1.45 Main2: 1.45			
	Rows × Stages	Main1: 1 × 36 Main2: 1 × 36		Main1: 1 × 46 Main2: 1 × 46		
	Pipe type	Copper				
	Fin type	Type (Material)	Aluminum			
		Surface treatment	Blue fin			
Compressor	Type	DC Twin rotary				
	Motor output	W	1,500		1,830	
Refrigerant	Type (Global warming potential)	R32 (675)				
	Charge	g	1,900		2,400	
Refrigerant oil	Type	FW68D		RmM68AF		
	Amount	cm ³	600		800	
Enclosure	Material	Steel sheet				
	Color	Beige Approximate color of Munsell 10YR 7.5/1.0				
Dimensions (H × W × D)	Net	mm	788 × 940 × 320		998 × 940 × 320	
	Gross		966 × 1,027 × 445		1,176 × 1,027 × 445	
Weight	Net	kg	52		61	
	Gross		61		71	
Connection pipe	Size	Liquid	Ø9.52 (Ø3/8)			
		Gas	Ø15.88 (Ø5/8)			
	Method	Flare				
	Pre-charge length	m	30			
	Max. length		30			
Max. height difference	30					
Operation range	Cooling	°C	-10 to 46			
	Heating		-15 to 24			
Drain hose	Material	LDPE				
	Tip diameter	mm	Ø 13.0 (I. D.), Ø 16.0 to Ø 16.7 (O. D.)			

NOTES:

- Specifications are based on the following conditions:
 - Cooling: Indoor temperature of 27 °CDB/19 °CWB, and outdoor temperature of 35 °CDB/24 °CWB.
 - Heating: Indoor temperature of 20 °CDB/15 °CWB, and outdoor temperature of 7 °CDB/6 °CWB.
 - Pipe length: 5 m, Height difference: 0 m.
- Protective function might work when using it outside the operation range.
- *1: Sound pressure level
 - Measured values in manufacturer's anechoic chamber.
 - Because of the surrounding sound environment, the sound levels measured in actual installation conditions might be higher than the specified values here.

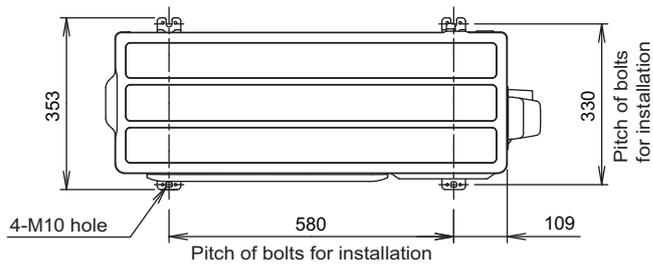
2. Dimensions

2-1. Model: AOHG18KATA

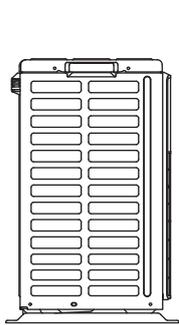
Unit: mm

OUTDOOR UNIT
AOHG18-45KATA

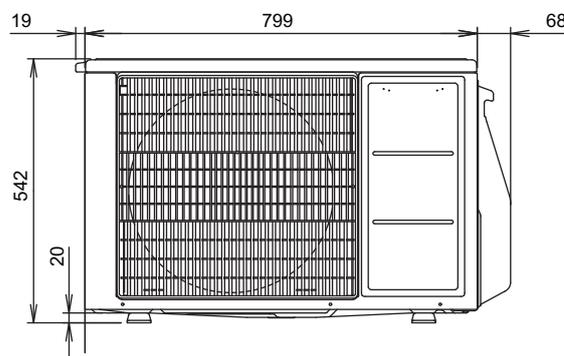
OUTDOOR UNIT
AOHG18-45KATA



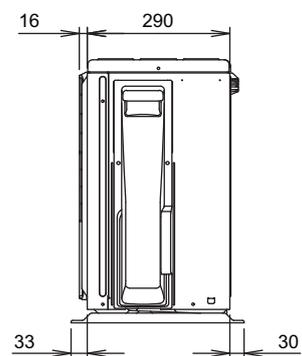
Top view



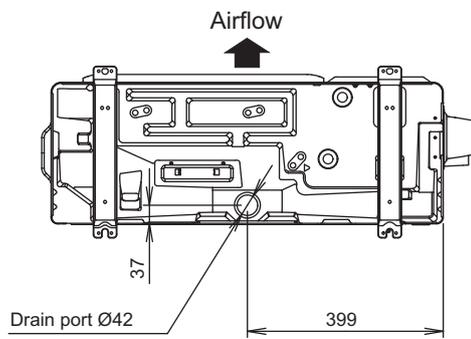
Side view



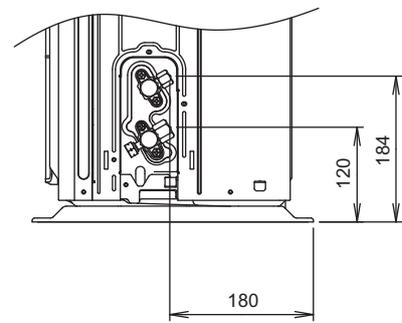
Front view



Side view



Bottom view



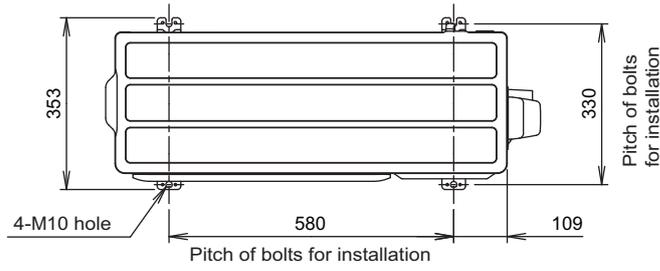
Side view (Valve part)

2-2. Models: AOHG22KATA and AOHG24KATA

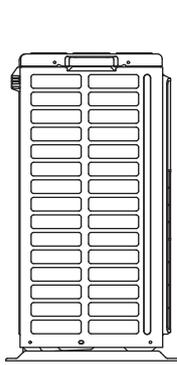
Unit: mm

OUTDOOR UNIT
AOHG18-45KATA

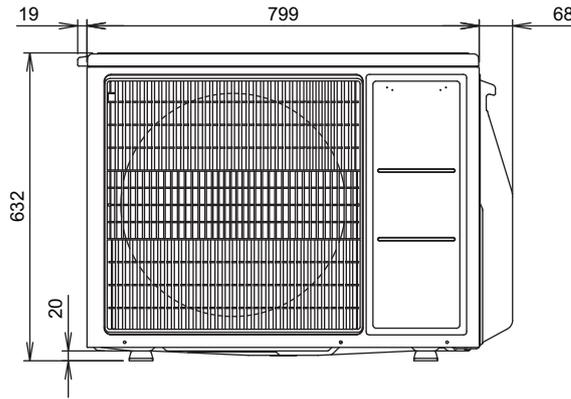
OUTDOOR UNIT
AOHG18-45KATA



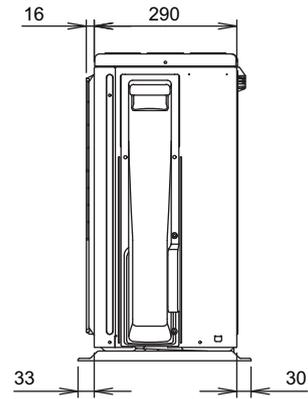
Top view



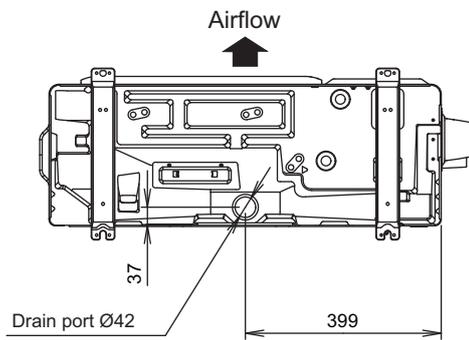
Side view



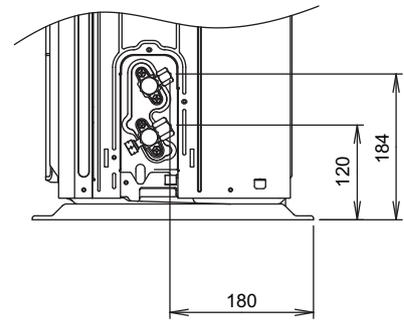
Front view



Side view



Bottom view



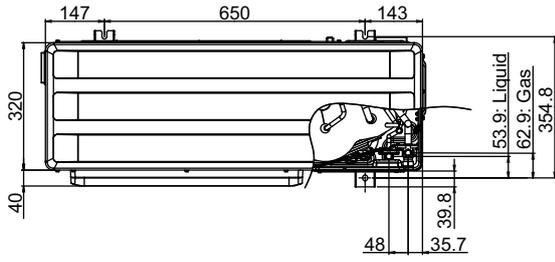
Side view (Valve part)

2-3. Models: AOHG30KATA and AOHG36KATA

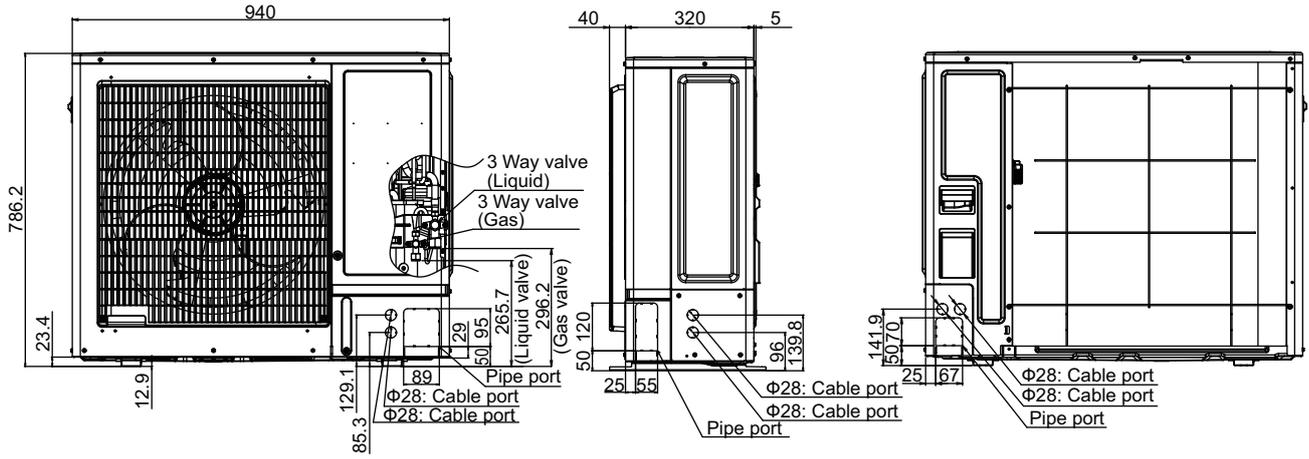
Unit: mm

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA



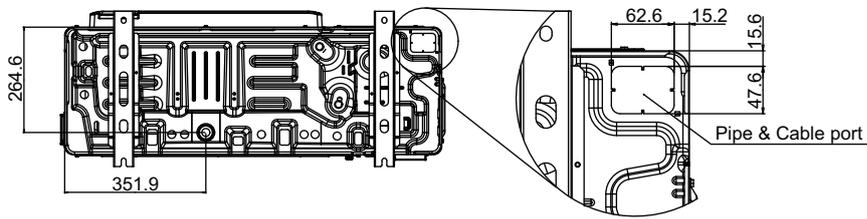
Top view



Front view

Side view

Rear view



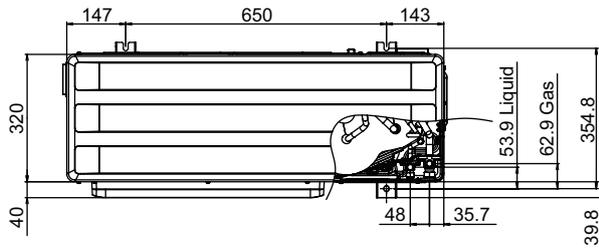
Bottom view

2-4. Model: AOHG45KATA

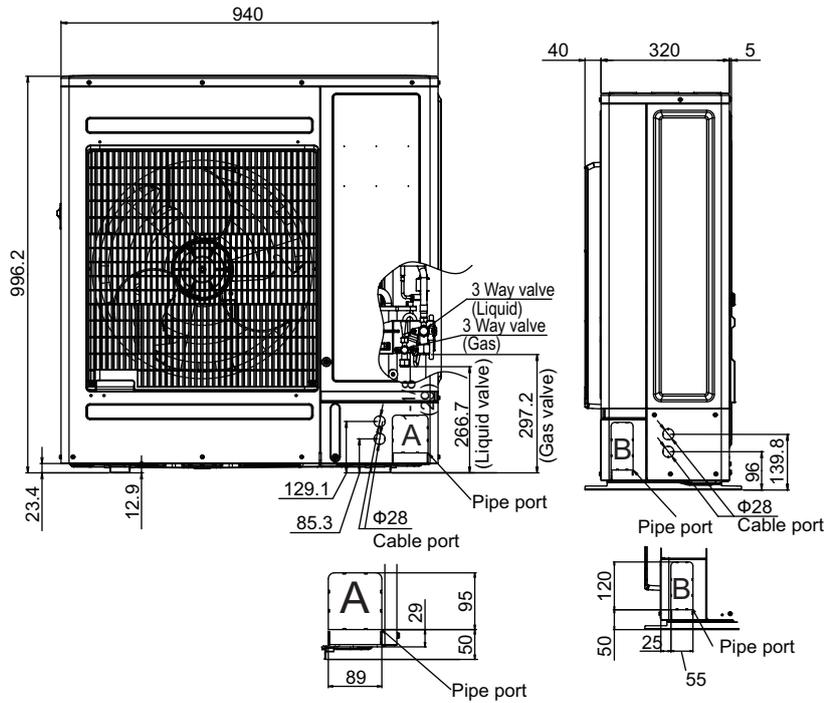
Unit: mm

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA

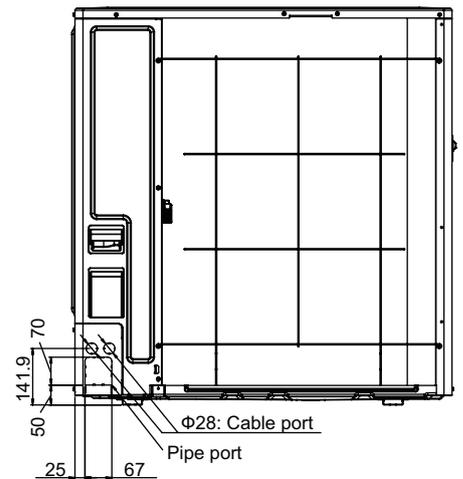


Top view

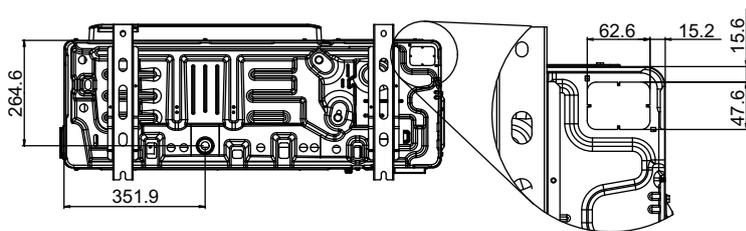


Front view

Side view



Rear view



Bottom view

Pipe & Cable port

3. Installation space

3-1. Models: AOHG18KATA, AOHG22KATA, and AOHG24KATA

■ Space requirement

Provide sufficient installation space for product safety.

⚠ CAUTION

Keep the space shown in the installation examples.

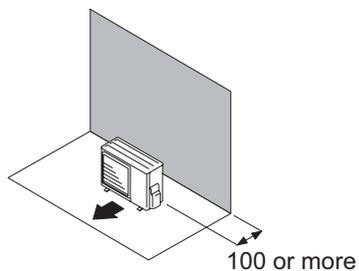
If the installation is not performed accordingly, it could cause a short circuit and result in a lack of operating performance.

● Single outdoor unit installation

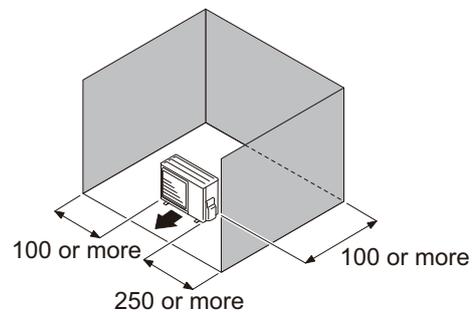
- When the upper space is open:

Unit: mm

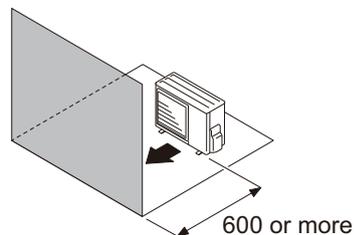
Obstacles at rear only



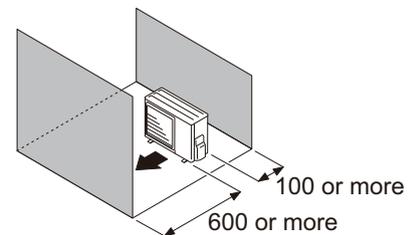
Obstacles at rear and sides



Obstacles at front



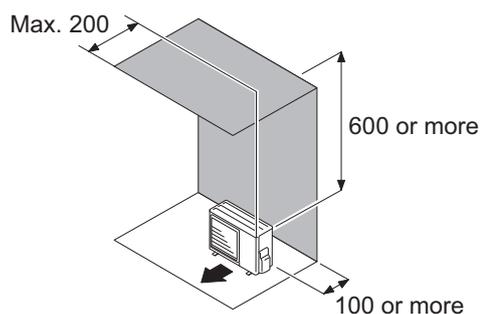
Obstacles at front and rear



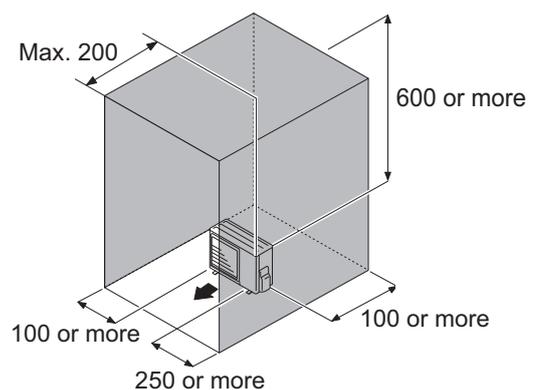
- When an obstruction in the upper space:

Unit: mm

Obstacles at rear and above



Obstacles at rear, sides, and above



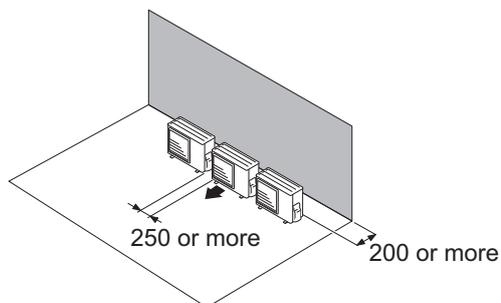
● Multiple outdoor unit installation

- Provide at least 250 mm of space between the outdoor units if multiple units are installed.
- When routing the piping from the side of an outdoor unit, provide space for piping.
- No more than 3 units must be installed side by side.
When 3 units or more are arranged in a line, provide the space as shown in the following example **“When an obstruction in the upper space:”**.

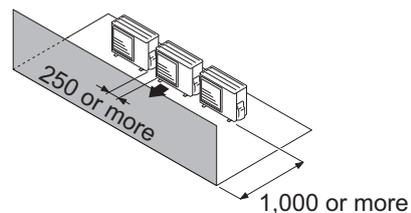
- **When the upper space is open:**

Unit: mm

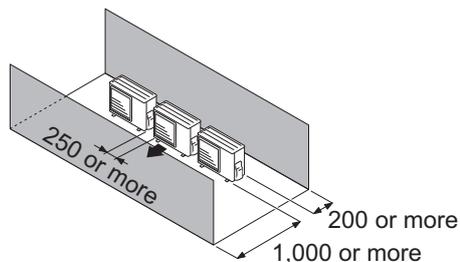
Obstacles at rear only



Obstacles at front only



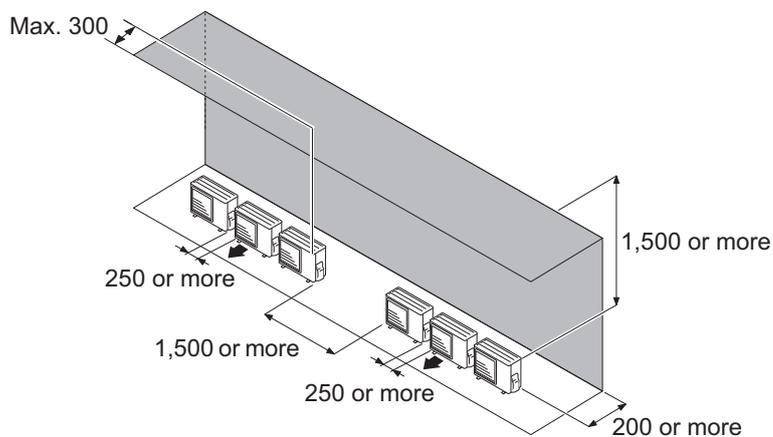
Obstacles at front and rear



- **When an obstruction in the upper space:**

Unit: mm

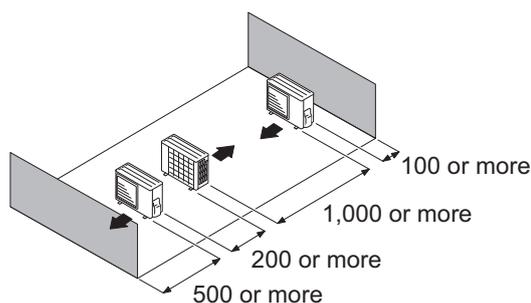
Obstacles at rear and above.



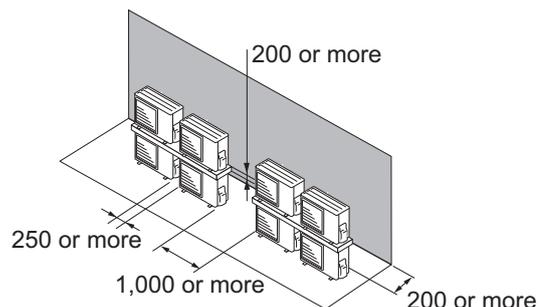
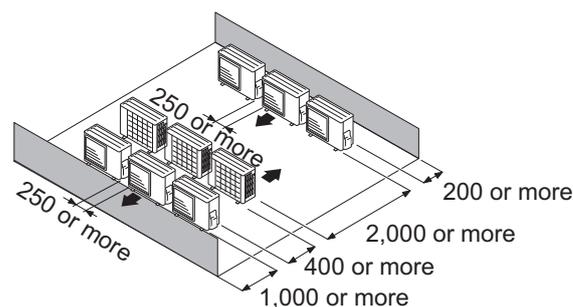
● Outdoor units installation in multi-row

Unit: mm

Single parallel unit arrangement



Multiple parallel unit arrangement

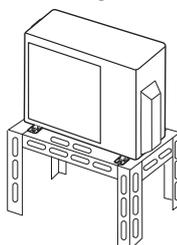


NOTES:

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 0 °C or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



3-2. Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA

■ Space requirement

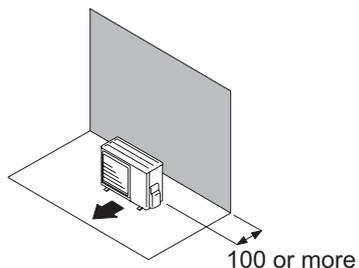
Provide sufficient installation space for product safety.

● Single outdoor unit installation

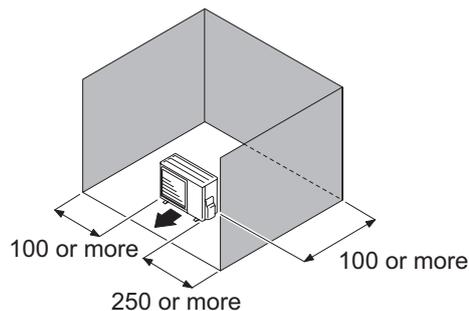
- When the upper space is open:

Unit: mm

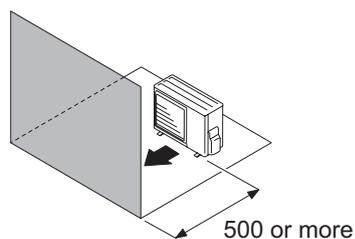
When there are obstacles at the rear only.



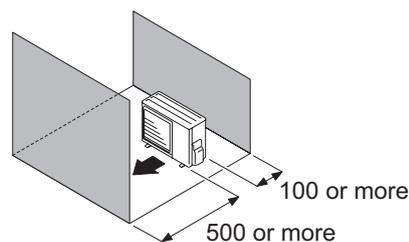
When there are obstacles at the rear and sides.



When there are obstacles at the front only.



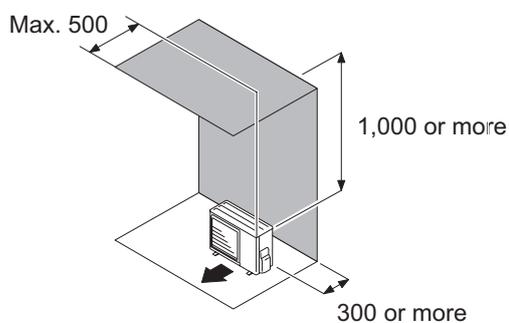
When there are obstacles at the front and rear.



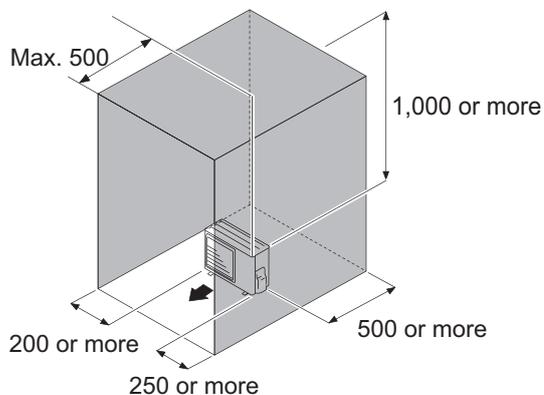
- When there is an obstruction in the upper space:

Unit: mm

When there are obstacles at the rear and above.



When there are obstacles at the rear, sides, and above.

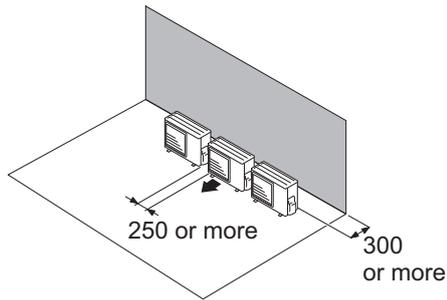


● Multiple outdoor unit installation

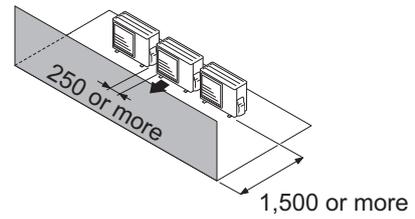
- When the upper space is open:

Unit: mm

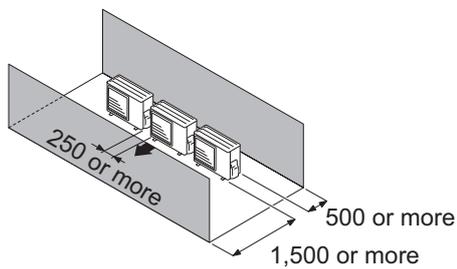
When there are obstacles at the rear only.



When there are obstacles at the front only.



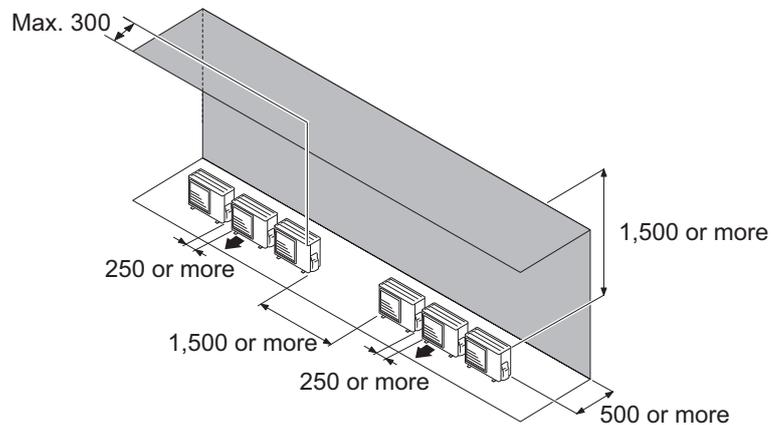
When there are obstacles at the front and rear.



- When there is an obstruction in the upper space:

Unit: mm

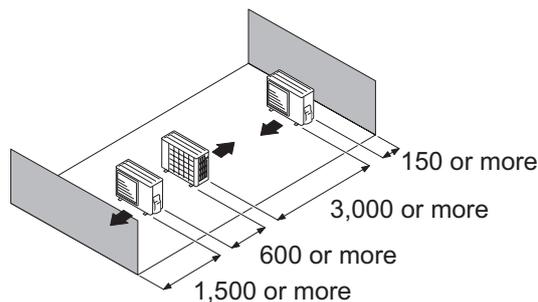
When there are obstacles at the rear and above.



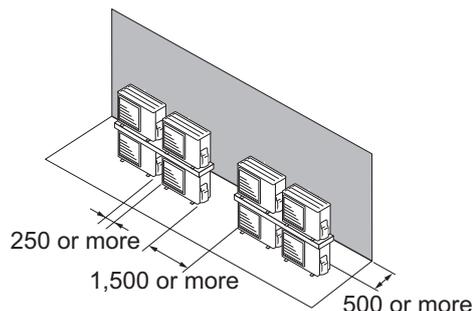
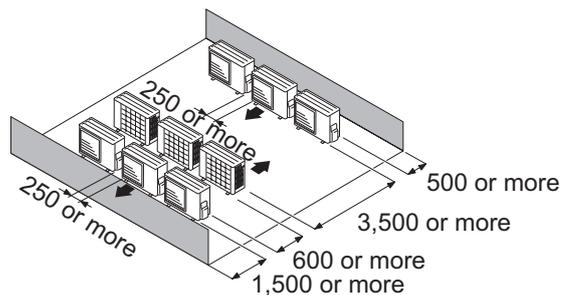
● Outdoor unit installation in multi-row

Unit: mm

Single parallel unit arrangement



Multiple parallel unit arrangement

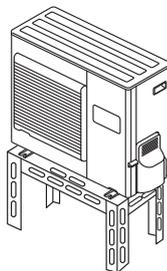


NOTES:

- If the space is larger than stated above, the condition will be the same as when there is no obstacle.
- Height above the floor level should be 50 mm or more.
- When installing the outdoor unit, be sure to open the front and left side to obtain better operation efficiency.

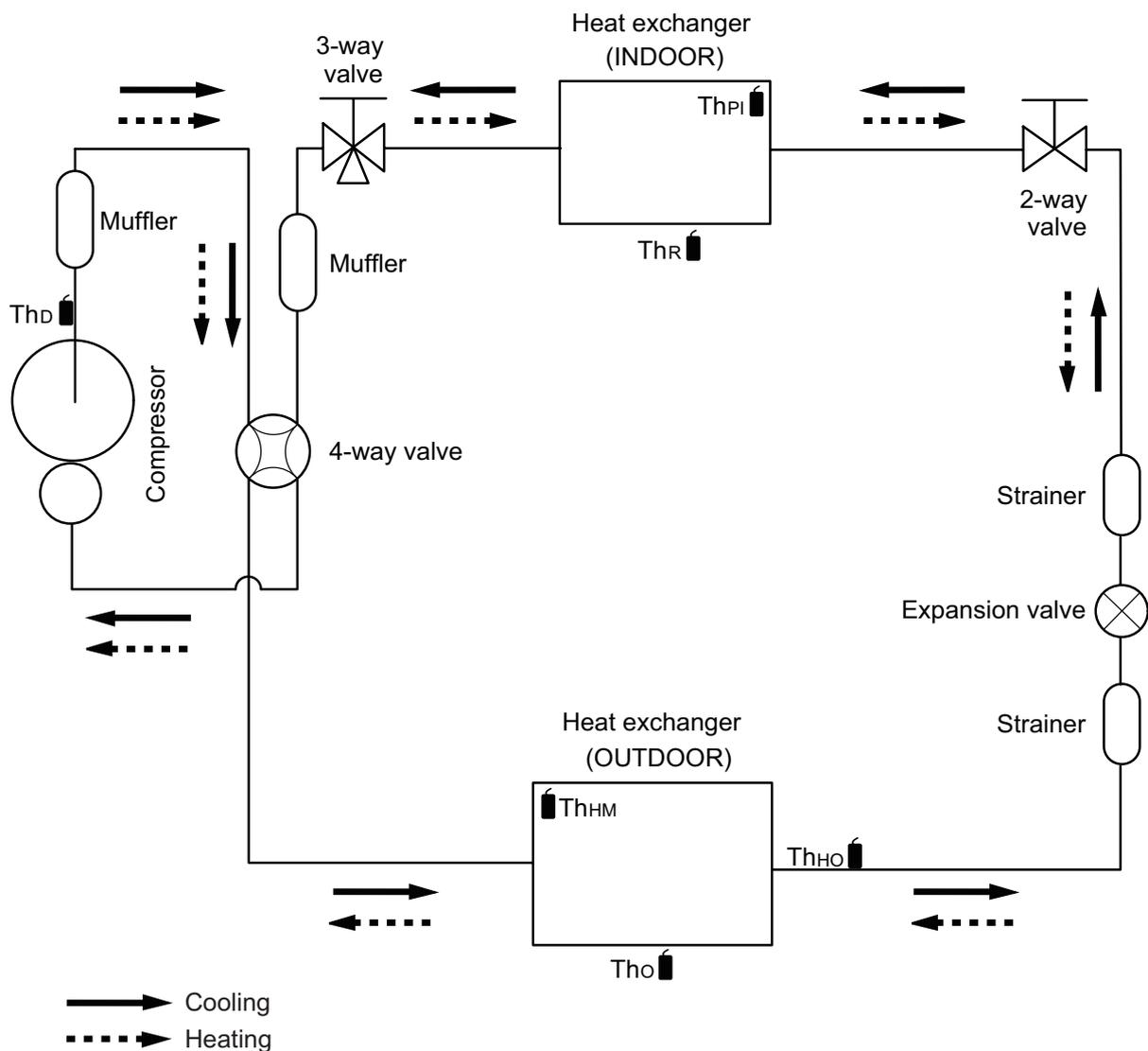
⚠ CAUTION

- Do not install the outdoor unit in two-stage where the drain water could freeze. Otherwise the drainage from the upper unit may form ice and cause a malfunction of the lower unit.
- When the outdoor temperature is 0 °C or less, do not use the accessory drain pipe and drain cap. If the drain pipe and drain cap are used, the drain water in the pipe may freeze in extremely cold climate. (For reverse cycle model only.)
- In area with heavy snowfall, if the inlet and outlet of the outdoor unit is blocked with snow, it might become difficult to get warm, and it is likely to cause product malfunction. Construct a canopy and a pedestal, or place the unit on a high stand that is locally installed.



4. Refrigerant circuit

4-1. Model: AOHG18KATA



ThD : Thermistor (Discharge temperature)

ThO : Thermistor (Outdoor temperature)

ThHO : Thermistor (Heat exchanger out temperature)

ThHM : Thermistor (Heat exchanger middle temperature)

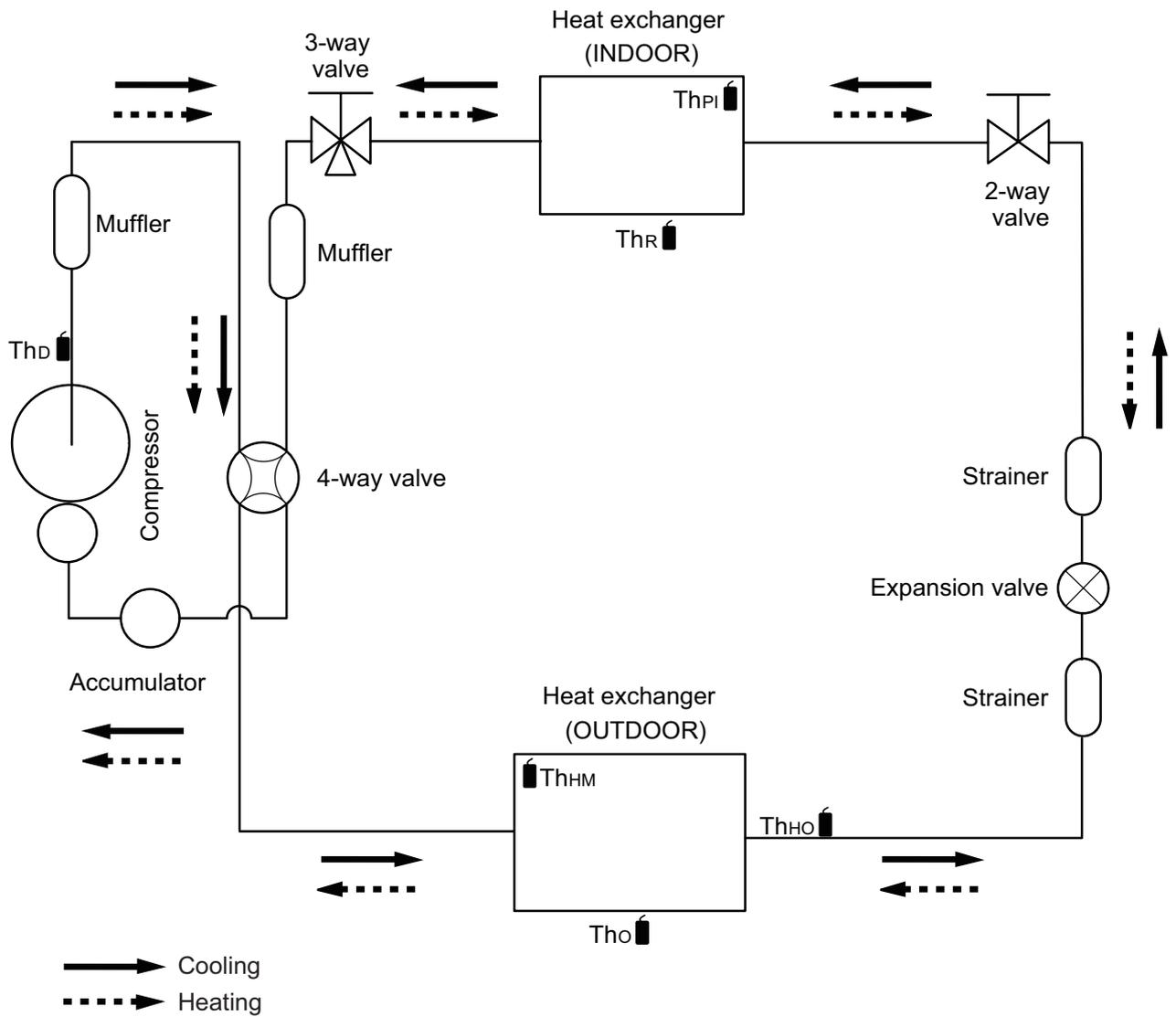
ThR : Thermistor (Room temperature)

ThPI : Thermistor (Pipe temperature)

4-2. Model: AOHG22KATA

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA

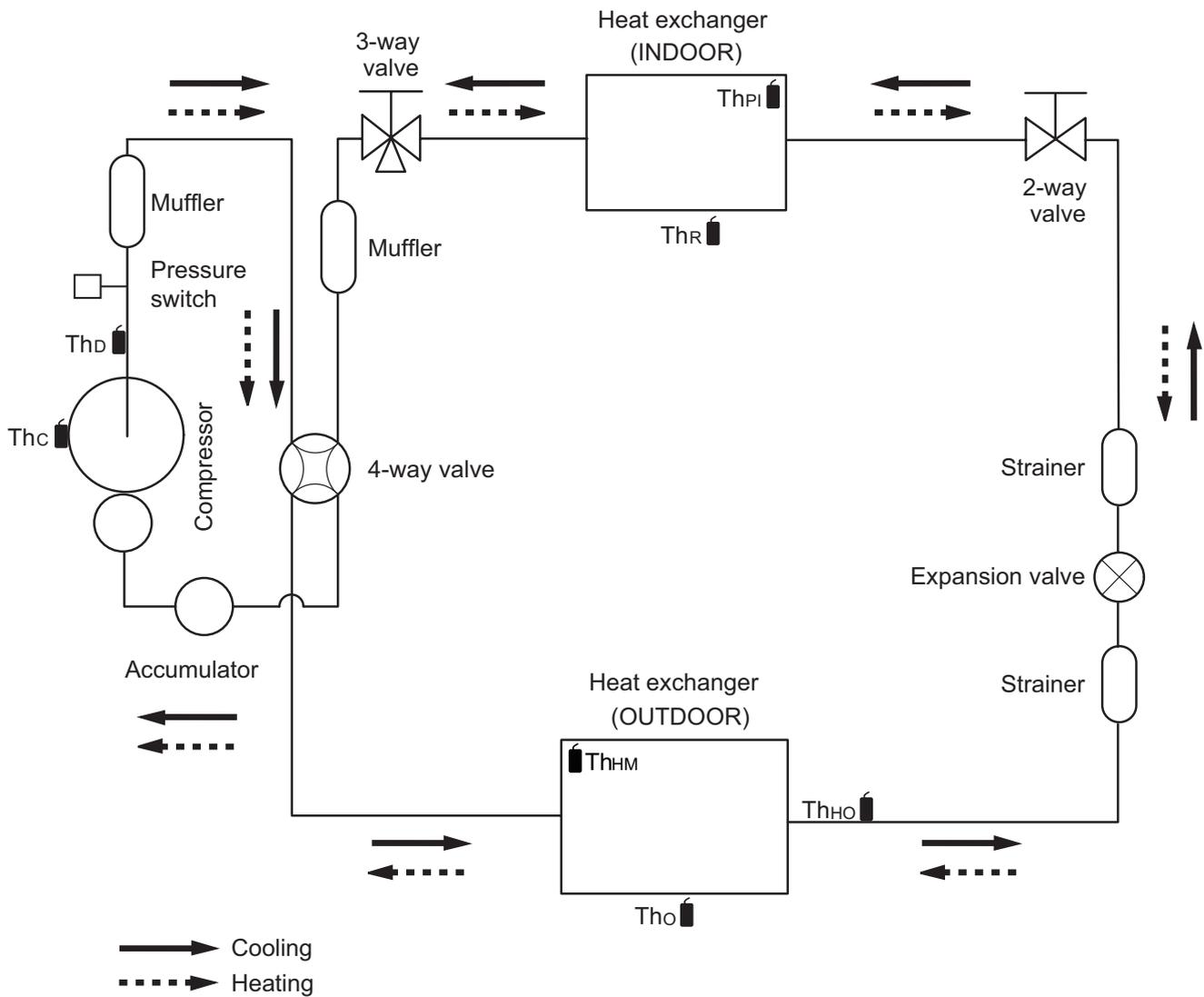


- Th_D : Thermistor (Discharge temperature)
- Th_O : Thermistor (Outdoor temperature)
- Th_{HO} : Thermistor (Heat exchanger out temperature)
- Th_{HM} : Thermistor (Heat exchanger middle temperature)
- Th_R : Thermistor (Room temperature)
- Th_{PI} : Thermistor (Pipe temperature)

4-3. Model: AOHG24KATA

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA

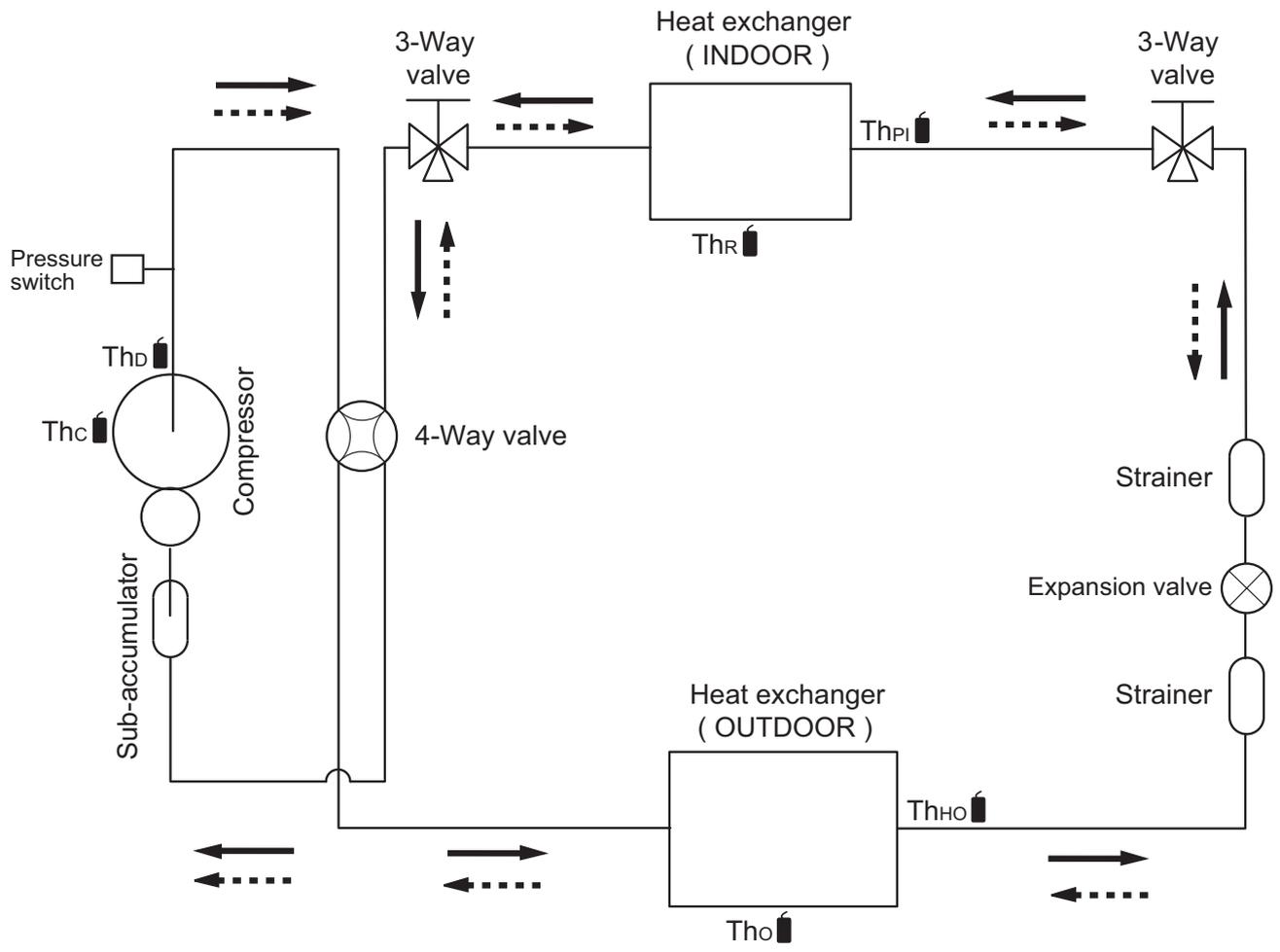


- Thc : Thermistor (Compressor temperature)
- Thd : Thermistor (Discharge temperature)
- Tho : Thermistor (Outdoor temperature)
- ThHO : Thermistor (Heat exchanger out temperature)
- ThHM : Thermistor (Heat exchanger middle temperature)
- ThR : Thermistor (Room temperature)
- ThPI : Thermistor (Pipe temperature)

4-4. Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA



———→ : Cooling
 - - - - -→ : Heating

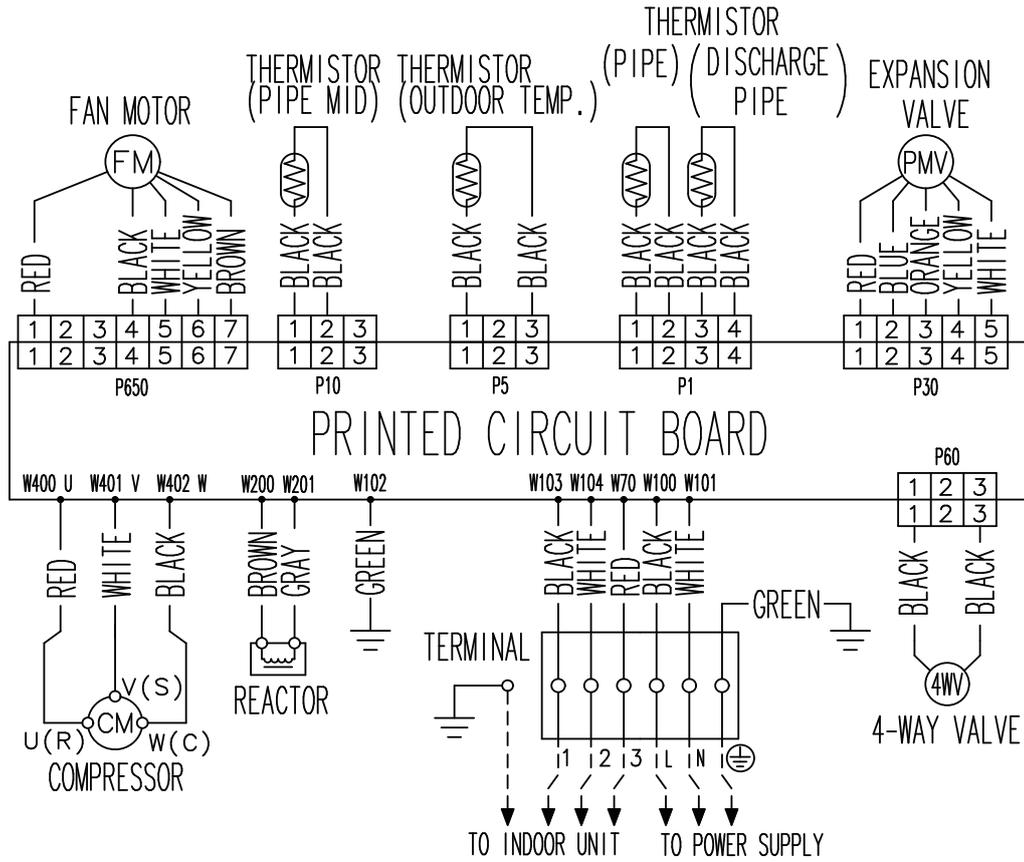
- Thc : Thermistor (Compressor temperature)
- Thd : Thermistor (Discharge temperature)
- Tho : Thermistor (Outdoor temperature)
- ThHo : Thermistor (Heat Exchanger Out temperature)
- ThR : Thermistor (Room temperature)
- ThPI : Thermistor (Pipe temperature)

5. Wiring diagrams

5-1. Model: AOHG18KATA

OUTDOOR UNIT
AOHG18-45KATA

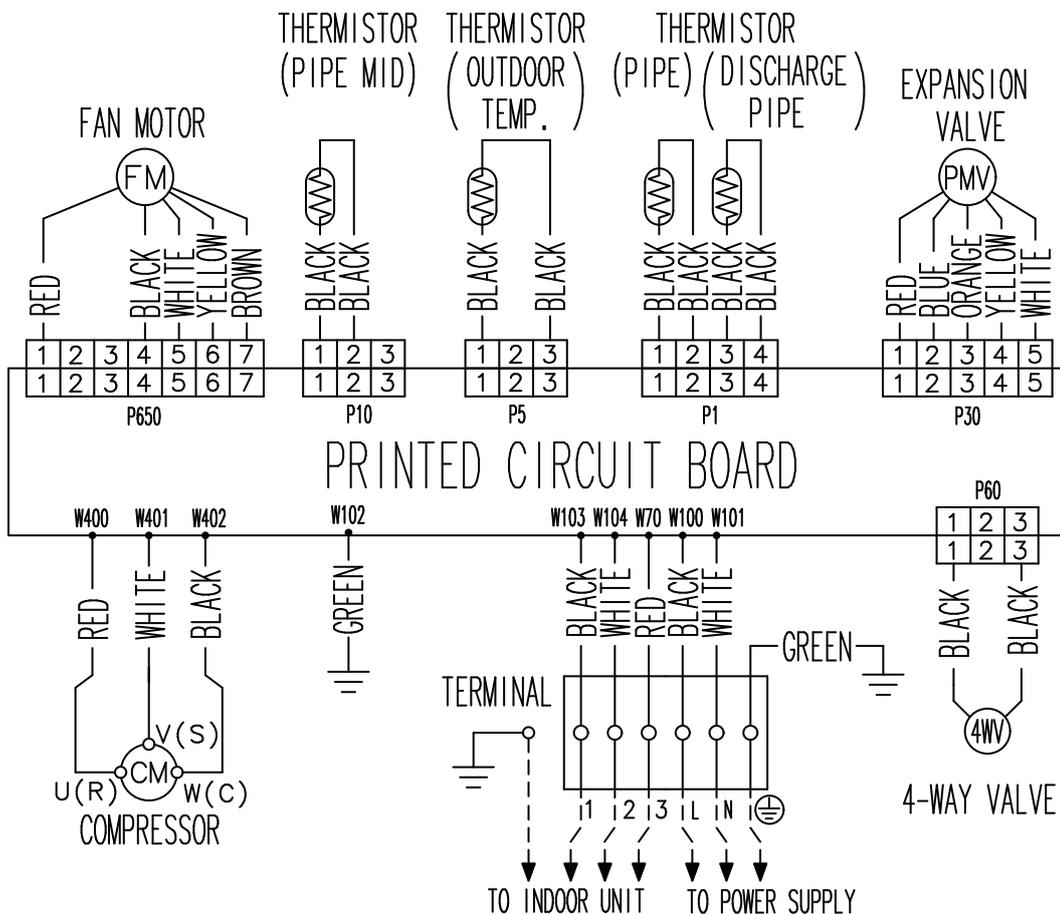
OUTDOOR UNIT
AOHG18-45KATA



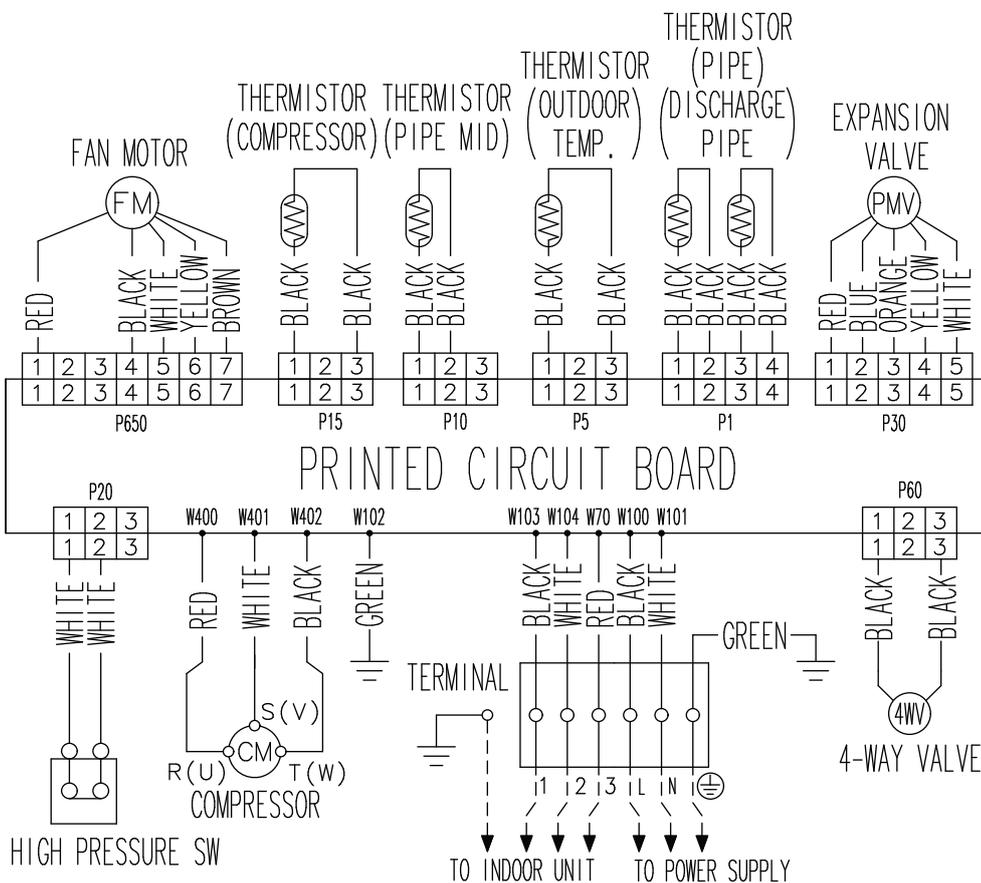
5-2. Model: AOHG22KATA

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA



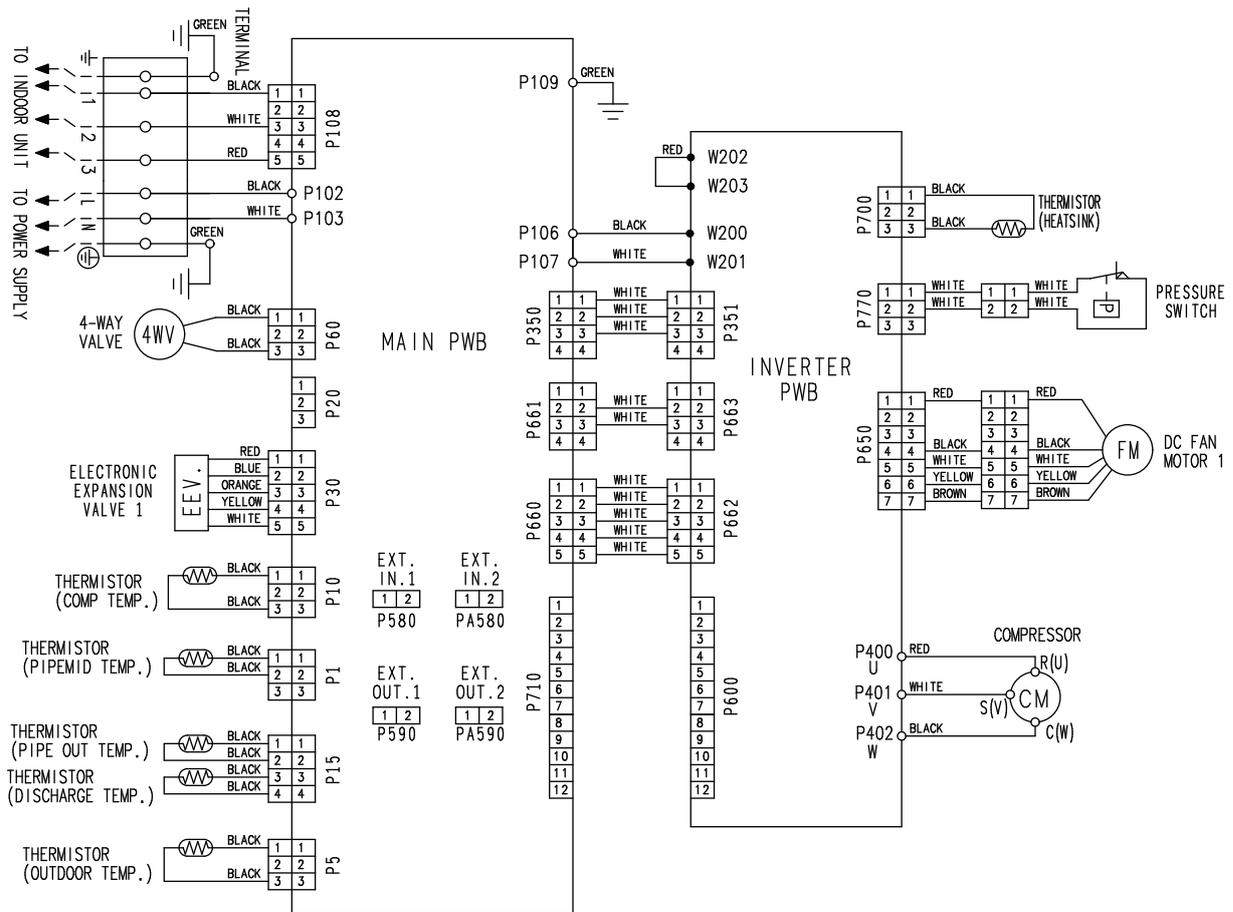
5-3. Model: AOHG24KATA



5-4. Models: AOHG30KATA and AOHG36KATA

OUTDOOR UNIT
AOHG18-45KATA

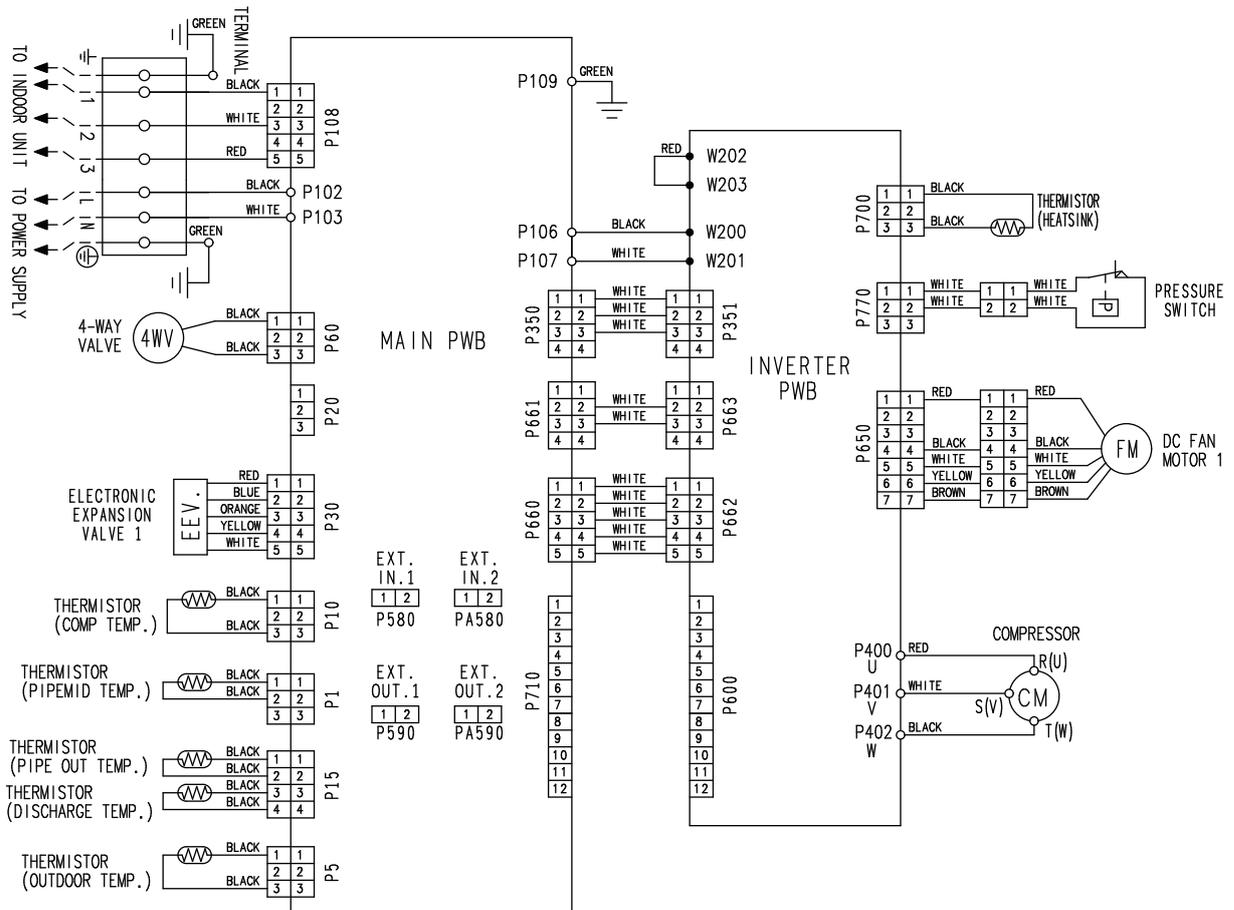
OUTDOOR UNIT
AOHG18-45KATA



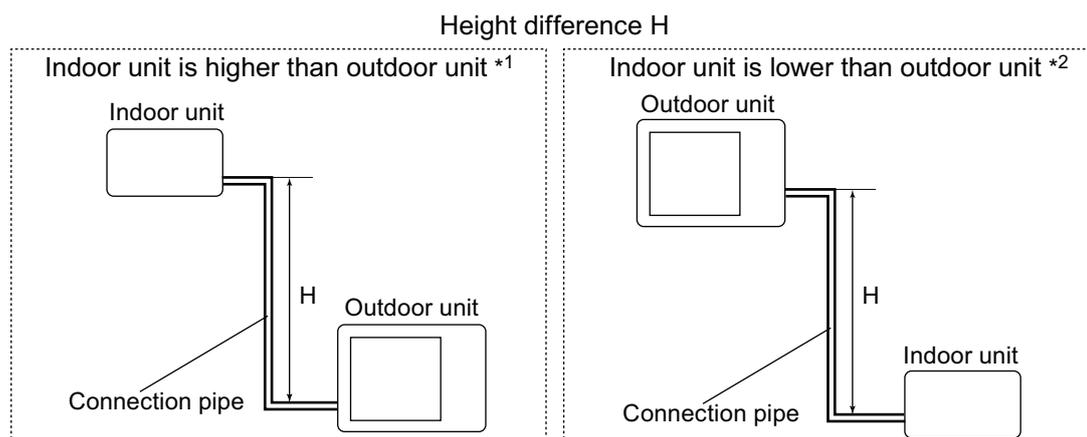
5-5. Model: AOHG45KATA

OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA



6. Capacity compensation rate for pipe length and height difference



6-1. Model: AOHG18KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)				
			5	7.5	10	15	20
Height difference H (m)	Indoor unit is higher than outdoor unit *1	15	—	—	—	0.953	0.950
		10	—	—	0.983	0.968	0.966
		7.5	—	0.988	0.987	0.972	0.970
		5	0.992	0.992	0.991	0.976	0.974
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.999	0.984	0.982
		-5	1.000	1.000	0.999	0.984	0.982
		-7.5	—	1.000	0.999	0.984	0.982
		-10	—	—	0.999	0.984	0.982
		-15	—	—	—	0.984	0.982

HEATING			Pipe length (m)				
			5	7.5	10	15	20
Height difference H (m)	Indoor unit is higher than outdoor unit *1	15	—	—	—	0.920	0.894
		10	—	—	0.982	0.920	0.894
		7.5	—	1.000	0.982	0.920	0.894
		5	1.000	1.000	0.982	0.920	0.894
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.982	0.920	0.894
		-5	0.995	0.995	0.977	0.916	0.889
		-7.5	—	0.993	0.975	0.913	0.887
		-10	—	—	0.972	0.911	0.885
		-15	—	—	—	0.902	0.876

6-2. Model: AOHG22KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.932	0.930
		15	—	—	—	0.953	0.950	0.947
		10	—	—	0.983	0.968	0.966	0.962
		7.5	—	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	—	1.000	0.999	0.984	0.982	0.978
		-10	—	—	0.999	0.984	0.982	0.978
		-15	—	—	—	0.984	0.982	0.978
-20	—	—	—	—	0.982	0.978		

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.894	0.867
		15	—	—	—	0.920	0.894	0.867
		10	—	—	0.982	0.920	0.894	0.867
		7.5	—	1.000	0.982	0.920	0.894	0.867
		5	1.000	1.000	0.982	0.920	0.894	0.867
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.982	0.920	0.894	0.867
		-5	0.995	0.995	0.977	0.916	0.889	0.862
		-7.5	—	0.993	0.975	0.913	0.887	0.860
		-10	—	—	0.972	0.911	0.885	0.858
		-15	—	—	—	0.902	0.876	0.849
-20	—	—	—	—	0.863	0.834		

6-3. Model: AOHG24KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.909	0.909
		15	—	—	—	0.953	0.950	0.947
		10	—	—	0.983	0.968	0.966	0.962
		7.5	—	0.988	0.987	0.972	0.970	0.966
		5	0.992	0.992	0.991	0.976	0.974	0.970
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.999	0.984	0.982	0.978
		-5	1.000	1.000	0.999	0.984	0.982	0.978
		-7.5	—	1.000	0.999	0.984	0.982	0.978
		-10	—	—	0.999	0.984	0.982	0.978
		-15	—	—	—	0.984	0.982	0.978
	-20	—	—	—	—	0.982	0.978	

HEATING			Pipe length (m)					
			5	7.5	10	15	20	25
Height difference H (m)	Indoor unit is higher than outdoor unit *1	20	—	—	—	—	0.894	0.867
		15	—	—	—	0.920	0.894	0.867
		10	—	—	0.982	0.920	0.894	0.867
		7.5	—	1.000	0.982	0.920	0.894	0.867
		5	1.000	1.000	0.982	0.920	0.894	0.867
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.982	0.920	0.894	0.867
		-5	0.995	0.995	0.977	0.916	0.889	0.862
		-7.5	—	0.993	0.975	0.913	0.887	0.860
		-10	—	—	0.972	0.911	0.885	0.858
		-15	—	—	—	0.902	0.876	0.849
	-20	—	—	—	—	0.821	0.851	

6-4. Model: AOHG30KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.926
		20	—	—	—	0.953	0.942
		10	—	—	0.979	0.968	0.958
		7.5	—	0.988	0.983	0.972	0.961
		5	0.992	0.992	0.987	0.976	0.965
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.995	0.984	0.973
		-5	1.000	1.000	0.995	0.984	0.973
		-7.5	—	1.000	0.995	0.984	0.973
		-10	—	—	0.995	0.984	0.973
		-20	—	—	—	0.984	0.973
		-30	—	—	—	—	0.973

HEATING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.931
		20	—	—	—	0.954	0.931
		10	—	—	0.990	0.954	0.931
		7.5	—	1.000	0.990	0.954	0.931
		5	1.000	1.000	0.990	0.954	0.931
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.990	0.954	0.931
		-5	0.995	0.995	0.986	0.949	0.926
		-7.5	—	0.993	0.983	0.946	0.924
		-10	—	—	0.981	0.944	0.921
		-20	—	—	—	0.935	0.912
		-30	—	—	—	—	0.903

6-5. Model: AOHG36KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.902
		20	—	—	—	0.938	0.917
		10	—	—	0.973	0.953	0.933
		7.5	—	0.988	0.977	0.957	0.936
		5	0.992	0.992	0.981	0.961	0.940
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.989	0.968	0.947
		-5	1.000	1.000	0.989	0.968	0.947
		-7.5	—	1.000	0.989	0.968	0.947
		-10	—	—	0.989	0.968	0.947
		-20	—	—	—	0.968	0.947
		-30	—	—	—	—	0.947

HEATING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.978
		20	—	—	—	0.988	0.978
		10	—	—	0.998	0.988	0.978
		7.5	—	1.000	0.998	0.988	0.978
		5	1.000	1.000	0.998	0.988	0.978
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.998	0.988	0.978
		-5	0.995	0.995	0.993	0.983	0.973
		-7.5	—	0.993	0.991	0.981	0.971
		-10	—	—	0.988	0.978	0.968
		-20	—	—	—	0.968	0.958
		-30	—	—	—	—	0.949

6-6. Model: AOHG45KATA

NOTE: Values mentioned in the table are calculated based on the maximum capacity.

COOLING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.900
		20	—	—	—	0.937	0.915
		10	—	—	0.973	0.952	0.931
		7.5	—	0.988	0.977	0.956	0.934
		5	0.992	0.992	0.981	0.960	0.938
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.989	0.967	0.945
		-5	1.000	1.000	0.989	0.967	0.945
		-7.5	—	1.000	0.989	0.967	0.945
		-10	—	—	0.989	0.967	0.945
		-20	—	—	—	0.967	0.945
		-30	—	—	—	—	0.945

HEATING			Pipe length (m)				
			5	7.5	10	20	30
Height difference H (m)	Indoor unit is higher than outdoor unit *1	30	—	—	—	—	0.978
		20	—	—	—	0.988	0.978
		10	—	—	0.998	0.988	0.978
		7.5	—	1.000	0.998	0.988	0.978
		5	1.000	1.000	0.998	0.988	0.978
	Indoor unit is lower than outdoor unit *2	0	1.000	1.000	0.998	0.988	0.978
		-5	0.995	0.995	0.993	0.983	0.973
		-7.5	—	0.993	0.991	0.981	0.971
		-10	—	—	0.988	0.978	0.968
		-20	—	—	—	0.968	0.958
		-30	—	—	—	—	0.949

7. Additional charge calculation

7-1. Model: AOHG18KATA

Refrigerant type		R32
Refrigerant amount	g	900

Refrigerant charge				
Total pipe length	m	15 or less	20 (Max.)	20 g/m
Additional charge amount	g	0	100	

7-2. Model: AOHG22KATA

Refrigerant type		R32
Refrigerant amount	g	1,100

Refrigerant charge					
Total pipe length	m	15 or less	20	25 (Max.)	20 g/m
Additional charge amount	g	0	100	200	

7-3. Model: AOHG24KATA

Refrigerant type		R32
Refrigerant amount	g	1,250

Refrigerant charge				
Total pipe length	m	20 or less	25 (Max.)	20 g/m
Additional charge amount	g	0	100	

7-4. Models: AOHG30KATA and AOHG36KATA

Refrigerant type		R32
Refrigerant amount	g	1,900

There is no additional refrigerant charge in this model. (Chargeless system)				
Total pipe length	m	30 (Max.)	0 g/m	
Additional charge amount	g	0		

7-5. Model: AOHG45KATA

Refrigerant type		R32
Refrigerant amount	g	2,400

There is no additional refrigerant charge in this model. (Chargeless system)				
Total pipe length	m	30 (Max.)	0 g/m	
Additional charge amount	g	0		

8. Airflow

8-1. Model: AOHG18KATA

● Cooling

m ³ /h	1,710
l/s	475
CFM	1,007

● Heating

m ³ /h	1,840
l/s	511
CFM	1,083

8-2. Model: AOHG22KATA

● Cooling

m ³ /h	2,240
l/s	622
CFM	1,318

● Heating

m ³ /h	2,240
l/s	622
CFM	1,318

8-3. Model: AOHG24KATA

● Cooling

m ³ /h	2,885
l/s	801
CFM	1,698

● Heating

m ³ /h	2,350
l/s	653
CFM	1,383

8-4. Models: AOHG30KATA and AOHG36KATA

● Cooling

m ³ /h	3,750
l/s	1,042
CFM	2,207

● Heating

m ³ /h	3,750
l/s	1,042
CFM	2,207

8-5. Model: AOHG45KATA

● Cooling

m ³ /h	4,450
l/s	1,236
CFM	2,619

● Heating

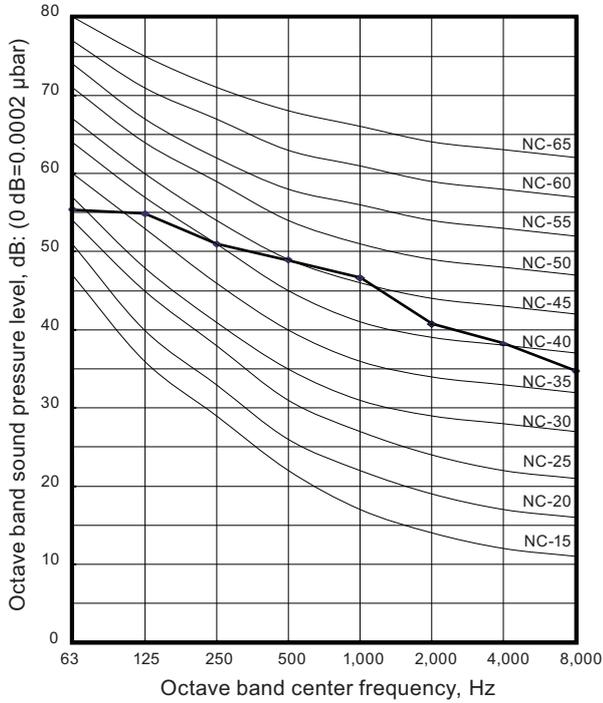
m ³ /h	4,450
l/s	1,236
CFM	2,619

9. Operation noise (sound pressure)

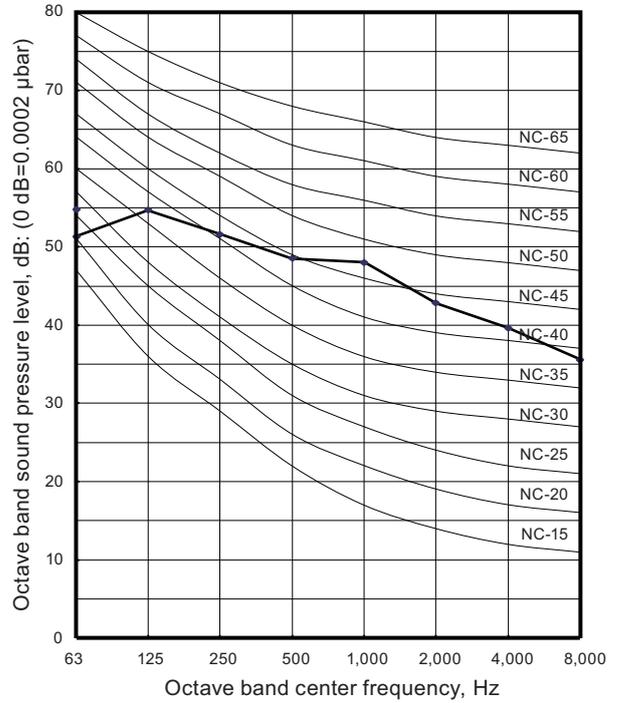
9-1. Noise level curve

Model: AOHG18KATA

Cooling

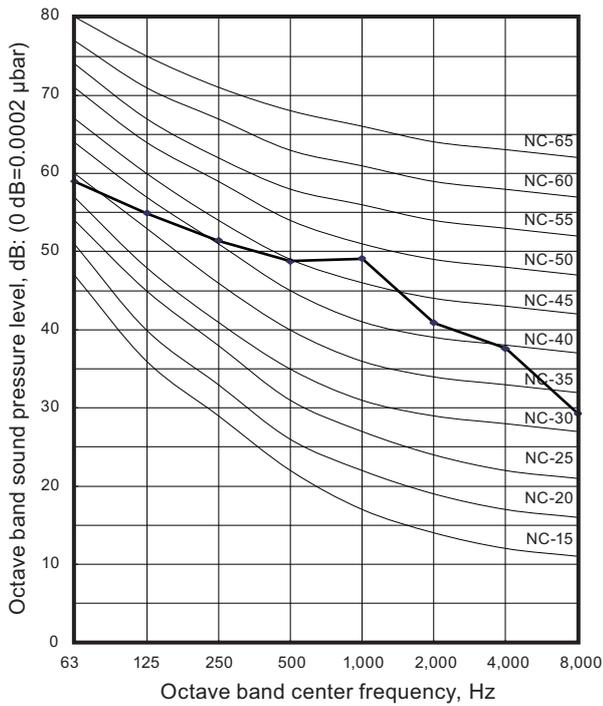


Heating

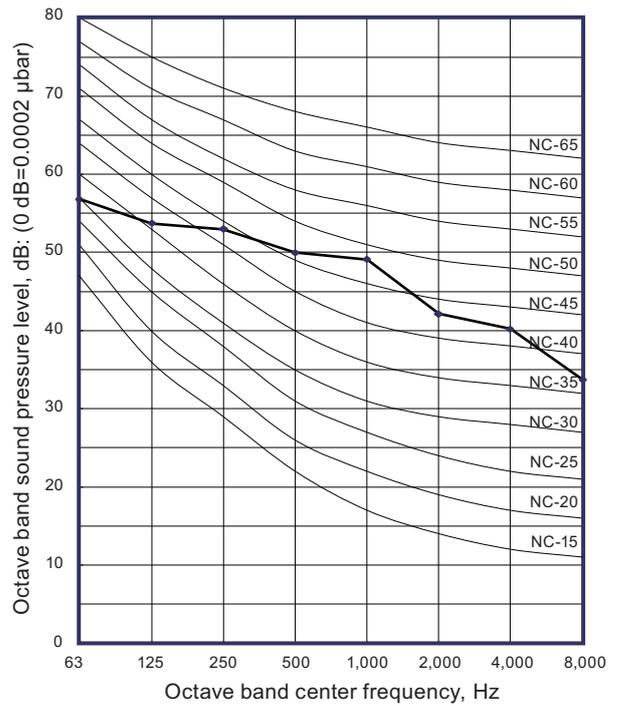


Model: AOHG22KATA

Cooling



Heating

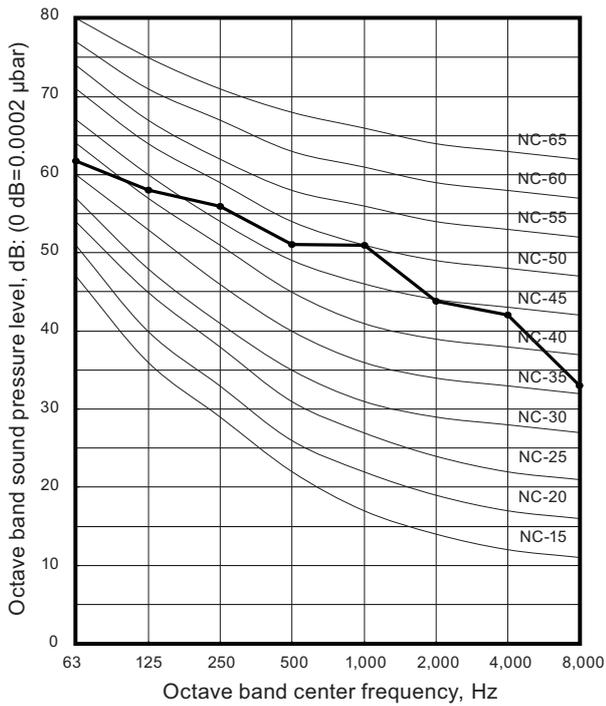


OUTDOOR UNIT
AOHG18-45KATA

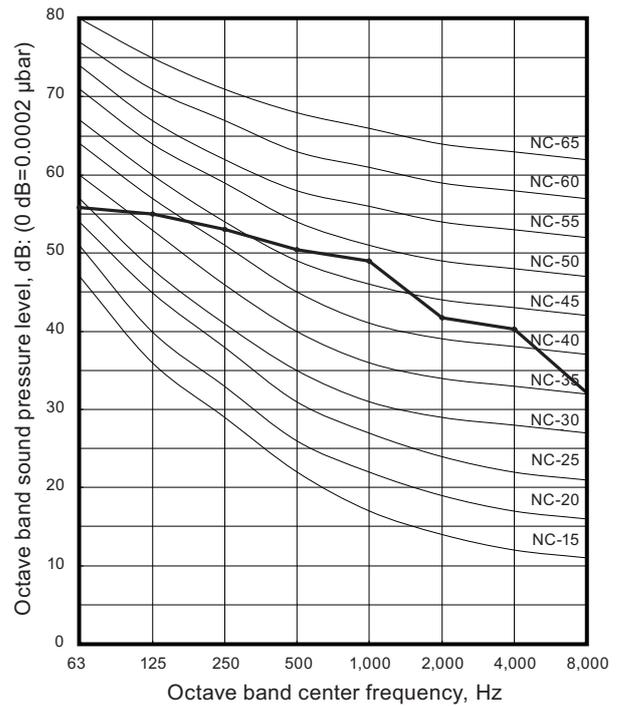
OUTDOOR UNIT
AOHG18-45KATA

Model: AOHG24KATA

Cooling



Heating

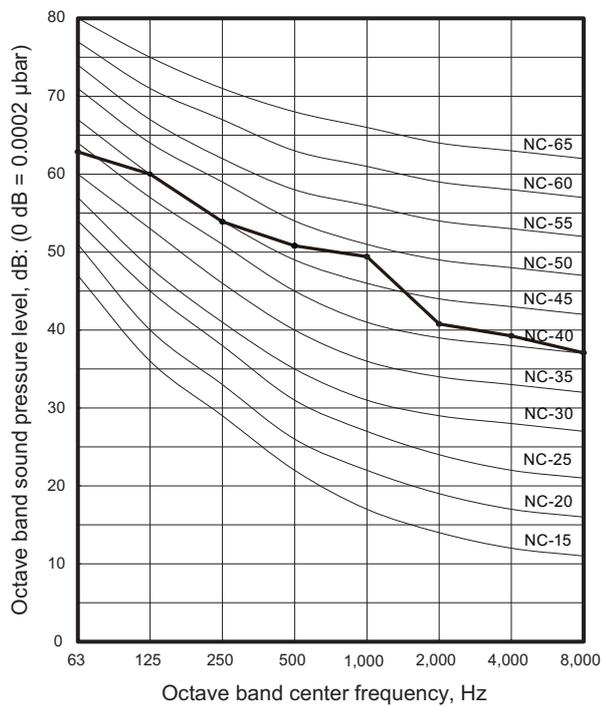


OUTDOOR UNIT
AOHG18-45KATA

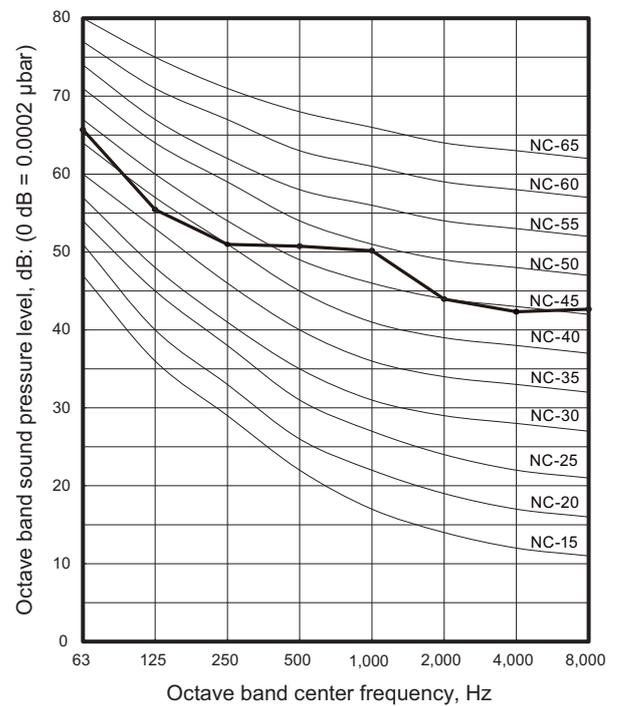
OUTDOOR UNIT
AOHG18-45KATA

Model: AOHG30KATA

Cooling

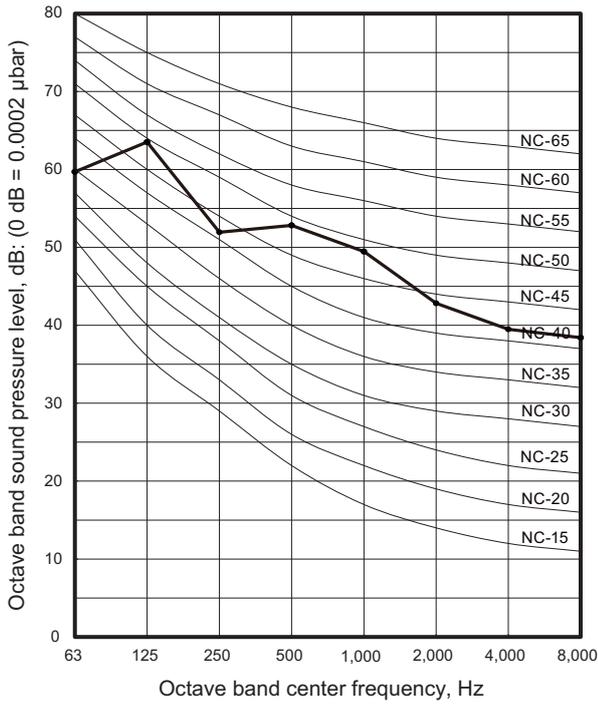


Heating

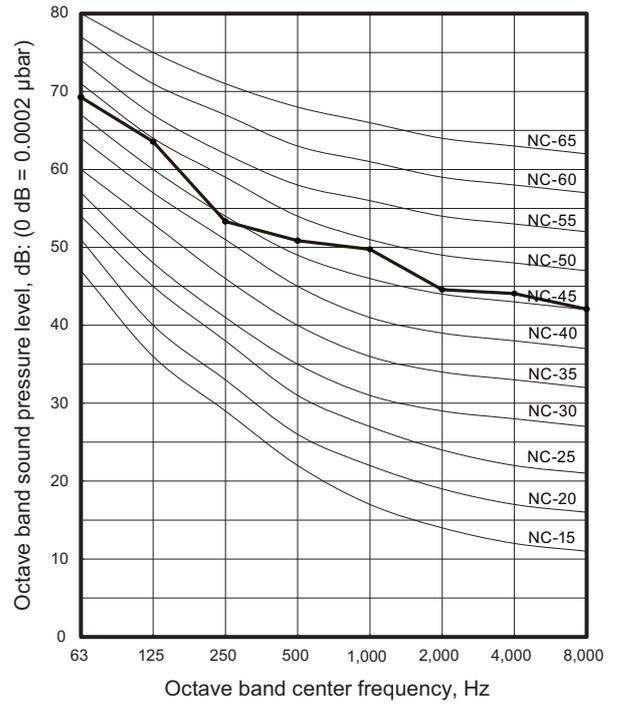


Model: AOHG36KATA

Cooling

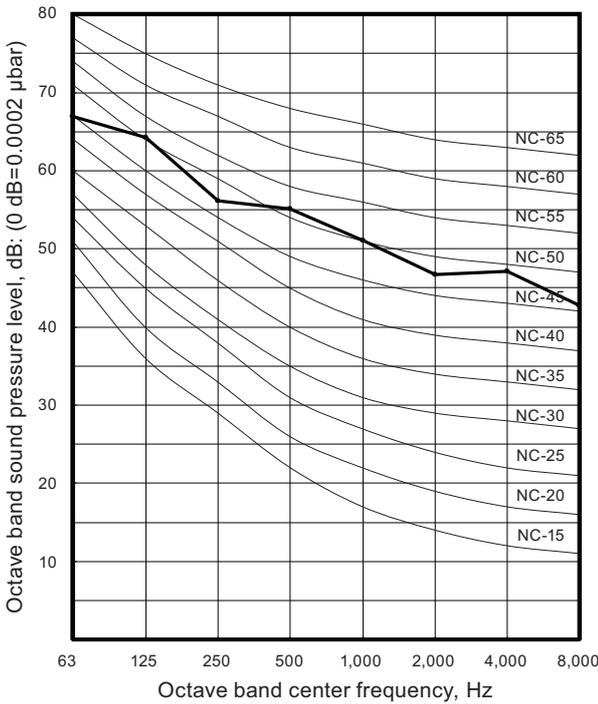


Heating

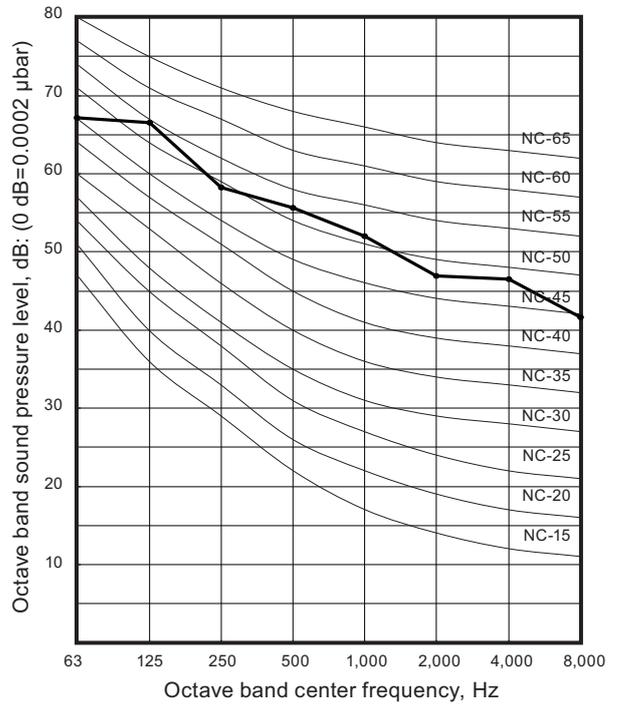


Model: AOHG45KATA

Cooling



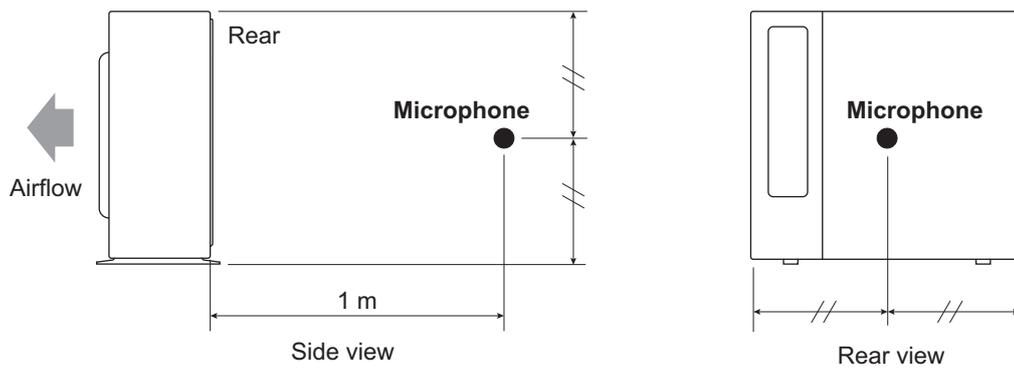
Heating



OUTDOOR UNIT
AOHG18-45KATA

OUTDOOR UNIT
AOHG18-45KATA

9-2. Sound level check point



NOTE: Detailed shape of the actual outdoor unit might be slightly different from the one illustrated above.

10. Electrical characteristics

Model name			AOHG18KATA	AOHG22KATA	AOHG24KATA	
Power supply	Voltage	V	230 ~			
	Frequency	Hz	50			
Max operating current *1		A	10.1	11.6	12.6	
Starting current		A	7.6	8.8	9.7	
Wiring spec. *2	Circuit breaker current		A	13	16	20
	Power cable		mm ²	1.5		
	Connection cable *3	Cross-sectional area	mm ²	1.5		
		Limited wiring length	m	21	26	

Model name			AOHG30KATA	AOHG36KATA	AOHG45KATA	
Power supply	Voltage	V	230 ~			
	Frequency	Hz	50			
Max operating current *1		A	22.5		28.1	
Starting current		A	12.6	13.8	21.3	
Wiring spec. *2	Circuit breaker current		A	25		32
	Power cable		mm ²	4.0		
	Connection cable *3	Cross-sectional area	mm ²	1.5		
		Limited wiring length	m	31		

*1: Maximum current is the total current of the indoor unit and the outdoor unit.

*2: Selected sample based on Japan Electrotechnical Standards and Codes Committee E0005. As the regulations of wire size and circuit breaker differ in each country or region, select appropriate devices complied to the regional standard.

*3: Limit voltage drop to less than 2%. Increase conductor size if voltage drop is 2% or more.

11. Safety devices

Type of protection	Protection form		Model		
			AOHG18KATA	AOHG22KATA	AOHG24KATA
Circuit protection	Current fuse (Main PCB)		250 V, 20 A 250 V, 5 A	250 V, 25 A 250 V, 5 A	250 V, 25 A 250 V, 5 A 250 V, 3.15 A
Fan motor protection	Terminal protection program	Activate	127 ±5 °C Fan motor stop	125 ±10 °C Fan motor stop	
		Reset	95 °C or less Fan motor restart	120 ±10 °C Fan motor restart	
Compressor protection	Terminal protection program (Discharge temp.)	Activate	110 °C Compressor stop		
		Reset	After 7 minutes Compressor restart		
	Thermal protection program (Compressor temp.)	Activate	—	108 °C Compressor stop	
		Reset	—	After 3 minutes, and 80 °C or less Compressor restart	
	Thermal protection program (Outdoor temp.) (Only in COOL or DRY mode)	Activate	-20 °C Compressor stop		
		Reset	-15 °C Compressor restart		
High pressure protection	Pressure switch	Activate	—	4.2 ⁺⁰ _{-0.15} MPa Compressor stop	
		Reset	—	3.2 ±0.15 MPa Compressor restart	

Type of protection	Protection form		Model		
			AOHG30KATA	AOHG36KATA	AOHG45KATA
Circuit protection	Current fuse (Main PCB)		250 V, 30 A 250 V, 3.15 A 250 V, 10 A × 2	250 V, 30 A or 35.5 A 250 V, 3.15 A 250 V, 10 A × 2	
Fan motor protection	Terminal protection program	Activate	122 ±9 °C Fan motor stop	150 ±15 °C Fan motor stop	
		Reset	116 ⁺¹⁰ ₋₉ °C Fan motor restart	120 ±15 °C Fan motor restart	
Compressor protection	Terminal protection program (Discharge temp.)	Activate	110 °C Compressor stop		
		Reset	After 7 minutes Compressor restart		
	Thermal protection program (Compressor temp.)	Activate	108 °C Compressor stop		
		Reset	80 °C or less Compressor restart		
	Thermal protection program (Outdoor temp.) (Only in COOL or DRY mode)	Activate	-20 °C Compressor stop		
		Reset	-15 °C Compressor restart		

12. External input and output (30-45 models)

With using external input and output functions, this product can be operated inter-connectedly with an external device.

Connector	Input	Output	Remarks
P580	Low noise mode	—	See external input/output settings for details.
PA580	Peak cut mode	—	
P590	—	Error status	
PA590	—	Compressor status	

12-1. External input

With using external input function, on/off status of “Low noise mode” and “Peak cut mode” can be specified by the external signal.

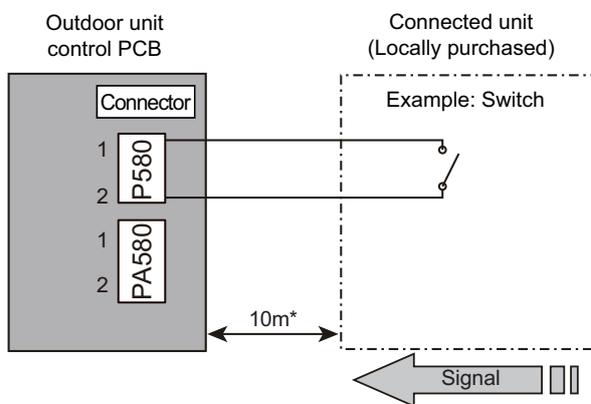
■ Low noise mode

In following condition, the operating noise of the outdoor unit reduces comparing from the one in normal operating condition:

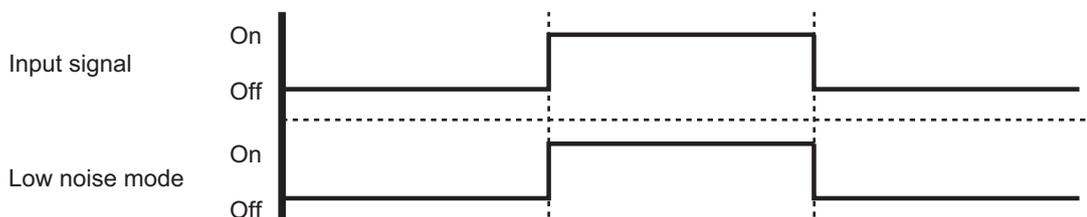
The air conditioner is set to the “Low noise mode” when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

NOTE: Product performance may drop depending on some conditions such as the outdoor temperature.

• Circuit diagram example



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 10 m.
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in “Low noise mode”
- Input signal: Off in normal operation
- To set the level of “Low noise mode”, refer to “Low noise mode” on page 103.



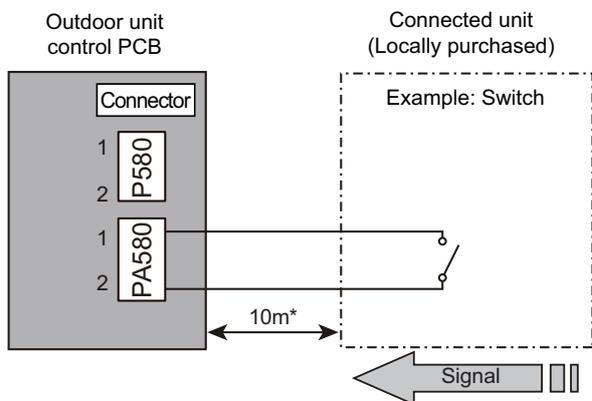
• Optional part

Part name	Model name	Exterior
External connect kit	UTY-XWZXZ3	External input wire

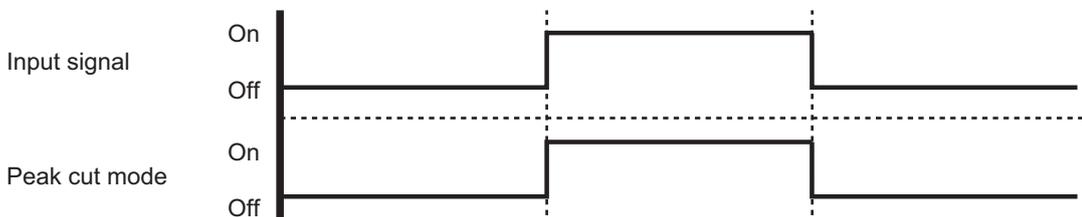
■ Peak cut mode

By performing following on-site work, operation that suppresses the current value can be enabled: The air conditioner is set to the “Peak cut mode” when closing the contact input of a commercial timer or on/off switch to a connector on the control PCB of the outdoor unit.

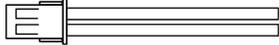
• Circuit diagram example



- Contact capacity: DC 24 V or more, 10 mA or more.
- *: Make the distance from the PCB to the connected unit within 10 m.
- Construct a circuit as shown in this figure with using optional parts mentioned below.
- Input signal: On in “Peak cut mode”
- Input signal: Off in normal operation
- To set the level of “Peak cut mode”, refer to “Peak cut mode” on page 104.



• Optional part

Part name	Model name	Exterior
External connect kit	UTY-XWZXZ3	External input wire 

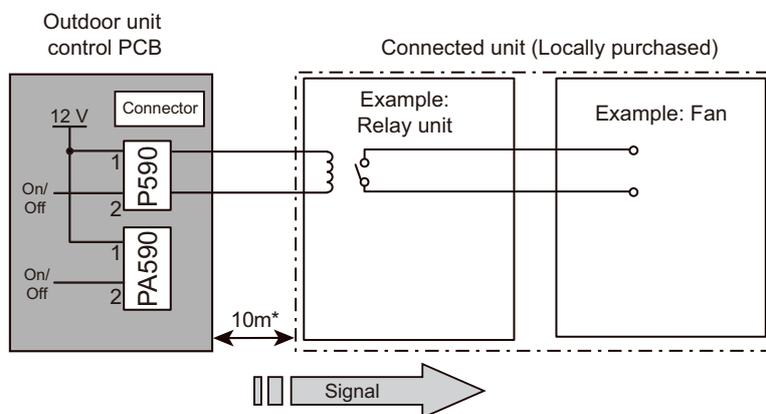
12-2. External output

With using external output function, some status signals are transmitted to the control PCB, and the related LED lamp indicates the status of this product.

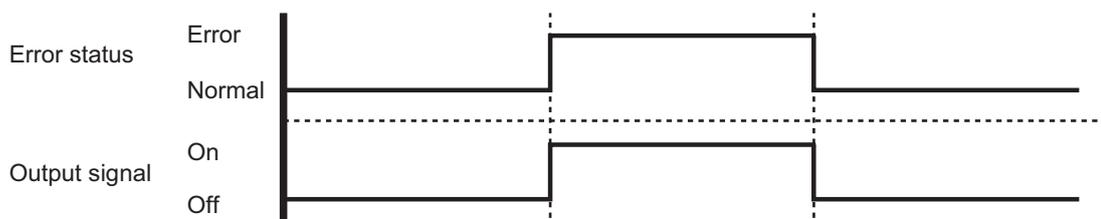
■ Error status output

Signal on air conditioner error status is generated when a malfunction occurs.

• Circuit diagram example



- Output voltage (Vcc): DC 12 V 50 mA or less
- *: Make the distance from the PCB to the connected unit within 10 m.



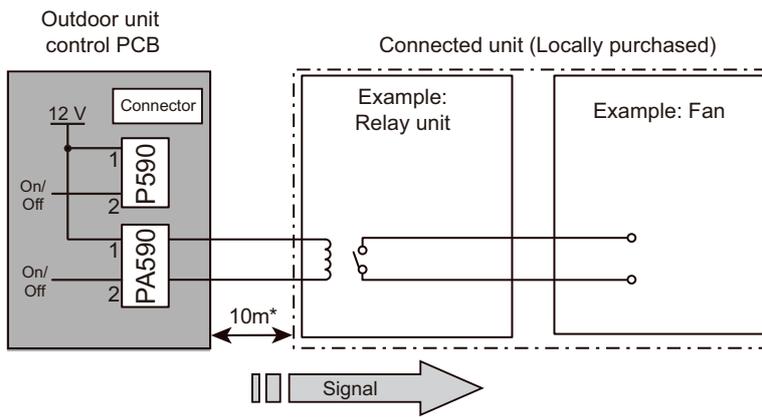
• Optional part

Part name	Model name	Exterior
External connect kit	UTY-XWZXZ3	External output wire 

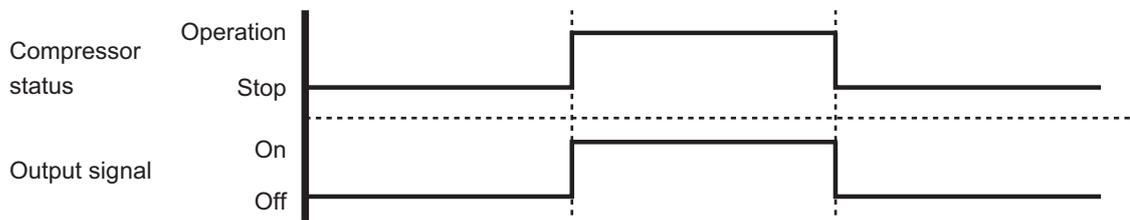
Compressor status output

Signal on compressor operation status is generated when the compressor is running.

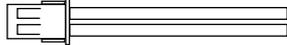
Circuit diagram example



- Output voltage (Vcc): DC 12 V
50 mA or less
- *: Make the distance from the PCB to the connected unit within 10 m.



Optional part

Part name	Model name	Exterior
External connect kit	UTY-XWZXZ3	External output wire 

13. Function settings (30-45 models)

Perform appropriate function setting locally according to the installation environment.

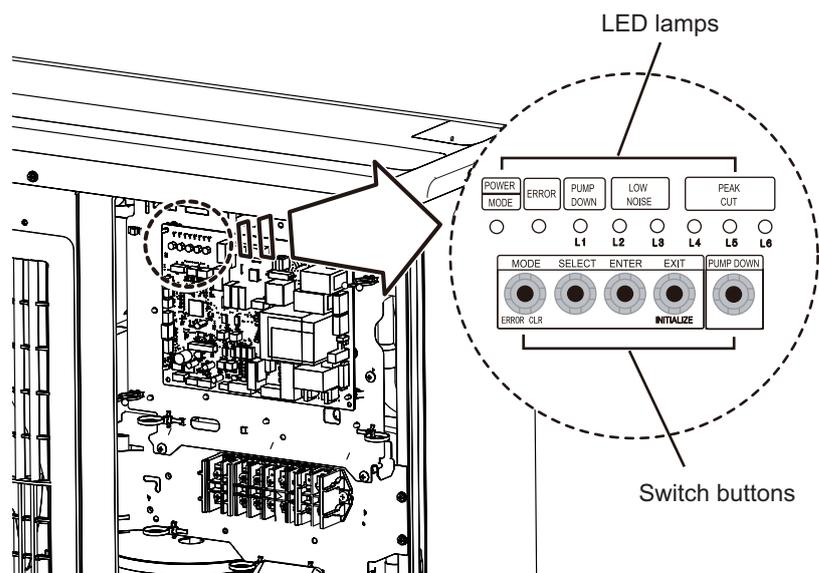
NOTE: Incorrect settings can cause a product malfunction.

⚠ CAUTION

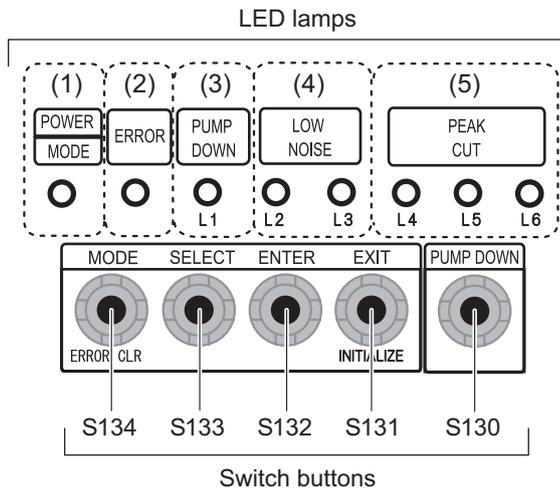
- Before setting up the switch buttons, discharge the static electricity from your body.
- Never touch the terminals or the patterns on the parts that are mounted on the PCB.

13-1. Control PCB and switch buttons location

Control PCB of the outdoor unit is located as shown in the following figure.



■ Switch buttons and the functions



LED lamp			Function or operation method
(1)	POWER/MODE	Green	Lights on while power on. Local setting in outdoor unit or error code is displayed with blink.
(2)	ERROR	Red	Blinks during error operation.
(3)	PUMP DOWN (L1)	Orange	Lights on during pump down operation.
(4)	LOW NOISE MODE (L2 and L3)	Orange	Lights on during "Low noise mode" when local setting is activated. (Lighting pattern of L2 and L3 indicates low noise level.)
(5)	PEAK CUT MODE (L4, L5, and L6)	Orange	Lights on during "Peak cut mode" when local setting is activated. (Lighting pattern of L4, L5, and L6 indicates peak cut level.)

Switch button		Function or operation method
S134	MODE	Switches between "Local setting" and "Error code display".
S133	SELECT	Switches between the individual "Local settings" and the "Error code displays".
S132	ENTER	Switches between the individual "Local settings" and the "Error code displays".
S131	EXIT	Returns to "Operation status display".
S130	PUMP DOWN	Starts the pump down operation.

13-2. Local setting procedure

NOTE: Before performing the function setting, be sure to stop the operation of the air conditioner.

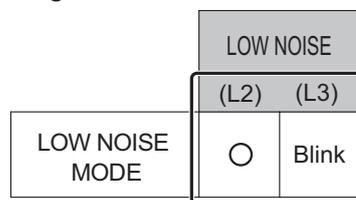
Low noise mode

1. Press the MODE switch button (S134) for 3 seconds or more to switch to "Local setting mode".
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

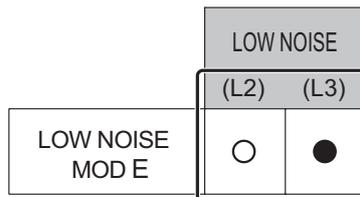
POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Blinks (9 times)	○	○	○	○	○	○	○

Sign "○": Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

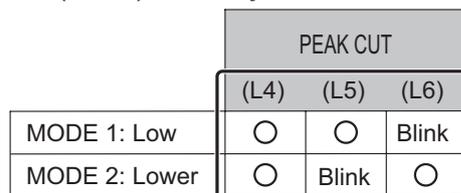


4. Press the ENTER switch button (S132).



Sign "●": Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.



6. Press the ENTER switch button (S132) and fix it.



7. To return to "Operating status display (Normal operation)", press the EXIT switch button (S131).

In case of missing how many times you pressed the SELECT and ENTER switch buttons:

1. To return to "Operation status display (Normal operation)", press the EXIT switch button once.
2. Restart from the beginning of setting procedure.

NOTE: In case of missing how many times you pressed the SELECT and ENTER switch buttons, you must redo the setting procedure. Return to "Operation status display (Normal operation)" by pressing the EXIT switch button once, and restart from the beginning of the setting procedure.

■ Peak cut mode

1. Press the MODE switch button (S134) for 3 seconds or more to switch to “Local setting mode”.
2. After confirming the LED lamp of POWER/MODE blinks 9 times, press the ENTER switch button (S132).

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE		PEAK CUT		
			(L2)	(L3)	(L4)	(L5)	(L6)
Blinks (9 times)	○	○	○	○	○	○	○

Sign “○”: Lights off

3. Press the SELECT switch button (S133), and adjust the LED lamp as shown below. Then the LED lamp indicates the current setting.

		LOW NOISE	
		(L2)	(L3)
PEAK CUT MODE	Blink	○	

4. Press the ENTER switch button (S132).

		LOW NOISE	
		(L2)	(L3)
PEAK CUT MODE	●	○	

Sign “●”: Lights on

5. Press the SELECT switch button (S133), and adjust the LED lamps as shown below.

	PEAK CUT		
	(L4)	(L5)	(L6)
0 % of rated input ratio	○	○	Blink
50 % of rated input ratio	○	Blink	○
75 % of rated input ratio	○	Blink	Blink
100 % of rated input ratio	Blink	○	○

6. Press the ENTER switch button (S132) and fix it.

	PEAK CUT		
	(L4)	(L5)	(L6)
0 % of rated input ratio	○	○	●
50 % of rated input ratio	○	●	○
75 % of rated input ratio	○	●	●
100 % of rated input ratio	●	○	○

7. To return to “Operating status display (Normal operation)”, press the EXIT switch button (S131).

NOTE: When pressed number is lost during setting, you must redo the setting procedure. Return to “Operation status display (Normal operation)” by pressing the EXIT switch button once, and restart from the beginning of the setting procedure.

14. Accessories

14-1. Models: AOHG18KATA, AOHG22KATA, and AOHG24KATA

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Installation manual		1	Drain pipe		1

14-2. Models: AOHG30KATA, AOHG36KATA, and AOHG45KATA

Part name	Exterior	Q'ty	Part name	Exterior	Q'ty
Installation manual		1	Drain cap		3
Drain pipe		1	One-touch bush		2

15. Optional parts

Exterior	Part name	Model name	Summary
	External connect kit	UTY-XWZXZ3	Use to operate the external input and output functions of outdoor unit. (For 30-45 models)