



SPLIT TYPE  
AIR CONDITIONER  
CEILING TYPE (50Hz)

# SERVICE MANUAL



Indoor unit	Outdoor unit
ABHG45LRTA	AOHG45LETL

## CONTENTS

SPECIFICATIONS .....	1
DIMENSIONS .....	2
REFRIGERANT SYSTEM DIAGRAM ....	3
CIRCUIT DIAGRAM .....	4
INDOOR PCB CIRCUIT DIAGRAM .....	5
OUTDOOR PCB CIRCUIT DIAGRAM ....	9
ERROR DETECTION .....	15
PARTS (INDOOR UNIT) .....	19
PARTS (OUTDOOR UNIT) .....	24
ACCESSORIES .....	27

# SPECIFICATIONS

## ELECTRICAL DATA

TYPE		Cooling & Heating
INDOOR UNIT		ABHG45LRТА
OUTDOOR UNIT		AOHG45LETL
COOLING CAPACITY		12.1 kW
HEATING CAPACITY		13.3 kW
POWER SOURCE		230 V, 50 Hz, single phase
RUNNING CURRENT	Cooling	16.5 A
	Heating	16.1 A
INPUT WATTS	Cooling	3.77 kW
	Heating	3.68 kW
E.E.R.	Cooling	3.21 kW/kW
C.O.P.	Heating	3.61 kW/kW
MOISTURE REMOVAL		4.0 L/hr
AIR CIRCULATION INDOOR		2,100 m3/h
AIR CIRCULATION OUTDOOR	Cooling	6,750 m3/h
	Heating	6,200 m3/h
MAXIMUM CURRENT		20.5 A

## FAN MOTOR

INDOOR UNIT, Discrimination		MFH-45RV
INDOOR UNIT	High	1,200 r.p.m.
	Medium	1,000 r.p.m.
	Low	830 r.p.m.
	Quiet	680 r.p.m.
OUTDOOR UNIT, Discrimination		MFE-45VVT
OUTDOOR UNIT Cooling	Upper fan	850 r.p.m.
	Lower fan	800 r.p.m.
OUTDOOR UNIT Heating	Upper fan	780 r.p.m.
	Lower fan	750 r.p.m.

## NOISE LEVEL

INDOOR UNIT	High	49 dB
	Medium	45 dB
	Low	39 dB
	Quiet	34 dB
OUTDOOR UNIT		55 dB

## COMPRESSOR AND REFRIGERANT

TYPE		Hermetic type, Inverter, 6 poles, 3 phase, DC motor, Twin Rotary
DISCRIMINATION		N-TF30HD1A
WEIGHT (with oil)		15.4 kg
REFRIGERANT TYPE		R410A
PRECHARGED REFRIGERANT		3,350 g
MAX PIPE HEIGHT		30 m
FULL CHARGE	Pipe length 20 m	3,350 g
	30 m	3,750 g
	40 m	4,150 g
	50 m	4,550 g
ADDITIONAL CHARGE		40 g/m

## DIMENSIONS

INDOOR UNIT	H x W x D	240 x 1,660 x 700 mm
OUTDOOR UNIT	H x W x D	1,290 x 900 x 330 mm

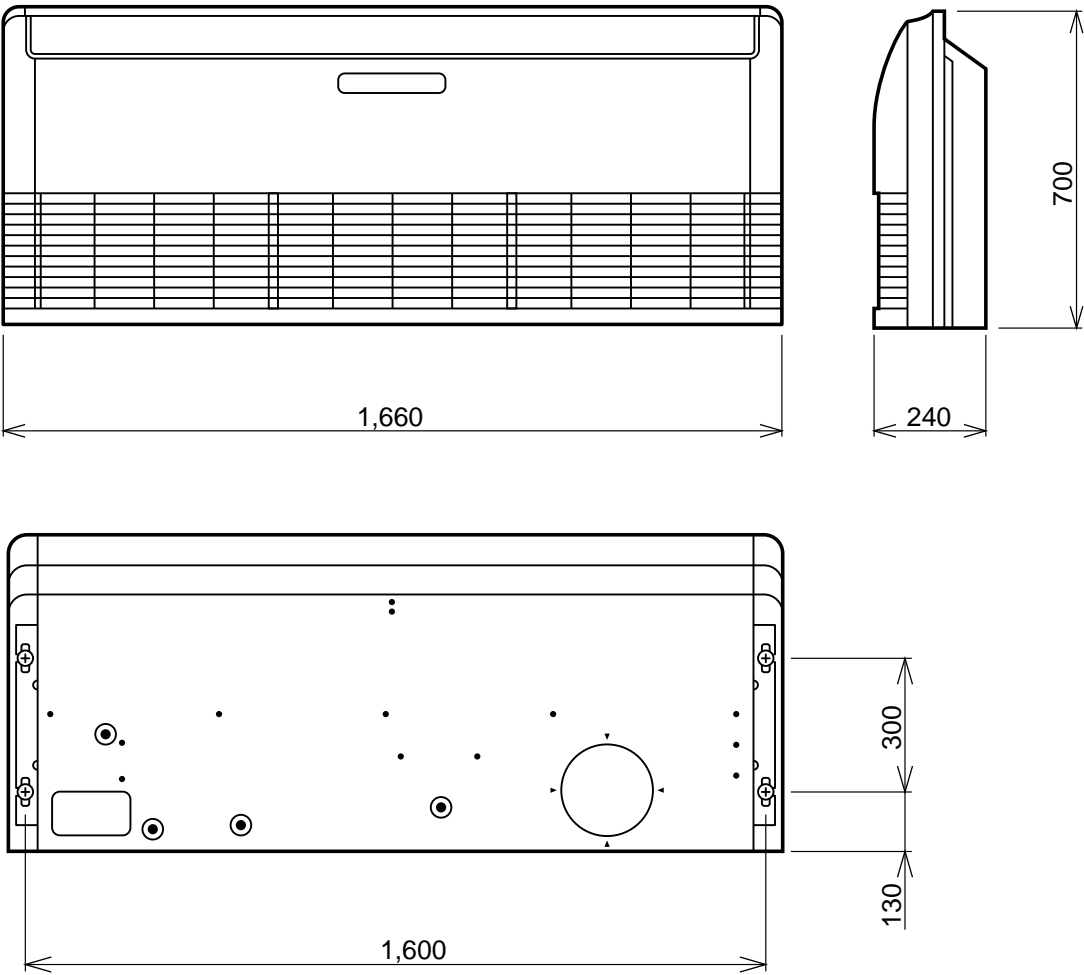
## WEIGHT

INDOOR UNIT	Shipping / Net	58 kg / 46 kg
OUTDOOR UNIT	Shipping / Net	94 kg / 86 kg

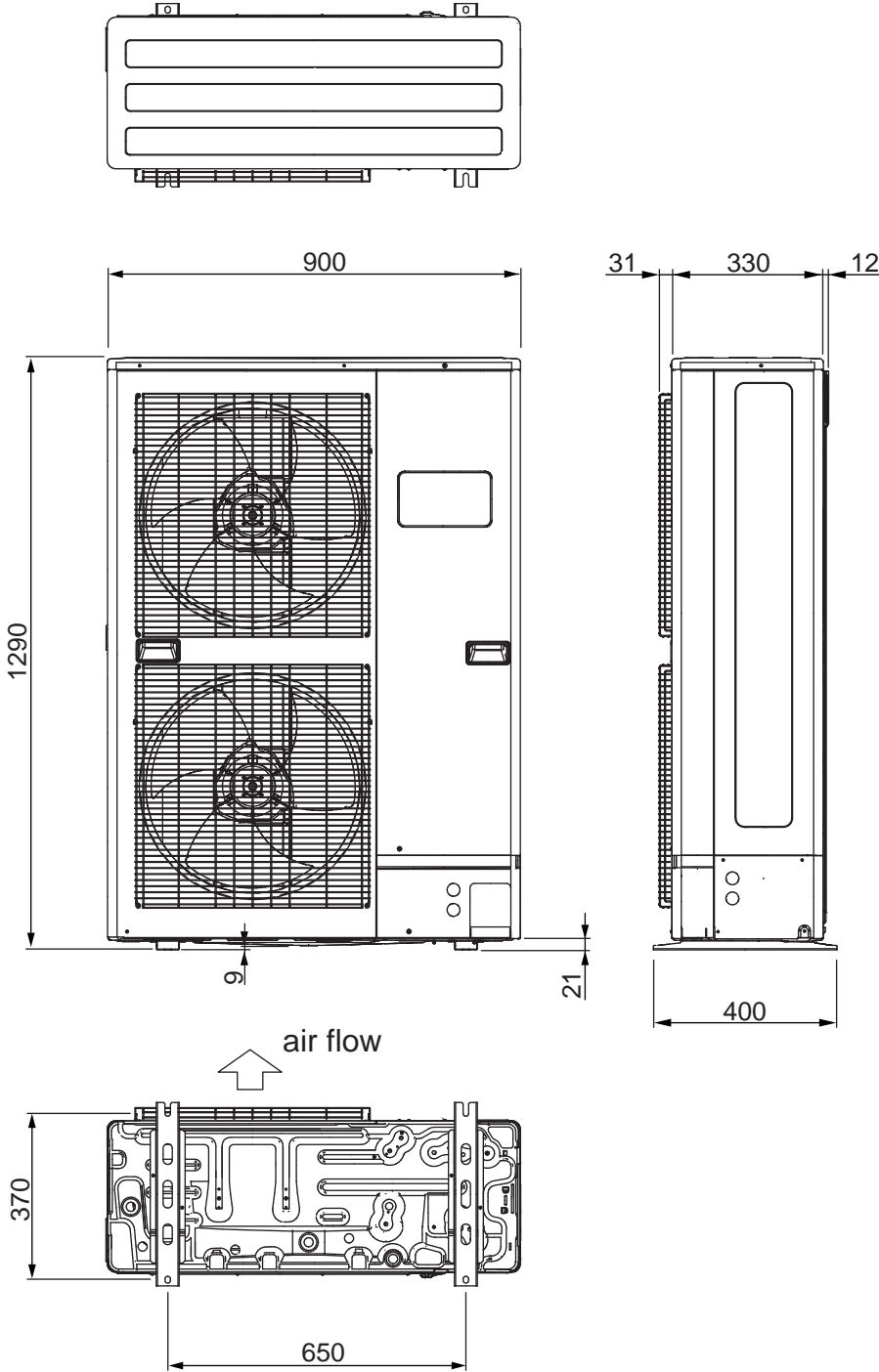
DIMENSIONS

(Unit : mm)

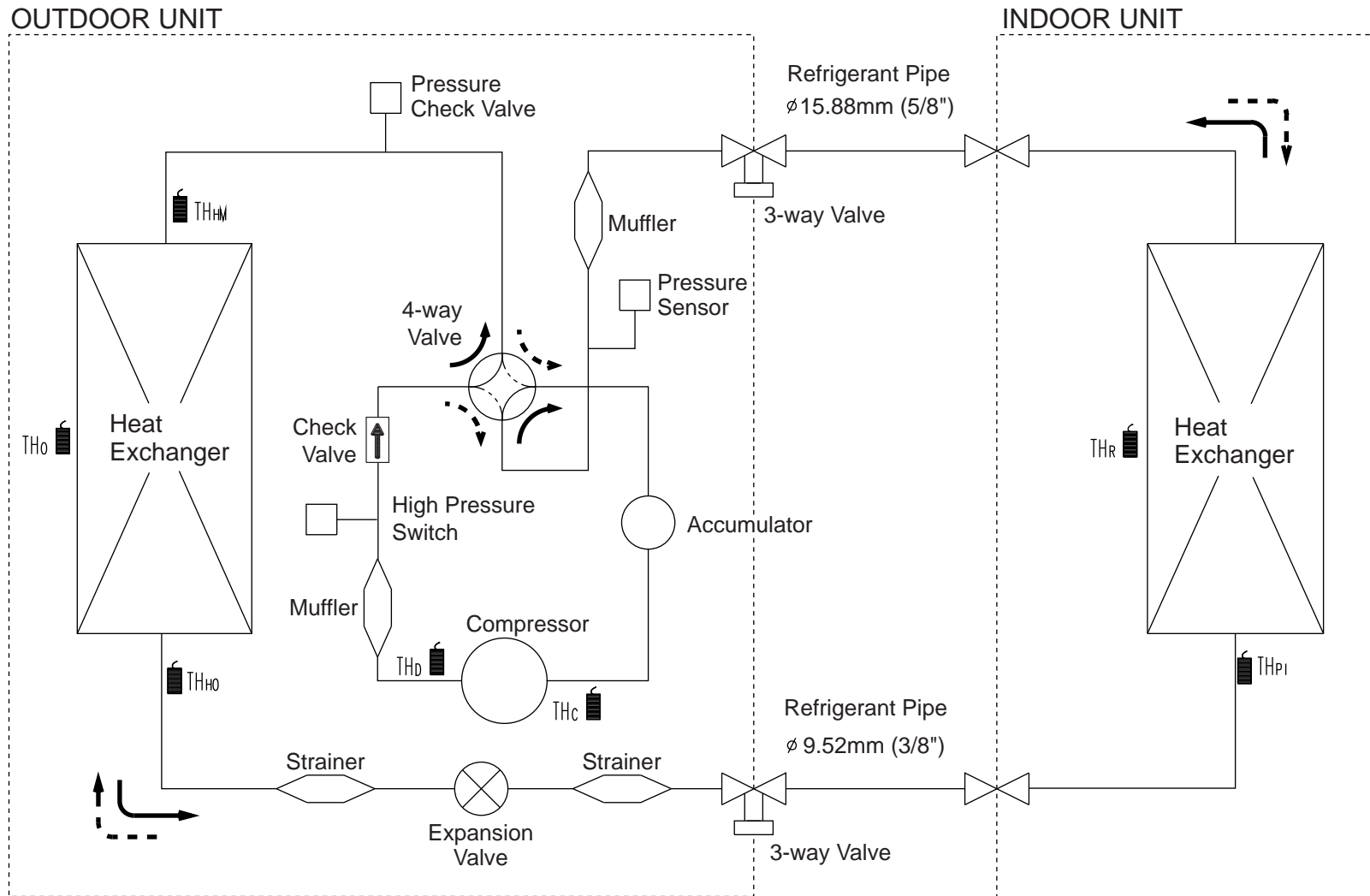
INDOOR UNIT



OUTDOOR UNIT



# REFRIGERANT SYSTEM DIAGRAM



Refrigerant direction

—→ Cool

- - -→ Heat

TH<sub>c</sub> : Thermistor (Compressor)

TH<sub>D</sub> : Thermistor (Discharge)

TH<sub>HM</sub> : Thermistor (Heat Exchanger Med)

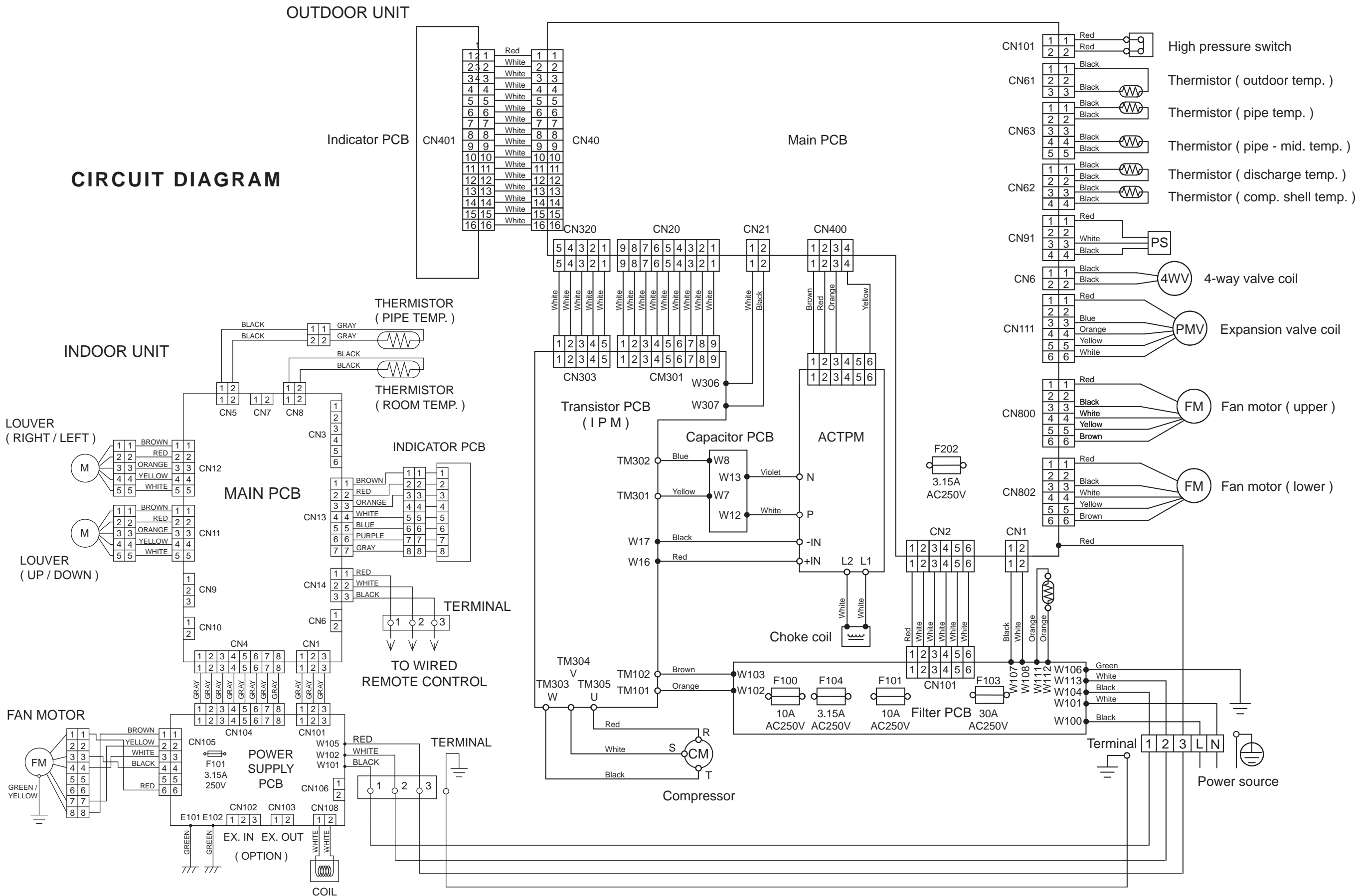
TH<sub>HO</sub> : Thermistor (Heat Exchanger Out)

TH<sub>o</sub> : Thermistor (Outdoor)

TH<sub>R</sub> : Thermistor (Room)

TH<sub>PI</sub> : Thermistor (Pipe)

## CIRCUIT DIAGRAM

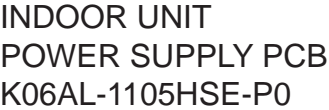


CONTROL UNIT  
EZ-0122EHSE



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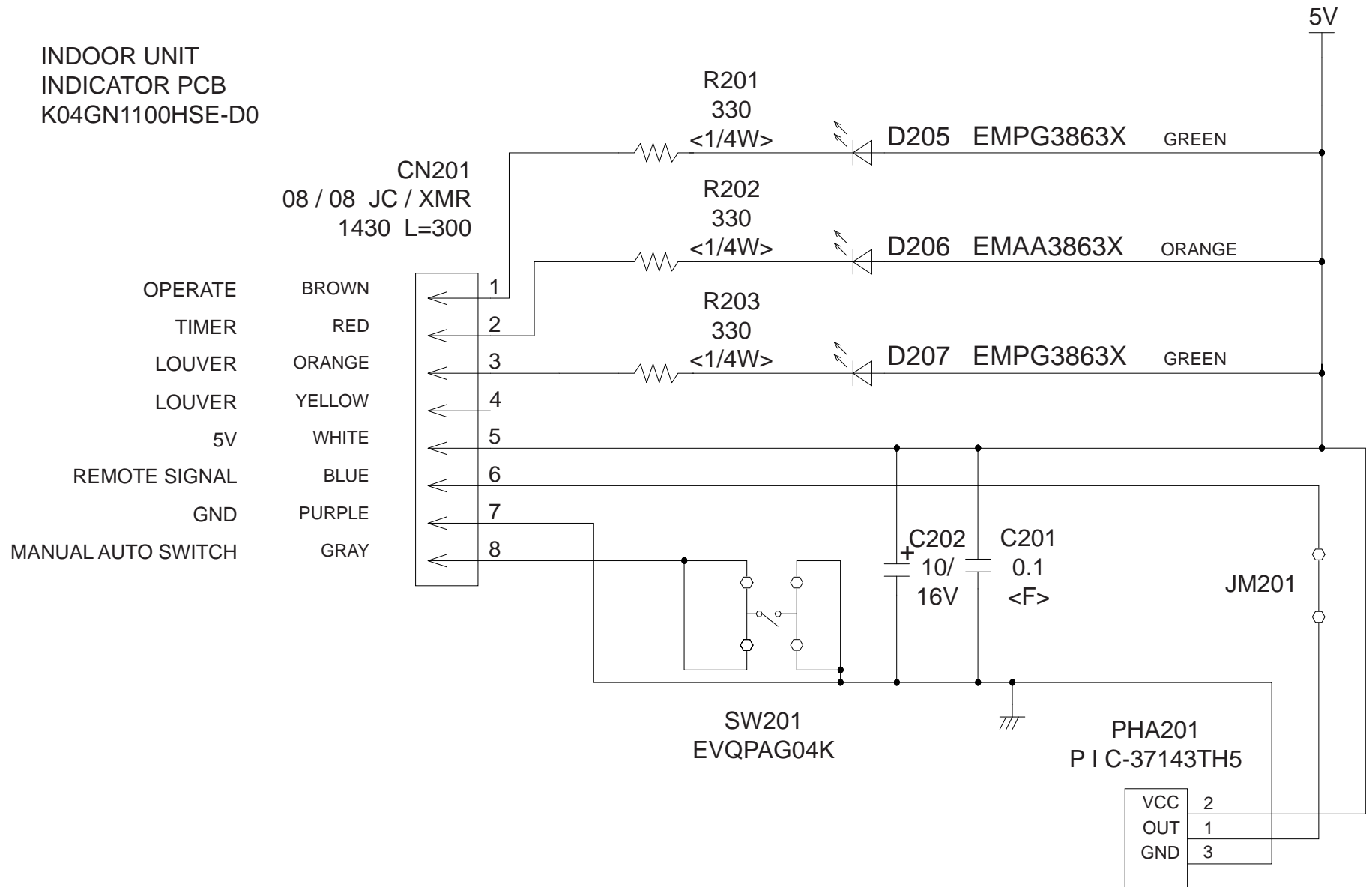






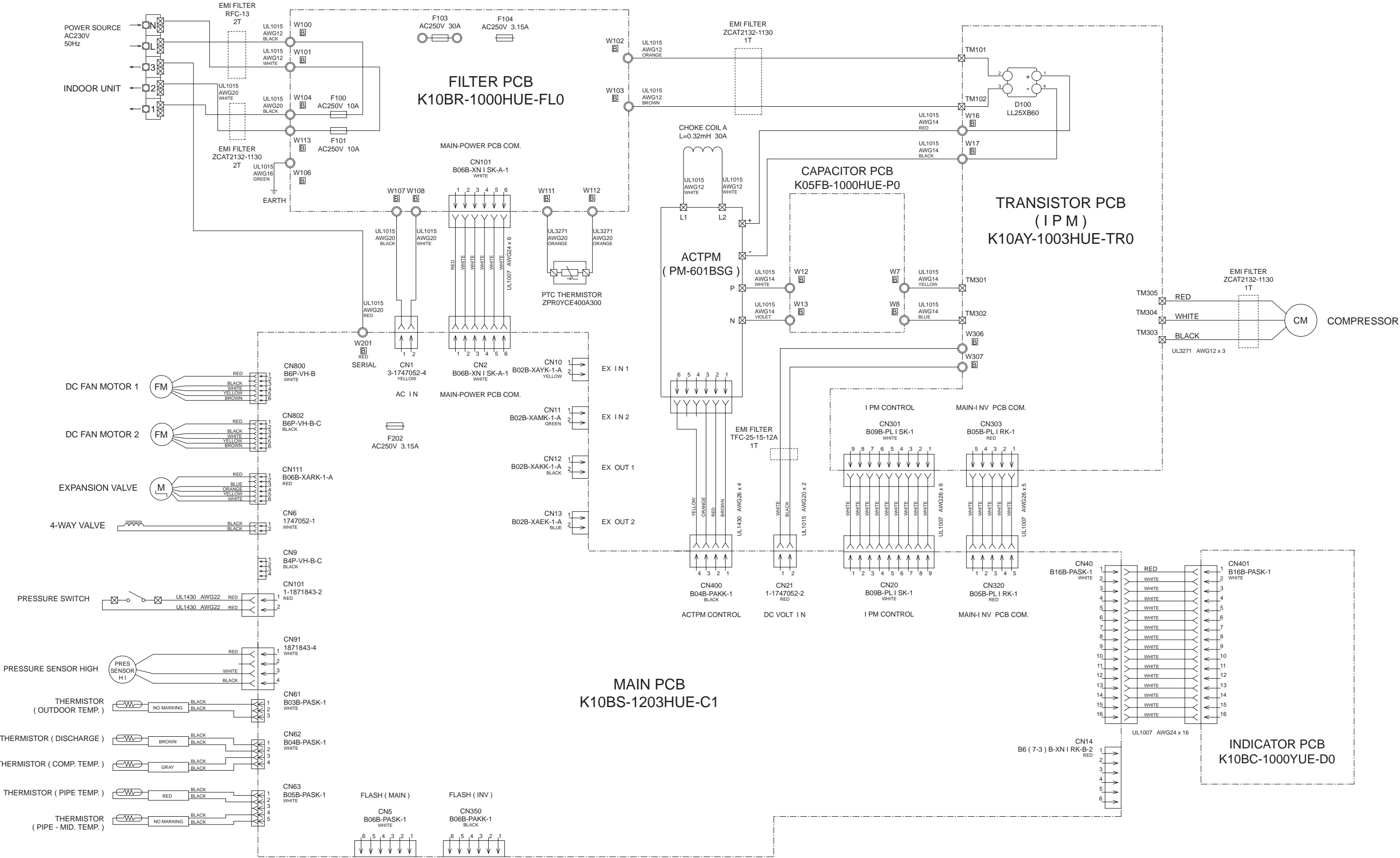
INDOOR UNIT  
INDICATOR PCB  
K04GN1100HSE-D0

TO MAIN PCB

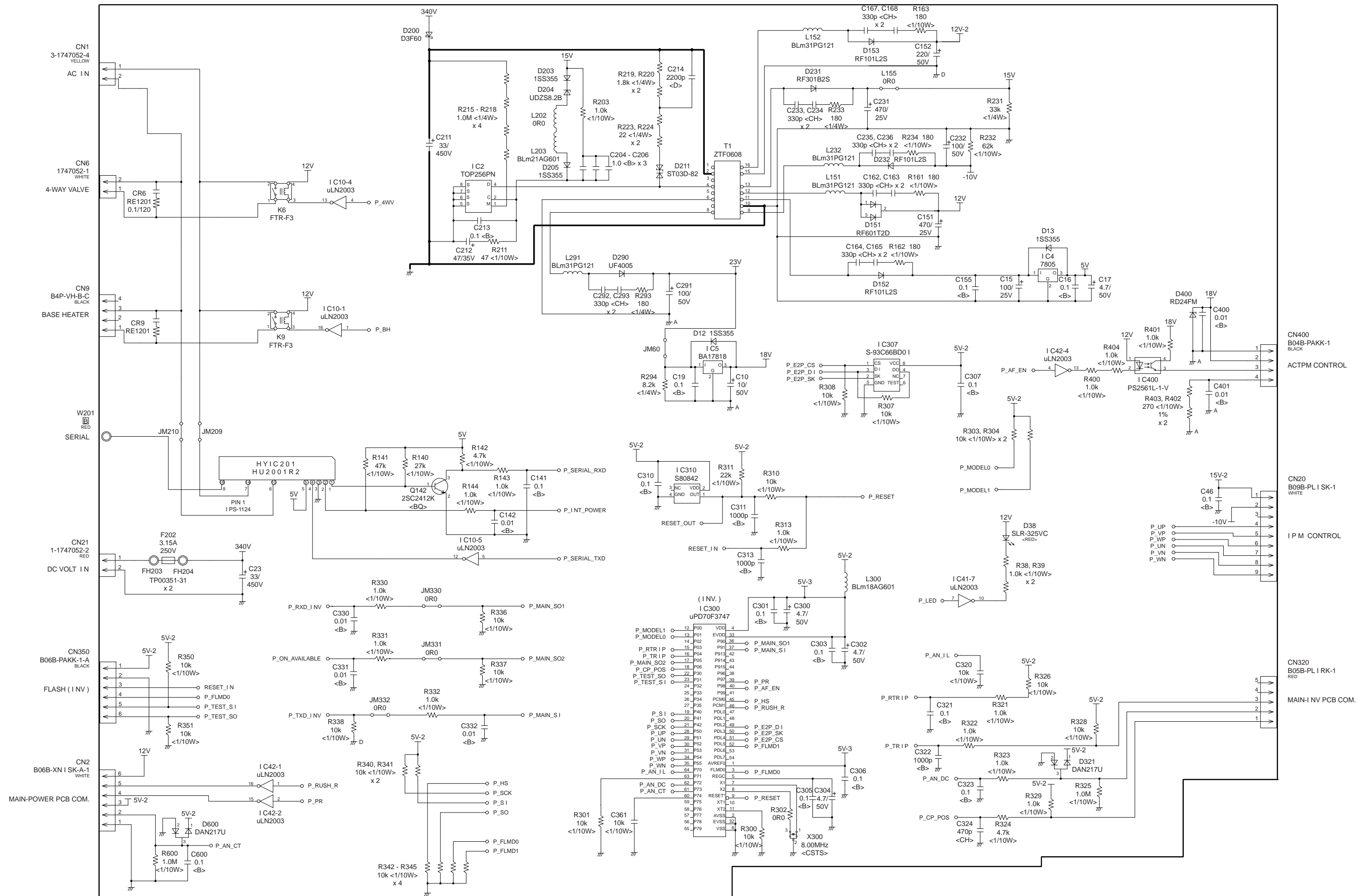


OUTDOOR PCB CIRCUIT DIAGRAM

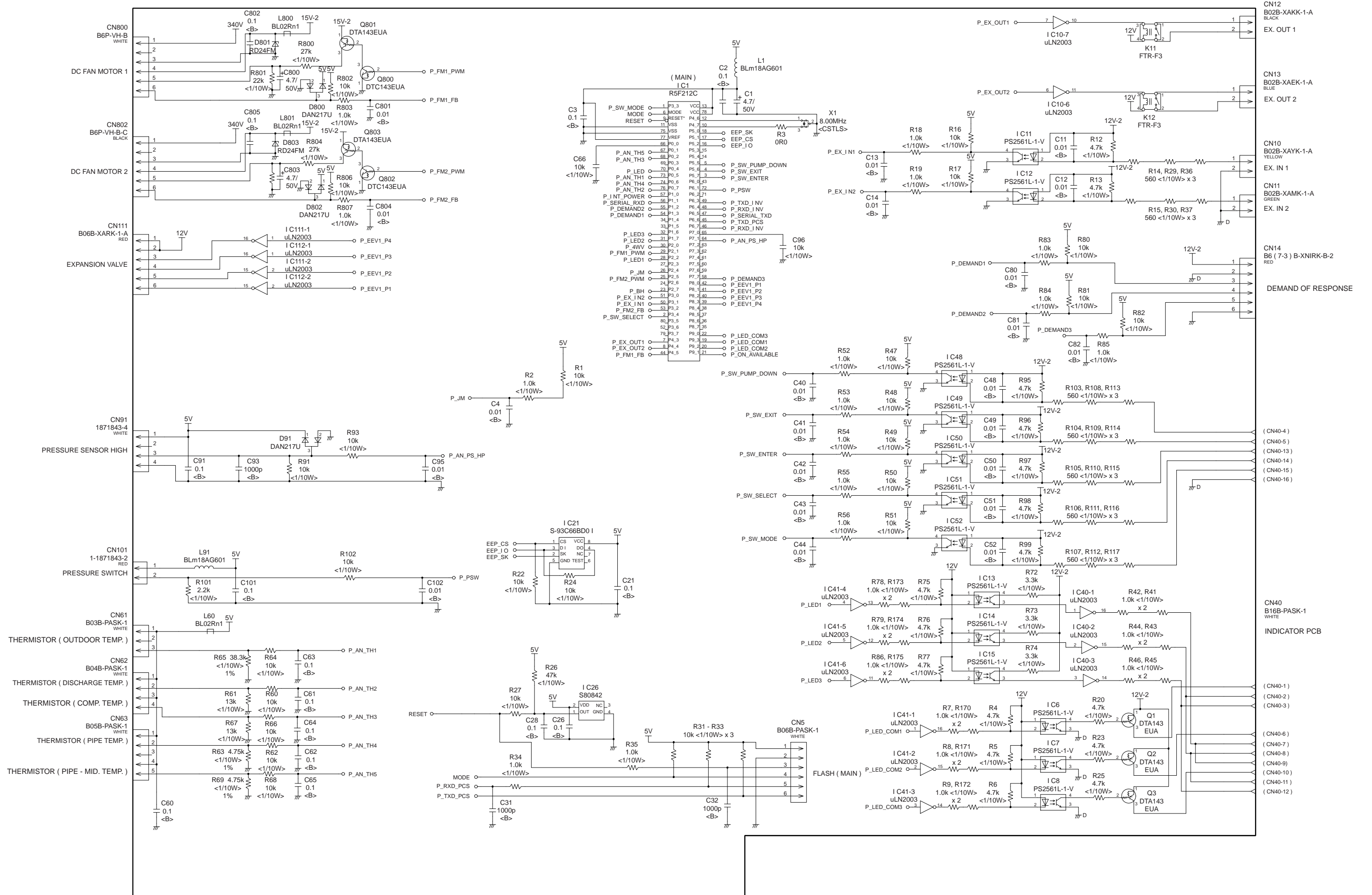
INVERTER ASSEMBLY  
EZ-0121HHUE



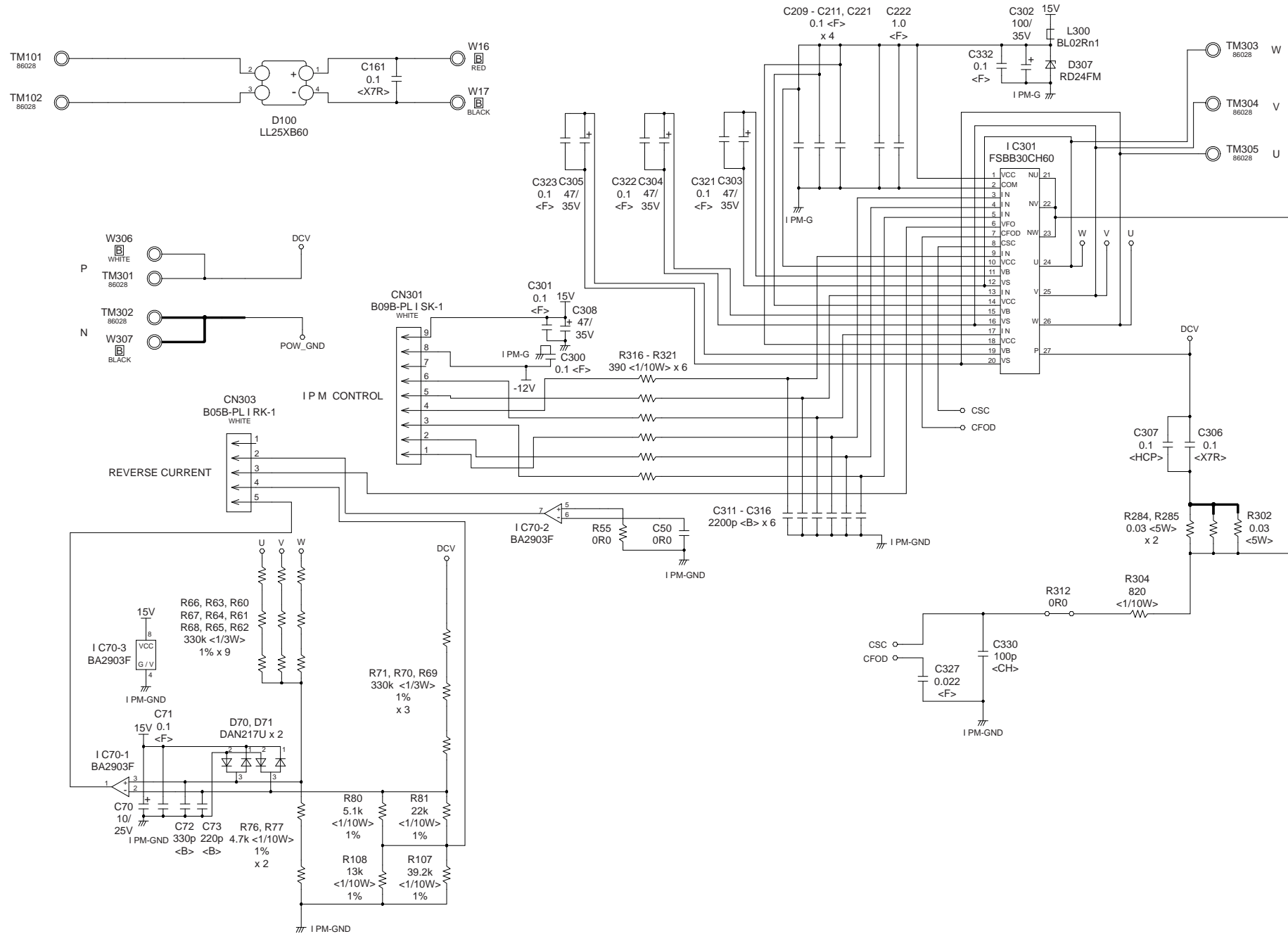
OUTDOOR UNIT  
MAIN PCB - 1  
K10BS-1203HUE-C1



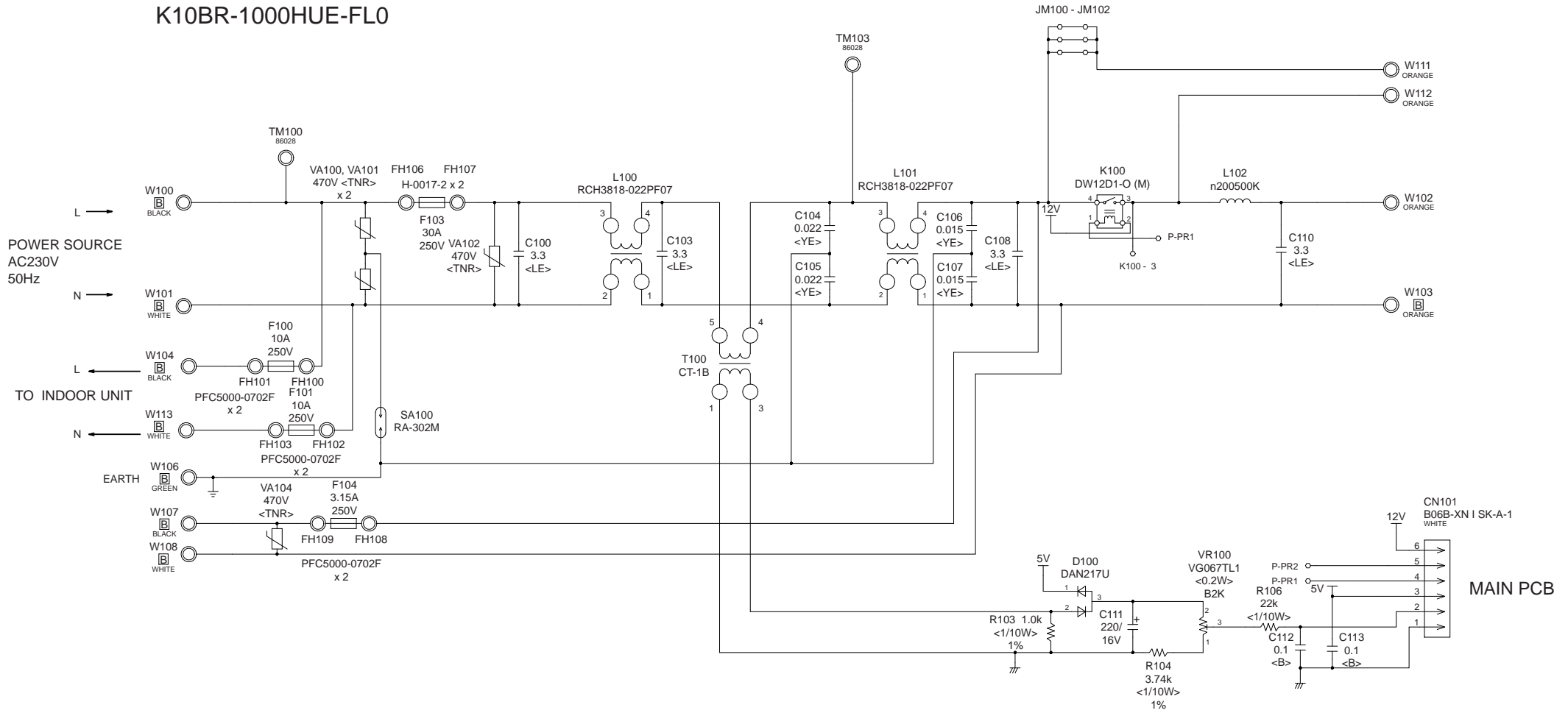
# OUTDOOR UNIT MAIN PCB - 2 K10BS-1203HUE-C1



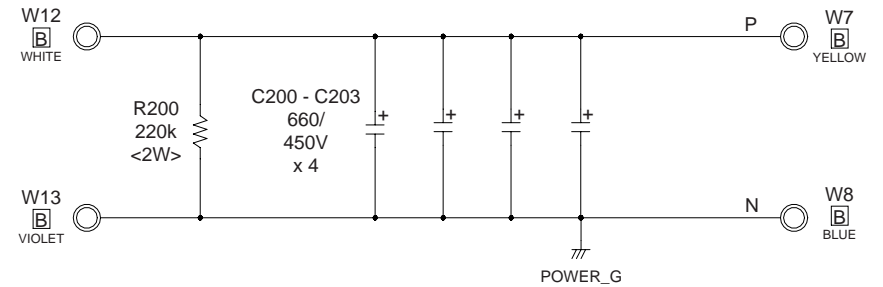
# OUTDOOR UNIT TRANSISTOR PCB ( I P M ) K10AY-1003HUE-TR0



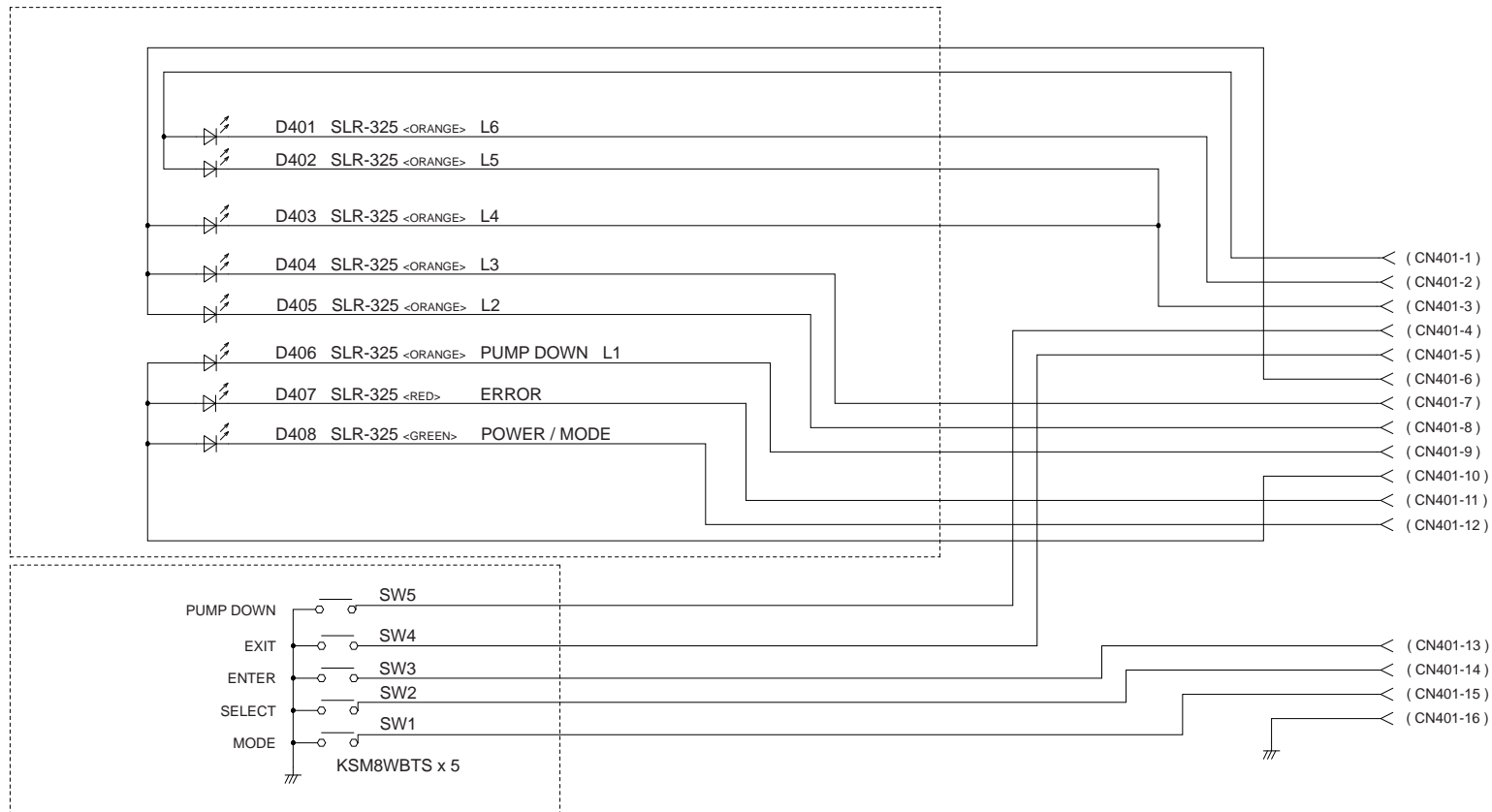
OUTDOOR UNIT  
POWER SUPPLY PCB  
K10BR-1000HUE-FL0



# OUTDOOR UNIT CAPACITOR PCB K05FB-1000HUE-P0



## OUTDOOR UNIT INDICATOR PCB K10BC-1000YUE-D0





# ERROR DETECTION

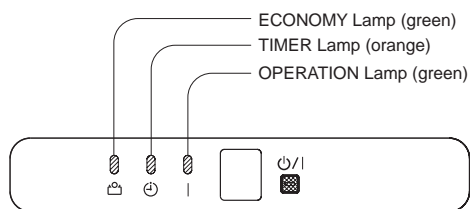
## INDOOR UNIT and WIRED REMOTE CONTROL

If you use a wireless remote control, the lamp on the photo detector unit will output error codes by way of blinking patterns.

If you use a wired type remote control, error codes will appear on the remote control display. See the lamp blinking patterns and error codes in the table. An error display is displayed only during running.

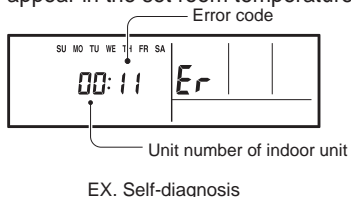
### Indoor unit display

Troubleshooting at the display is possible either on the wired or wireless remote control.



### Remote control

This is possible only on a wired remote control. If an error occurs, the following display will be shown. ("Er" will appear in the set room temperature display.)



● : 0.5s on / 0.5s off

◇ : 0.1s on / 0.1s off

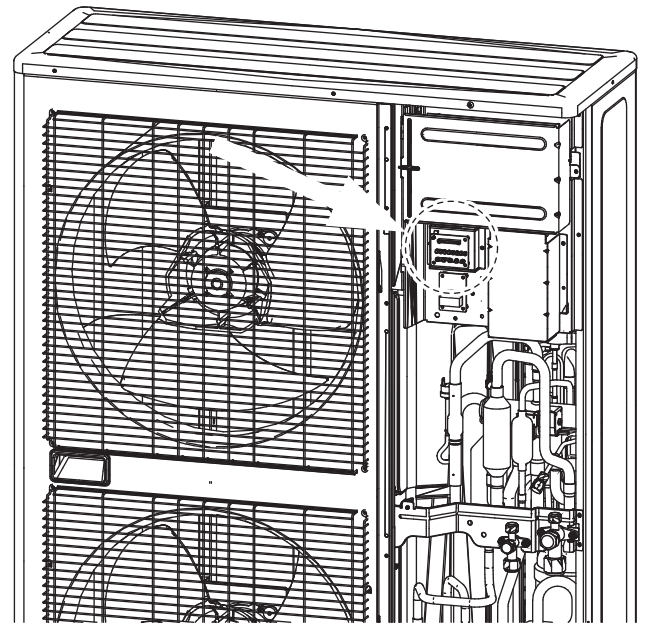
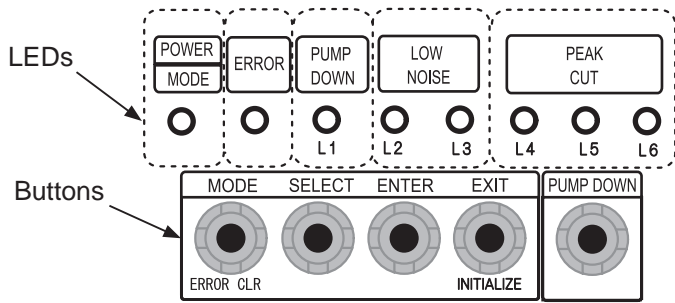
( ) : Number of flashing

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (1)	◇	21	R.C. address or Refrigerant circuit address setting error [Simultaneous Multi]
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (2)	● (4)	◇	24	• Connection R.C. address error (indoor secondary unit) [Simultaneous Multi] • Connection R.C. address error (indoor unit or branch unit) [Flexible Multi]
● (2)	● (7)	◇	27	Primary unit, secondary unit set-up error [Simultaneous Multi]
● (3)	● (1)	◇	31	Power supply interruption error
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Room temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (3)	◇	53	Drain pump error
● (5)	● (7)	◇	57	Damper error
● (5)	● (15)	◇	5U	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal L error
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error

Indoor unit			Wired remote control	Description
OPERATION lamp (green)	TIMER lamp (orange)	ECONOMY lamp (green)		
● (7)	● (1)	◇	71	Discharge temp. sensor error
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor 1 error
● (9)	● (8)	◇	98	Outdoor unit fan motor 2 error
● (9)	● (9)	◇	99	4-way valve error
● (9)	● (10)	◇	9A	Coil (expansion valve) error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error
● (13)	● (2)	◇	12	Branch boxes error [Flexible Multi]



## OUTDOOR UNIT Indicator PCB



## ERROR DETECTION

Display when an error occurs.

POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)			PEAK CUT (L4) (L5) (L6)		
On	Blink (Hi speed)	Off	Off	Off	Off	Off	Off	Off

Check that the “ERROR” LED blinks, then press the [Enter] button once.  
For details, refer to the following table.

DESCRIPTION	REMARK	LED display							
		POWER MODE	ERROR	PUMP DOWN (L1)	LOW NOISE (L2) (L3)		PEAK CUT (L4) (L5) (L6)		
Serial communication error	Serial forward transmission error immediately after operation	Blink (2 times)	On	Blink (1 time)	Blink (1 time)	Off	Off	On	On
	Serial forward transmission error during operation	Blink (2 times)	On	Blink (1 time)	Blink (1 time)	Off	On	Off	Off
Indoor unit capacity error	Indoor unit capacity error	Blink (2 times)	On	Blink (2 times)	Blink (2 times)	Off	Off	Off	On
Indoor unit error	Indoor unit error	Blink (2 times)	On	Blink (5 times)	Blink (15 times)	Off	Off	Off	On
Outdoor unit main PCB error	Outdoor unit PCB model information error	Blink (2 times)	On	Blink (6 times)	Blink (2 times)	Off	Off	Off	On
Inverter PCB error	Inverter error	Blink (2 times)	On	Blink (6 times)	Blink (3 times)	Off	Off	Off	On
IPM error	Trip terminal L error	Blink (2 times)	On	Blink (6 times)	Blink (5 times)	Off	Off	On	On
Discharge temp. sensor error	Discharge temp. sensor 1 error	Blink (2 times)	On	Blink (7 times)	Blink (1 time)	Off	Off	Off	On
Compressor temp. sensor error	Compressor temp. sensor 1 error	Blink (2 times)	On	Blink (7 times)	Blink (2 times)	Off	Off	Off	On
Outdoor unit Heat Ex. sensor error	Heat Ex. centre temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (3 times)	Off	Off	On	Off
	Outdoor unit Heat Ex. liquid temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (3 times)	Off	Off	On	On
Outdoor temp. sensor error	Outdoor temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (4 times)	Off	Off	Off	On
Heat sink temp. sensor error	Heat sink temp. sensor error	Blink (2 times)	On	Blink (7 times)	Blink (7 times)	Off	Off	Off	On
Current sensor error	Current sensor 1 error (stoppage permanently)	Blink (2 times)	On	Blink (8 times)	Blink (4 times)	Off	Off	Off	On
Pressure sensor error	High pressure switch 1 error	Blink (2 times)	On	Blink (8 times)	Blink (6 times)	Off	On	Off	Off
	Pressure sensor error	Blink (2 times)	On	Blink (8 times)	Blink (6 times)	Off	On	On	Off
Trip detection	Trip detection	Blink (2 times)	On	Blink (9 times)	Blink (4 times)	Off	Off	Off	On
Compressor motor control error	Rotor position detection error (stoppage permanently)	Blink (2 times)	On	Blink (9 times)	Blink (5 times)	Off	Off	Off	On
Outdoor unit fan motor 1 error	Duty abnormal	Blink (2 times)	On	Blink (9 times)	Blink (7 times)	Off	Off	On	On
Outdoor unit fan motor 2 error	Duty abnormal	Blink (2 times)	On	Blink (9 times)	Blink (8 times)	Off	Off	On	On
4-way valve error	4-way valve error	Blink (2 times)	On	Blink (9 times)	Blink (9 times)	Off	Off	Off	On
Discharge temp. 1 error	Discharge temp. 1 error	Blink (2 times)	On	Blink (10 times)	Blink (1 time)	Off	Off	Off	On
Compressor temp. error	Compressor 1 temp. error	Blink (2 times)	On	Blink (10 times)	Blink (3 times)	Off	Off	Off	On
Pressure error 2	Low pressure error	Blink (2 times)	On	Blink (10 times)	Blink (5 times)	Off	Off	Off	On

## OUTDOOR UNIT TEST RUN

Before the test run, refer to the figure and check the following items.

<input type="checkbox"/> Is the outdoor unit securely installed?
<input type="checkbox"/> Have you performed gas leakage inspection? (Connection joints of various pipes (flang connection, brazing))
<input type="checkbox"/> Is the heat insulation done completely? (Gas pipe, liquid pipe, drain hose extension on indoor unit side etc)
<input type="checkbox"/> Is the water discharging from drain without any problems?
<input type="checkbox"/> Are the cables connected correctly?
<input type="checkbox"/> Are the cables as per specifications?
<input type="checkbox"/> Is the earth wire connected accurately?
<input type="checkbox"/> Are there any obstacles blocking the suction gate, and outlet of the indoor/outdoor units?
<input type="checkbox"/> Have you filled the specified amount of refrigerant?
<input type="checkbox"/> Are the stop valves of gas pipe and liquid pipe fully open?
<input type="checkbox"/> Has the power been supplied to crankcase heater for more than 6 hours?

If there are problems, adjust immediately and recheck.

## Test run method

Be sure to configure test run settings only when the outdoor unit has stopped operating.

Depending on the communication status between the indoor and outdoor units, it may take several minutes for the system to start operating after settings for the test run are complete.

After the test run settings are complete, the outdoor units and the connected indoor units will start operating. Room temperature control will not activate during test operation (continuous operation).

If a knocking sound can be heard in the liquid compression of the compressor, stop the unit immediately and then energize the crank case heater for a sufficient length of time before restarting the operation.

Test run setting method (it can be performed in the following two ways)

Set with test run setting (refer to installation instructions manual of indoor unit for further details) available in the remote control.

Cooling Operation" and Heating Operation" can be set using , SELECT button and ENTER button available on the board of display unit.

(\*Make sure to perform the first test run with cooling operation.)

Set as per the procedure given below.

## Check items during test run

<input type="checkbox"/> Is the outdoor unit making any abnormal noise or vibrating significantly?
<input type="checkbox"/> Is the cold air or hot air blowing from indoor unit according to the operation mode?
<input type="checkbox"/> Check that the "ERROR" LED blinks If it has displayed, check the error content as per 12.2. described later.
<input type="checkbox"/> Operate the unit according to the operating manual provided with the indoor unit, and check that it is operating normally.

## Setting method

- (1) Turn on the power of the outdoor unit and enter standby mode.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

- (2) Press the ENTER button for more than 3 seconds.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	Blink	Off	Off	Off

- (3) Press the SELECT button,  
LED of the test run mode Switched between "COOL" and "HEAT".

Cooling test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	Blink	Off	Off	Off

Heating test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Blink	Off	Off	Off	Off

- (4) After confirm the operation mode, Press ENTER button.  
The display changes as follows, and Air conditioner starts operation.

Cooling test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	Off	On	Off	Off	Off

Heating test mode

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Blink	Off	Off	On	Off	Off	Off	Off

- (5) Press [ENTER] button.  
Air conditioner stopped operation.

POWER	ERROR	PUMP DOWN	LOW NOISE		PEAK CUT		
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

# OUTDOOR UNIT PUMP DOWN

**WARNING**

Never touch electrical components such as the terminal blocks except the button on the display board. It may cause a serious accident such as electric shock.

During the pump-down operation, make sure that the compressor is turned off before you remove the refrigerant piping.

Do not remove the connection pipe while the compressor is in operation with 2-way or 3-way valve open. This may cause abnormal pressure in the refrigeration cycle that leads to breakage and even injury.

**CAUTION**

Perform the pump down operation before disconnecting any refrigerant pipe or electric cable.

Collect refrigerant from the service port or the 3-way valve if pump down cannot be performed.

In case of a group control system installation, do not turn the power off pump down is completed in all outdoor units.  
(Group control system installation described in SPECIAL INSTALLATION METHODS" in the installation manual of the indoor unit.)

- Operate [PUMPDOWN] button on the display board in the manner described below.

Preparation for pump down  
Confirm that the power is off,  
and then open the service panel.

## Procedure

- (1) Check the 3-way valves (both the liquid side and gas side) are opened.
- (2) Turn the power on.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	Off	Off	Off	Off	Off	Off

- (3) Press [PUMP DOWN] button for 3 seconds or more after 3 minutes after power on.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	On	On	On

LED display lights on as shown in the above figure and the fans and the compressor start operating.

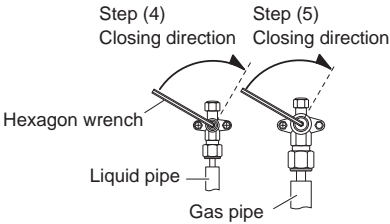
- If the [PUMP DOWN] button is pressed while the compressor is operating, the compressor will stop, then start again in about 3 minutes.
- (4) LED display will change as shown below about 3 minutes after the compressor starts. Fully close the 3-way valve on the liquid pipe side at this stage.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	On	On

- If the valve on the liquid pipe side is not closed, the pump down cannot be performed.
- (5) When LED display changes as shown in the below figure close the 3-way valve on the gas pipe side tightly.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	Off	On

- if the valve on the gas pipe side is not closed, refrigerant may flow into the piping after the compressor stops.



- (6) LED display changes after 1 minute as shown in the figure below.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
On	Off	On	Off	Off	Off	Off	Off

Fans and compressor stop automatically.

- If the pump down is successfully completed (the above LED display is shown), the outdoor unit remains stopped until the power is turned off.
- (7) Turn the power off.

POWER	ERROR	PUMP DOWN	LOW NOISE			PEAK CUT	
MODE		(L1)	(L2)	(L3)	(L4)	(L5)	(L6)
Off	Off	Off	Off	Off	Off	Off	Off

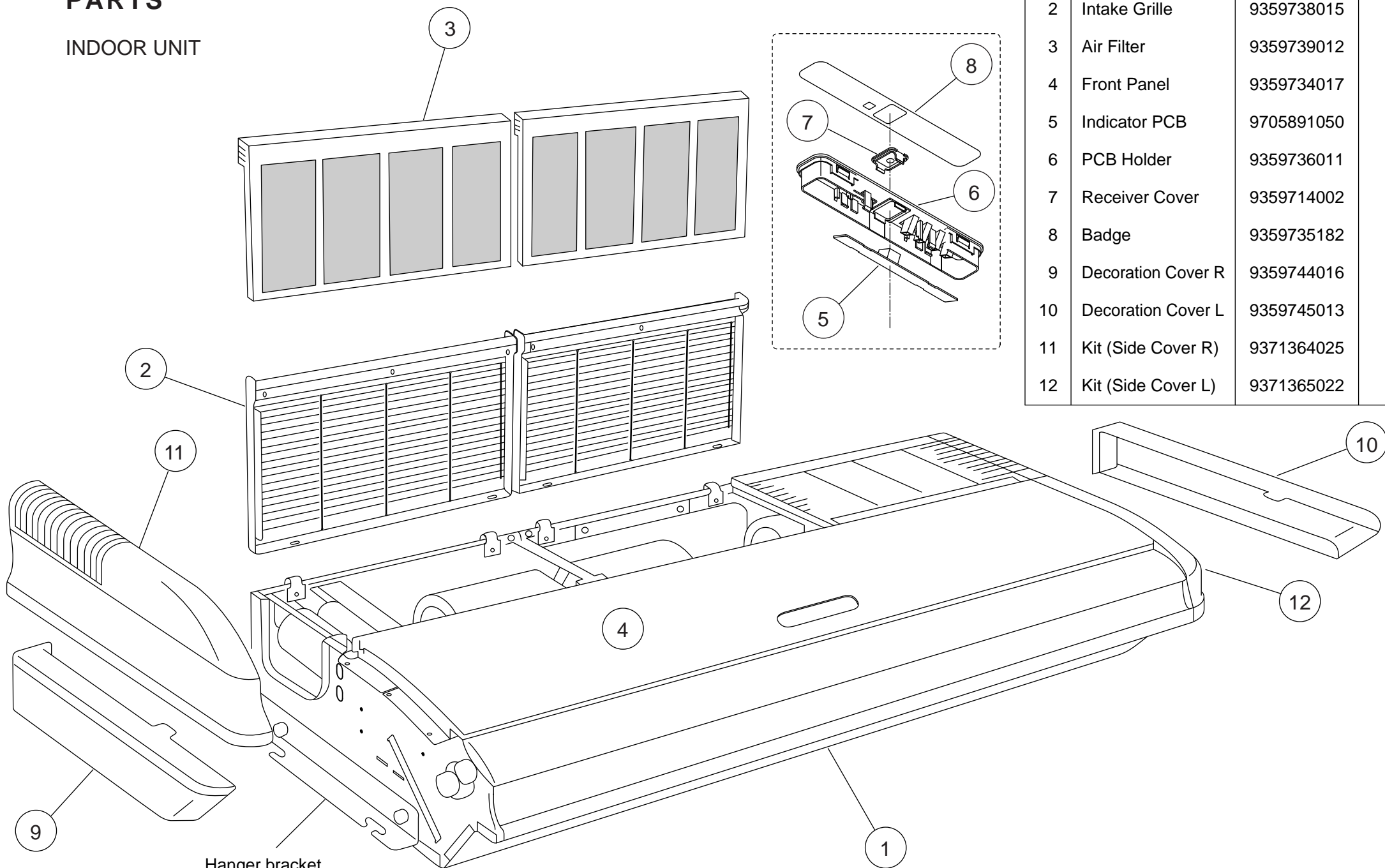
PUMP DOWN is completed.

(Note)

- To stop pump down, press the [PUMP DOWN] button again.
- To start the pump down again after the compressor is automatically stopped due to an error, turn the power off and open the 3-way valves. Wait 3 minutes, turn the power on and start the pump down again.
- When starting the operation after completion of the pump down, turn the power off, and then open the 3-way valves. Wait 3 minutes, turn the power on and perform a test run in the "COOL" operation mode.
- If an error occurs, recover the refrigerant from service port.

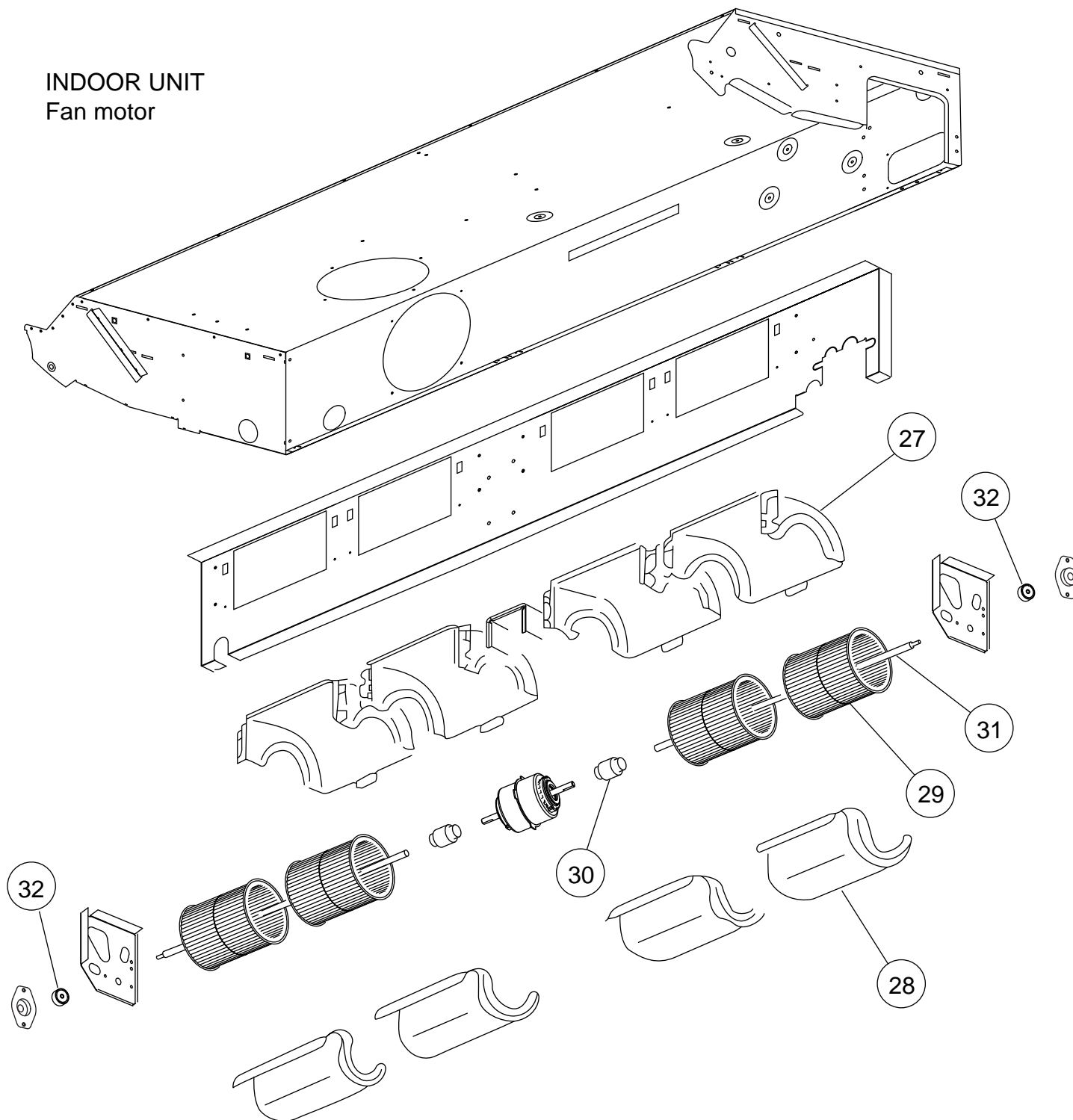
# PARTS

## INDOOR UNIT

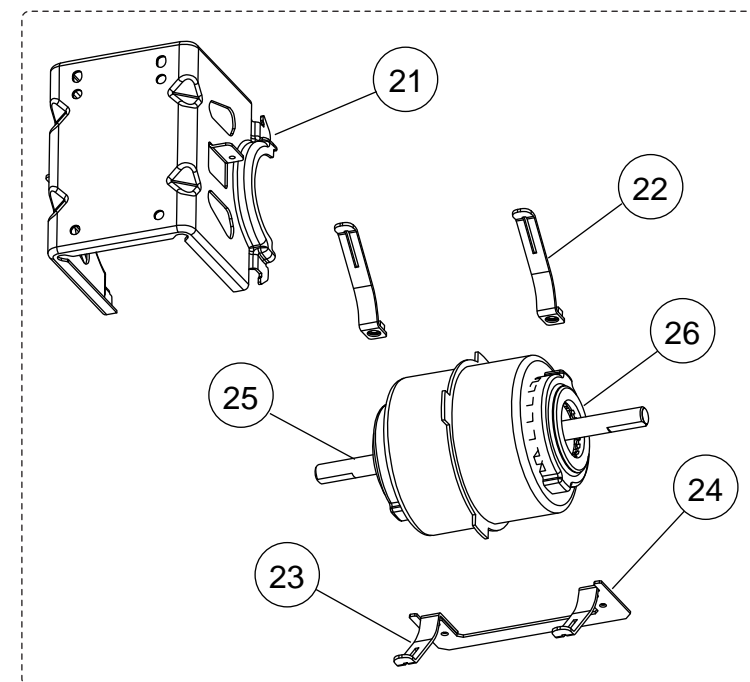


Ref.	Description	Part number	
1	Top Cover	9359737018	
2	Intake Grille	9359738015	
3	Air Filter	9359739012	
4	Front Panel	9359734017	
5	Indicator PCB	9705891050	
6	PCB Holder	9359736011	
7	Receiver Cover	9359714002	
8	Badge	9359735182	
9	Decoration Cover R	9359744016	
10	Decoration Cover L	9359745013	
11	Kit (Side Cover R)	9371364025	
12	Kit (Side Cover L)	9371365022	

# INDOOR UNIT Fan motor

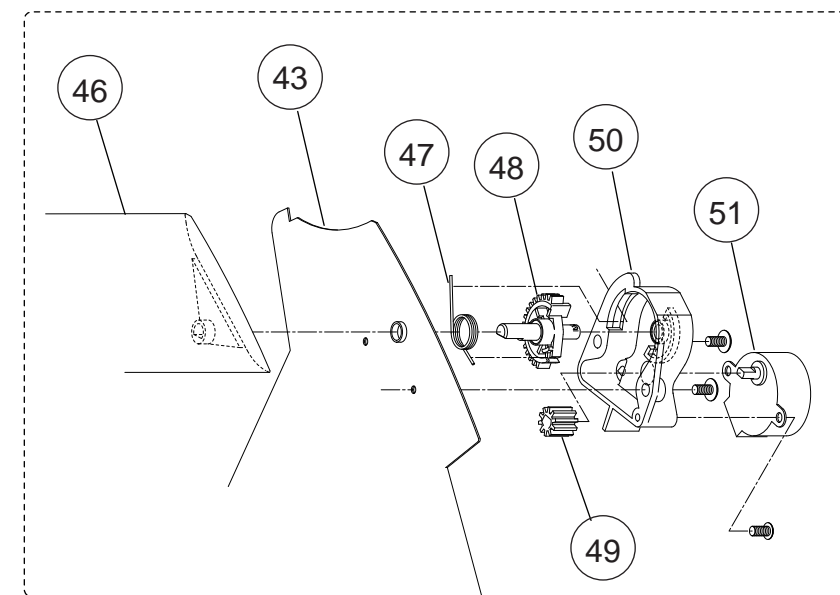
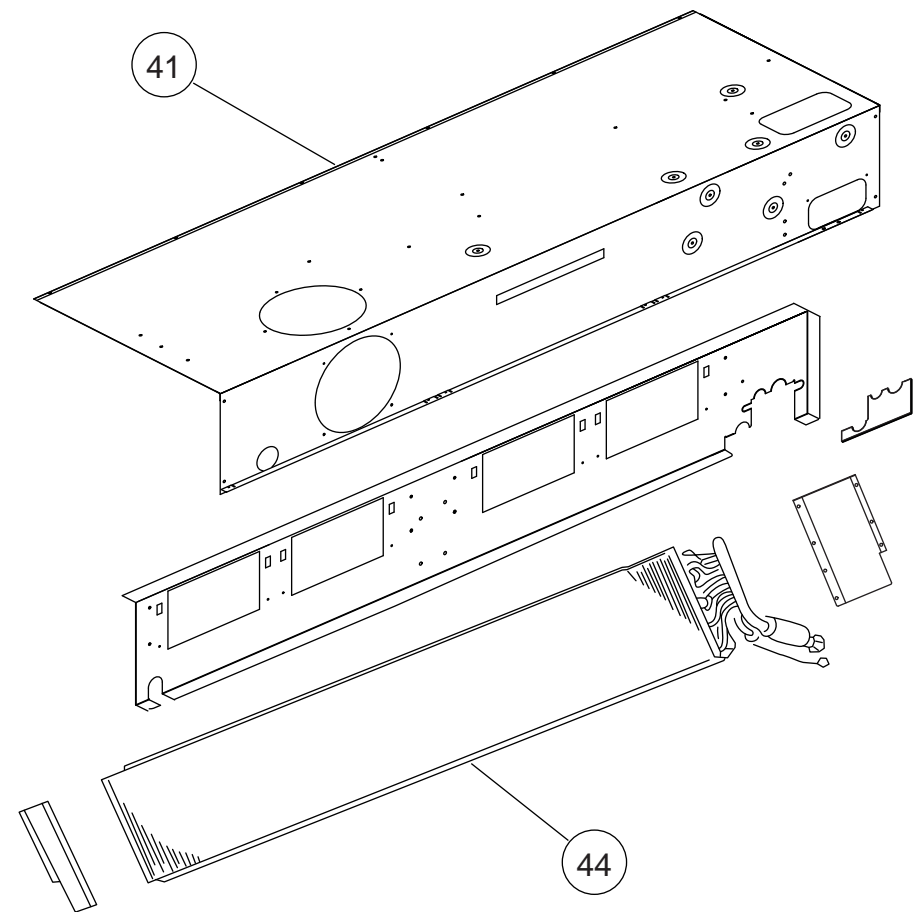
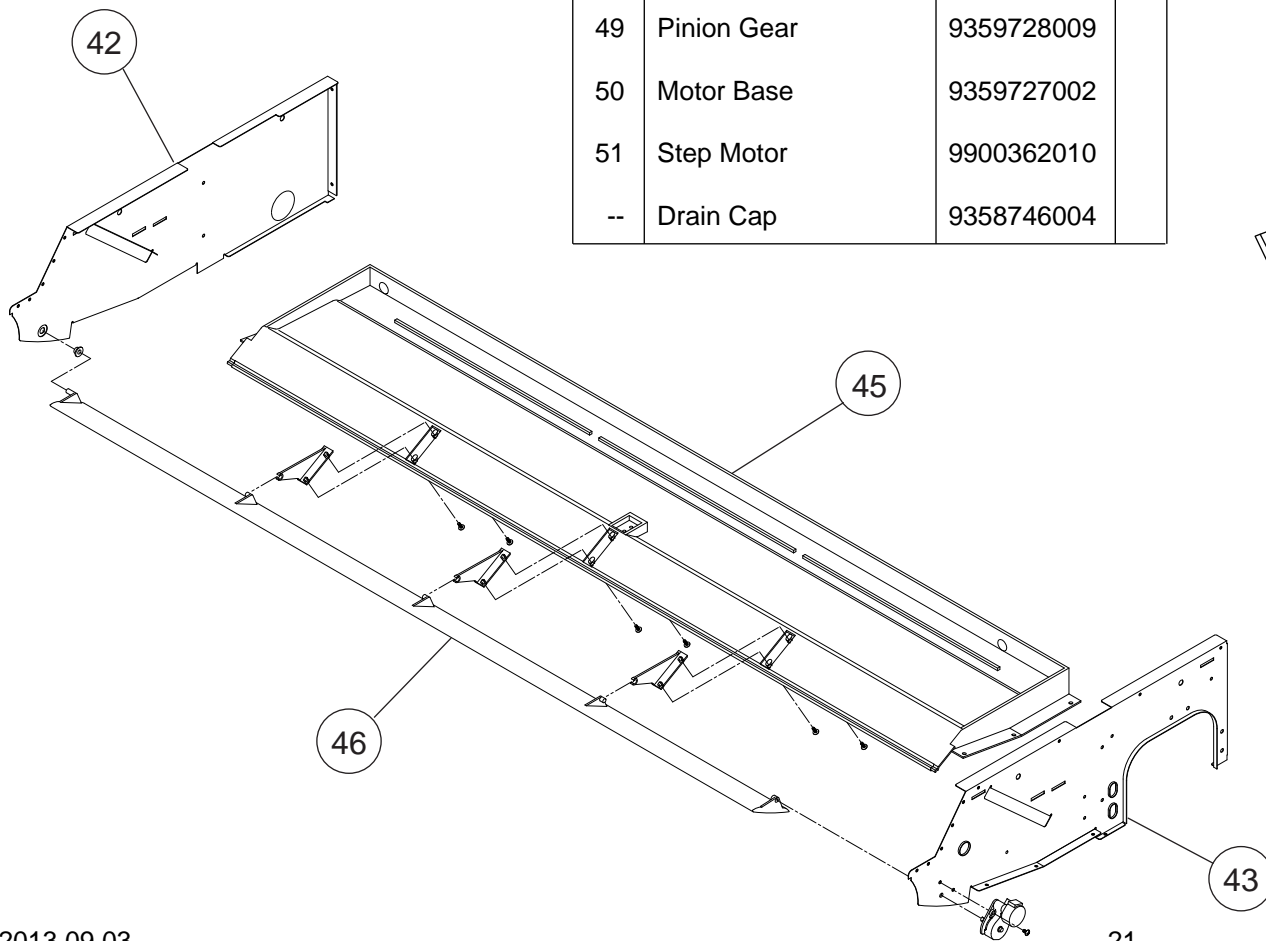


Ref.	Description	Part number	
21	Motor Mount	9377999016	
22	Motor Band A Assy	9374648016	
23	Motor band B	9374648023	
24	RFM Motor Band	9378000018	
25	Fan Motor Assy	9603286019	
26	Rubber (Vibration Proof)	9385102002	
27	Casing	9359704003	
28	Kit (Cover Casing) Sub Assy	9371367019	
29	Sirocco Fan Assy	9359701002	
30	Joint Assy	9378038011	
31	Shaft	9359707004	
32	Bearing B Assy	9357921006	

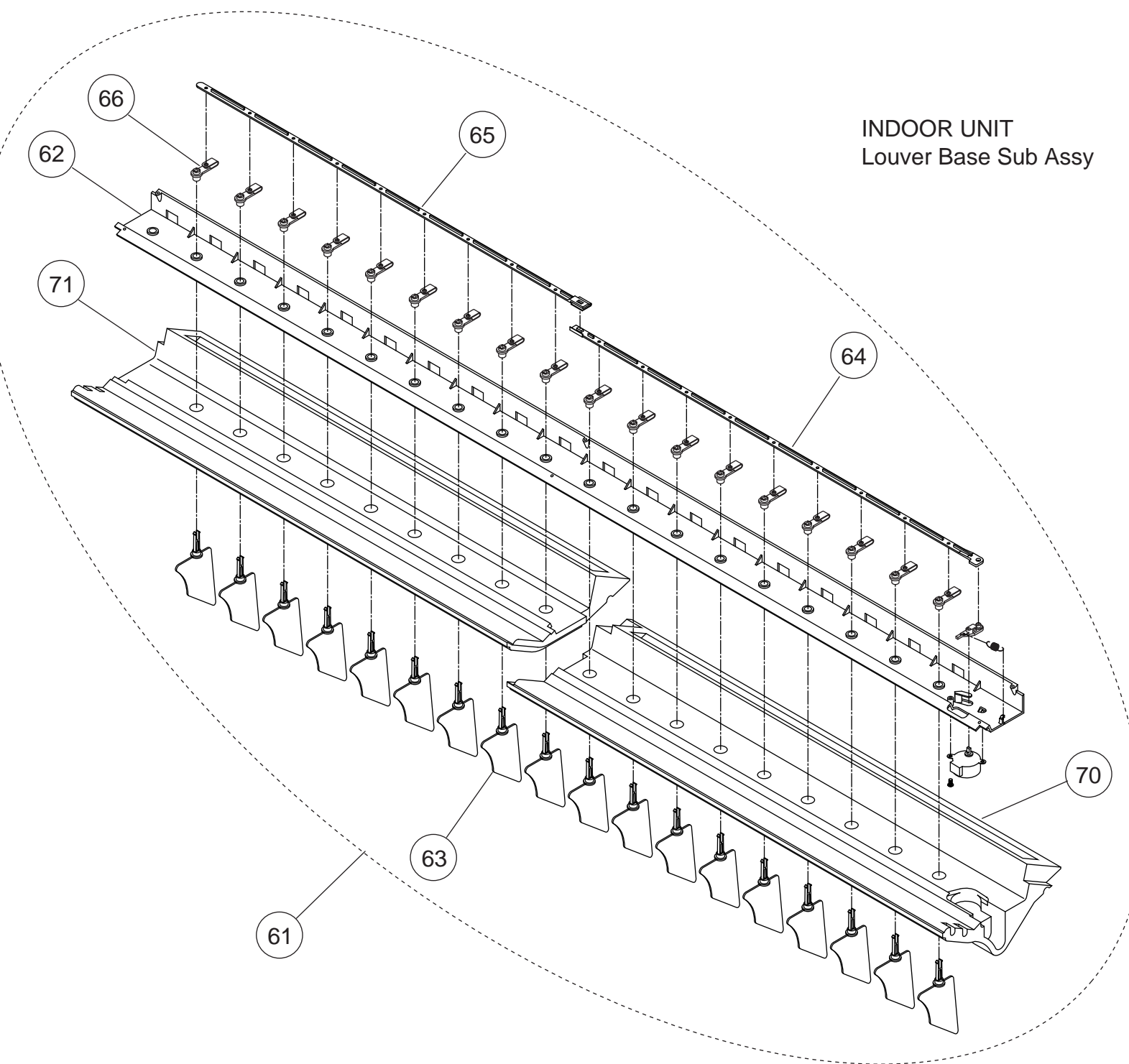


INDOOR UNIT  
Evaporator  
Drain pan  
Flap

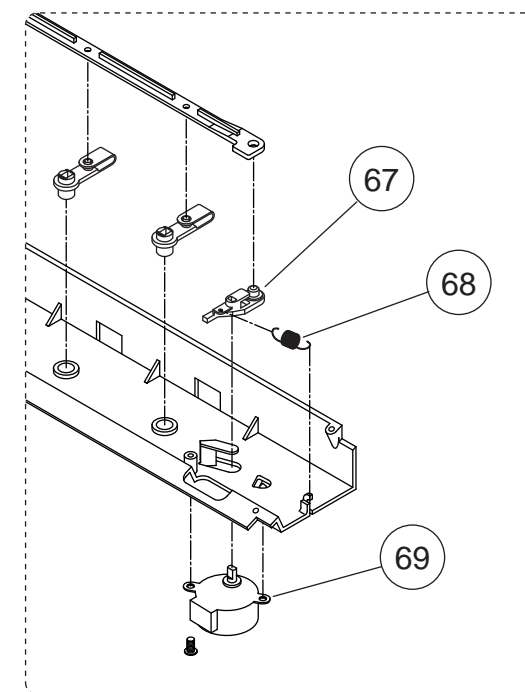
Ref.	Description	Part number
41	Kit (Base Sub Assy)	9371360010
42	Panel Left Sub Assy	9360427014
43	Kit (Panel Right Assy)	9371361017
44	Evaporator Sub Assy	9360428264
45	Drain Pan Sub Assy	9360429032
46	Flap Assy	9359731016
47	Flap Spring	9359730002
48	Sector Gear	9359729006
49	Pinion Gear	9359728009
50	Motor Base	9359727002
51	Step Motor	9900362010
--	Drain Cap	9358746004



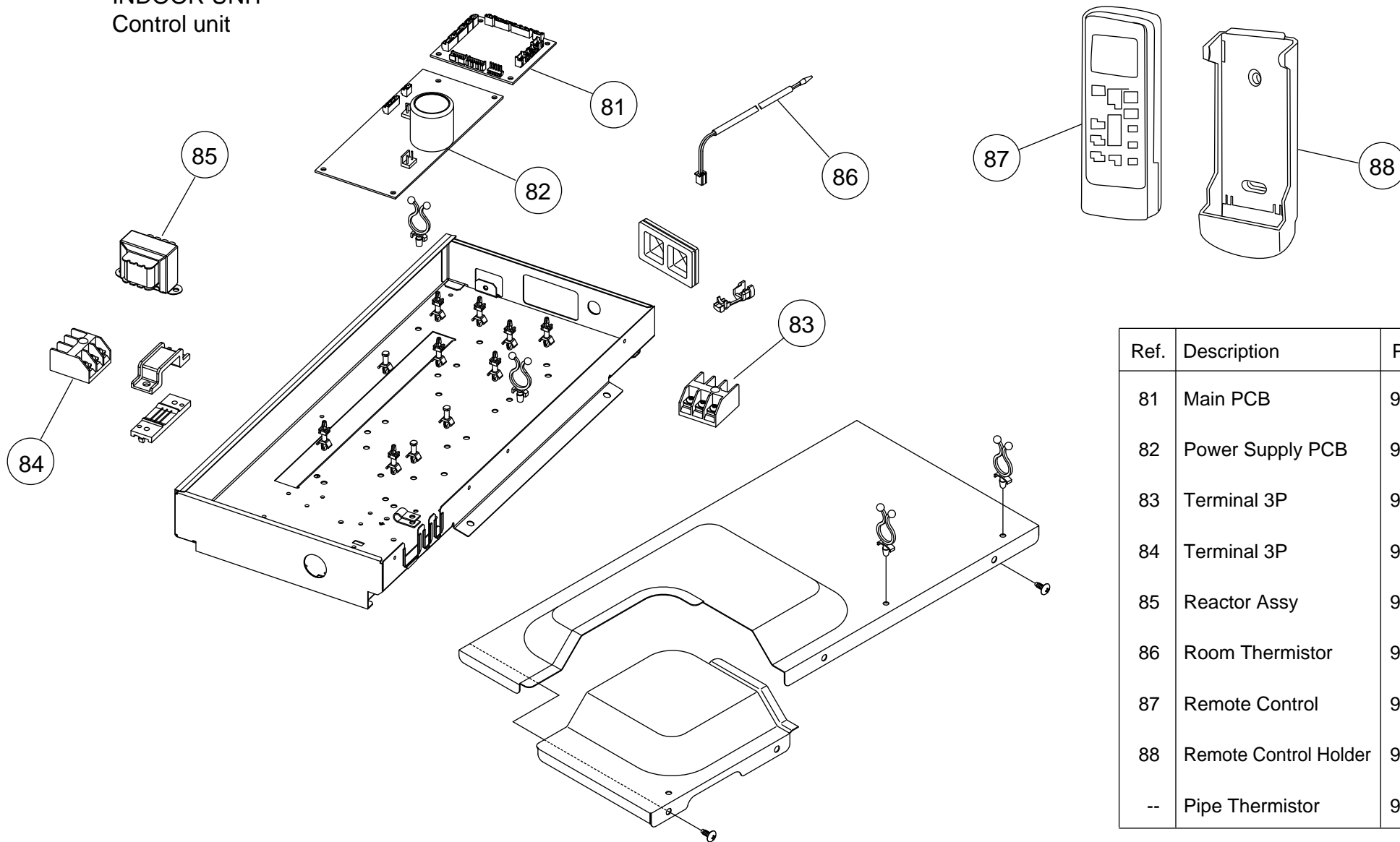




Ref.	Description	Part number
61	Louver Base Sub Assy	9360432049
62	kit (Louver Base)	9371369013
63	Louver	9359719014
64	Motor Rod	9359723004
65	Louver Rod	9359725008
66	Louver Stopper	9359724001
67	Louver Link	9359726005
68	Louver Spring	9359720003
69	Step Motor H	9900297015
70	Louver Insulation R	9359721000
71	Louver Insulation L	9359722007



# INDOOR UNIT Control unit

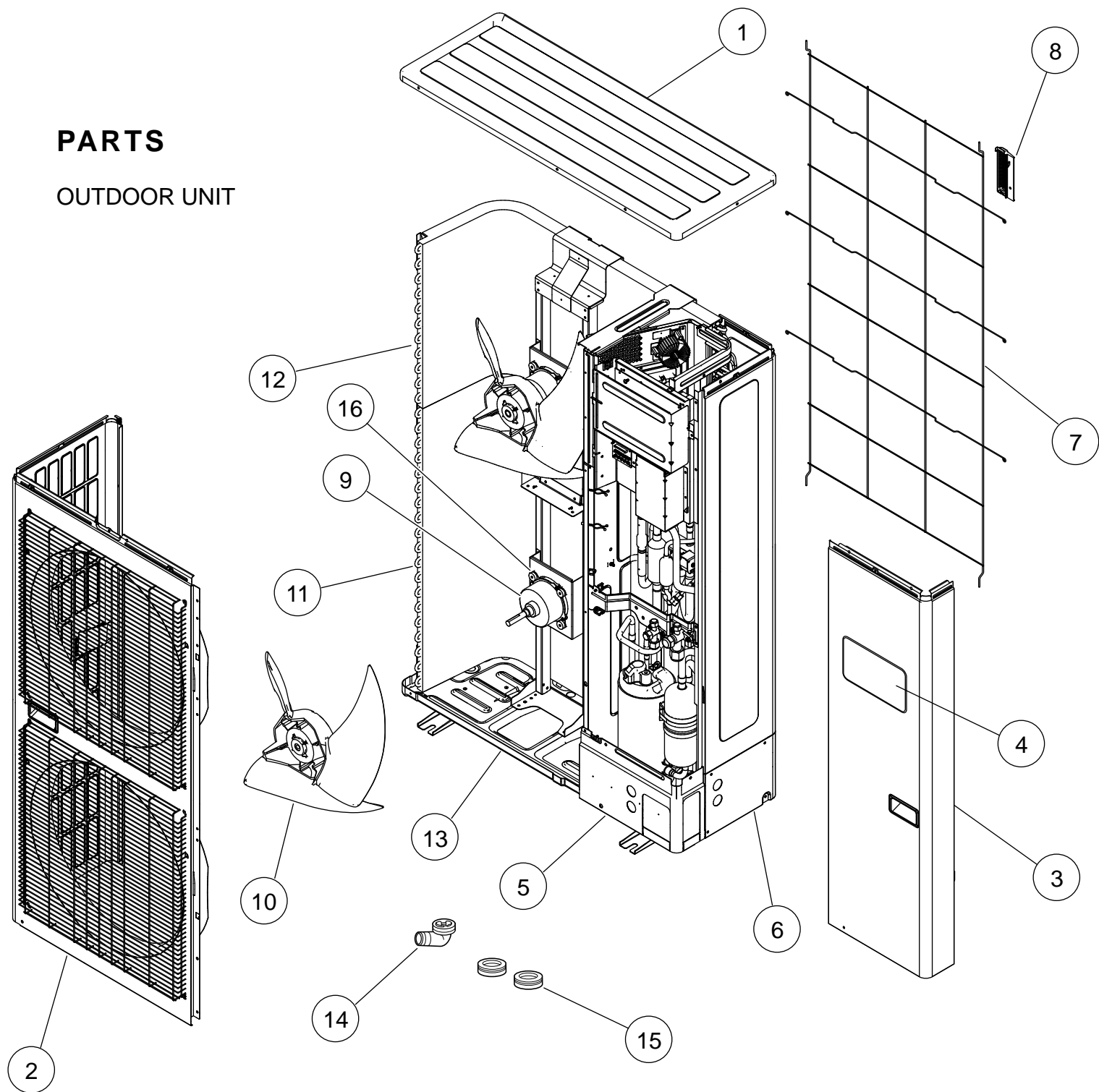


Ref.	Description	Part number	
81	Main PCB	9709245392	
82	Power Supply PCB	9707398342	
83	Terminal 3P	9703345012	
84	Terminal 3P	9306489045	
85	Reactor Assy	9707457018	
86	Room Thermistor	9703299025	
87	Remote Control	9379219037	
88	Remote Control Holder	9305642045	
--	Pipe Thermistor	9900022020	



**PARTS**

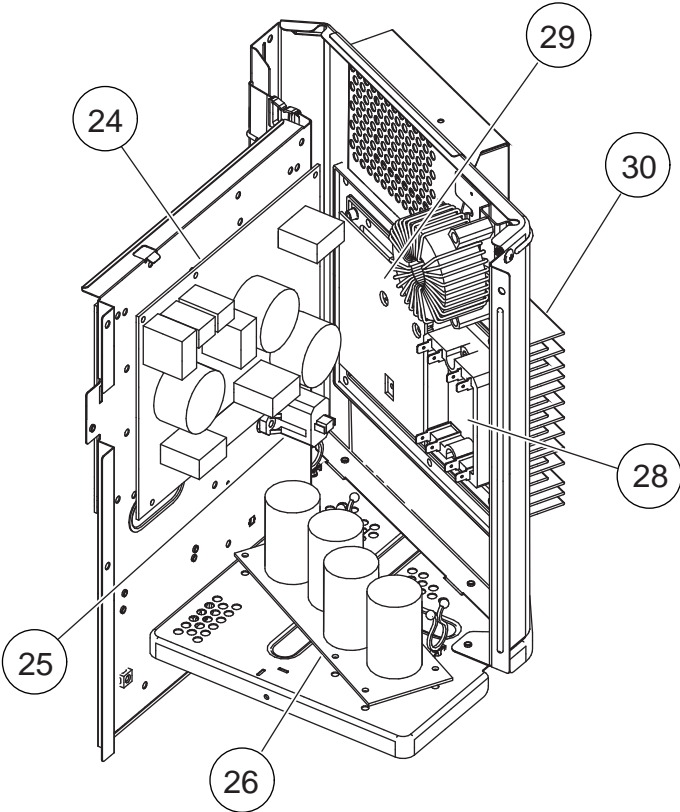
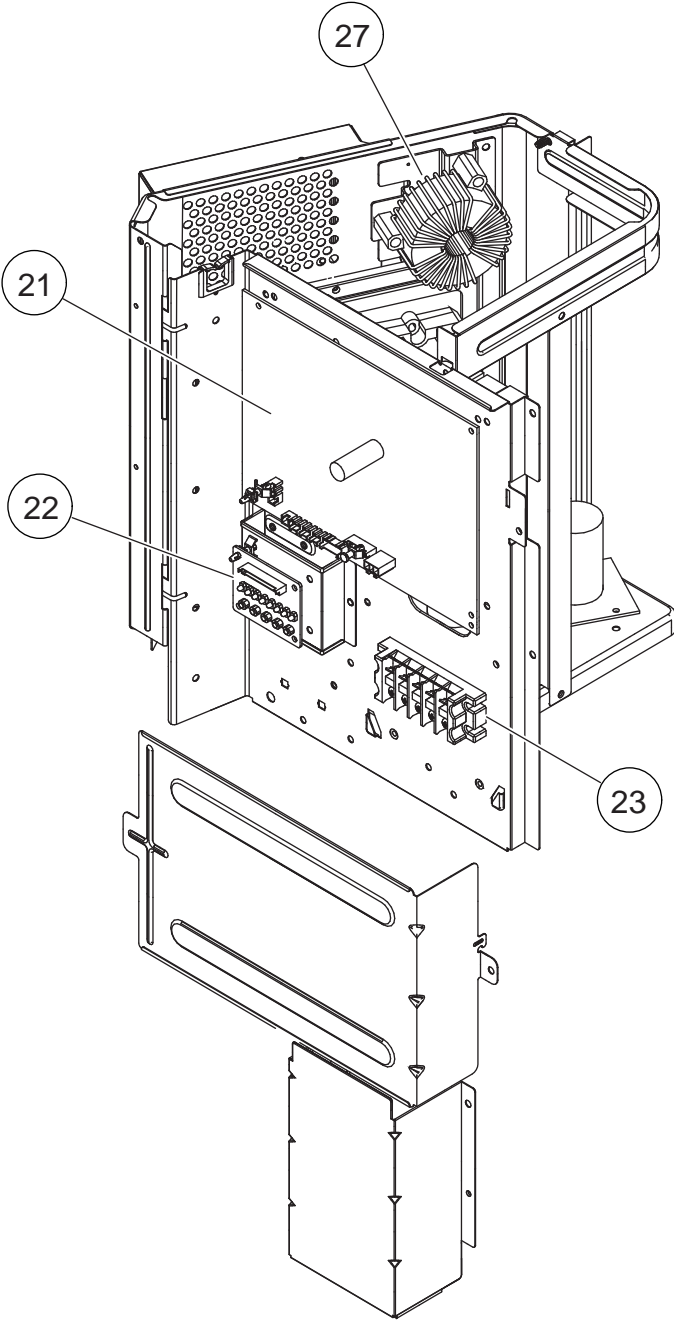
OUTDOOR UNIT



Ref.	Description	Parts number	
1	Top Panel Sub Assy	9374417056	
2	Front Panel Sub Assy	9374414109	
3	Sevice Panel Sub Assy	9374415090	
4	Emblem Rear	9372171059	
5	Pipe Cover Front	9378861015	
6	Right Panel Sub Assy	9374416189	
7	Protective Net	9375381042	
8	Thermo Holder	9375211011	

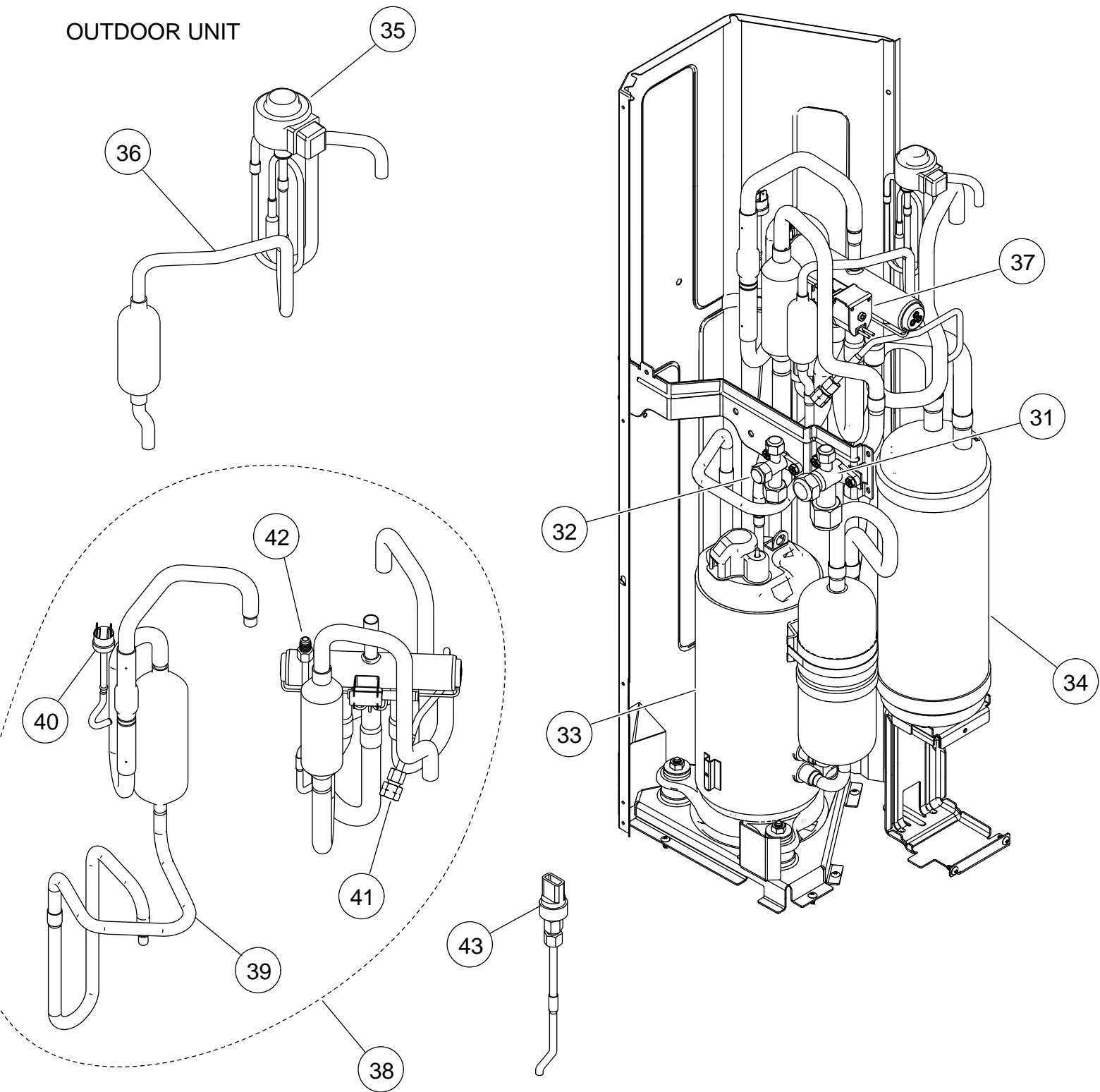
Ref.	Description	Parts number	
9	DC Fan Motor	9379853019	
10	Propeller Fan Assy	9366378020	
11	Condenser A Sub Assy	9374420261	
12	Condenser B Sub Assy	9374422081	
13	Base Assy	9374166220	
14	Drain Assy	9303029015	
15	Drain Cap	313166024302	
16	Motor Bracket CTR B	9374611010	

# OUTDOOR UNIT Control box



Ref.	Description	Parts number	
21	Main PCB	9708690148	
22	Indicator PCB	9708678016	
23	Terminal	9900203023	
24	Filter PCB	9708688015	
25	Thermistor	9704265012	
26	Capacitor PCB	9707257083	
27	Choke Coil	9900624019	
28	ACTPM	9707592016	
29	Transistor PCB	9709682968	
30	Heat Sink	9380358008	
--	Outdoor Thermistor	9900210069	
--	Thermistor Assy (CN63)	9900599027	
--	Thermistor Assy (CN62)	9900598013	

OUTDOOR UNIT

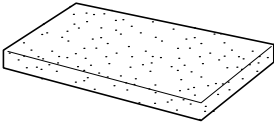

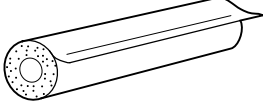
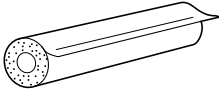



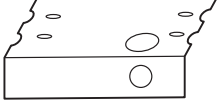
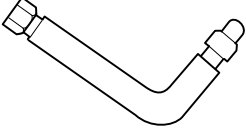
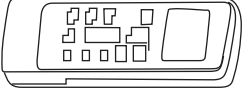
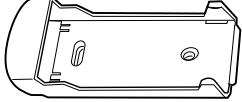

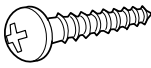


Ref.	Description	Parts number	
31	3-way Valve Assy	9379079006	
32	3-way Valve Assy	9379077002	
33	Compressor	9810153005	
34	Accumulator	9379014021	
35	Expansion Valve Coil	9970096044	
36	Expansion Valve Assy	9370947243	
37	Solenoid	9970055072	

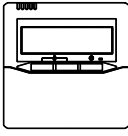

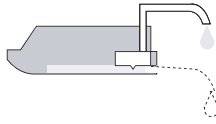

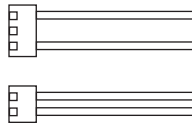
Ref.	Description	Parts number	
38	4-way Valve Assy	9374425235	
39	Discharge Pipe Assy	9371581248	
40	Pressure Switch	9900186012	
41	Check Joint Assy	9372802038	
42	Union joint Assy	9379068000	
43	Sensor	9900505080	

# ACCESSORIES

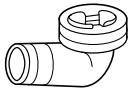



## INDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain hose insulation 	1	Adhesive type 70 x 230	9360464002
VT wire 	1	For fixing the drain hose L 280 mm	313806350303
Coupler heat insulator (large) 	2	For indoor side pipe joint (gas pipe)	9378173569
Coupler heat insulator (small) 	1	For indoor side pipe joint (liquid pipe)	9378173521
Cable tie 	Large 4	For fixing the coupler heat insulator	9301501001
	Small 4		312300787605
Special nut A (large flange) 	4	For installing indoor unit	313005446653
Special nut B (small flange) 	4	For installing indoor unit	313005446759
Installation template 	1	For positioning the indoor unit	9360022004
Auxiliary pipe assembly 	1	For connecting the piping	9374714025
Remote control 	1	For air conditioner operation	9379219037
Remote control holder 	1	For installing remote control on the wall	9305642045
Battery 	2	For remote control	0600185541
Tapping screw 	2	For mounting the remote control holder	0700019036

## OPTIONAL PARTS

Name and Shape	Model name	Use
Wired remote control 	UTY-RNNYM	Unit control is performed by wired remote control
Simple remote control 	UTY-RSNYM	For air conditioner operation
Drain pump unit 	UTR-DPB24T	
Round flange 	UTD-RF204	To take fresh air
External connect kit 	UTY-XWZX	For control input/output port

## OUTDOOR UNIT

Name and Shape	Q'ty	Application	Part number
Drain pipe 	1	For drain piping work	9303029015
Drain cap 	2		313166024302
Binder 	3	For binding power supply cable and connection cable	9374688012
One-touch bush 	2	For power supply cable and connection cable installation	9378779013

