



SPLIT TYPE  
ROOM AIR CONDITIONER  
WALL MOUNTED TYPE

# SERVICE MANUAL



Indoor unit	Outdoor unit
ASHG14LMCA	AOHG14LMCA

## CONTENTS

SPECIFICATIONS.....	1
DIMENSIONS.....	2
REFRIGERANT SYSTEM DIAGRAM....	3
CIRCUIT DIAGRAM.....	4
INDOOR PCB CIRCUIT DIAGRAM.....	5
OUTDOOR PCB CIRCUIT DIAGRAM....	9
ERROR DETECTION.....	11
PARTS (INDOOR UNIT).....	13
PARTS (OUTDOOR UNIT).....	17
ACCESSORIES.....	20

# SPECIFICATIONS

## ELECTRICAL DATA

TYPE		Cool & heat inverter
INDOOR UNIT		ASHG14LMCA
OUTDOOR UNIT		AOHG14LMCA
COOLING CAPACITY		4.00 kW
HEATING CAPACITY		5.00 kW
POWER SOURCE		230 V
FREQUENCY		50 Hz
RUNNING CURRENT	Cooling	5.3 A
	Heating	6.3 A
INPUT WATTS	Cooling	1.14 kW
	Heating	1.37 kW
E.E.R.	Cooling	3.52 kW/kW
COP	Heating	3.66 kW/kW
MOISTURE REMOVAL		2.1 L/h
AIR CIRCULATION HIGH		770 m <sup>3</sup> /h
MAXIMUM CURRENT	Cooling	9.0 A
	Heating	10.5 A

## FAN MOTOR

POWER SOURCE		230 V
INDOOR UNIT Cooling	High	1,360 r.p.m.
	Medium	1,220 r.p.m.
	Low	990 r.p.m.
	Quiet	750 r.p.m.
INDOOR UNIT Heating	High	1,360 r.p.m.
	Medium	1,220 r.p.m.
	Low	1,040 r.p.m.
	Quiet	770 r.p.m.
OUTDOOR UNIT Cooling		850 r.p.m.
OUTDOOR UNIT Heating		750 r.p.m.

## NOISE LEVEL

INDOOR UNIT Cooling	High	44 dB
	Medium	40 dB
	Low	33 dB
	Quiet	25 dB
OUTDOOR UNIT Heating	High	44 dB
	Medium	40 dB
	Low	35 dB
	Quiet	27 dB
OUTDOOR UNIT Cooling		50 dB
OUTDOOR UNIT Heating		50 dB

## COMPRESSOR AND REFRIGERANT

COMPRESSOR TYPE		Hermetic type, 4 pole, 3 phase, DC inverter motor, Rotary
DISCRIMINATION		DA89X1C-20FZ2
WEIGHT (with oil)		9.2 kg
PRECHARGED REFRIGERANT		1,050 g
REFRIGERANT TYPE		R410A
FULL CHARGE	Pipe length 15 m	1,050 g
	20 m	1,150 g
ADDITIONAL CHARGE		20 g/m
MAXIMUM PIPING HEIGHT		15m

## DIMENSIONS

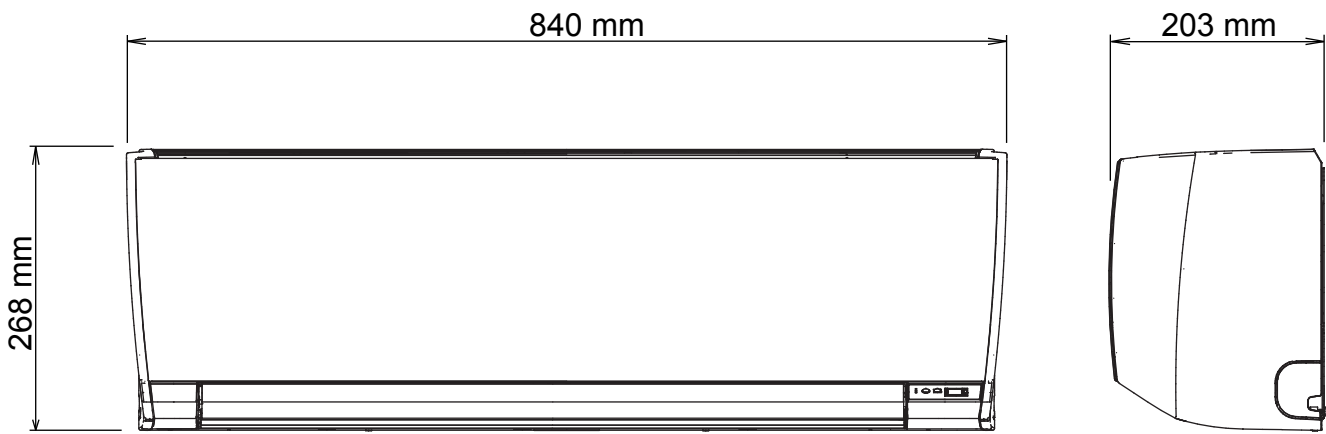
INDOOR UNIT	H x W x D	268 x 840 x 203 mm
OUTDOOR UNIT	H x W x D	540 x 790 x 290 mm

## WEIGHT

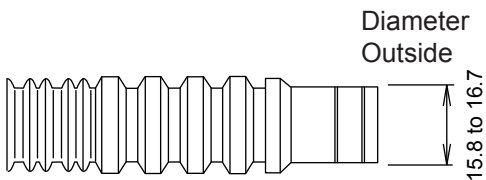
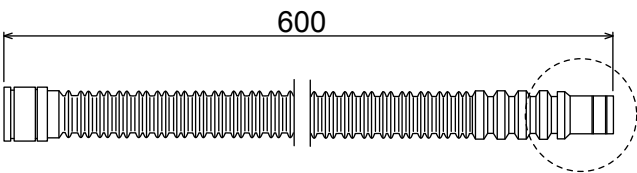
INDOOR UNIT	Shipping / Net	10.5 kg / 8.5 kg
OUTDOOR UNIT	Shipping / Net	37 kg / 34 kg

# DIMENSIONS

## INDOOR UNIT

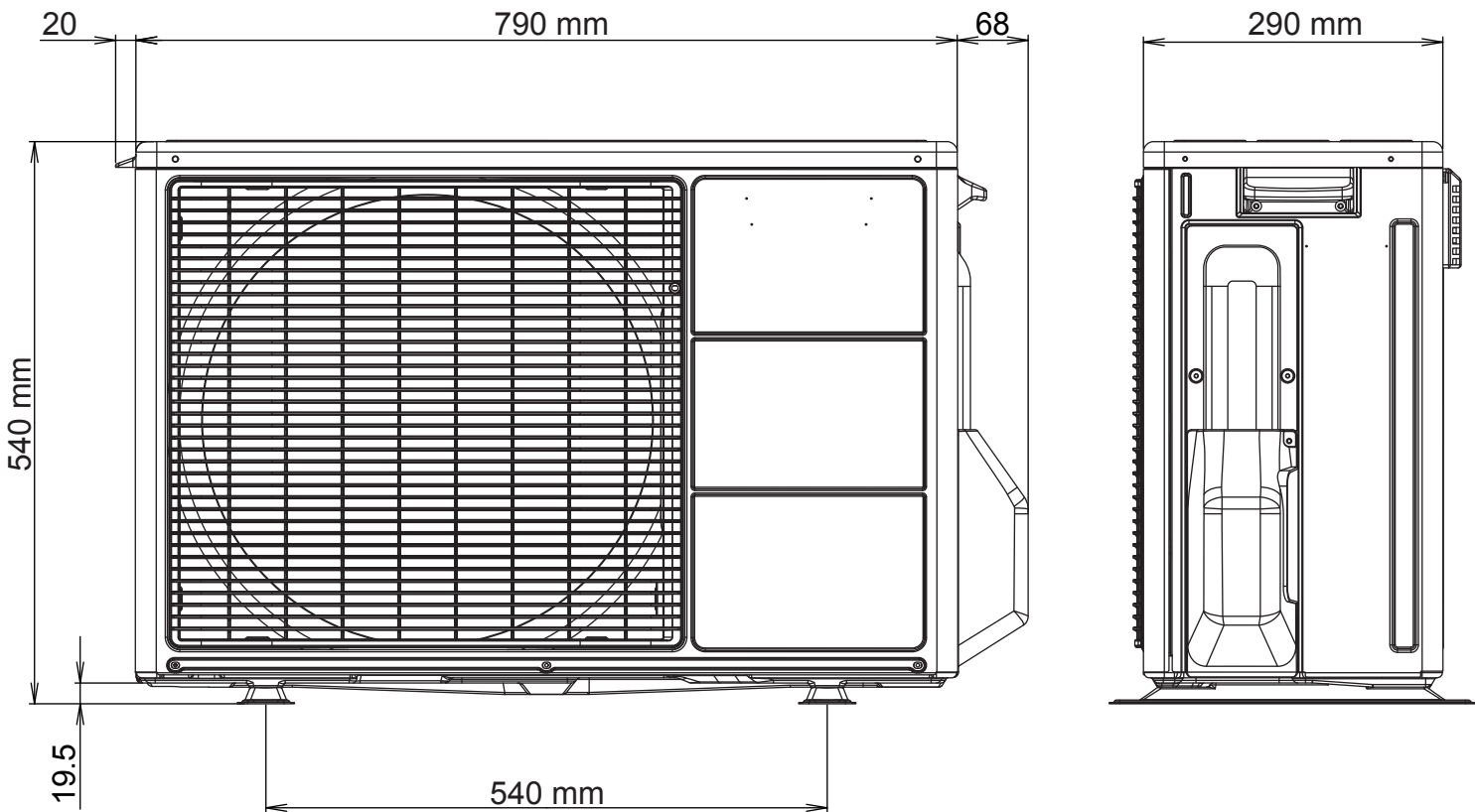


Drain hose

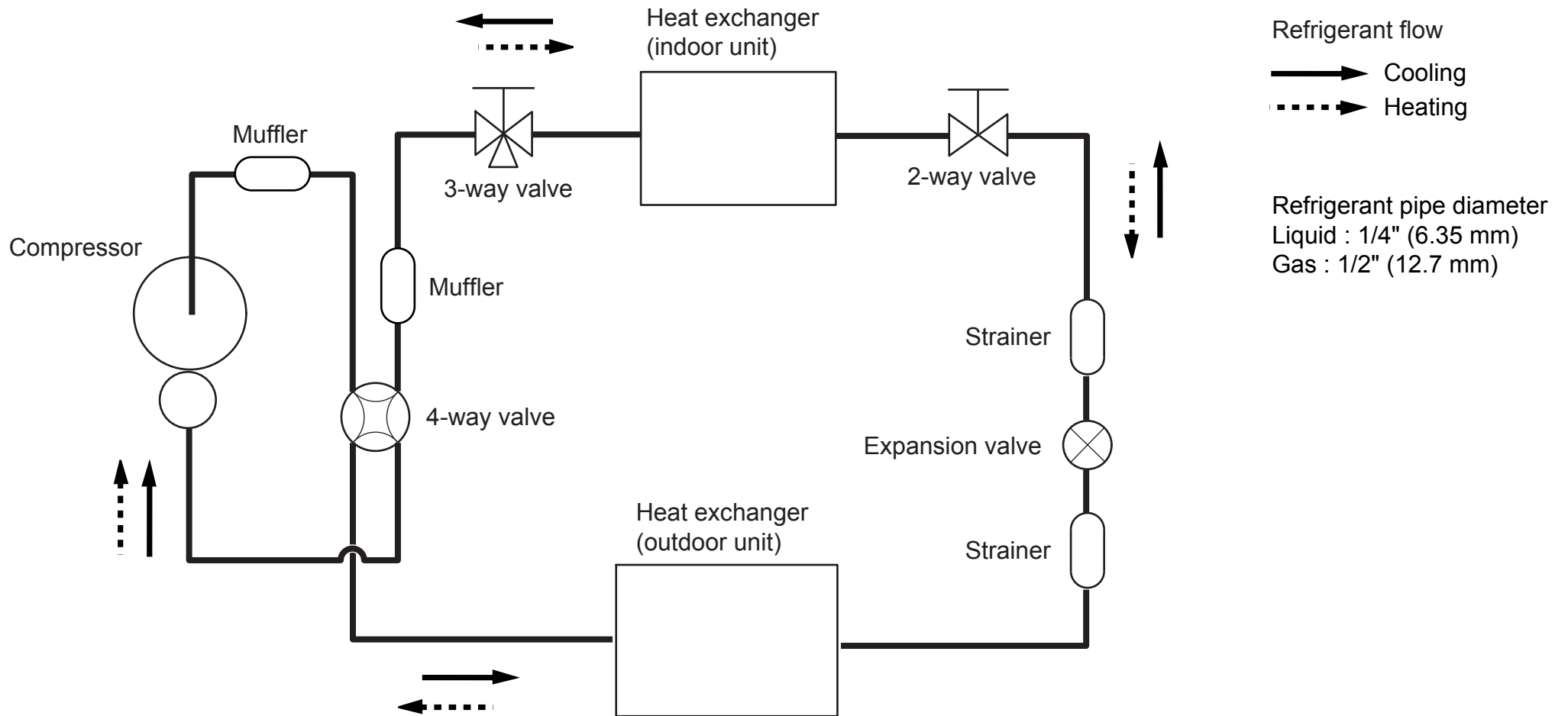


Inside : 13.8 mm

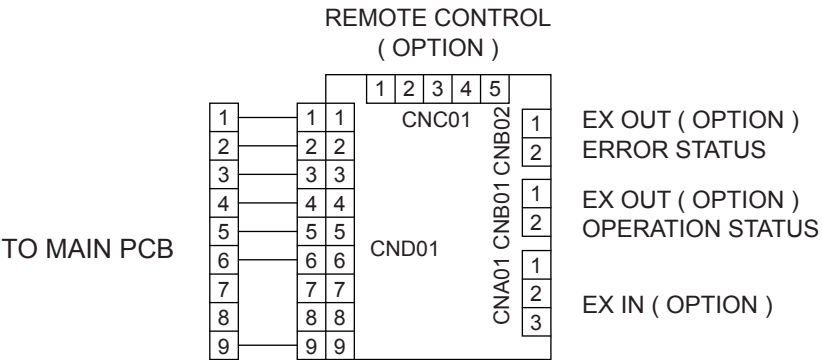
## OUTDOOR UNIT



# REFRIGERANT SYSTEM DIAGRAM



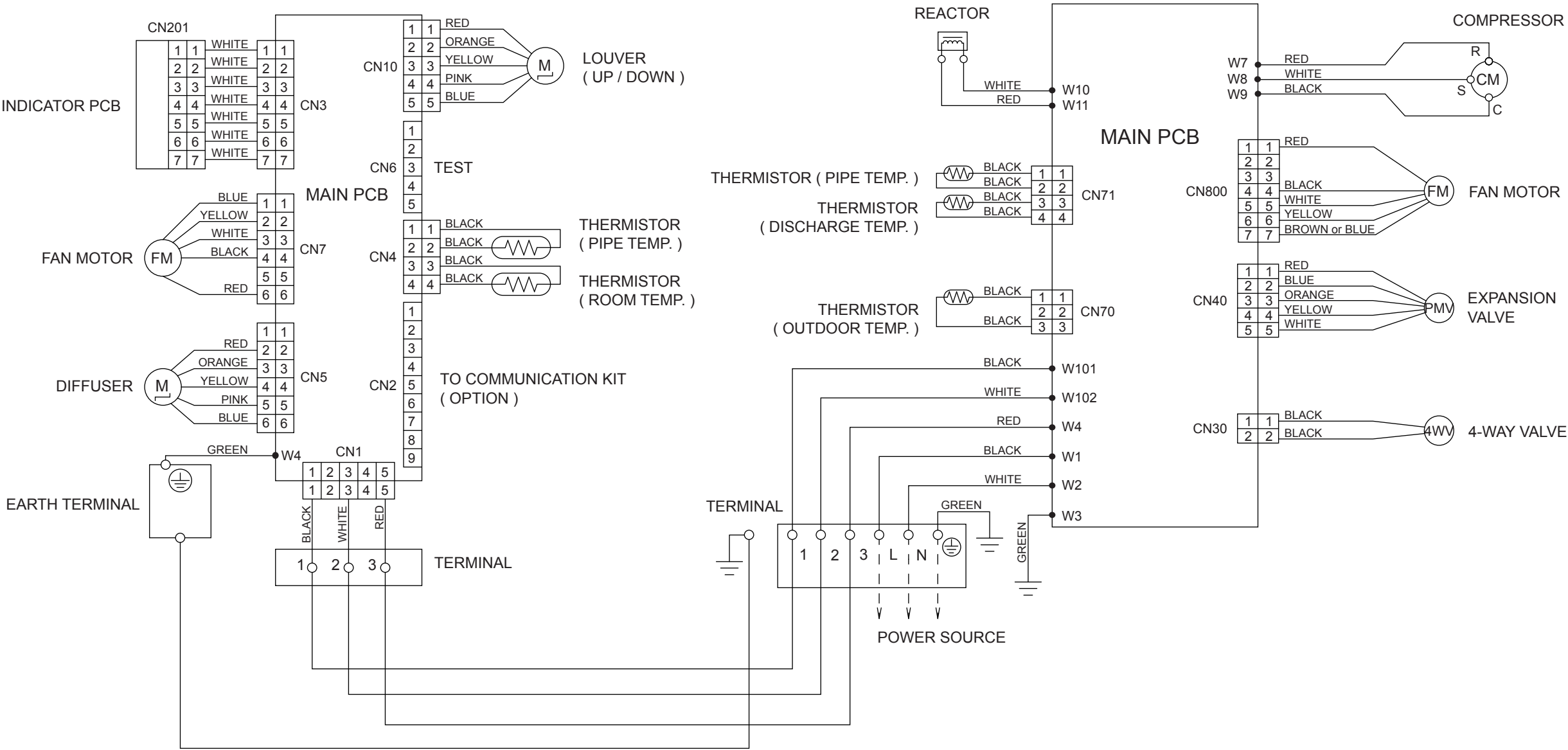
COMMUNICATION PCB  
UTY-XCBXZ2 ( OPTION )



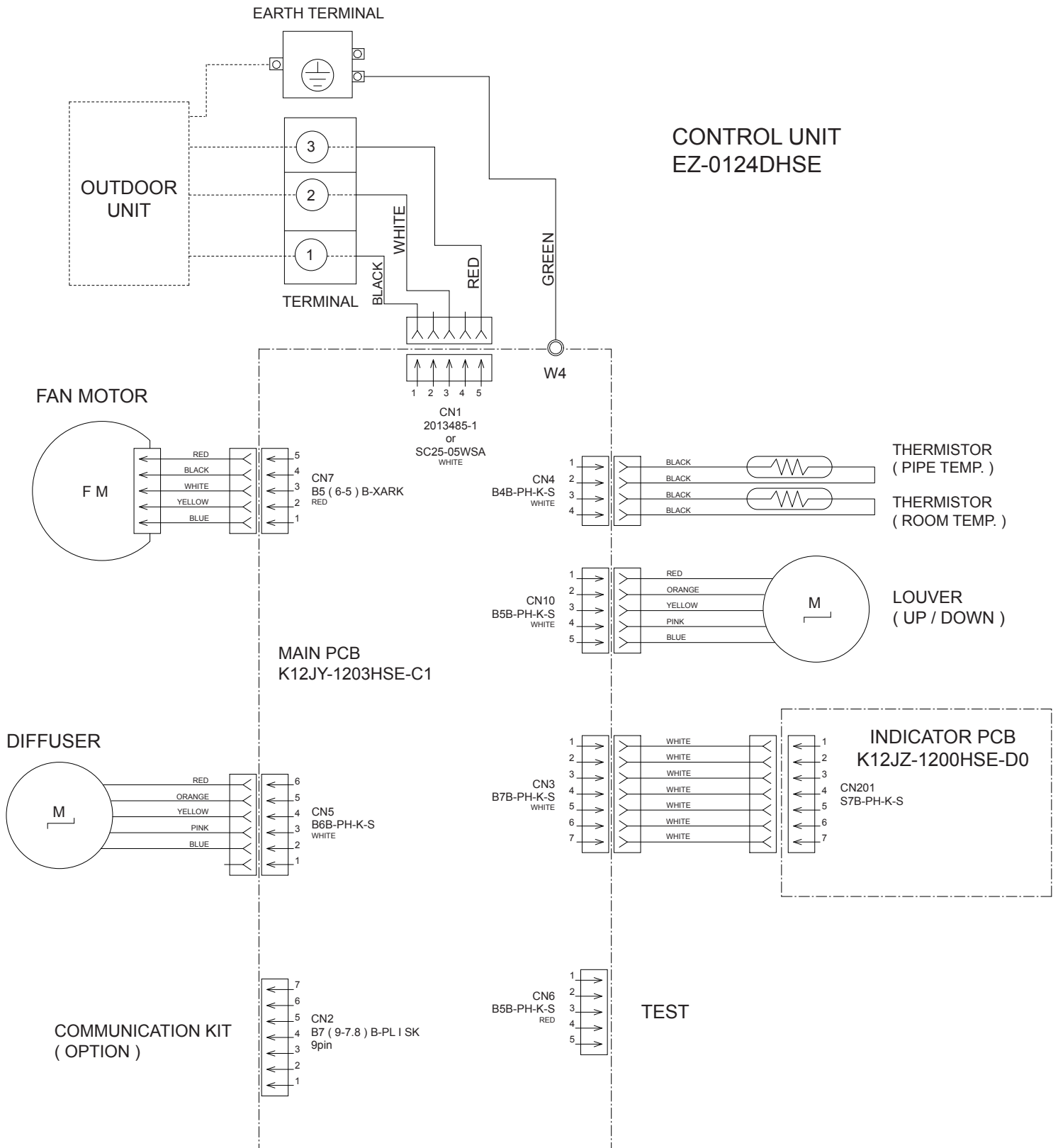
CIRCUIT DIAGRAM

INDOOR UNIT

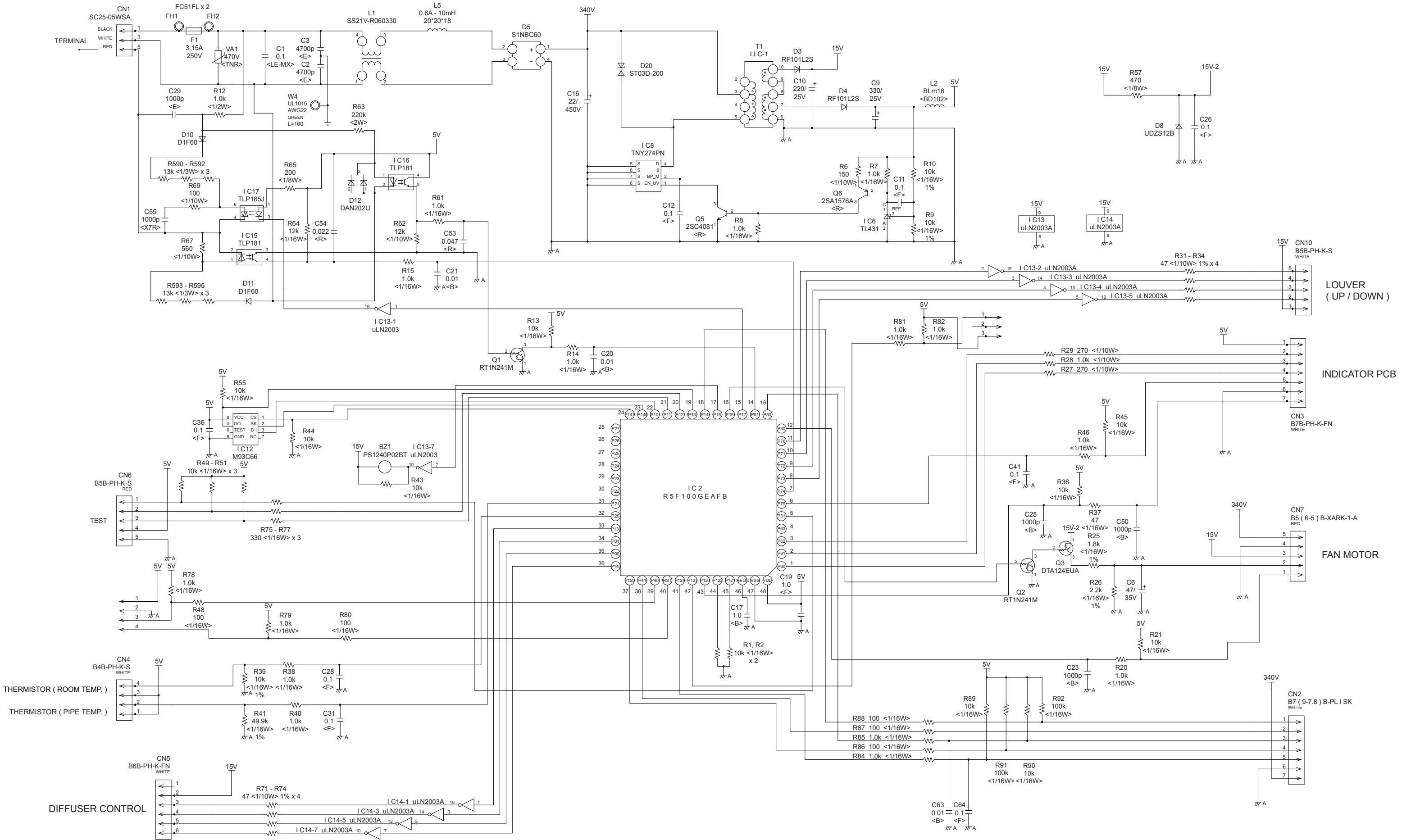
OUTDOOR UNIT



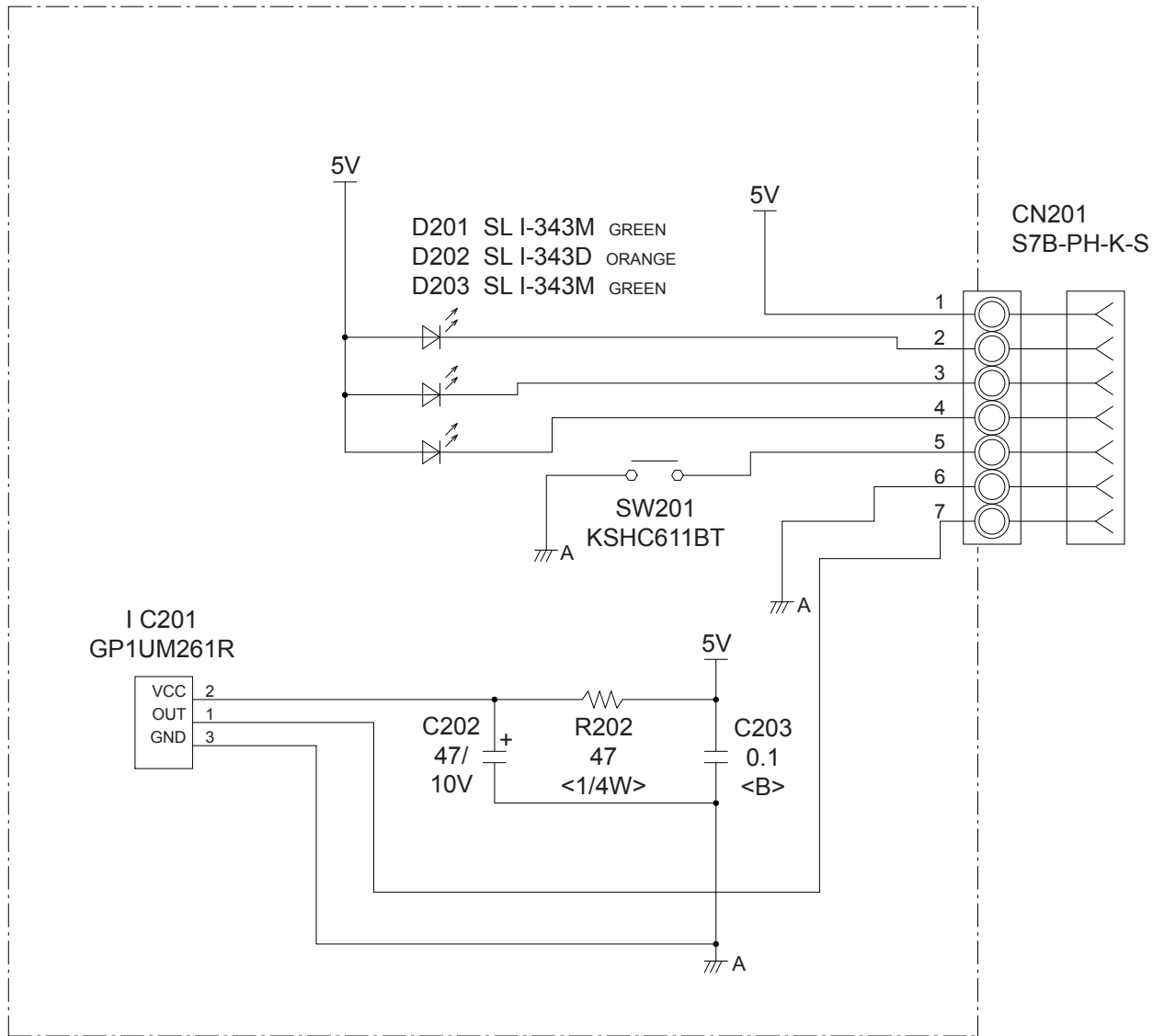
# INDOOR PCB CIRCUIT DIAGRAM



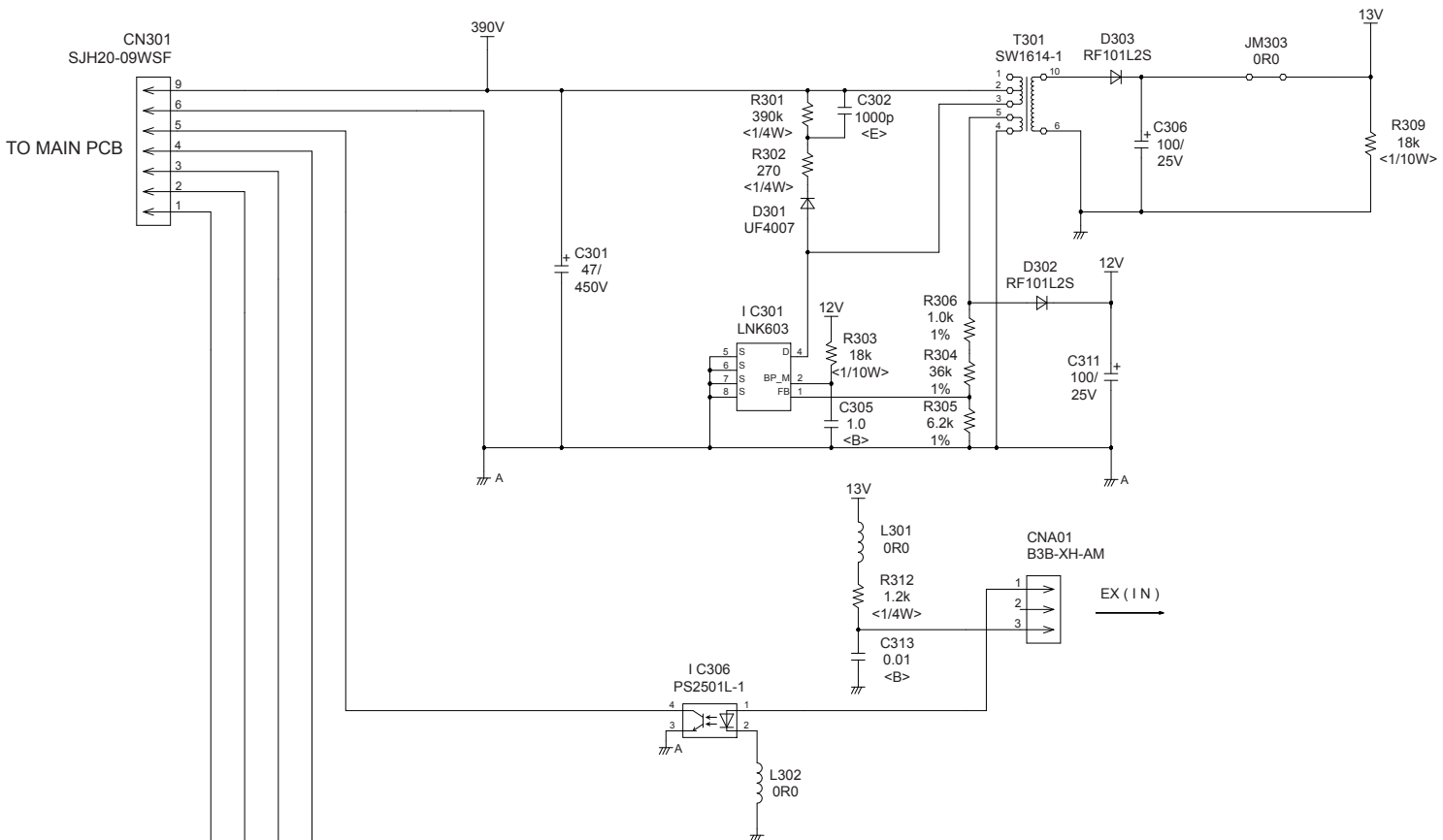
# INDOOR UNIT MAIN PCB K12JY-1203HSE-C1



INDOOR UNIT  
INDICATOR PCB  
K12JZ-1200HSE-D0

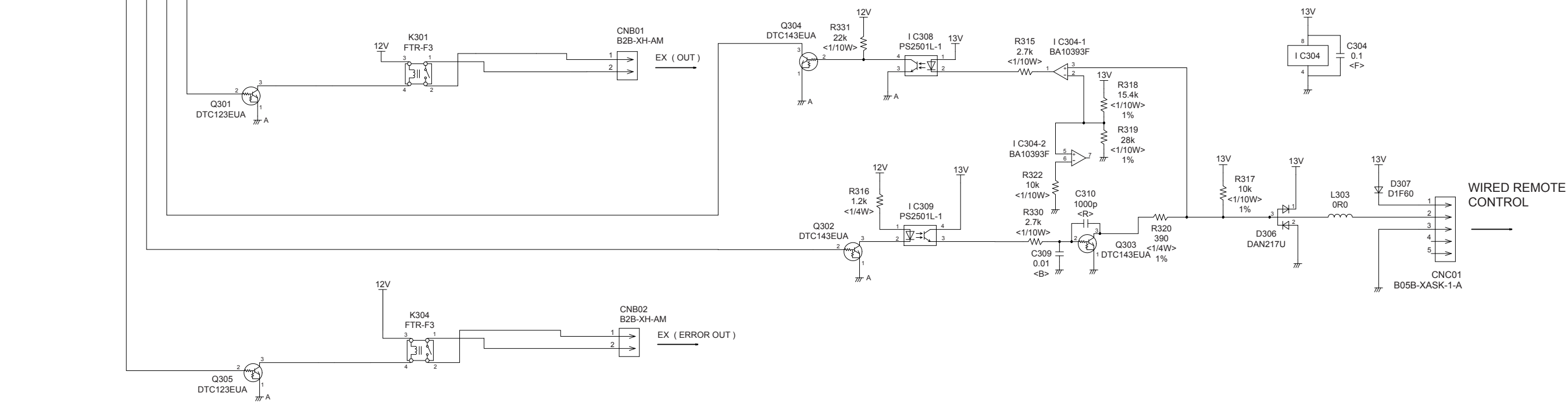






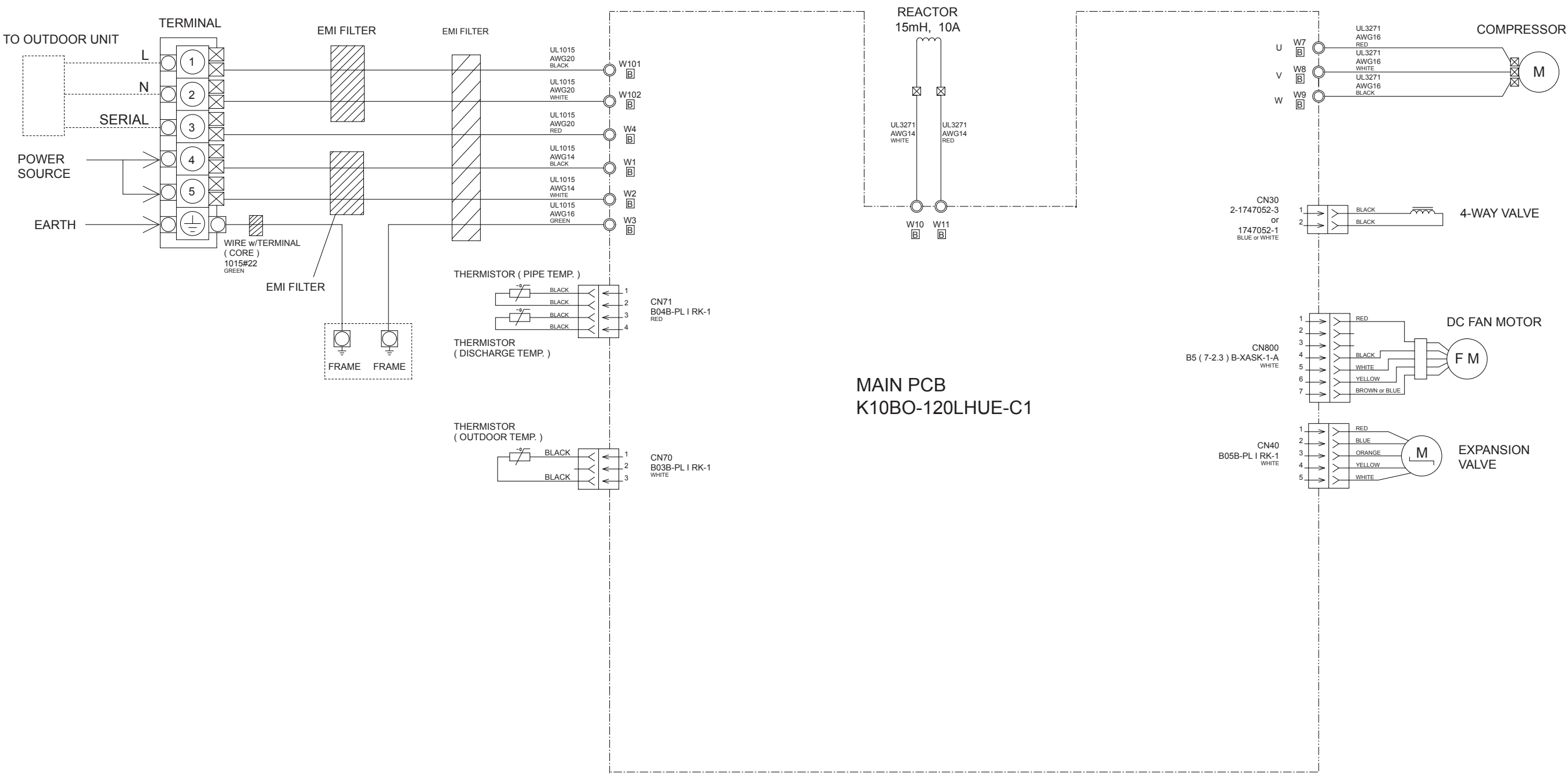
(Option)  
Communication kit  
UTY-XCBXZ2

Communication PCB  
K10DC-1000HSE-CA0

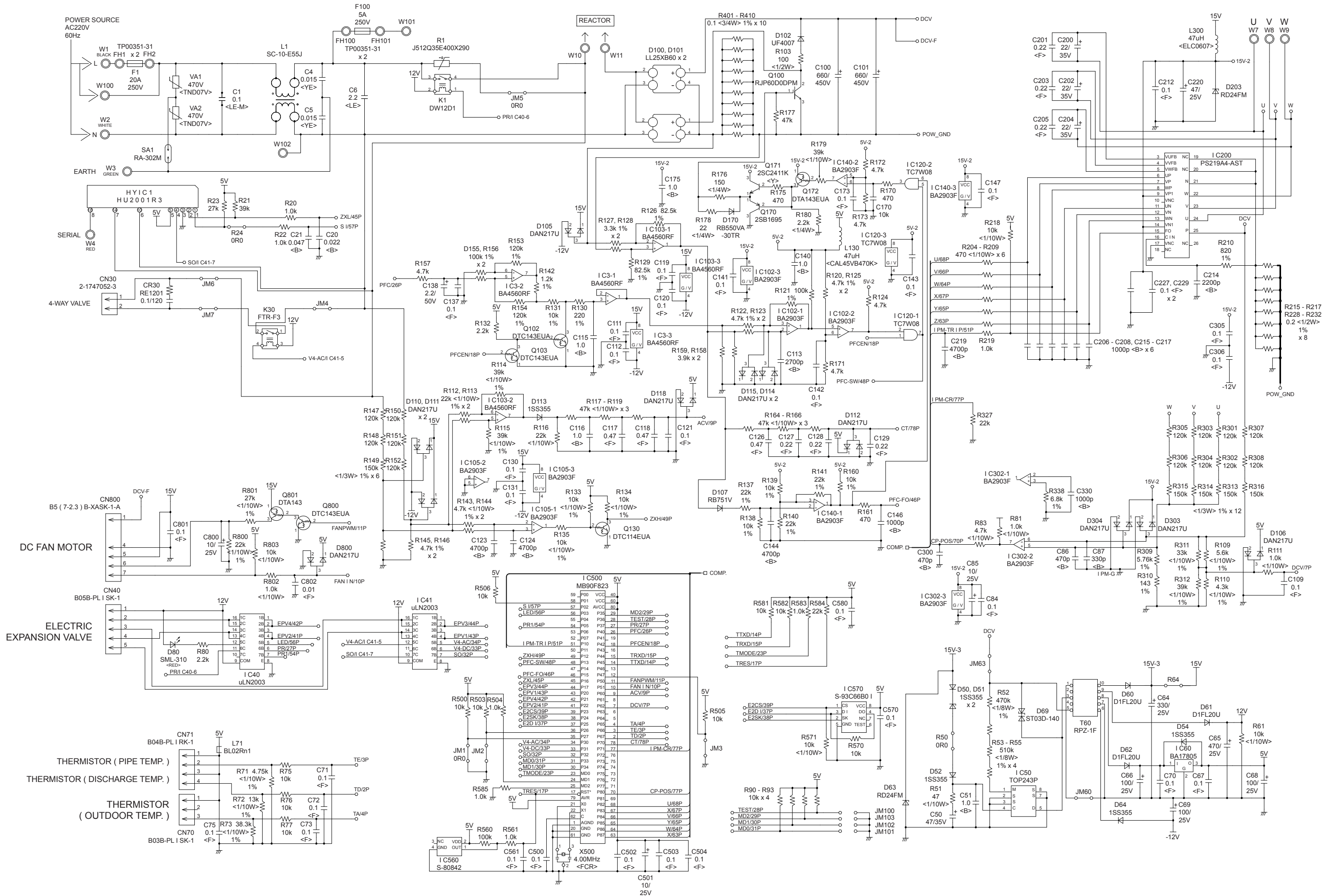


# OUTDOOR PCB CIRCUIT DIAGRAM

INVERTER ASSEMBLY  
EZ-0122DHUE



OUTDOOR UNIT  
MAIN PCB  
K10BO-120LHUE-C1



# ERROR DETECTION

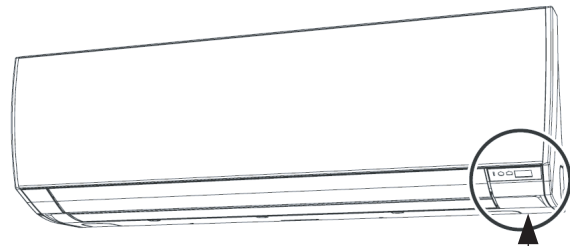
## INDOOR UNIT REMOTE CONTROL

If you use a wireless remote control, the lamp on the photo detector unit will output error codes by way of blinking patterns.

If you use a wired remote control, error codes will appear on the remote control display.

See the lamp blinking patterns and error codes in the table.

An error display is displayed only during operation.



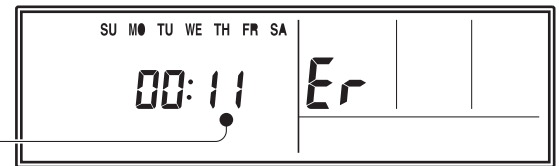
OPERATION indicator lamp (green)

TIMER indicator lamp (orange)

ECONOMY indicator lamp (green)

Wired remote control display (Option)

If an error occurs, the following display will be shown.  
("Er" will appear in the set room temperature display.)



Error code

● : 0.5s ON / 0.5s OFF

◇ : 0.1s ON / 0.1s OFF

( ) : Number of flashing

Indoor unit lamps			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (1)	● (1)	◇	11	Serial communication error
● (1)	● (2)	◇	12	Wired remote control communication error
● (1)	● (5)	◇	15	Check run unfinished
● (2)	● (1)	◇	21	Unit number or Refrigerant circuit address setting error [Simultaneous Multi]
● (2)	● (2)	◇	22	Indoor unit capacity error
● (2)	● (3)	◇	23	Combination error
● (2)	● (4)	◇	24	•Connection unit number error (indoor unit) [Simultaneous Multi] •Connection unit number error (indoor unit or branch unit) [Flexible Multi]
● (2)	● (7)	◇	27	Master unit, slave unit set-up error [Simultaneous Multi]
● (3)	● (2)	◇	32	Indoor unit PCB model information error
● (3)	● (5)	◇	35	Manual auto switch error
● (4)	● (1)	◇	41	Room temp. sensor error
● (4)	● (2)	◇	42	Indoor unit Heat Ex. Middle temp. sensor error
● (5)	● (1)	◇	51	Indoor unit fan motor error
● (5)	● (3)	◇	53	Drain pump error
● (5)	● (7)	◇	57	Damper error
● (5)	● (8)	◇	58	Intake grill error
● (5)	● (15)	◇	50	Indoor unit error
● (6)	● (2)	◇	62	Outdoor unit main PCB model information error or communication error
● (6)	● (3)	◇	63	Inverter error
● (6)	● (4)	◇	64	Active filter error, PFC circuit error
● (6)	● (5)	◇	65	Trip terminal L error

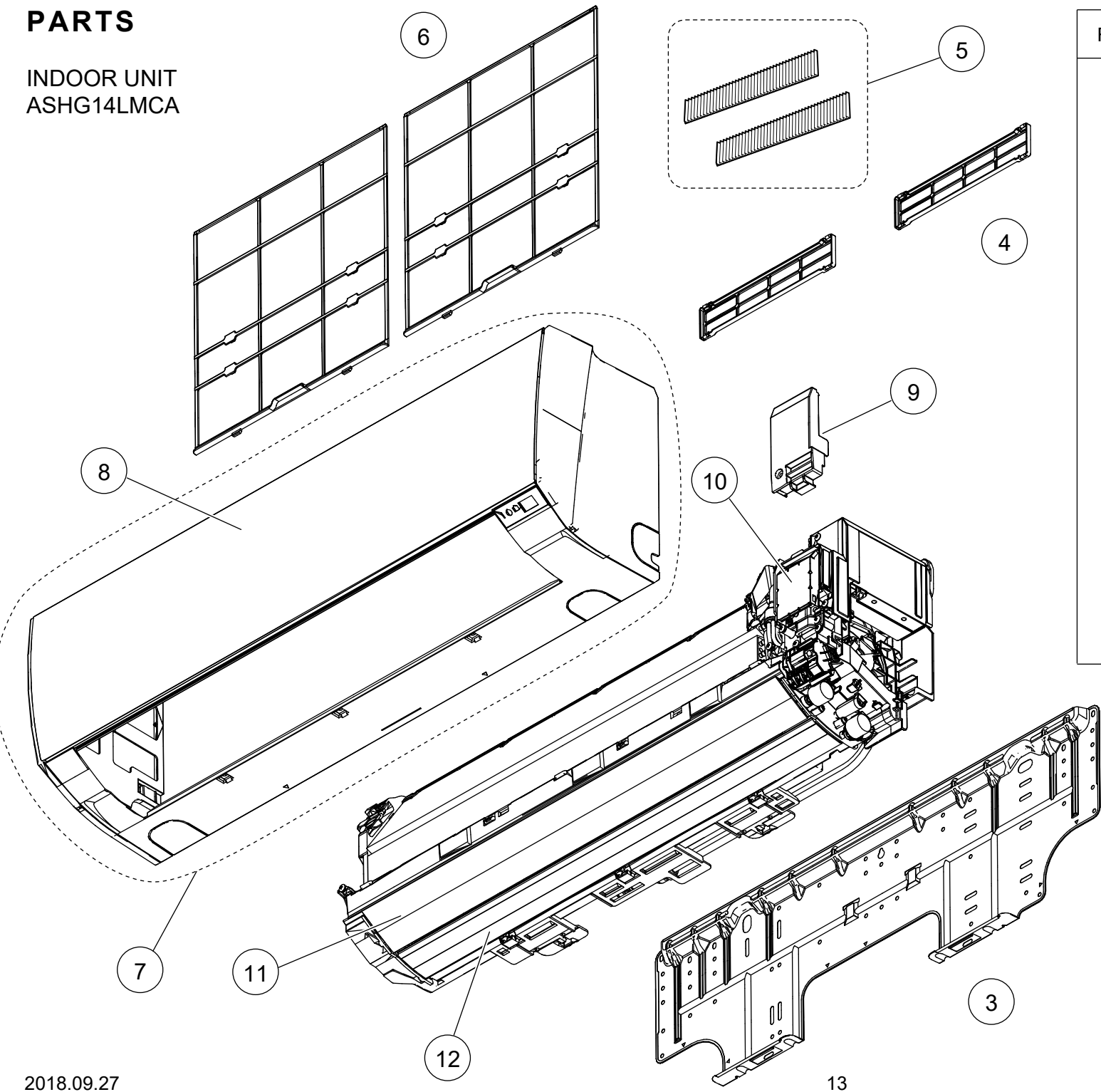
Indoor unit lamps			Wired remote control	Description
OPERATION (green)	TIMER (orange)	ECONOMY (green)		
● (6)	● (10)	◇	6A	Display PCB microcomputers communication error
● (7)	● (1)	◇	71	Discharge temp. sensor error
● (7)	● (2)	◇	72	Compressor temp. sensor error
● (7)	● (3)	◇	73	Outdoor unit Heat Ex. liquid temp. sensor error
● (7)	● (4)	◇	74	Outdoor temp. sensor error
● (7)	● (5)	◇	75	Suction Gas temp. sensor error
● (7)	● (6)	◇	76	• 2-way valve temp. sensor error • 3-way valve temp. sensor error
● (7)	● (7)	◇	77	Heat sink temp. sensor error
● (8)	● (2)	◇	82	• Sub-cool Heat Ex. gas inlet temp. sensor error • Sub-cool Heat Ex. gas outlet temp. sensor error
● (8)	● (3)	◇	83	Liquid pipe temp. sensor error
● (8)	● (4)	◇	84	Current sensor error
● (8)	● (6)	◇	86	• Discharge pressure sensor error • Suction pressure sensor error • High pressure switch error
● (9)	● (4)	◇	94	Trip detection
● (9)	● (5)	◇	95	Compressor rotor position detection error (permanent stop)
● (9)	● (7)	◇	97	Outdoor unit fan motor error
● (9)	● (9)	◇	99	4-way valve error
● (10)	● (1)	◇	A1	Discharge temp. error
● (10)	● (3)	◇	A3	Compressor temp. error
● (10)	● (4)	◇	A4	High pressure error
● (10)	● (5)	◇	A5	Low pressure error
● (13)	● (2)	◇	J2	Branch boxes error

#### OUTDOOR UNIT

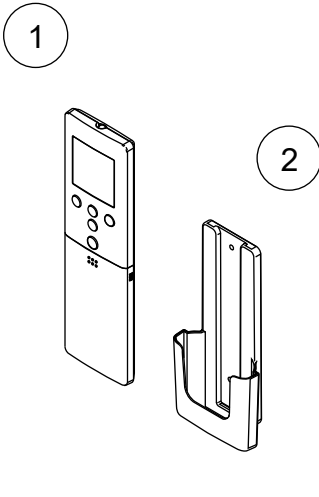
Indicator lamp	Error
on	Discharge temperature error
0.5 second on / 0.5 second off	IPM overcurrent protection
0.1 second on / 0.1 second off	Thermistor error
2.0 second on / 2.0 second off	CT error
0.1 second on / 2.0 second off	Compressor location error
5.0 second on / 5.0 second off	Fan error

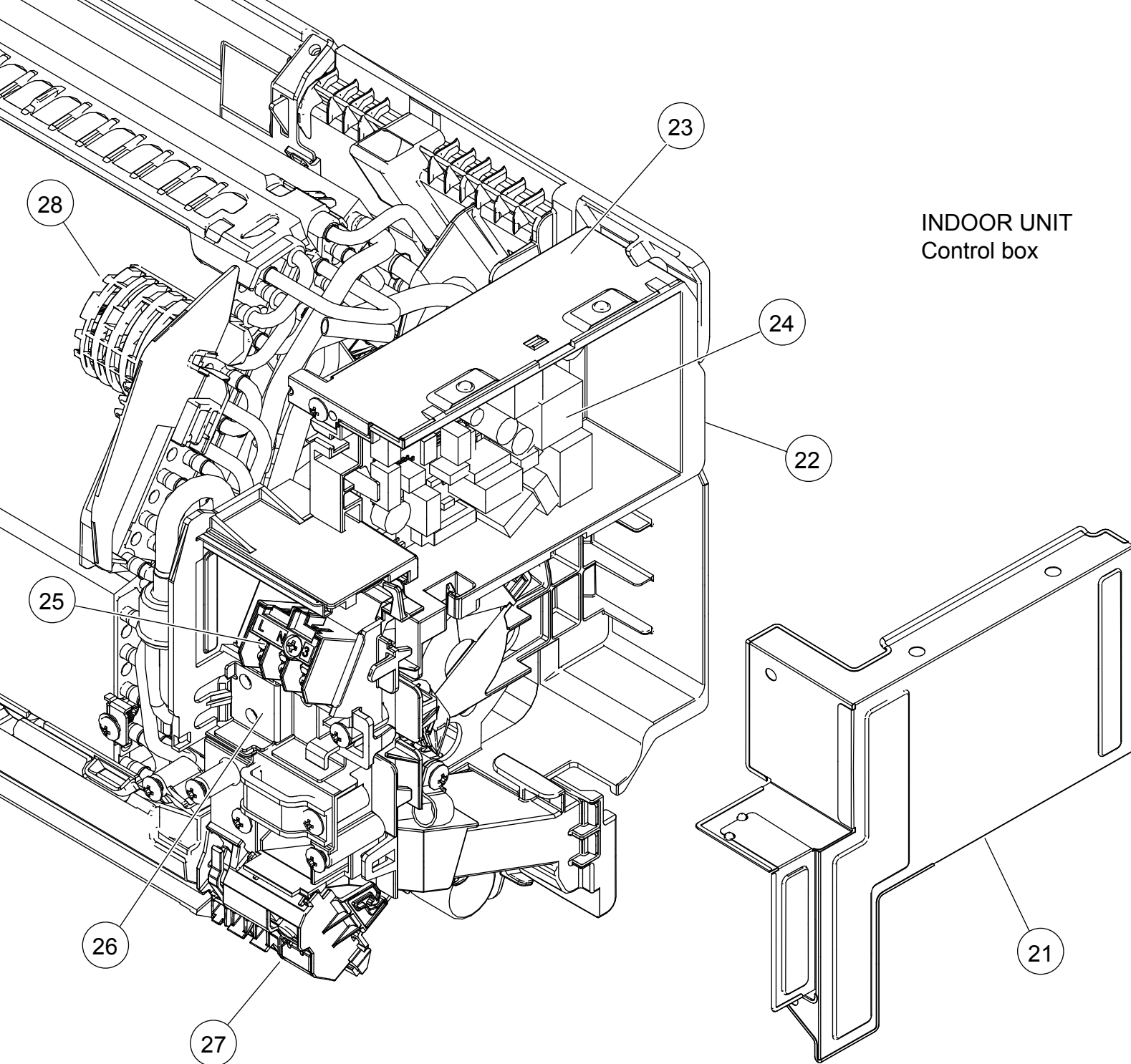
PARTS

INDOOR UNIT  
ASHG14LMCA



Ref.	Description	Part number
1	Remote Control	9319208008
2	Remote Control Holder	9318912005
3	Bracket Panel	9332882018
4	Electric Filter Holder	9332911008
5	Air Clean Filter Assy	9317250009
6	Air Filter	9332875003
7	Front Panel Sub Assy (GENERAL)	9332994018
8	Intake Grille (GENERAL)	9333052014
9	Wire Cover	9332894004
10	Wire Shield	9332906004
11	Louver with Shaft cover	9333353005
12	Diffuser Assy	9332998009
13	Screw cap	9309002081

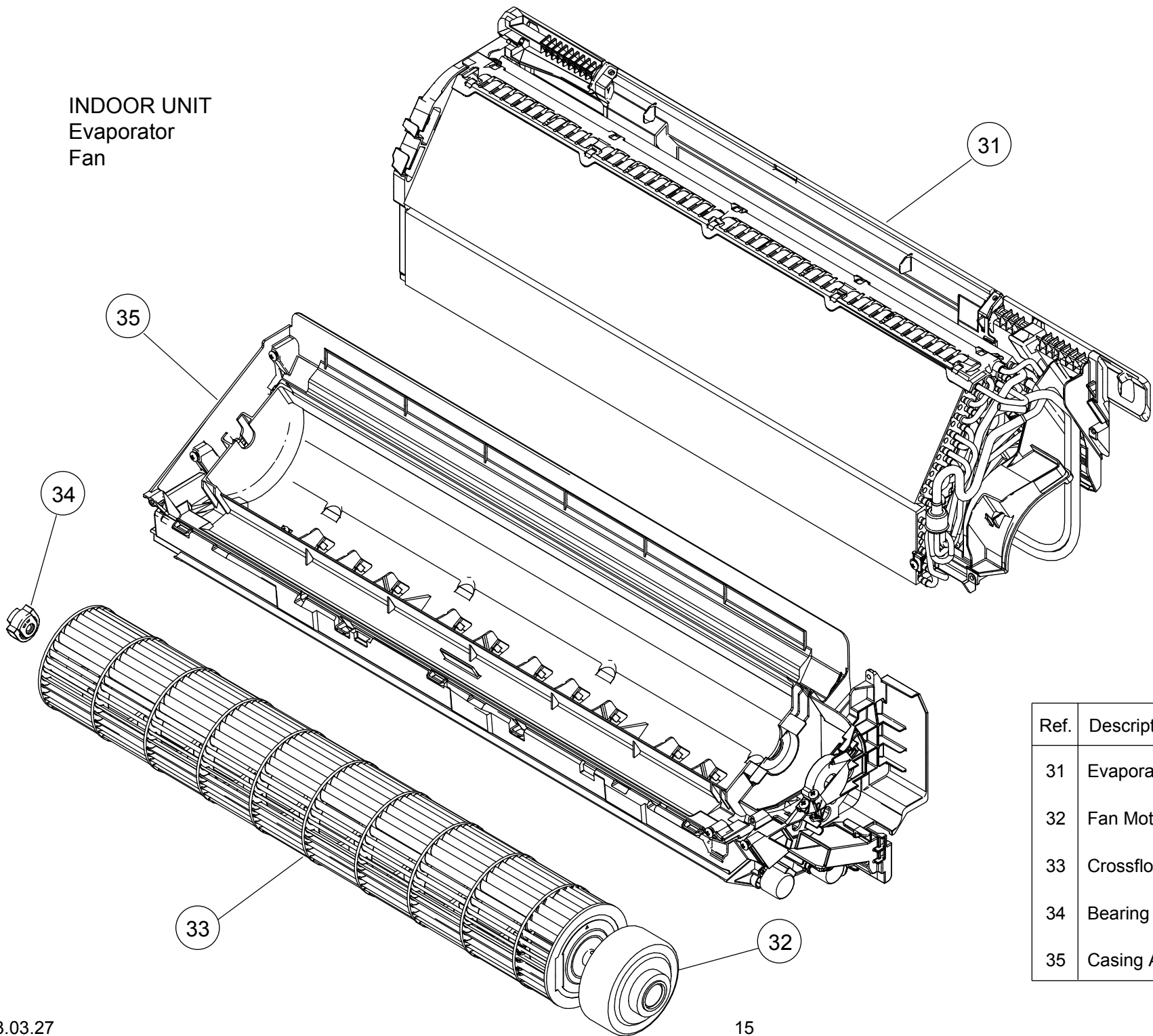




Ref.	Description	Part number	
21	Cover Shield	9332915006	
22	Control Box	9332892000	
23	Box Shield Assy	9332877007	
24	Main PCB	9709427040	
25	Terminal	9900720001	
26	Earth Terminal	9332880007	
27	Display Assy	9709430019	
28	Room Thermistor Holder	9332868005	
--	Thermistor Assy	9900714024	



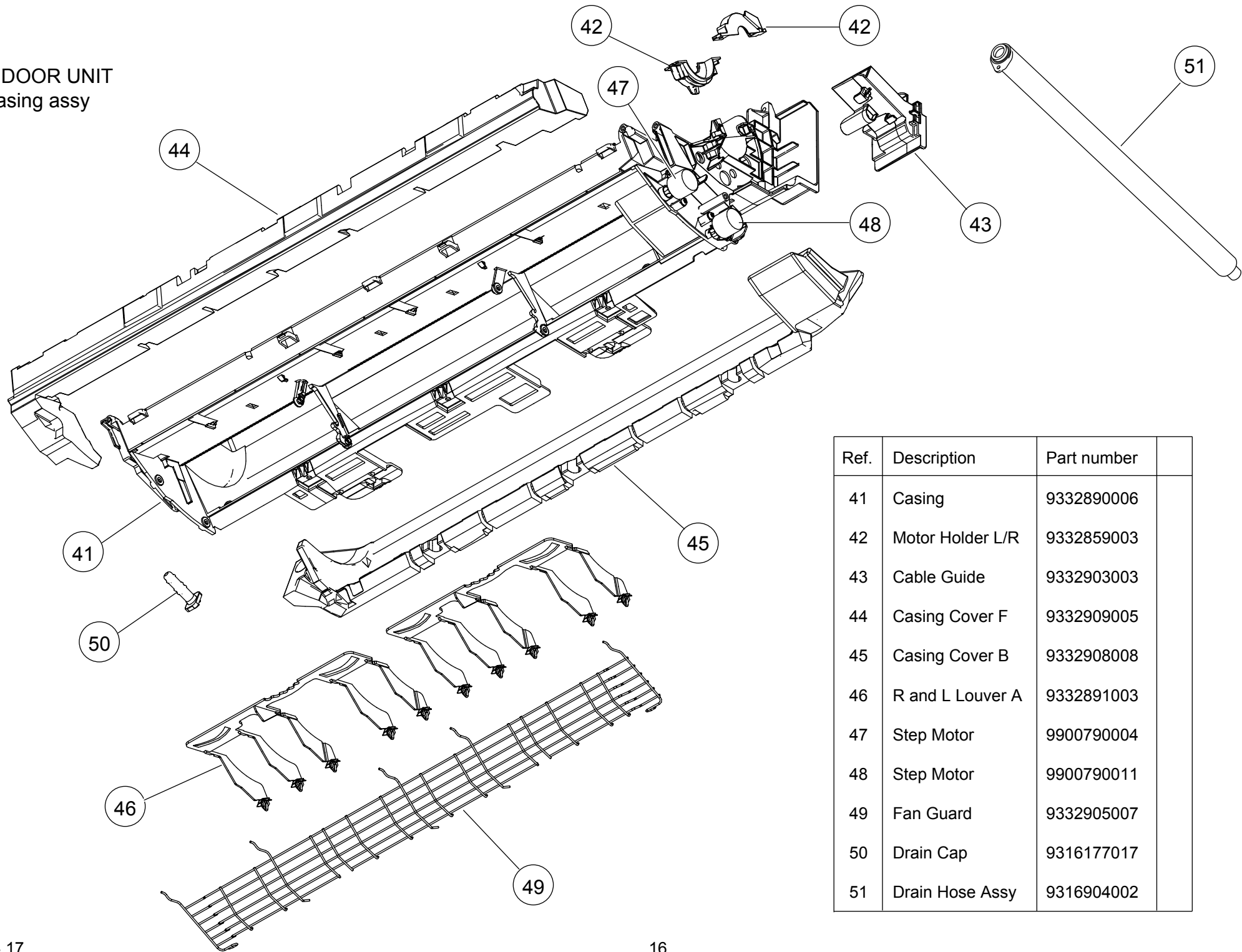
INDOOR UNIT  
Evaporator  
Fan



Ref.	Description	Part number	
31	Evaporator Total Assy	9332989014	
32	Fan Motor	9603269005	
33	Crossflow Fan Assy	9316830004	
34	Bearing C Assy	9306628017	
35	Casing Assy	9333009001	



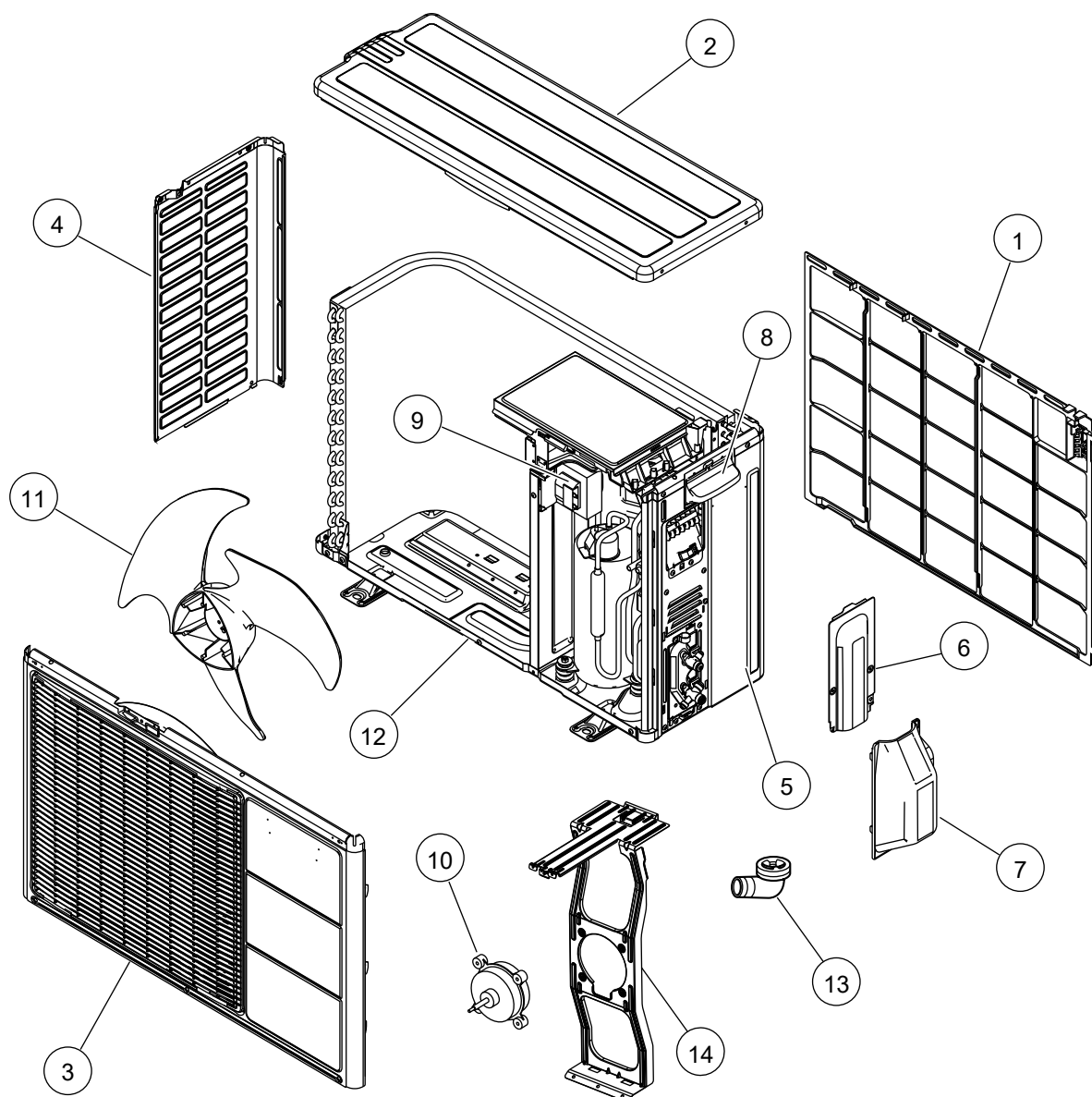
INDOOR UNIT  
Casing assy



Ref.	Description	Part number	
41	Casing	9332890006	
42	Motor Holder L/R	9332859003	
43	Cable Guide	9332903003	
44	Casing Cover F	9332909005	
45	Casing Cover B	9332908008	
46	R and L Louver A	9332891003	
47	Step Motor	9900790004	
48	Step Motor	9900790011	
49	Fan Guard	9332905007	
50	Drain Cap	9316177017	
51	Drain Hose Assy	9316904002	

# PARTS

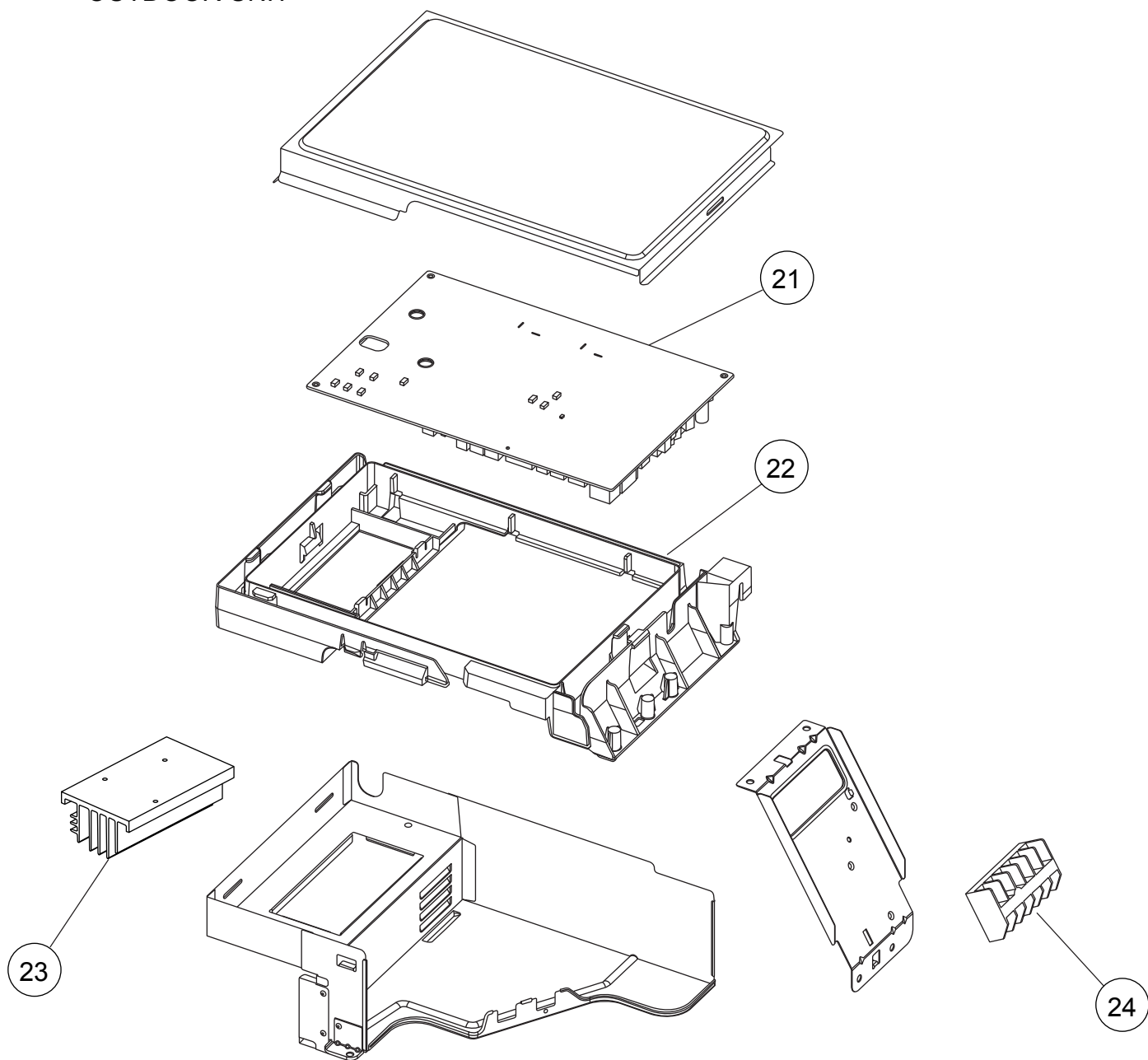
## OUTDOOR UNIT



Ref.	Description	Part number
1	Protective Net	9313941055
2	Top Panel Assy	9317761055
3	Front Panel Assy	9317760041
4	Cabinet Left	9318247008
5	Cabinet Right Assy	9317759021
6	Switch Cover A Assy	9317795005
7	Switch Cover B	9317582001
8	Grip	9317588003

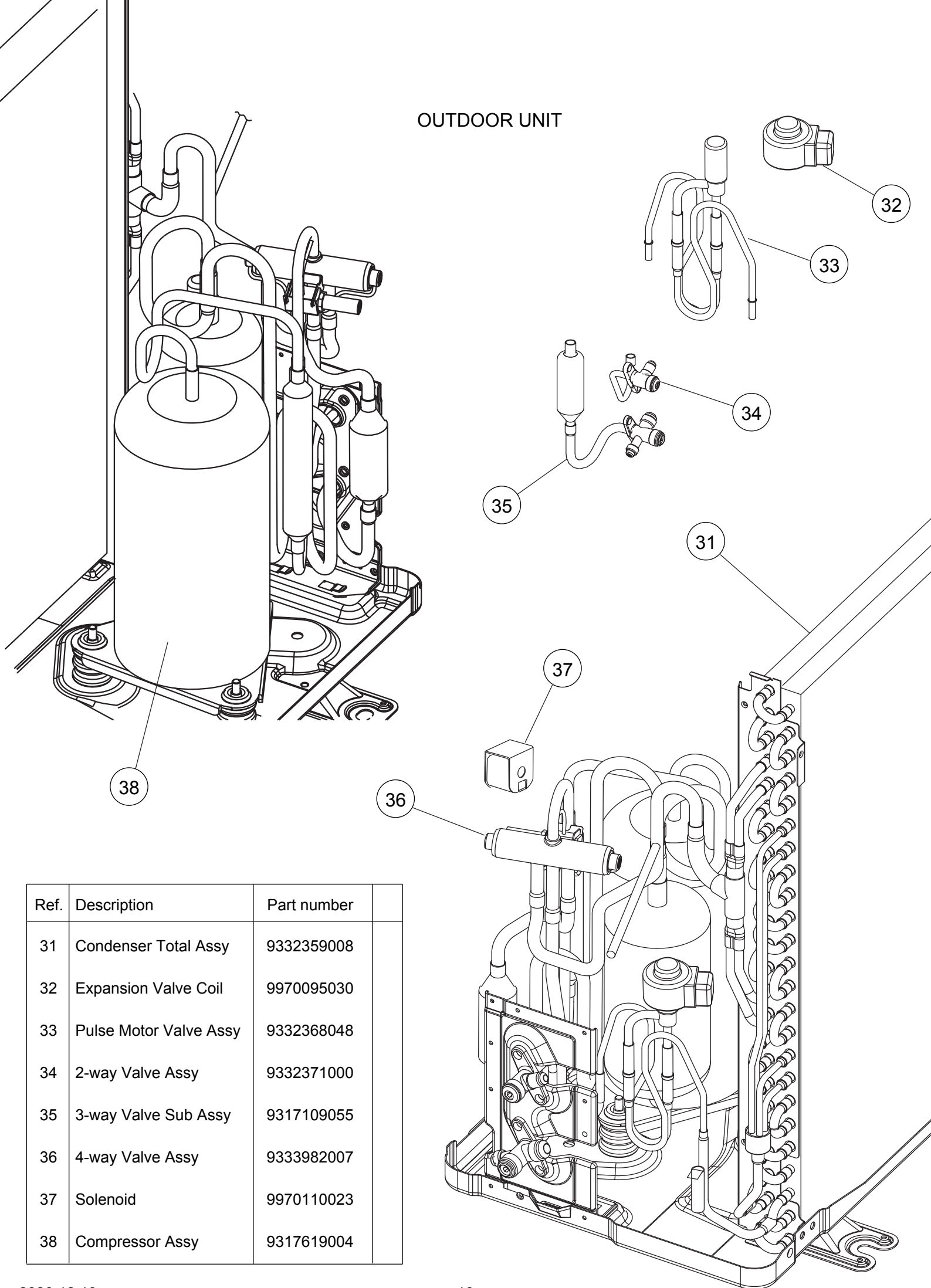
Ref.	Description	Part number
9	Reactor Assy	9900788018
10	Fan Motor	9602864003
11	Propeller Fan	9313808013
12	Base Assy	9316885028
13	Drain Assy	9303029022
14	Motor Bracket Assy	9332289039
--	Emblem	9319157009

OUTDOOR UNIT



Ref.	Description	Part number	
21	Main PCB	9708683478	
22	PCB Holder	9318182002	
23	Heat Sink	9319070001	
24	Terminal	9900435028	
--	Outdoor Thermistor	9900565008	
--	Thermistor Assy	9900628000	

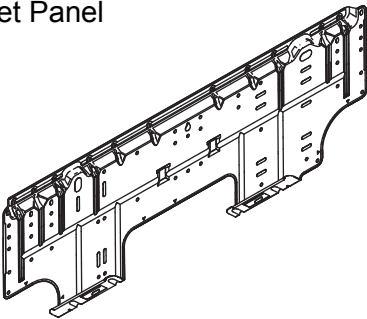
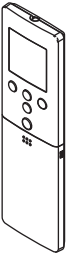
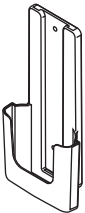

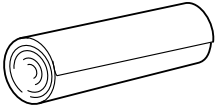
## OUTDOOR UNIT

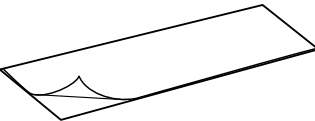
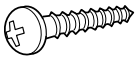
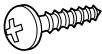
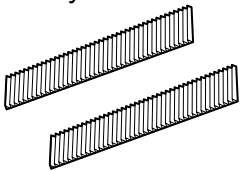
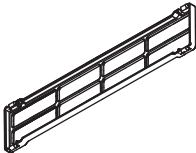


Ref.	Description	Part number	
31	Condenser Total Assy	9332359008	
32	Expansion Valve Coil	9970095030	
33	Pulse Motor Valve Assy	9332368048	
34	2-way Valve Assy	9332371000	
35	3-way Valve Sub Assy	9317109055	
36	4-way Valve Assy	9333982007	
37	Solenoid	9970110023	
38	Compressor Assy	9317619004	

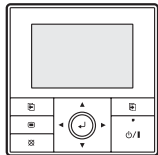
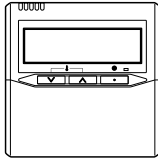

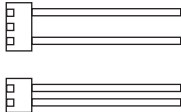
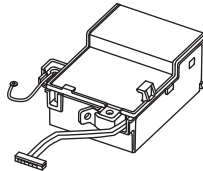
# ACCESSORIES

## INDOOR UNIT

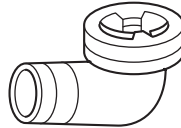
Name and Shape	Part number
Bracket Panel 	9332882018
Remote Control  	9319208008
Remote Control Holder	9318912005
Battery (penlight) 	0600185541
Cloth tape 	9310519004

Name and Shape	Part number
Seal A 	9304536000
Tapping screw (M4 x 25 mm) 	0700076046
Tapping screw (M3 x 12 mm) 	0700019036
Air cleaning filter assy 	9317250009
Filter holder 	9332911008

## OPTIONAL PARTS

Name and Shape	
Wired remote control UTY-RVNYM 	
Wired remote control UTY-RNNYM 	
Simple remote Control UTY-RSNYM 	
External connect kit UTY-XWZXZ5 	
Communication kit UTY-XCBXZ2 	

## OUTDOOR UNIT

Name and Shape	Part number
Drain assy 	9303029022

1303G4203